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ANYCUBIC Photon Mono X2

ANYCUBIC Photon Mono X2 Resin 3D Printer User Manual

Model: Photon Mono X2

1. INTRODUCTION

This manual provides essential instructions for the safe and efficient operation of your ANYCUBIC Photon Mono X2 Resin 3D Printer. Please read this manual thoroughly before using the printer to ensure proper setup, usage, and maintenance. Retain this manual for future reference.



Image 1.1: The ANYCUBIC Photon Mono X2 Resin 3D Printer. This image displays the printer with its yellow UV-protective cover, the build platform, and a detailed miniature model printed with the device, highlighting its capability.

2. SAFETY INFORMATION

Always observe the following safety precautions when operating the ANYCUBIC Photon Mono X2:

- **Wear Protective Gear:** Always wear gloves and safety glasses when handling resin to prevent skin and eye contact. Use a mask to avoid inhaling resin fumes.
- **Ventilation:** Operate the printer in a well-ventilated area to minimize exposure to resin odors and fumes.
- **Resin Handling:** Store resin in a cool, dark place, away from direct sunlight and heat. Keep out of reach of children and pets. Do not ingest resin.
- **Disposal:** Dispose of uncured resin and contaminated materials according to local regulations. Cured resin can typically be disposed of as regular plastic waste.
- **Electrical Safety:** Ensure the printer is connected to a grounded power outlet. Do not operate with wet hands or in damp conditions.
- **UV Light:** Avoid direct exposure to the printer's UV light source. The yellow cover provides UV protection during

operation.

- **Moving Parts:** Keep hands and loose clothing clear of moving parts during operation.

3. PACKAGE CONTENTS

Verify that all components are present in your package:

- ANYCUBIC Photon Mono X2 3D Printer
- Build Platform
- Resin Vat
- UV-Protective Cover
- Power Adapter and Cable
- USB Drive
- Tool Kit (Gloves, Mask, Scraper, Allen Wrenches, Funnel)
- User Manual (this document)

4. PRODUCT OVERVIEW

The ANYCUBIC Photon Mono X2 is a high-precision resin 3D printer featuring a 9.1-inch 4K+ monochrome LCD screen. It utilizes an upgraded LighTurbo matrix light source for uniform UV exposure, resulting in detailed prints. The printer also includes dual linear guides for enhanced stability and a laser-engraved build plate for improved adhesion.

Key Features:

- **9.1" 4K+ Mono LCD Screen:** Offers a resolution of 4096 x 2560 pixels, providing high detail with a single pixel size of 48µm.
- **Upgraded LighTurbo Matrix Light Source:** Projects UV light both parallel and perpendicular to the LCD screen for uniform exposure and improved print quality.
- **Stable Printing Structure:** Dual linear guides on the Z-axis reduce layer shifting, and a POM clearance nut with vibration absorption ensures accuracy and smooth model appearance.
- **Laser Engraved Build Plate:** Features a textured checkerboard pattern for significantly improved adhesion and print success rate, facilitating easier model removal.
- **Anti-Scratch Film:** Protects the LCD screen from resin leakage and potential damage.

Higher Precision

4,096 x 2,560px



Image 4.1: Example of high-precision printing. This image highlights the detailed output achievable with the 4096 x 2560 pixel resolution of the Photon Mono X2's 4K+ mono screen.

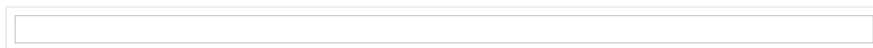


Image 4.2: Uniform and efficient light source. This diagram illustrates the LighTurbo matrix light source projecting UV light evenly across the build area, crucial for consistent curing.



Image 4.3: Dual Linear Rail and POM Clearance Nut. This graphic demonstrates the Z-axis stability mechanism, featuring dual linear rails and a POM clearance nut designed to enhance precision and reduce layer lines.



Image 4.4: Laser Engraved Build Plate. This image shows the textured checkerboard pattern on the build plate, designed to improve print adhesion and facilitate easier removal of finished models.

5. SETUP

5.1 Unpacking and Placement

1. Carefully remove the printer and all accessories from the packaging.
2. Place the printer on a stable, level surface in a well-ventilated area, away from direct sunlight and heat sources.
3. Remove any protective films or packaging materials from the printer components.

