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› [BRIO Starter Lift&Load Set and 50-Piece Special Track Pack Wooden Toy Train Instruction Manual](#)

## BRIO Starter Lift&Load Set (33878), 50-Piece Special Track Pack (33772)

# BRIO Starter Lift&Load Set and 50-Piece Special Track Pack Instruction Manual

Model: Starter Lift&Load Set (33878), 50-Piece Special Track Pack (33772)

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## 1. INTRODUCTION

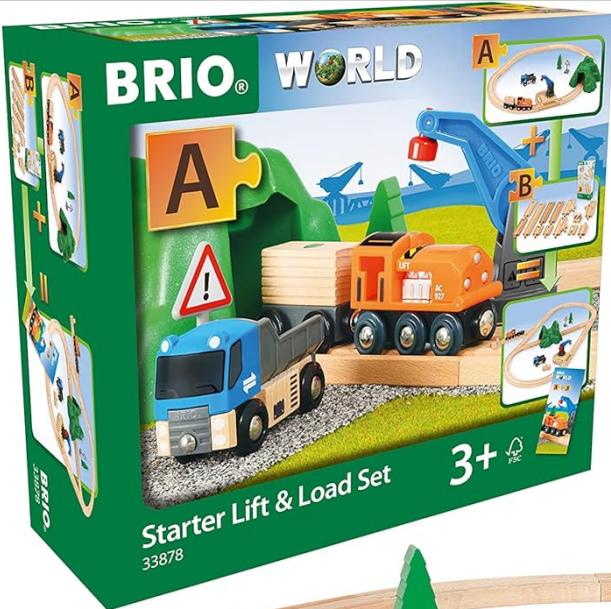
This manual provides instructions for the BRIO Starter Lift&Load Set and the 50-Piece Special Track Pack. These wooden toy train sets are designed to encourage creative play and develop cognitive skills in children aged 3 and up. Please read this manual carefully before assembly and play to ensure safe and proper use of the product.

## 2. WHAT'S INCLUDED

The BRIO Starter Lift&Load Set and 50-Piece Special Track Pack bundle includes the following components:

### 2.1. Starter Lift&Load Set Components

- 1 Engine with pop-up hood
- 1 Crane
- 1 Truck
- 1 Wagon
- 1 Warning sign
- 1 Tree
- 1 Small mountain (tunnel)
- 11 pieces of track (various shapes)



*Image: BRIO Starter Lift&Load Set packaging. This image shows the complete Starter Lift&Load Set as it appears in its box, including the train, crane, truck, and track pieces.*



*Image: BRIO Starter Lift&Load Set assembled. This image displays the Starter Lift&Load Set fully assembled with the train, crane, truck, and track forming a complete layout.*

**19**  
**PIECES**



**x 1**



**x 1**



**x 1**



**x 1**



**x 1**



**x 1**



**x 1**



**x 1**



**x 2**



**x 1**



**x 8**

*Image: Individual components of the BRIO Starter Lift&Load Set. This image details each piece included in the Starter Lift&Load Set, showing the engine, truck, wagon, crane, mountain, tree, sign, and various track pieces with their quantities.*

## 2.2. 50-Piece Special Track Pack Components

- 50 pieces of track, including various lengths of straight tracks, curved tracks, switches, and accessories for expanded layouts.



Image: BRIO 50-Piece Track Pack packaging. This image shows the 50-Piece Special Track Pack as it appears in its box, highlighting the variety of track pieces.



Image: Individual components of the BRIO 50-Piece Track Pack. This image details each type of track piece and accessory included in the 50-Piece Special Track Pack, along with their respective quantities.



