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› BAIJAC /

› BAIJAC Replacement Spool Pin Instruction Manual for Brother Sewing Machines

BAIJAC VX860, VX1500, X-5, XM3700, XL2120PRO, XL2130NT, XL2220NT, XL2220PLUS

BAIJAC Replacement Spool Pin Instruction Manual

For Brother Sewing Machine Models: VX860, VX1500, X-5, XM3700, XL2120PRO, XL2130NT, XL2220NT, XL2220PLUS

1. INTRODUCTION

This manual provides essential instructions for the proper installation, use, and maintenance of your BAIJAC Replacement Spool Pin. This component is designed to securely hold thread spools during sewing operations, ensuring smooth thread feeding. Please read this manual thoroughly before installation and use.

Compatible Models: Brother VX860, VX1500, X-5, XM3700, XL2120PRO, XL2130NT, XL2220NT, XL2220PLUS.

2. SAFETY INFORMATION

- Always turn off and unplug your sewing machine from the power outlet before installing, removing, or performing any maintenance on parts.
- Keep small parts away from children.
- Use only the correct replacement parts for your machine model to ensure proper function and safety.
- If you are unsure about any step, consult a qualified sewing machine technician.

3. SETUP AND INSTALLATION

Follow these steps to install the BAIJAC Replacement Spool Pin:

1. **Prepare the Machine:** Ensure your Brother sewing machine is turned off and unplugged from the power source.
2. **Locate Spool Pin Position:** Identify the designated location for the spool pin on your sewing machine. This is typically on the top or back of the machine.
3. **Remove Old Spool Pin (if applicable):** If replacing an existing spool pin, gently pull it straight up to remove it. Avoid twisting or bending.
4. **Insert New Spool Pin:** Take the BAIJAC Replacement Spool Pin and align its base with the hole on your sewing machine. Gently push the spool pin straight down until it is firmly seated. Do not force it.

5. **Verify Stability:** Once inserted, gently tug on the spool pin to ensure it is securely in place and does not wobble.

4. OPERATING INSTRUCTIONS

Using the spool pin correctly ensures smooth thread delivery:

1. **Place Thread Spool:** Slide your chosen thread spool onto the spool pin. Ensure the thread unwinds smoothly from the spool. For most machines, the thread should unwind from the front or top of the spool.
2. **Secure Spool Cap (if applicable):** If your machine uses a spool cap or holder, place it over the spool on the pin to prevent the thread from jumping off during sewing.
3. **Thread the Machine:** Follow your sewing machine's specific threading path instructions, guiding the thread from the spool through all necessary guides and tension discs to the needle.

5. MAINTENANCE

Regular inspection and cleaning will prolong the life of your spool pin and ensure optimal performance:

- **Cleaning:** Periodically wipe the spool pin with a soft, dry cloth to remove any dust or lint accumulation.
- **Inspection:** Check the spool pin for any signs of bending, cracks, or wear. A damaged spool pin can cause thread tangles or breakage.
- **Storage:** When not in use, ensure the spool pin is free from pressure that could cause it to bend.

6. TROUBLESHOOTING

If you encounter issues related to the spool pin, consider the following:

- **Thread Tangling Around Spool Pin:**
 - Ensure the spool cap is correctly placed and sized for your thread spool.
 - Verify the thread is unwinding smoothly from the spool without catching.
- **Spool Pin Feels Loose:**
 - Re-insert the spool pin, ensuring it is pushed down firmly into its receptacle.
 - If it remains loose, the receptacle might be worn, or the pin itself could be slightly undersized. Consider replacing the pin or consulting a technician.
- **Thread Breaking at Spool Pin:**
 - Inspect the spool pin for any rough edges or burrs that could be snagging the thread. If found, the pin may need replacement.
 - Ensure the thread is not catching on the spool itself or any other part of the machine before reaching the first thread guide.

7. SPECIFICATIONS

Product Type	Replacement Spool Pin
Brand	BAIJAC
Compatibility	Brother Sewing Machine Models: VX860, VX1500, X-5, XM3700, XL2120PRO, XL2130NT, XL2220NT, XL2220PLUS
Material	Durable Plastic

8. WARRANTY AND SUPPORT

This BAIJAC Replacement Spool Pin is manufactured to high standards. For any questions regarding installation, compatibility, or product defects, please contact your retailer or the manufacturer directly. Keep your purchase receipt as proof of purchase for any warranty claims.

For further assistance, please refer to the contact information provided with your purchase or on the BAIJAC official website.