5.2 Build Plate Leveling

Accurate leveling of the build plate is crucial for successful prints.

1. Ensure the resin vat is empty and clean.
2. Loosen the four screws on the build plate.
3. Place a leveling paper (or a standard A4 paper) on the LCD screen.
4. Lower the build plate until it firmly presses against the leveling paper.
5. Gently press down on the build plate to ensure it is flat against the screen, then tighten the four screws.
6. Raise the build plate slightly and remove the leveling paper.
7. Perform a Z-axis calibration if prompted by the printer's interface.

5.3 Installing the Resin Vat and Anti-Scratch Film

1. Carefully place the clean resin vat onto the printer's platform, ensuring it is securely seated.
2. If not pre-installed, apply the anti-scratch film to the LCD screen according to the instructions provided with the film. This protects the screen from resin spills.

Protect What Matters

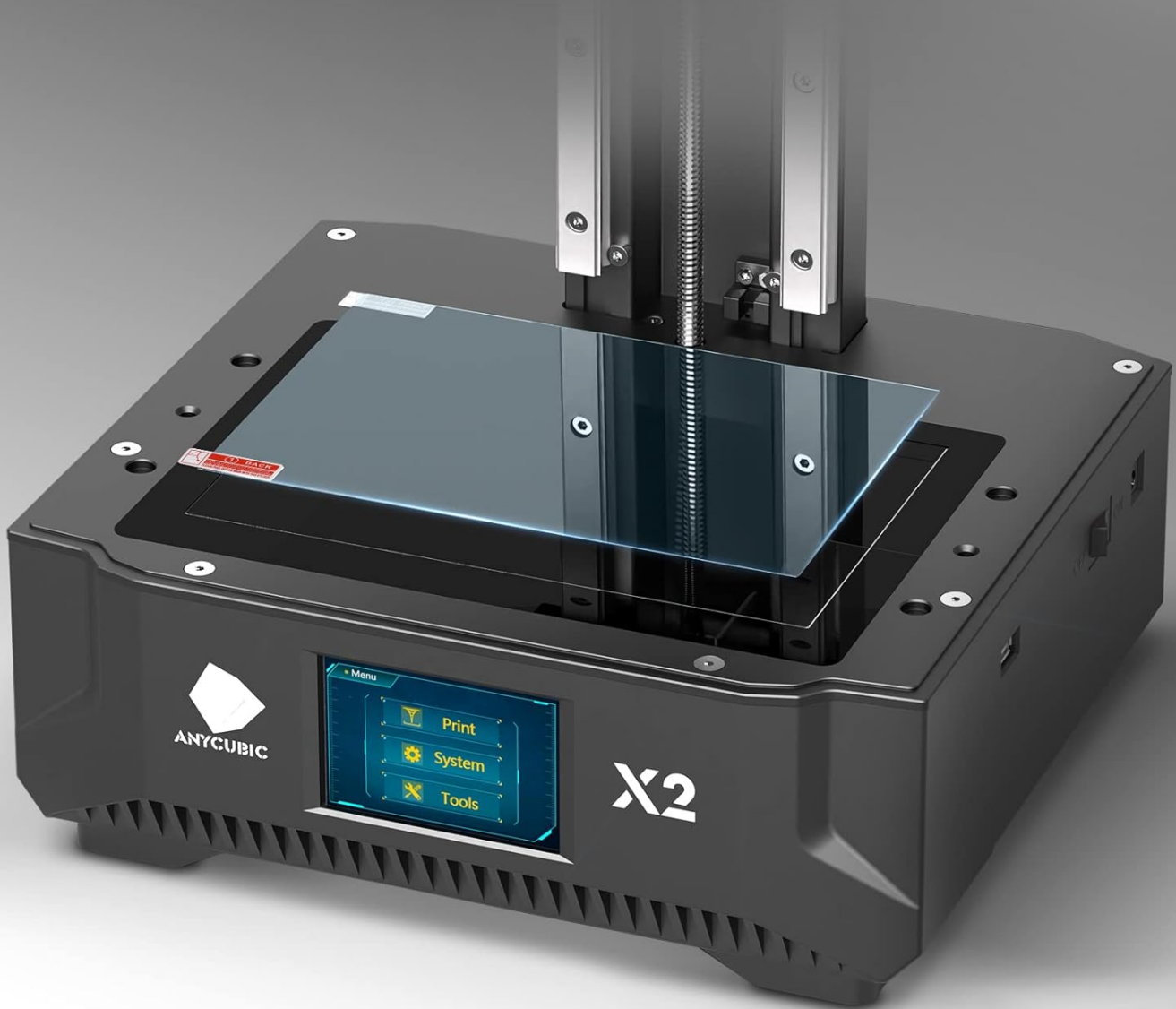


Image 5.1: Anti-Scratch Film Installation. This image illustrates the process of applying the protective film over the LCD screen, which safeguards against resin damage.

