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› PHI VILLA Outdoor Patio Bar Dining Table User Manual

PHI VILLA PV-451

PHI VILLA Outdoor Patio Bar Dining Table User Manual

Model: PV-451
Brand: PHI VILLA

1. INTRODUCTION

Thank you for choosing the PHI VILLA Outdoor Patio Bar Dining Table. This manual provides essential information for the safe assembly, operation, maintenance, and troubleshooting of your new patio table. Please read this manual thoroughly before assembly and retain it for future reference.

This bar height patio table is designed for outdoor use, offering a stylish and functional addition to your garden, yard, deck, or poolside area. Its durable metal construction with a special e-coating ensures longevity and resistance to outdoor elements.



Figure 1: PHI VILLA Outdoor Patio Bar Dining Table (Set for 6, Black)

This image displays the complete PHI VILLA Outdoor Patio Bar Dining Table, showcasing its black finish and rectangular design, suitable for accommodating six individuals. The table features a central umbrella hole and sturdy metal legs with cross-bracing for stability.

2. SAFETY INFORMATION

WARNING: Failure to follow these safety instructions could result in injury or damage to the product.

- Always assemble according to the provided instructions.
- Ensure the table is properly anchored to prevent tipping, especially when in use with multiple chairs or in windy conditions.
- Do not overload the table. Refer to specifications for weight capacity (if available, otherwise state general caution).
- Keep children and pets away from the assembly area.
- Inspect all components for damage before assembly. Do not use if any parts are damaged.
- Use on a flat, stable surface to prevent wobbling or tipping.
- Protect from moisture to prevent rust; suitable for outdoor use but prolonged exposure to extreme weather should be avoided.

3. PARTS LIST

Before beginning assembly, ensure all parts listed below are present and undamaged. If any parts are missing or damaged, do not proceed with assembly. Contact customer support for assistance.

Part	Description	Quantity
Tabletop Sections	Main surface of the table, typically two halves.	2
Legs	Support structures for the tabletop.	4
Cross Braces	Structural supports connecting the legs.	2
Umbrella Hole Cap	Cover for the umbrella hole when not in use.	1
Hardware Pack	Bolts, washers, nuts, and assembly tools (e.g., Allen wrench).	1 set

4. SETUP AND ASSEMBLY

Assembly typically requires two people. Follow these general steps. Refer to the specific assembly diagram included with your product for detailed instructions.

- 1. Unpack Components:** Carefully remove all parts from the packaging. Lay them out on a soft, clean surface to prevent scratches.
- 2. Attach Legs to Tabletop:** Align the legs with the pre-drilled holes on the underside of the tabletop sections. Secure them using the provided bolts and washers. Do not fully tighten bolts until all components are loosely assembled.
- 3. Connect Cross Braces:** Attach the cross braces between the legs as indicated in the diagram. This provides additional stability. Secure with bolts and washers.
- 4. Join Tabletop Halves:** If your table comes in two halves, connect them using the designated fasteners. Ensure the umbrella hole aligns correctly.
- 5. Final Tightening:** Once all components are in place and aligned, gradually tighten all bolts evenly. Do not overtighten.
- 6. Insert Umbrella Hole Cap:** Place the umbrella hole cap into the central hole if an umbrella is not being used.

Luxury Patio Slat Table



Figure 2: Table Dimensions and Assembly Overview

This image illustrates the overall dimensions of the patio bar table (67" L x 35.5" W x 39.7" H), providing a visual guide for assembly and placement. It highlights the general structure of the table, including the legs and cross-bracing.

Umbrella Hole Design

1.57"-1.96" Diameter for most Outdoor Umbrella



Figure 3: Umbrella Hole Design

This close-up image shows the 1.97-inch diameter umbrella hole located in the center of the table, designed to accommodate most standard outdoor umbrellas. The removable cap is also visible.

5. OPERATING INSTRUCTIONS

The PHI VILLA Patio Bar Dining Table is designed for straightforward use in outdoor environments.

- **Placement:** Position the table on a flat, stable surface to ensure maximum stability. Avoid placing it on uneven ground.
- **Umbrella Use:** To use an umbrella, remove the central cap from the table. Insert the umbrella pole through the hole and secure it with a compatible umbrella base (not included). The hole accommodates umbrellas with a diameter between 1.57" and 1.96".
- **Seating:** This table is designed to comfortably seat up to 6 individuals. Ensure chairs are stable before use.



Figure 4: Example Outdoor Setup

This image demonstrates the PHI VILLA patio table in an outdoor setting next to a pool, surrounded by six bar-height chairs, illustrating its intended use for gatherings and dining.

6. MAINTENANCE AND CARE

Proper care will extend the life and appearance of your PHI VILLA Patio Bar Dining Table.

