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› Deutz Fahr Agrostar DX 6.11 Tractor Aftermarket Decal Set Instruction Manual

411 DECALS Agrostar DX 6.11

Deutz Fahr Agrostar DX 6.11 Tractor Aftermarket Decal Set Instruction Manual

Brand: 411 DECALS | **Model:** Agrostar DX 6.11

1. PRODUCT OVERVIEW

This document provides detailed instructions for the application and care of your 411 DECALS Aftermarket Replacement Decal Set for the Deutz Fahr Agrostar DX 6.11 Tractor. This set is designed to replace original decals and is digitally printed on polymeric foil, then laminated for durability.

The decals are resistant to heat, cold, moisture, oil, and UV rays, ensuring a long-lasting finish. Please note that this is an aftermarket reproduction and may differ from the original in color, size, or shape. Logos are copyrighted by their respective owners.



Image 1: Complete Deutz Fahr Agrostar DX 6.11 Tractor Aftermarket Decal Set. This image displays all the individual decals included in the set, showcasing their design and layout.

2. SURFACE PREPARATION

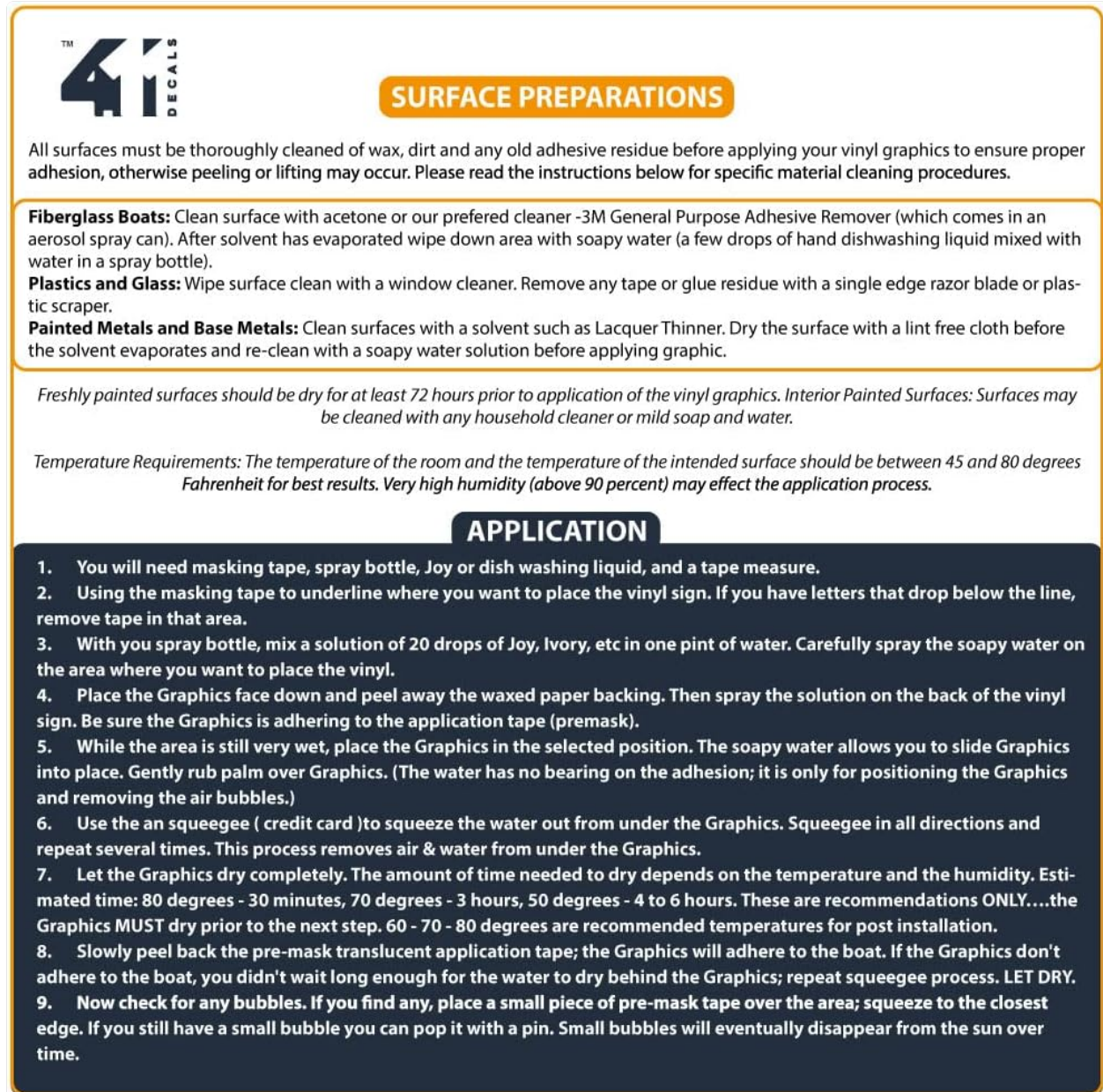
Proper surface preparation is crucial for successful decal application and longevity. All surfaces must be thoroughly cleaned of wax, dirt, and any old adhesive residue before applying your vinyl graphics to ensure proper adhesion, otherwise peeling or lifting may occur. Please read the instructions below for specific material cleaning procedures.