6. OPERATING INSTRUCTIONS

6.1 Preparing Your 3D Model (Slicing)

The Photon Mono X2 is compatible with various slicing software, including Anycubic Photon Workshop, CHITUBOX, and Lychee. Ensure you use the correct printer profile for the Photon Mono X2.

1. Import your 3D model (e.g., .STL, .OBJ) into your chosen slicing software.
2. Orient and position the model on the virtual build plate.
3. Add supports as necessary to prevent print failures.
4. Set print parameters (layer height, exposure time, bottom layer count, etc.) according to your resin type and desired print quality. Refer to your resin manufacturer's recommendations.

5. Slice the model and save the output file (typically .pmx2 format) to a USB drive.



Image 6.1: Slicer Software Compatibility. This image displays a computer screen running 3D slicing software, indicating compatibility with popular programs like Photon Workshop, CHITUBOX, and Lychee for preparing models.

6.2 Starting a Print

1. Ensure the build plate is clean and securely attached.
2. Pour resin into the resin vat, ensuring it does not exceed the maximum fill line.
3. Insert the USB drive containing your sliced file into the printer's USB port.
4. Place the UV-protective cover over the printer.
5. On the printer's touchscreen, navigate to the "Print" menu, select your file, and confirm to start printing.
6. Monitor the initial layers to ensure proper adhesion to the build plate.

6.3 Post-Processing

1. Once printing is complete, carefully remove the build plate from the printer.
2. Using the provided scraper, carefully detach the printed model from the build plate.
3. Wash the model in isopropyl alcohol (IPA) or a suitable resin cleaner to remove uncured resin.
4. Cure the model under UV light (e.g., in a curing station or direct sunlight) until fully hardened.
5. Remove supports and perform any necessary finishing work.

7. MAINTENANCE

7.1 Cleaning the Resin Vat

- After each print, filter any remaining resin back into its bottle using a mesh filter.
- Clean the resin vat with IPA and a soft cloth. Avoid using sharp objects that could damage the FEP film.
- Inspect the FEP film for damage or cloudiness. Replace if necessary.

7.2 Cleaning the Build Plate

- Clean the build plate with IPA after each print to remove any resin residue.
- Ensure the build plate is completely dry before starting a new print.

7.3 LCD Screen Care

- Regularly inspect the LCD screen for resin spills or damage.
- If resin spills onto the screen, clean it immediately with IPA and a soft, lint-free cloth. Do not use abrasive materials.
- Ensure the anti-scratch film is in good condition. Replace it if it becomes damaged.

8. TROUBLESHOOTING

Problem	Possible Cause	Solution
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Problem	Possible Cause	Solution
Print fails to stick to build plate	◦ Build plate not level ◦ Insufficient bottom exposure time ◦ Resin temperature too low ◦ Build plate not clean	◦ Re-level the build plate. ◦ Increase bottom exposure time in slicing software. ◦ Ensure room temperature is appropriate for resin (typically 20-25°C). ◦ Clean build plate thoroughly with IPA.
Layer lines visible / Poor print quality	◦ Unstable Z-axis movement ◦ Incorrect exposure settings ◦ Worn FEP film	◦ Check Z-axis for loose components; ensure dual linear guides are clean. ◦ Adjust normal exposure time in slicing software. ◦ Inspect and replace FEP film if cloudy or damaged.
Model detaches from supports	◦ Insufficient support density or thickness ◦ Over-exposure (brittle supports)	◦ Increase support density or tip thickness. ◦ Reduce normal exposure time slightly.
USB drive not recognized	◦ Corrupted USB drive ◦ Incompatible file format	◦ Try a different USB drive. ◦ Ensure the sliced file is in .pmx2 format.