- **Cleaning:** Wipe the table regularly with a soft cloth and mild soap and water. Rinse thoroughly and dry completely to prevent water spots and rust. Avoid harsh chemicals or abrasive cleaners.
- **Rust Prevention:** The table features a powder e-coating metal steel frame designed to resist rust. However, to further protect against rust, especially in humid or coastal environments, periodically inspect for scratches or chips in the coating and touch up as needed with appropriate outdoor metal paint. Protect from moisture when not in use for extended periods.
- **Storage:** During off-seasons or periods of prolonged non-use, store the table in a dry, covered area to protect it from extreme weather conditions. Using a furniture cover is recommended.
- **Hardware Check:** Periodically check all bolts and fasteners to ensure they remain tight. Retighten as necessary to maintain stability.

Metal Strong, Classic Grace

Powder Coating & E-coating Frame

↑↓ Rust Resistant

🌿 Natural Color

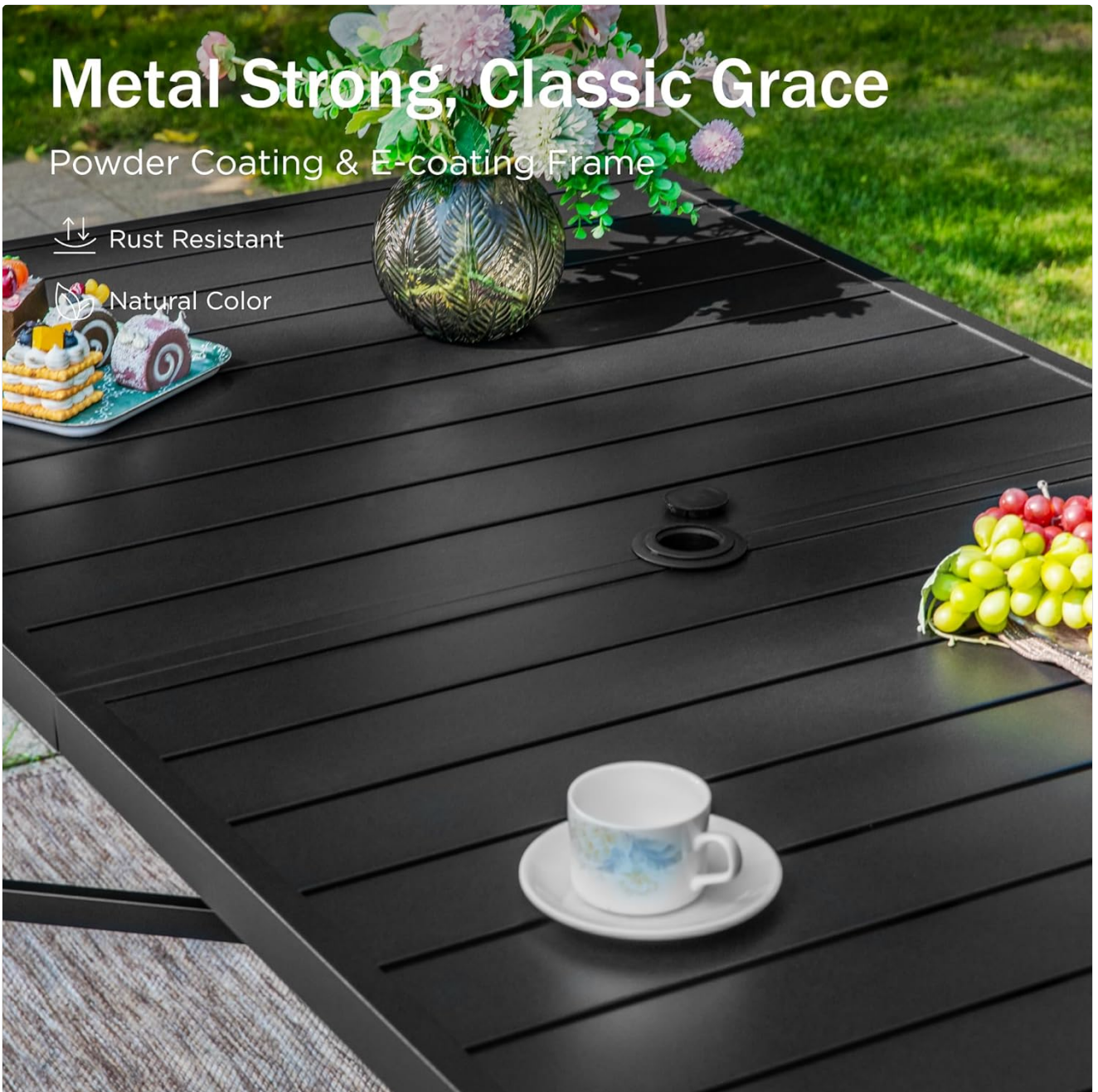


Figure 5: Metal Frame Durability

This image highlights the robust powder coating and e-coating frame of the table, emphasizing its rust-resistant properties and natural color, which contribute to its long-term durability in outdoor settings.