General Guidelines:

- **Fiberglass Boats:** Clean surface with acetone or our preferred cleaner - 3M General Purpose Adhesive Remover (which comes in an aerosol spray can). After solvent has evaporated, wipe down area with soapy water (a few drops of hand dishwashing liquid mixed with water in a spray bottle).
- **Plastics and Glass:** Wipe surface clean with a window cleaner. Remove any tape or glue residue with a single edge razor blade or plastic scraper.
- **Painted Metals and Base Metals:** Clean surfaces with a solvent such as Lacquer Thinner. Dry the surface with a lint-free cloth before the solvent evaporates and re-clean with a soapy water solution before applying graphic.

Freshly painted surfaces should be dry for at least 72 hours prior to application of the vinyl graphics. For interior painted surfaces, ensure they are cleaned with any household cleaner or mild soap and water.

Temperature Requirements: The temperature of the room and the temperature of the intended surface should be between 45 and 80 degrees Fahrenheit for best results. Very high humidity (above 90 percent) may affect the application process.



41 DECALS

SURFACE PREPARATIONS

All surfaces must be thoroughly cleaned of wax, dirt and any old adhesive residue before applying your vinyl graphics to ensure proper adhesion, otherwise peeling or lifting may occur. Please read the instructions below for specific material cleaning procedures.

Fiberglass Boats: Clean surface with acetone or our preferred cleaner -3M General Purpose Adhesive Remover (which comes in an aerosol spray can). After solvent has evaporated wipe down area with soapy water (a few drops of hand dishwashing liquid mixed with water in a spray bottle).

Plastics and Glass: Wipe surface clean with a window cleaner. Remove any tape or glue residue with a single edge razor blade or plastic scraper.

Painted Metals and Base Metals: Clean surfaces with a solvent such as Lacquer Thinner. Dry the surface with a lint free cloth before the solvent evaporates and re-clean with a soapy water solution before applying graphic.

Freshly painted surfaces should be dry for at least 72 hours prior to application of the vinyl graphics. Interior Painted Surfaces: Surfaces may be cleaned with any household cleaner or mild soap and water.

Temperature Requirements: The temperature of the room and the temperature of the intended surface should be between 45 and 80 degrees Fahrenheit for best results. Very high humidity (above 90 percent) may effect the application process.

APPLICATION

1. You will need masking tape, spray bottle, Joy or dish washing liquid, and a tape measure.
2. Using the masking tape to underline where you want to place the vinyl sign. If you have letters that drop below the line, remove tape in that area.
3. With you spray bottle, mix a solution of 20 drops of Joy, Ivory, etc in one pint of water. Carefully spray the soapy water on the area where you want to place the vinyl.
4. Place the Graphics face down and peel away the waxed paper backing. Then spray the solution on the back of the vinyl sign. Be sure the Graphics is adhering to the application tape (premask).
5. While the area is still very wet, place the Graphics in the selected position. The soapy water allows you to slide Graphics into place. Gently rub palm over Graphics. (The water has no bearing on the adhesion; it is only for positioning the Graphics and removing the air bubbles.)
6. Use the an squeegee (credit card)to squeeze the water out from under the Graphics. Squeegee in all directions and repeat several times. This process removes air & water from under the Graphics.
7. Let the Graphics dry completely. The amount of time needed to dry depends on the temperature and the humidity. Estimated time: 80 degrees - 30 minutes, 70 degrees - 3 hours, 50 degrees - 4 to 6 hours. These are recommendations ONLY....the Graphics MUST dry prior to the next step. 60 - 70 - 80 degrees are recommended temperatures for post installation.
8. Slowly peel back the pre-mask translucent application tape; the Graphics will adhere to the boat. If the Graphics don't adhere to the boat, you didn't wait long enough for the water to dry behind the Graphics; repeat squeegee process. LET DRY.
9. Now check for any bubbles. If you find any, place a small piece of pre-mask tape over the area; squeeze to the closest edge. If you still have a small bubble you can pop it with a pin. Small bubbles will eventually disappear from the sun over time.