9. SPECIFICATIONS

Feature	Detail
Model	Photon Mono X2
Printing Technology	LCD-based SLA (Stereolithography)
Light Source	Anycubic LighTurbo Matrix UV Light
Exposure Screen	9.1-inch Monochrome LCD
Resolution	4096 x 2560 pixels (4K+)
Pixel Accuracy	48 µm
Build Volume (LWH)	7.74" x 4.83" x 7.87" (197mm x 122mm x 200mm)
Z-axis Structure	Dual Linear Guides with POM Clearance Nut
Build Plate Surface	Laser Engraved Checkerboard Pattern
Printer Dimensions	7.87 x 7.74 x 4.83 inches
Item Weight	23.6 pounds
Compatible Slicers	Anycubic Photon Workshop, CHITUBOX, Lychee

Feature	Detail
Input Voltage	AC 100-240V, 50/60Hz

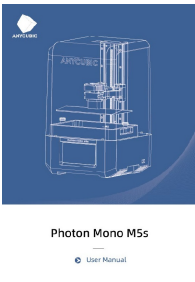
10. WARRANTY AND SUPPORT

ANYCUBIC provides a standard warranty for its products. For specific warranty terms, duration, and conditions applicable to your region, please refer to the official ANYCUBIC website or the warranty card included with your product. For technical support, troubleshooting assistance, or spare parts, please contact ANYCUBIC customer service through their official website or the contact information provided in your product documentation. When contacting support, please have your model number (Photon Mono X2) and purchase details ready.

Official Website: www.anycubic.com

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This manual is subject to change without prior notice.

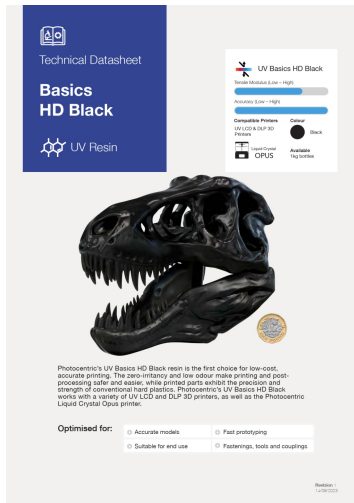
Related Documents - Photon Mono X2

 PHOTON MONO 4K	Anycubic Photon Mono 4K User Manual: Setup, Operation, and Maintenance Guide Comprehensive user manual for the Anycubic Photon Mono 4K 3D printer. This guide covers safety instructions, technical specifications, packing list, product overview, menu navigation, assembly, leveling, first print setup, slicing software, and troubleshooting FAQs.
 Photon Mono M5s	Anycubic Photon Mono M5s User Manual: Setup, Operation, and Maintenance Guide Comprehensive guide for the Anycubic Photon Mono M5s LCD 3D printer. Learn about setup, safety, technical specifications, recommended print parameters, file preparation (USB & Cloud), printing tests, maintenance, and troubleshooting.
 Photon Mono 4	Anycubic Photon Mono 4 User Manual: Setup, Operation, and Maintenance Guide Comprehensive user manual for the Anycubic Photon Mono 4 3D printer. Covers product overview, unboxing, technical specifications, recommended print parameters, menu navigation, setup instructions, start printing, resin recycling, maintenance, and troubleshooting FAQs.

 © User Manual PHOTON MONO 4K	ANYCUBIC Photon Mono 4K User Manual: Setup, Operation, and Maintenance Comprehensive user manual for the ANYCUBIC Photon Mono 4K 3D printer, covering technical specifications, assembly, operation, slicing software, and troubleshooting.
 © User Manual PHOTON MONO 4K	Anycubic Photon Mono 4K User Manual Comprehensive user manual for the Anycubic Photon Mono 4K 3D printer, covering technical specifications, packing list, product overview, menu directory, assembly and leveling instructions, first print instructions, slicing software overview, and FAQ with machine maintenance.
 Photon Mono M7 Pro © Руководство по эксплуатации	Anycubic Photon Mono M7 Pro User Manual Comprehensive user manual for the Anycubic Photon Mono M7 Pro 3D printer, covering setup, operation, maintenance, and troubleshooting.

