

## **AXOR 10715**

# **Axor 10715 Starck Thermostatic Valve Trim User Manual**

Model: 10715

## **1. INTRODUCTION**

This manual provides detailed instructions for the installation, operation, and maintenance of your Axor 10715 Starck Thermostatic Valve Trim. Please read this manual thoroughly before beginning installation or use to ensure proper function and safety. This product is designed to be used with a compatible iBox Universal Plus Rough valve, which is sold separately.

## **2. SAFETY INFORMATION**

Always observe the following safety precautions:

- Ensure all water supply lines are shut off before beginning any installation or maintenance.
- If you are unsure about any part of the installation process, consult a qualified plumber.
- Wear appropriate personal protective equipment, such as safety glasses and gloves, during installation.
- Do not use abrasive cleaners or harsh chemicals on the trim finish, as this may cause damage.
- Keep small parts out of reach of children.

## **3. PACKAGE CONTENTS**

Verify that all components are present before beginning installation:

- Thermostatic Valve Trim Plate
- Temperature Control Handle

- Volume Control Handle (if applicable to specific model variant)
- Mounting Hardware
- Instruction Manual (this document)



Image 1: The Axor 10715 Starck Thermostatic Valve Trim, showcasing its sleek design and control knob.

## 4. SETUP AND INSTALLATION

This trim kit requires a separately purchased Axor iBox Universal Plus Rough valve (model 01850181) for installation. Ensure the rough valve is properly installed and secured within the wall according to its own installation instructions before proceeding with the trim installation.

### 4.1. Pre-Installation Check

- Confirm the iBox Universal Plus Rough valve is correctly installed and flushed.
- Ensure the wall surface is clean and dry around the rough valve.



Needs iBox Universal Plus Rough 01850181. Sold separately.

Image 2: The Axor iBox Universal Plus Rough valve (model 01850181), which is required for the installation of the trim kit.

## 4.2. Installing the Trim Plate

1. Carefully align the trim plate with the iBox Universal Plus Rough valve.
2. Secure the trim plate to the rough valve using the provided mounting screws. Ensure it is flush against the wall and level.

## 4.3. Installing the Handles

1. Attach the temperature control handle to the thermostatic cartridge stem. Ensure it is oriented correctly for temperature indication.
2. Secure the handle with the set screw, typically located on the underside of the handle.
3. If your model includes a volume control handle, attach it to its respective stem and secure it.

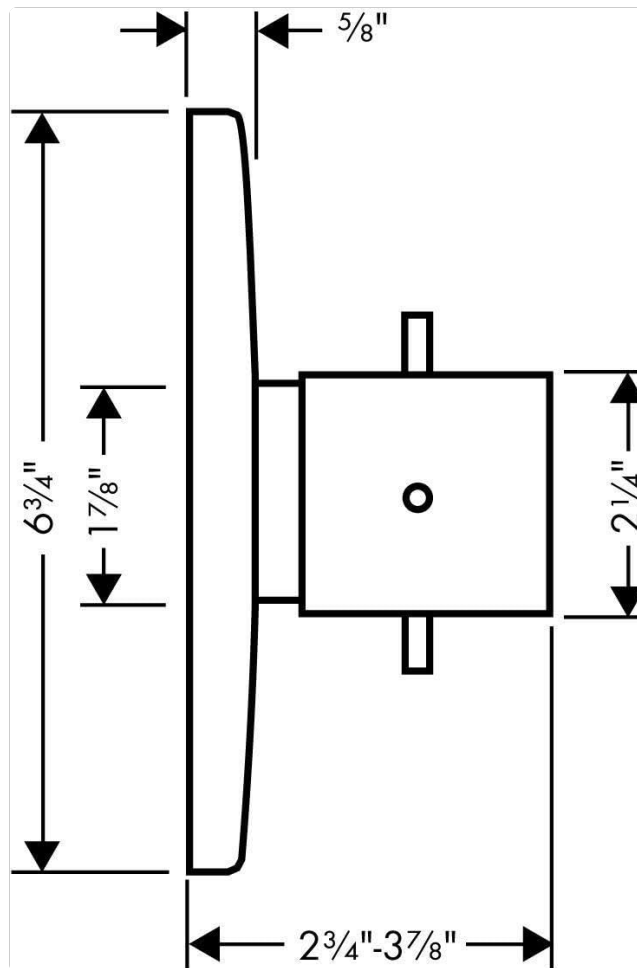


Image 3: Dimensional drawing illustrating the measurements and installation depth of the Axor Starck Thermostatic Valve Trim.

## 5. OPERATING INSTRUCTIONS

The Axor 10715 Starck Thermostatic Valve Trim allows for precise control of water temperature and flow.

### 5.1. Temperature Control

- Rotate the main control knob to adjust the water temperature. Turning it counter-clockwise typically increases the temperature, while clockwise decreases it.
- The trim features a safety stop to prevent accidental scalding. To exceed the preset maximum temperature, you may need to press a button or override mechanism on the handle while turning.

### 5.2. Volume/Flow Control (if applicable)

- If your trim includes a separate volume control handle, rotate it to adjust the water flow rate.
- Turning the handle typically increases or decreases the flow to the desired outlet (e.g., showerhead, hand shower).

## 6. MAINTENANCE

Proper care will ensure the longevity and appearance of your Axor valve trim.

## 6.1. Cleaning the Finish

- Clean the trim regularly with a soft cloth and mild soap and water.
- Rinse thoroughly with clean water and dry with a soft cloth to prevent water spots.
- **Do not use** abrasive cleaners, scouring pads, ammonia-based cleaners, or cleaners containing alcohol, bleach, or other harsh chemicals, as these can damage the finish.

## 7. TROUBLESHOOTING

If you encounter issues with your thermostatic valve trim, refer to the table below for common problems and solutions.

Problem	Possible Cause	Solution
Inconsistent water temperature	Fluctuations in hot/cold water supply pressure; Thermostatic cartridge issue.	Check household water pressure; Consult a plumber for cartridge inspection/replacement.
No water flow or low flow	Water supply shut off; Debris in rough valve or trim; Cartridge blockage.	Ensure water supply is on; Flush rough valve; Consult a plumber.
Handle is stiff or difficult to turn	Mineral buildup; Improper installation.	Clean around handle base; Recheck installation steps.
Water leaks from trim plate	Improperly seated trim plate; Damaged O-rings/seals in rough valve.	Ensure trim plate is securely mounted; Consult a plumber for rough valve inspection.

## 8. SPECIFICATIONS

Feature	Detail
Manufacturer	Axor
Model Number	10715
Product Type	Thermostatic Valve Trim (Less Valve)
Required Rough-in Valve	Axor iBox Universal Plus Rough (01850181) - Sold Separately
Date First Available	August 15, 2016

## 9. WARRANTY AND SUPPORT

Axor products are engineered in Germany and manufactured to high-quality standards. For specific warranty information and technical support, please refer to the official Axor website or contact Axor customer service directly. Keep your proof of purchase for warranty claims.

For further assistance, please visit the [AXOR Store on Amazon](#).