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Outsunny 845-774V00SR

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Model: 845-774V00SR

1. INTRODUCTION

Thank you for choosing the Outsunny Galvanized Raised Garden Bed. This manual provides essential information for the safe assembly, operation, and maintenance of your new garden bed. Please read these instructions carefully before beginning assembly and retain them for future reference.



Image 1.1: Outsunny Galvanized Raised Garden Bed in use.

2. SAFETY INFORMATION

- Always wear protective gloves during assembly to prevent cuts from metal edges.
- Ensure all bolts and nuts are securely tightened before filling the garden bed with soil.
- Place the garden bed on a level, stable surface to prevent tipping.
- Keep children and pets away from the assembly area.
- Do not climb on or stand in the garden bed.
- The garden bed is designed for outdoor use.

3. PACKAGE CONTENTS

Verify that all components are present and undamaged before beginning assembly. If any parts are missing or damaged, please contact customer support.

- Galvanized Steel Panels
- Reinforced Support Rods (8 units)
- Corner Brackets
- Fasteners (bolts, nuts, washers)
- Assembly Tool (wrench)



Image 3.1: Illustration of connecting rods for stability.

4. SETUP AND ASSEMBLY

Follow these steps for proper assembly of your raised garden bed:

1. **Unpack Components:** Carefully remove all parts from the packaging. Lay them out on a clean, flat surface.
2. **Remove Protective Film:** Peel off any protective plastic film from the galvanized steel panels.
3. **Assemble Side Panels:** Connect the galvanized steel panels using the provided fasteners. Ensure the edges are aligned and the panels form the desired rectangular shape.
4. **Install Corner Brackets:** Attach the corner brackets to reinforce the structure. Tighten all bolts securely, but do not overtighten.
5. **Insert Support Rods:** Position the 8 reinforced support rods across the width of the garden bed, connecting opposite sides. These rods enhance stability and prevent bowing when filled with soil.
6. **Final Tightening:** Once all panels and rods are in place, go back and ensure all fasteners are firmly tightened.



Image 4.1: Detail of reinforced internal rods and thick side panels for structural integrity.

The design incorporates 0.5mm thick solid steel with multi-reinforced rods for enhanced durability and stability, preventing issues common with thinner materials.

5. OPERATING INSTRUCTIONS

Your Outsunny Raised Garden Bed is designed to provide an optimal growing environment:

- **Placement:** Choose a location that receives adequate sunlight for the plants you intend to grow. Ensure the ground is level.
- **Filling with Soil:** The extra-deep design (59 cm / 23.2 inches) supports deep-rooted plants like tomatoes and carrots. Fill the bed with a suitable soil mix for your chosen plants.
- **Open Bottom Design:** The open-bottom design allows for direct contact with the ground, promoting better root growth and natural drainage. This prevents water accumulation and decay, while also allowing beneficial

organisms to access the soil.

- **Planting:** Plant your desired vegetables, flowers, or herbs, ensuring proper spacing for healthy growth.



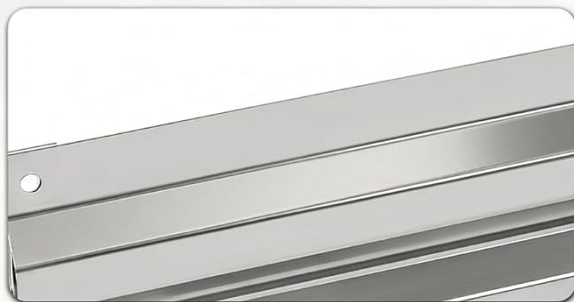
Ours



8 Reinforced Internal Rods



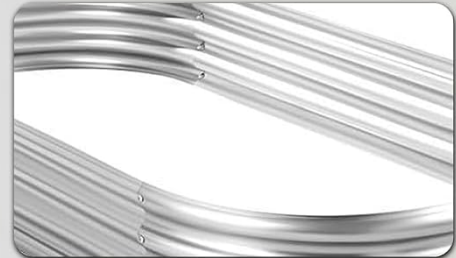
Thick Side Panels



Safe Edging



Others



No Internal Reinforcement



Thin Side Panels



Sharp Edging

Image 5.1: Extra-deep design supporting deep-rooted plants.



Image 5.2: Open-bottom design facilitating water drainage and promoting root growth.

6. MAINTENANCE

To ensure the longevity and optimal performance of your galvanized raised garden bed, follow these maintenance guidelines:

- **Cleaning:** Periodically clean the exterior of the garden bed with a mild soap and water solution to remove dirt and debris. Avoid abrasive cleaners that could damage the galvanized coating.
- **Inspection:** Regularly inspect all fasteners to ensure they remain tight. Re-tighten any loose bolts or nuts to maintain structural integrity.
- **Drainage:** Ensure the open bottom remains clear of excessive debris to allow for proper drainage.
- **Winter Care:** In regions with harsh winters, consider emptying the bed or covering it to protect the soil and structure from extreme conditions.

7. TROUBLESHOOTING

If you encounter any issues with your raised garden bed, consider the following:

- **Wobbly Structure:** Check all bolts and nuts to ensure they are fully tightened. Uneven ground can also cause instability; ensure the bed is placed on a level surface.
- **Panels Not Aligning During Assembly:** Ensure you are following the assembly instructions precisely. If components do not align, gently adjust them before fully tightening fasteners. Avoid forcing parts together.
- **Poor Drainage:** Verify that the open bottom is not obstructed by compacted soil or debris. Consider adding a layer of coarse material (like gravel or wood chips) at the very bottom before adding soil to improve drainage.

8. SPECIFICATIONS

Feature	Detail
Model Number	845-774V00SR
Material	Galvanized Steel
Colour	Silver
Overall Dimensions (L x W x H)	180 cm x 90 cm x 59 cm (70.9" x 35.4" x 23.2")
Planting Area (L x W x H)	179 cm x 88 cm x 59 cm (70.5" x 34.6" x 23.2")
Item Weight	15.88 kg
Capacity	245.6 gallons
Special Feature	Weather Resistant
Mounting Type	Floor Standing
Indoor/Outdoor Usage	Outdoor



Image 8.1: Product dimensions overview.

9. WARRANTY AND SUPPORT

Warranty: This product comes with a 90-day warranty against manufacturer defects. Please retain your proof of purchase for warranty claims.

Customer Support: For any questions, missing parts, or assistance, please contact Aosom Canada customer service.

Manufacturer Contact Information: Markham, Ontario, CA

Telephone: 1-416-792-6088

Online Store: Visit the [Outsunny Store on Amazon](#) for more products and information.

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