Documents - ANYCUBIC – Photon Mono X2

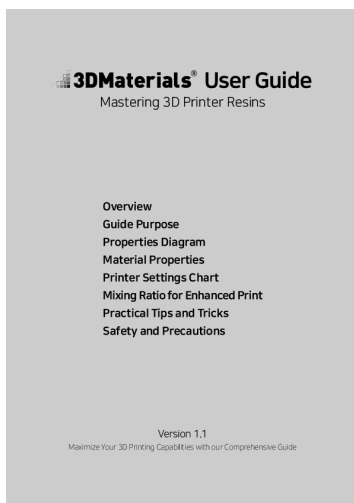
Anycubic Photon Mono X2  AnyCubic Photon Mono X2 Following the Classics Unlimited Creativity 3.5" 40.0W Laser Resin Lightbox Improved Speed & Stability	[pdf] PowerPoint Presentation JIJIMOO Anycubic Photon Mono X2 3 بعدی دات کام bowdi 2023 04 Anycubic Photon Mono X2 Anycubic Photon Mono X2 ... lang: score:41 filesize: 838.89 K page_count: 6 document date: 2023-04-11
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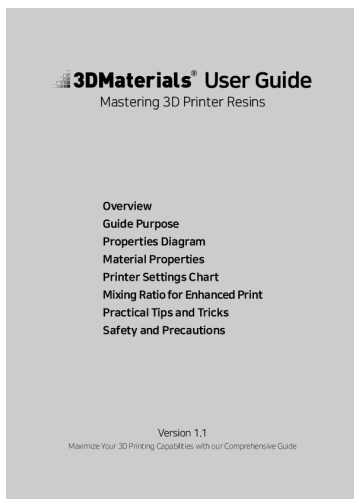
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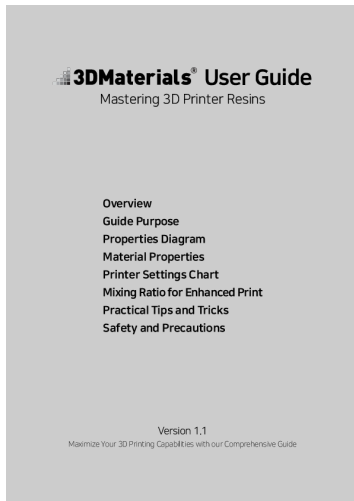
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[3DMaterials User Guide: Mastering 3D Printer Resins](#)

Comprehensive user guide for 3DMaterials 3D printer resins, covering product overview, properties, printer settings, mixing ratios, practical tips, and safety precautions for various resin types like SuperFast, SuperFlex, SuperHDT, and more. lang:en **score:32** filesize: 3.22 M page_count: 15 document date: 2023-11-09

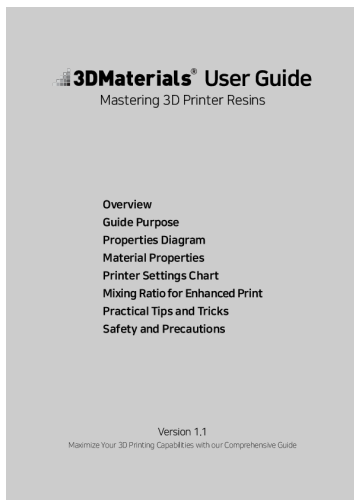


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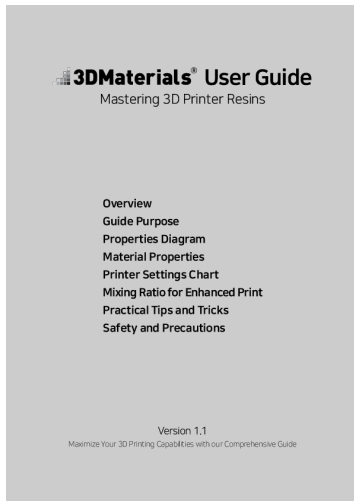
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[3DMaterials Resin User Guide: Mastering 3D Printer Resins](#)

Comprehensive guide to 3DMaterials resins, covering properties, printer settings, mixing ratios, practical tips, and safety precautions for various resins including SuperFast, SuperFlex, SuperElastic, SuperHDT, SuperPCS, SuperPP, SuperRigid, and SuperCast.

