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FORZA FORZA Alu80 Pro Folding Soccer Goals

FORZA Alu80 Pro Folding Training Soccer Goal

USER MANUAL

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1. Product Overview

The FORZA Alu80 Pro Folding Training Soccer Goal is a high-quality, durable soccer goal designed for training and target practice. Constructed from 80mm reinforced aluminum, it offers exceptional strength and weather resistance. Its innovative folding design allows for easy portability and storage, making it an ideal choice for various training environments.



Figure 1: Fully assembled FORZA Alu80 Pro Folding Training Soccer Goal (1.5m x 1m variant).

2. Key Features

- **Premium Quality Aluminum:** Engineered with 80mm reinforced aluminum for superior strength and durability.
- **Weatherproof & Scratch-Resistant:** Features a white powder coating for elevated protection against all weather conditions and scratches, ensuring year-round outdoor use.
- **Lightweight & Portable:** Despite its robust construction, the aluminum material makes the goal lightweight, facilitating easy transportation and storage.
- **Folding Design:** The innovative folding frame allows for quick setup and compact storage, ideal for training sessions and space-saving.
- **Professional Grade:** Trusted and used by elite clubs, including Manchester United and Manchester City, for first-team training.

3. Package Contents

Please verify that all components are present and undamaged before beginning assembly. If any parts are missing or damaged, please contact customer support.

- FORZA Alu80 Pro Folding Soccer Goal Frame Sections (Main crossbar, uprights, side supports)
- Goal Net (appropriate size for 1.5m x 1m goal)
- Net Clips or Bungee Cords
- Ground Anchors (stakes)
- Assembly Hardware (bolts, nuts, washers, pins for folding mechanism)
- Instruction Manual (this document)

4. Setup and Assembly

Follow these steps carefully to assemble your FORZA Alu80 Pro Folding Training Soccer Goal. It is recommended to have two people for assembly.

1. **Unpack Components:** Lay out all frame sections, the net, and hardware on a clean, flat surface. Ensure no parts are missing.
2. **Assemble Base Frame:** Connect the horizontal base bars to the vertical uprights using the provided bolts and nuts. Ensure all connections are secure but do not fully tighten yet.
3. **Attach Crossbar:** Connect the main crossbar to the top of the vertical uprights. This forms the main rectangular goal opening.
4. **Install Folding Mechanism:** Attach the side support bars to the uprights and the rear ground bar. These sections contain the folding hinges. Ensure the hinges are aligned correctly for smooth operation.
5. **Secure All Connections:** Once the frame is fully assembled, go back and tighten all bolts and nuts securely. Do not overtighten.
6. **Attach Net:** Drape the net over the assembled frame. Use the provided net clips or bungee cords to secure the net to the frame, starting from the top crossbar and working your way down the uprights and along the base. Ensure the net is taut and evenly distributed.
7. **Deploy and Anchor:** Carefully unfold the goal to its full playing position. Place the goal on a level surface. Use the ground anchors to secure the goal firmly to the ground, preventing movement during use.



Figure 2: Demonstrating the folding mechanism for setup or storage.



Figure 3: The goal in its compact folded state for easy transport or storage.

5. Operating Instructions

The FORZA Alu80 Pro Folding Training Soccer Goal is designed for straightforward use once assembled.

- **Placement:** Position the goal on a flat, stable surface, preferably grass or artificial turf. Ensure there is ample clear space around the goal for safe play.
- **Anchoring:** Always use the provided ground anchors to secure the goal before use. This prevents the goal from tipping over, especially during strong winds or impacts from shots.
- **Folding/Unfolding:** To fold the goal for storage or transport, release any locking pins on the folding mechanism and carefully collapse the side supports inwards. Reverse the process to unfold. Always ensure the mechanism is fully locked in place before and after use.
- **Safety:** Do not climb on the goal or hang from the crossbar. Supervise children during play. Regularly inspect the goal for any loose parts or damage.

6. Maintenance

Proper maintenance will extend the lifespan of your FORZA Alu80 Pro Folding Training Soccer Goal.

- **Cleaning:** Wipe down the aluminum frame with a damp cloth to remove dirt and debris. For stubborn stains, a mild soap solution can be used. Rinse thoroughly and dry.
- **Net Care:** The net can be cleaned with water and mild soap. Allow it to air dry completely before folding or storing to prevent mildew. Inspect the net regularly for tears or fraying and replace if necessary.
- **Hardware Inspection:** Periodically check all bolts, nuts, and the folding mechanism for tightness. Tighten any loose connections.
- **Storage:** When not in use for extended periods, especially during harsh weather, it is recommended to fold the goal and store it in a dry, sheltered area to protect the frame and net.

7. Troubleshooting

Problem	Possible Cause	Solution
Goal feels unstable or wobbly.	Loose connections; not properly anchored; uneven ground.	Ensure all bolts are tightened. Use ground anchors. Move goal to a level surface.
Net sags or is loose.	Net clips/bungee cords are not properly attached or are damaged.	Re-attach net clips/bungee cords securely. Replace any damaged clips or net.
Folding mechanism is stiff.	Dirt or debris in hinges; lack of lubrication.	Clean hinges thoroughly. Apply a silicone-based lubricant to moving parts.
Frame appears scratched or discolored.	Normal wear and tear; exposure to harsh elements.	Clean as per maintenance instructions. Minor scratches are cosmetic and do not affect performance. Store indoors during extreme weather.

8. Product Specifications

Attribute	Detail
Brand	FORZA
Model Name	FORZA Alu80 Pro Folding Soccer Goals
Color	1.5m x 1m (White frame)
Material	Aluminum (80mm reinforced)
Style	Folding
Item Dimensions (LxWxH)	40 x 60 x 36 inches (approx. 1.02m x 1.52m x 0.91m)
Package Weight	328 Pounds

Attribute	Detail
Suggested Users	Unisex-adult
Manufacturer	Net World Sports
ASIN	B07SKGYHL9
Date First Available	May 31, 2019

9. Warranty Information

The FORZA Alu80 Pro Folding Training Soccer Goal comes with a **1-year manufacturer's warranty** from the date of purchase. This warranty covers defects in materials and workmanship under normal use.

Additionally, a **30-day easy returns policy** is available for refunds or replacements, as per the seller's terms.

For warranty claims or return inquiries, please retain your proof of purchase and contact customer support.

10. Customer Support

For any questions, assistance, or technical support regarding your FORZA Alu80 Pro Folding Training Soccer Goal, please contact:

- **Manufacturer/Seller:** Net World Sports USA
- **Online Store:** Visit the official [FORZA Store on Amazon](#) for product information and support.
- **General Inquiries:** Refer to the customer support options provided by your point of purchase.

Please have your product model name (FORZA Alu80 Pro Folding Soccer Goals) and ASIN (B07SKGYHL9) ready when contacting support.