WHY PHI VILLA?

We Use Our Special Electro Coating Technology

It's Worth It. **200%+** Furniture Durability in Patio & Outdoor

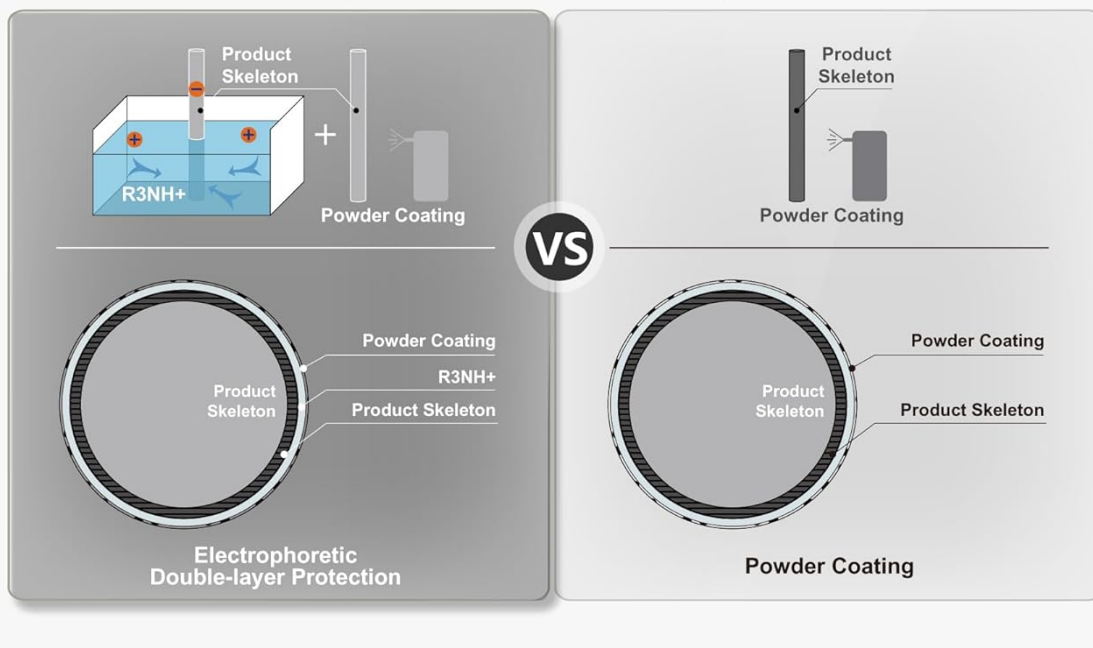


Figure 6: E-coating Technology

This diagram visually explains the electrophoretic double-layer protection provided by PHI VILLA's special e-coating technology, illustrating how it enhances furniture durability and rust resistance compared to standard powder coating.

7. TROUBLESHOOTING

This section addresses common issues you might encounter with your patio table.

Problem	Possible Cause	Solution
Table is wobbly.	Uneven surface; loose bolts; improper assembly.	Ensure table is on a flat surface. Check and tighten all assembly bolts. Verify all parts are correctly installed according to the manual.
Umbrella hole does not fit umbrella.	Umbrella pole diameter is too large or too small.	The umbrella hole is designed for 1.57" - 1.96" diameter poles. Ensure your umbrella fits within this range.

Problem	Possible Cause	Solution
Rust spots appearing.	Damage to e-coating; prolonged exposure to moisture.	Clean affected area, sand lightly, and apply rust-inhibiting outdoor paint. Ensure table is dried after rain and covered during extended wet periods.

8. SPECIFICATIONS

Feature	Detail
Model Number	PV-451
Brand	PHI VILLA
Material	Metal (Powder E-coating Steel Frame)
Color	Black
Product Dimensions (L x W x H)	67" x 35.5" x 40" (170.18 cm x 90.17 cm x 101.6 cm)
Item Weight	58 pounds (26.3 kg)
Umbrella Hole Diameter	1.97" (5 cm) - accommodates 1.57" - 1.96" poles
Special Features	Weather Resistant, Rust Resistant E-coating
Seating Capacity	6 persons

9. WARRANTY AND SUPPORT

For warranty information, product support, or to order replacement parts, please contact PHI VILLA customer service. Refer to your purchase documentation for specific warranty terms and contact details.

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