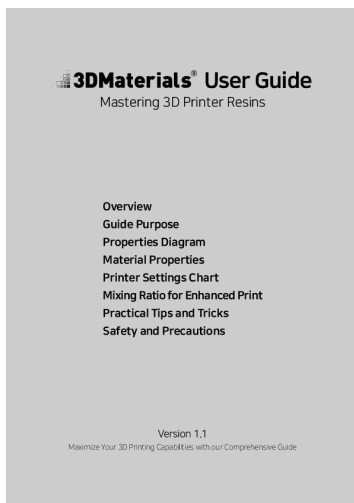
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[3DMaterials User Guide: Mastering 3D Printer Resins](#)

Comprehensive user guide for 3DMaterials 3D printer resins, covering product overview, properties, printer settings, mixing ratios, practical tips, and safety precautions for various resin types like SuperFast, SuperFlex, SuperHDT, and SuperCast.

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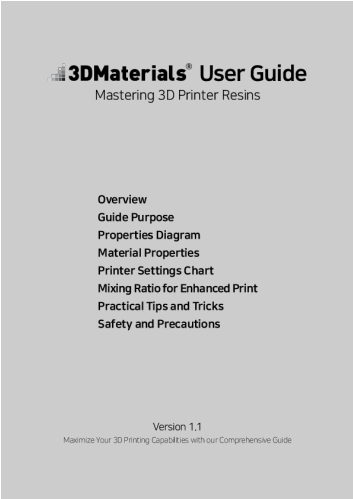
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[Anycubic Photon Mono X2 User Manual](#)

Comprehensive user manual for the Anycubic Photon Mono X2 3D resin printer, covering setup, operation, maintenance, and troubleshooting.

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Anycubic High Clear Resin Recommended Printing Parameters									
Printer Model	Layer Thickness	Exposure Time	Light Off Time	Bottom Exposure Time	Bottom Layer	Anti-Aliasing Level	Z-Step Distance	Z-Step Speed	Chamber Speed
Photon Mono M7 Pro	0.05mm	4s	2s	20s	4	1	0mm	0mm/s	0mm/s
Photon Mono M5s Pro (Normal printing mode)	0.05mm	4s	0.5s	20s	5	1	0mm	0mm/s	0mm/s
Photon Mono M5s Pro (Fast printing mode)	0.05mm	4.5s	0.5s	20s	5	1	0mm	20mm/s	20mm/s
Photon Mono M5s (Normal printing mode)	0.05mm	5s	0.5s	20s	5	1	0mm	0mm/s	0mm/s
Photon Mono M5s Pro (Fast printing mode)	0.05mm	5s	0.5s	40s	4	1	0mm	20mm/s	20mm/s
Photon Mono M5	0.05mm	5s	0.5s	20s	5	1	0mm	0mm/s	0mm/s

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Printing Parameters 13 ago 2024 — Photon Mono M7 Pro 0 05mm 4s 2s 25s 4 1 8mm 6mm s M5s

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Anycubic High Clear Resin Recommended Printing Parameters Printer Model Layer

Thickness Exposure ... m/s Photon M3 Max 0.05mm 4.5s 2.5s 30s 6 1 Photon Mono X

6Ks 0.05mm 4s 0.5s 20s 5 1 **Photon Mono X2** 0.05mm 4s 0.5s 25s 5 1 Photon Mono

2 0.05mm 4.5s 1s 25s 5 1 Photon D2 ...

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Anycubic Standard UV Resin White Recommended Printing Parameters									
Printer Model	Layer Thickness	Exposure Time	Light Off Time	Bottom Exposure Time	Bottom Layer	Anti-Aliasing Level	Z-Step Distance	Z-Step Speed	Chamber Speed
Photon Mono M7 Pro	0.05mm	2s	0.5s	20s	4	1	0mm	0mm/s	0mm/s
Photon Mono M5s Pro (Normal printing mode)	0.05mm	3.5s	0.5s	20s	5	1	0mm	0mm/s	0mm/s
Photon Mono M5s Pro (Fast printing mode)	0.05mm	3.5s	0.5s	20s	5	1	0mm	20mm/s	20mm/s
Photon Mono M5s (Normal printing mode)	0.05mm	2.5s	0.5s	20s	5	1	0mm	0mm/s	0mm/s
Photon Mono M5s Pro (Fast printing mode)	0.05mm	3.5s	0.5s	20s	4	1	0mm	20mm/s	20mm/s
Photon Mono M5	0.05mm	2.5s	0.5s	20s	5	1	0mm	0mm/s	0mm/s

