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ZLIANGQ 20 inches Chainsaw Chain 76 Drive Links

ZLIANGQ 20-inch Chainsaw Chain Instruction Manual

Model: 20 inches Chainsaw Chain 76 Drive Links

1. Important Safety Information

Always prioritize safety when working with chainsaws. Read and understand your chainsaw's owner's manual before installing or operating any chainsaw chain. Failure to follow safety instructions can result in serious injury or death.

- Wear appropriate personal protective equipment (PPE), including safety glasses, hearing protection, gloves, and protective legwear.
- Ensure the chainsaw is turned off and the spark plug cap is disconnected (for gasoline models) or the battery is removed (for electric models) before performing any maintenance or chain installation.
- Keep bystanders, especially children and pets, at a safe distance from the work area.
- Inspect the chainsaw and chain for damage before each use. Do not use damaged equipment.

2. Product Overview

This manual provides instructions for the ZLIANGQ 20-inch chainsaw chain, designed for efficient wood cutting. This package includes one (1) 20-inch chainsaw chain.



Image 1: The ZLIANGQ 20-inch chainsaw chain, showing its full length and a close-up of a chainsaw cutting wood.

3. Specifications

The ZLIANGQ 20-inch chainsaw chain features the following technical specifications:

Specification	Value
Chain Length	20 Inches
Pitch	0.325 Inches
Gauge	0.058 Inches
Drive Link Count	76
Chain Type	Full-Complement



Image 2: Diagram illustrating the key specifications of the 20-inch chainsaw chain, including length, pitch, gauge, and drive links.

4. Compatibility

This ZLIANGQ 20-inch chainsaw chain is designed to replace specific part numbers and is compatible with various chainsaw brands and models:

- **Replaces Part Numbers:** Blue Max 52209, Oregon 21LPX076G, Blue Max 53543, 8901, 8902.
- **Compatible with Chainsaw Models:** Steele, Origen, Caton Chain saw 52/58 with a 20-inch cutting bar.
- **Compatible with Brands:** Blue Max, Husqvarna, Stihl, Homelite, John Deere, Makita, McCulloch, Poulan, Craftsman chainsaws that utilize a 20-inch chain with 0.325" pitch, 0.058" gauge, and 76 drive links.



Image 3: Visual representation of the chainsaw chain with text highlighting compatibility with Blue Max and Oregon part numbers, and various chainsaw brands.

5. Setup and Installation

Proper installation of the chainsaw chain is crucial for safe and effective operation. Always refer to your chainsaw's specific owner's manual for detailed instructions on chain replacement.

1. **Preparation:** Ensure the chainsaw is off, cooled down, and the spark plug cap is disconnected or battery removed. Wear protective gloves.
2. **Remove Old Chain:** Loosen the bar nuts and remove the clutch cover. Carefully remove the old chain and guide bar.
3. **Install New Chain:** Place the new ZLIANGQ chain onto the drive sprocket, ensuring the cutting edges face the correct direction (away from the chainsaw body on the top of the bar). Fit the chain into the groove of the guide bar.
4. **Reattach Guide Bar and Cover:** Slide the guide bar back into position, ensuring the chain is properly seated. Replace the clutch cover and hand-tighten the bar nuts.

5. **Adjust Chain Tension:** Adjust the chain tensioner until the chain is snug against the guide bar but can still be pulled freely by hand. There should be no slack on the underside of the bar, and the drive links should not come out of the bar groove.
6. **Final Tightening:** Hold the tip of the guide bar up and fully tighten the bar nuts. Recheck chain tension.



Image 4: A close-up view of the chainsaw chain properly seated on a guide bar, illustrating correct installation.

6. Operating Instructions

Once the chain is correctly installed and tensioned, follow these general guidelines for operating your chainsaw. Always refer to your chainsaw's manual for specific operating procedures.

- **Lubrication:** Ensure the chainsaw's oil reservoir is filled with appropriate bar and chain oil. The chain must be continuously lubricated during operation.
- **Pre-Operation Check:** Before each use, check chain tension, oil level, and ensure all components are securely fastened.

- **Starting the Chainsaw:** Follow your chainsaw manufacturer's starting procedure.
- **Cutting Technique:** Maintain a firm grip on both handles. Keep your body balanced and avoid overreaching. Let the chain do the work; do not force it. Be aware of potential kickback and maintain a safe stance.
- **Applications:** This chain is suitable for various wood cutting tasks, including felling, limbing, bucking, and pruning branches.



Image 5: A collage showing the chainsaw chain being used for different tasks such as cutting kindling wood, sawn wood, pruning branches, and lumbering.

7. Maintenance

Regular maintenance extends the life of your chainsaw chain and ensures optimal cutting performance and safety.

1. **Sharpening:** A sharp chain cuts efficiently and safely. Sharpen the chain regularly using a round file of the correct diameter (typically 5/32" or 4.0mm for 0.325" pitch chains, but verify with your chainsaw manual). Maintain the correct filing angle and depth gauge settings.
2. **Cleaning:** After each use, clean the chain to remove sawdust, sap, and debris. A stiff brush and appropriate cleaning solution can be used. Ensure the chain is dry before storage.
3. **Lubrication:** Always ensure the chainsaw's automatic oiler is functioning correctly and providing adequate lubrication to the chain and guide bar during operation.
4. **Inspection:** Periodically inspect the chain for damaged or worn drive links, cutters, and rivets. Replace the chain if significant damage or wear is observed.
5. **Storage:** Store the chain in a clean, dry place when not in use. Applying a light coat of oil can help prevent rust during long-term storage.

