

VEVOR JS-75-GD-01

VEVOR 75mm (3 inch) Button Maker Machine Instruction Manual

Model: JS-75-GD-01

1. INTRODUCTION AND OVERVIEW

This manual provides comprehensive instructions for the safe and efficient setup, operation, maintenance, and troubleshooting of your VEVOR 75mm (3 inch) Button Maker Machine. This device is designed for creating personalized badges and pins with ease.

The button maker is constructed from durable steel and aluminum alloy, ensuring a long service life and a high success rate in badge production. Its ergonomic design aims to simplify the badge-making process.



Figure 1: VEVOR 75mm Button Maker Machine with included supplies.

2. PACKAGE CONTENTS

The VEVOR 75mm Button Maker Machine kit includes the following components:

- 1 x Button Maker Machine
- 1 x 75 mm Button Molds (pre-installed)
- 1 x Circle Paper Cutter
- 50 x 75 mm Iron Bottom Parts
- 50 x 75 mm Plastic Bottom Parts
- 100 x 75 mm Tin Up Covers
- 50 x 75 mm Blank Papers
- 100 x 75 mm Transparent Films
- 2 x Hexagon Wrenches
- 2 x Washers
- 1 x Instruction Manual
- 1 x "Mr. Panda Magic Book" with panda patterns

PACKING LIST

	50 x 75mm Metal Bottom Parts		2 x Hexagon Wrenches	Size: 11 x 3.9 x 14.2 inch / 28 x 10 x 36 cm Weight: 18.7 lbs / 8.5 kg
	50 x 75mm Plastic Bottom Parts		1x Manual	
	50 x 75mm Blank Papers			
	1 x 75mm Circle Cutter		1 x Mr. Panda Magic Book	
	2 x 75mm Plastic Washers			
	100 x 75mm Transparent Films			
	100 x 75mm Tin Up Covers			

BADGE SIZE COMPARISON
 A Quarter
 Bottom 75mm(3 inch)


14.2 in / 36 cm
3.9 in / 10 cm
11 in / 28 cm

Figure 2: Visual representation of the complete package contents.

3. SETUP AND ASSEMBLY

The VEVOR Button Maker Machine is designed for easy setup, often ready to use directly from the box. Minimal assembly is required, primarily for the handle and ensuring mold security.

3.1 Handle Installation

Attach the ergonomic handle to the machine's lever mechanism. Ensure it is securely fastened for comfortable and efficient operation.

INSTALLATION-FREE BUTTON MAKER

Ready to use out of the box



Easy Operation



Figure 3: Handle installation for immediate use.

3.2 Mold Preparation

The 75mm button molds are typically pre-installed. Verify that the molds are securely in place before operation. If you need to change molds (e.g., for different sizes, though this kit is 75mm), refer to the troubleshooting section for guidance on mold removal and installation.

Your browser does not support the video tag. This video demonstrates how to make a button badge and change the mold on a button maker machine.

Video 1: Guide on making a button badge and changing the mold.

4. OPERATING INSTRUCTIONS

Follow these steps to create a 75mm button badge:

1. **Prepare Materials:** Ensure you have a metal top cover, your printed design (paper), a transparent film, and a plastic back part (or metal back part with washer).
2. **Place Top Components:** In the left mold slot, place the metal top cover. Then, place your printed paper design on top of the metal cover, followed by the transparent film.
3. **First Press:** Align the upper and lower dies. Press the handle down firmly to crimp the top components

together.

4. **Place Back Part:** In the right mold slot, place the plastic back part. (Note: If using a metal back part, ensure the plastic washer is placed in the left mold slot before the metal top cover).
5. **Second Press:** Align the upper and lower dies. Press the handle down firmly again to secure the back part to the crimped top components.
6. **Retrieve Badge:** Lift the handle and slide the mold back to retrieve your completed button badge.

MAKE A BUTTON PIN IN MINUTES



1. Prepare Required Materials



2. Put on tin up cover, paper and film



3. Align upper and lower dies



4. Press the handle



5. Put on plastic back part



6. Align upper and lower dies



7. Press the handle



8. Congratulations!
A badge is done



Note: If metal back plate is used, the plastic washer shall be placed in the left mold slot.

Figure 4: Visual step-by-step instructions for making a button pin.

Your browser does not support the video tag. This video demonstrates the process of using the button maker machine to create badges.

Video 2: Demonstration of how to use the Button Maker Machine.

5. MAINTENANCE

To ensure the longevity and optimal performance of your VEVOR Button Maker Machine, regular maintenance is recommended:

- **Cleaning:** Keep the machine clean from dust and debris. Use a soft, dry cloth to wipe down surfaces.
- **Lubrication:** Periodically apply a small amount of lubricating oil to moving parts, such as the press mechanism and mold slides, to ensure smooth operation.

- **Storage:** Store the machine in a dry, clean environment when not in use to prevent rust or damage.

6. TROUBLESHOOTING

If you encounter issues while using your button maker, refer to the common problems and solutions below:

6.1 Loose Badge or Distorted Edges

If the edges of your badge are distorted or the badge feels loose after pressing, the screw on the mold might be loose. To fix this:

1. Remove the pins securing the lower mold.
2. Take out the lower mold.
3. Tighten the screws on the mold clockwise using the provided Hexagon Wrench.
4. Reinstall the lower mold and insert the pins.

6.2 Mold Not Passing Properly

If the mold does not slide smoothly along its track, ensure that all pins are correctly removed or inserted as required for the specific operation (e.g., mold change or operation).

Your browser does not support the video tag. This video provides troubleshooting steps for common issues with the button maker machine, such as loose badges or mold problems.

Video 3: Troubleshooting guide for button maker machine issues.

7. SPECIFICATIONS

Feature	Specification
Brand	VEVOR
Model Name	JS-75-GD-01
Material	Steel, Aluminum Alloy
Item Weight	16 pounds
Product Dimensions	11"L x 3.9"W
Item Model Number	3 inch 75mm Button Badge Maker
UPC	840281559428

8. WARRANTY AND SUPPORT

For warranty information or technical support, please refer to the documentation included with your purchase or contact VEVOR customer service directly. Keep your purchase receipt for any warranty claims.