*Image: BRIO 50-Piece Track Pack components laid out. This image shows all the track pieces and accessories from the 50-Piece Special Track Pack spread out, demonstrating the variety available for track building.*

### 3. SAFETY INFORMATION

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Please observe the following safety guidelines to ensure a safe play environment:

- **Age Recommendation:** This toy is suitable for children aged 3 years and older. Small parts may pose a choking hazard for younger children.
- **Supervision:** Adult supervision is recommended during play, especially during initial assembly.
- **Material Safety:** All BRIO products are made from high-quality, responsibly sourced beech wood and are rigorously tested to meet safety standards.
- **Inspection:** Regularly inspect all components for damage or wear. Discontinue use if any part is broken or presents a hazard.
- **Cleaning:** Refer to the Maintenance section for proper cleaning instructions. Do not use harsh chemicals.

### 4. SETUP

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Follow these steps to set up your BRIO wooden train track:

1. **Unpack Components:** Carefully remove all track pieces, train components, and accessories from their packaging.
2. **Plan Your Layout:** Before connecting tracks, consider the desired layout. The 50-Piece Special Track Pack offers many possibilities for expansion. You can start with a simple oval or design a more complex network.
3. **Connect Track Pieces:** Each track piece has male and female connectors. Align the connectors and gently push them together to form a secure connection. Ensure all connections are flush to create a smooth surface for the train.
4. **Integrate Accessories:** Place the mountain (tunnel), tree, and warning sign around your track layout. Position the crane next to a straight track section where the wagon can be loaded/unloaded.
5. **Position Train and Vehicles:** Place the engine, wagon, and truck onto the tracks. Ensure the wheels are properly seated in the track grooves.

## 5. OPERATING THE TRAIN SET

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Once your track is assembled, you can begin playing:

- **Moving the Train:** Manually push the engine and wagon along the tracks. The magnetic connectors allow the engine and wagon to link together.
- **Using the Crane:** The crane features a rotating base and a movable arm. Use the knob on the side of the crane to raise and lower the magnetic hook. Position the wagon beneath the crane, attach the magnetic hook to the cargo block, and lift/lower it.
- **Pop-up Hood:** The engine has a pop-up hood feature for added interactive play.
- **Truck Play:** The truck can be used independently or in conjunction with the crane for loading and unloading scenarios.
- **Track Switches:** If your layout includes switches from the 50-Piece Track Pack, manually adjust them to change the train's path.

## 6. MAINTENANCE

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Proper care will extend the life of your BRIO wooden train set:

- **Cleaning:** Wipe all wooden and plastic components with a damp cloth. For stubborn dirt, use a mild soap solution, then wipe clean with a damp cloth and dry thoroughly. Do not immerse in water.
- **Storage:** Store the set in a dry place away from direct sunlight and extreme temperatures to prevent warping or fading of the wood.
- **Inspection:** Periodically check track connections and vehicle components for any signs of wear, damage, or loose parts.

## 7. TROUBLESHOOTING

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If you encounter any issues, try these simple solutions:

- **Train Derails:** Ensure all track pieces are securely connected and lie flat on the surface. Check that the train wheels are properly seated in the track grooves.
- **Track Connections Loose:** Re-examine the male and female connectors. Sometimes a slight twist or firm push is needed to ensure a snug fit.
- **Crane Not Lifting:** Check if the magnetic hook is properly aligned with the cargo block. Ensure the lifting mechanism is not obstructed.

## 8. SPECIFICATIONS

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- **Brand:** BRIO
- **Models:** Starter Lift&Load Set (33878), 50-Piece Special Track Pack (33772)
- **Material:** High-grade European Beech Wood, plastic components
- **Age Recommendation:** 3 years and up
- **Safety:** Conforms to all relevant safety standards
- **Total Pieces:** 11 pieces (Starter Set) + 50 pieces (Track Pack) = 61 pieces

## 9. WARRANTY AND SUPPORT

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BRIO products are manufactured to high-quality standards. For information regarding warranty, product support, or

replacement parts, please visit the official BRIO website or contact their customer service directly. Keep your purchase receipt as proof of purchase.

**Official BRIO Website:** [www.brio.net](http://www.brio.net)

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