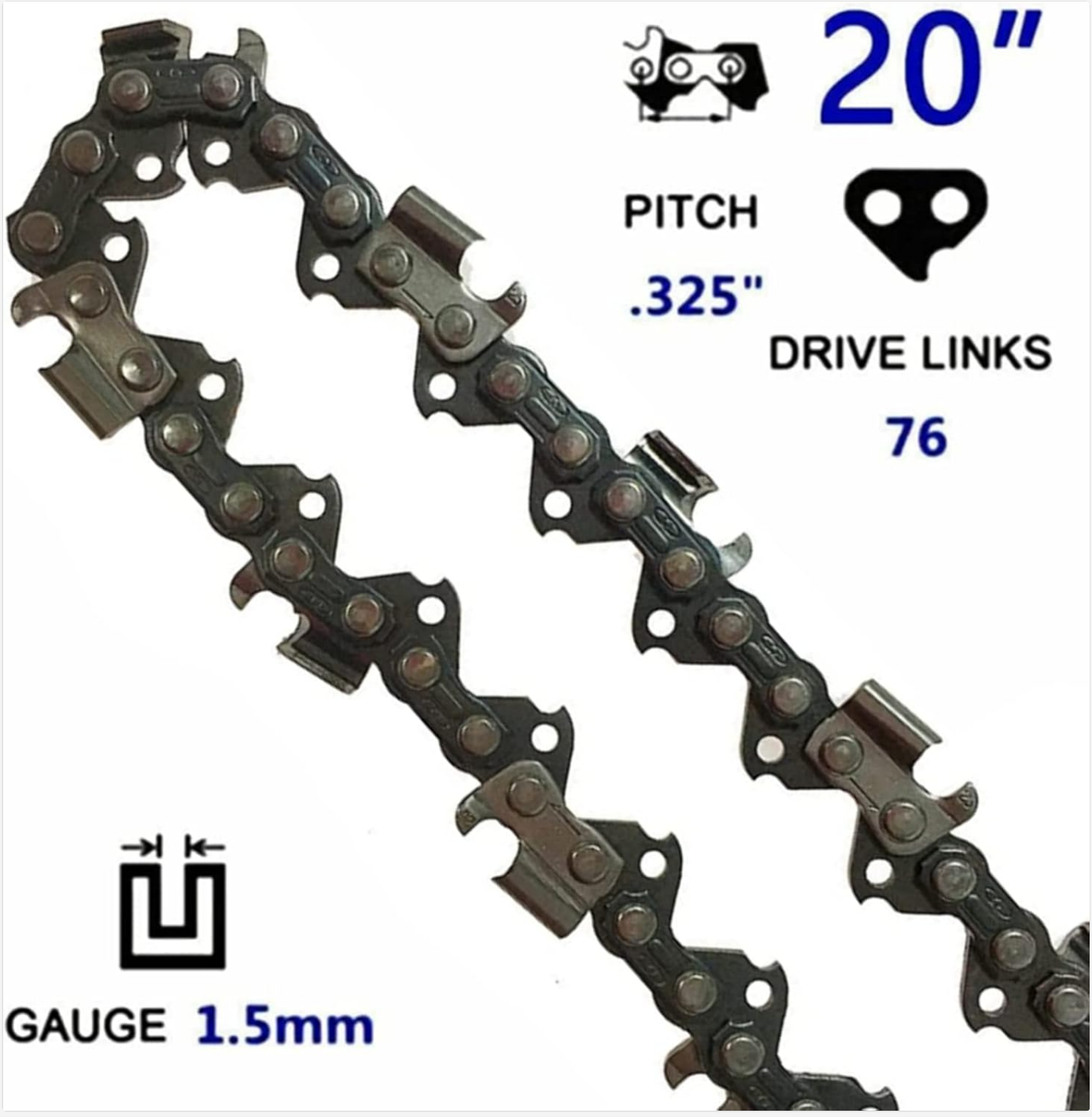


Image 6: A detailed close-up of the chainsaw chain links, showing the cutters and drive links, important for sharpening and inspection.

8. Troubleshooting

Below are common issues and their potential solutions:

- **Chain is Dull or Not Cutting Efficiently:**
  Solution: Sharpen the chain cutters. Ensure the sharpening angle and depth gauge settings are correct.
- **Chain Jumps Off the Guide Bar:**
  Solution: Check chain tension; it may be too loose. Inspect the guide bar for wear or damage. Ensure the chain is the correct pitch and gauge for your guide bar.
- **Chain Smokes or Overheats:**
  Solution: Check the oil reservoir and ensure the automatic oiler is functioning. The chain may be too dull or too tight.
- **Chain Does Not Move:**
  Solution: Ensure the chain brake is disengaged. Check for obstructions or improper chain installation.

9. Warranty and Support

For any questions regarding the ZLIANGQ 20-inch chainsaw chain, including compatibility, installation, or performance, please contact the manufacturer or your retailer. Keep your purchase receipt for any warranty claims.

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