Image 2: Detailed instructions for surface preparation and decal application. This image provides a visual reference for the steps outlined in the manual, including tools needed and environmental considerations.

3. DECAL APPLICATION INSTRUCTIONS

Follow these steps carefully for optimal decal adhesion and appearance. You will need masking tape, a spray bottle, dishwashing liquid (e.g., Joy, Ivory), a tape measure, and a squeegee (a credit card can be used).

1. **Prepare Your Tools:** Gather masking tape, a spray bottle, dishwashing liquid (e.g., Joy, Ivory), and a tape measure.
2. **Mark Placement:** Use masking tape to underline where you intend to place the vinyl sign. If any letters drop below the line, remove tape in that specific area.

3. **Prepare Soapy Water Solution:** In your spray bottle, mix a solution of approximately 20 drops of dishwashing liquid in one pint of water. Carefully spray this soapy water onto the area where you plan to place the vinyl.
4. **Prepare Decal:** Place the graphic face down and slowly peel away the waxed paper backing. Then, spray the soapy water solution onto the exposed adhesive side of the vinyl sign. Ensure the graphic is adhering properly to the application tape (premask).
5. **Position Decal:** While the application area is still very wet, carefully place the graphic in the selected position. The soapy water allows for minor adjustments and sliding the graphic into the exact desired spot. Gently rub your palm over the graphic. (The water assists with positioning and removing air bubbles, it does not affect adhesion).
6. **Squeegee Water Out:** Use a squeegee (a credit card works well) to firmly press and squeeze the water out from under the graphic. Squeegee in all directions, repeating several times. This process removes both air and water from beneath the graphic.
7. **Allow to Dry:** Let the graphic dry completely. The drying time depends on temperature and humidity.
 - 80 degrees Fahrenheit: Approximately 30 minutes
 - 70 degrees Fahrenheit: Approximately 3 hours
 - 50 degrees Fahrenheit: Approximately 4 to 6 hours

These are recommendations only; the graphic MUST be dry before proceeding to the next step. Recommended temperatures for post-installation are 60-80 degrees Fahrenheit.

8. **Remove Application Tape:** Slowly peel back the pre-mask translucent application tape. The graphic should adhere to the surface. If the graphic does not adhere, it indicates you did not wait long enough for the water to dry. Gently press the graphic back down and allow significantly more drying time before attempting to remove the tape again.

4. TROUBLESHOOTING

- **Graphic Not Adhering:** If the graphic does not adhere to the surface when removing the application tape, it means the underlying water has not fully dried. Gently press the graphic back down and allow significantly more drying time before attempting to remove the tape again.
- **Air Bubbles:** If you find any small air bubbles after the application tape is removed, you can carefully prick them with a small pin. The bubbles will eventually disappear from sun exposure over time.

5. MAINTENANCE AND CARE

Your 411 DECALS are designed for durability. They are digitally printed on polymeric foil and laminated, making them resistant to:

- Heat
- Cold
- Moisture
- Oil
- UV rays

To maintain the appearance and longevity of your decals, clean them gently with mild soap and water. Avoid harsh abrasive cleaners or high-pressure washing directly on the decal edges.

6. PRODUCT SPECIFICATIONS

Feature	Detail
Brand	411 DECALS
Model Number	Agrostar DX 6.11 (based on product title)
Type	Aftermarket Replacement Decal Set
Material	Digitally printed on polymeric foil, laminated
Resistance	Heat, Cold, Moisture, Oil, UV rays
Reusability	Single Use
Finish Type	Powder coated (referring to the surface the decal is applied to, not the decal itself)
Manufacturer	4.11 Decals
Country of Origin	Made in EU

7. IMPORTANT INFORMATION & SUPPORT

As an aftermarket product, this decal set is a reproduction and may have minor differences from original equipment manufacturer (OEM) decals. All logos and trademarks are copyrighted by their respective owners.

For any questions regarding your decal set, application issues not covered in this manual, or product support, please contact the seller directly through the platform where the purchase was made. The seller is **4.11 Decals America**.