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Photon Mono M5s Fast printing mode 0 1mm 3 2s 5s 25s 4 1 5mm 20mm s SE 05mm 30s 6 6mm 4mm

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Anycubic Standard UV Resin White Recommended Printing Parameters Printer

Model Layer Thickness Ex ... 50s 6 1 10mm 2mm/s 3mm/s Photon Mono X 6Ks

0.05mm 2.5s 0.5s 20s 5 1 8mm 2mm/s 3mm/s **Photon Mono X2** 0.05mm 2.5s 0.5s

25s 5 1 8mm 2mm/s 3mm/s Photon Mono 2 0.05mm 2.5s 1s 2...

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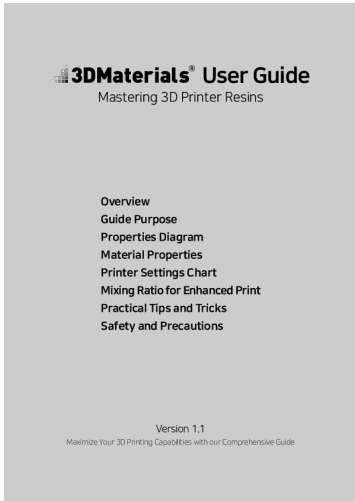


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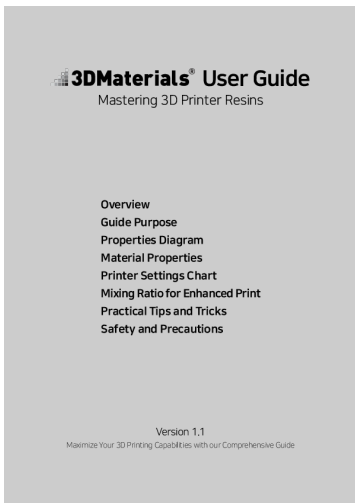


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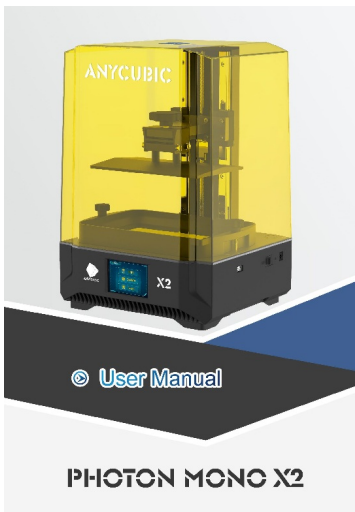


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[pdf] Instructions Frequently Asked Questions Specifications

PowerPoint auc Microsoft photon mono x2 uAmperAnycubic Photon workshop USB memory stick Specifications Technique Light Click Z to save the zero position and then click Enter on popPhoton Mono X2 English V0 3uamper products 3 srsItid AfmBOoqKL IFIrRjBUnHjska12KKeAUxCGbo ZY p DmJInNF1b035YL 1PC Mask Gloves 3Pairs Funnel 5PCS Power adaptor Tool kit Screen protector 6 Resin vat Scrapers 2PCS WEIGPhoton 3Photon DmJInNF1b035YLuamper AfmBOop4DkgoFeLP 7dv1Te01BdgUsyAN8oe2o8ndk03gS1f 8ffO5Wf uAmperphoton popMaybe you are familiar with 3D printing technology or have purchased Anycubic printers before Technical Specification 4 Recommended Print Photon AfmBOornKia6PVcoAvBTUJr vOISMLP9d sycTyFhEcnMEZ84oOUPOAkuamper Print Maybe SpecificationsPhoton AfmBOooScWUxdDG4 hOTDWCA2S9uwzsoCHDNXc4mjSXuQQKkbVJbNWchuamper SpecificationsAnycubic printer includes components that can cause injury It is recommended use protective glasses when sand models avoid eye contact with Photon AfmBOop 1kfjNZHrkBCTbL9qRKafG vih9eKThAuJ8buVOSbijsJqRvyuamper with Use in an environment a temperature of 8°C 40°C humidity 20% 50% For optimal performance do not exceed this range Also Photon AfmBOoocT6IT7Dq9bd3AOzbpFvx jXyeCDQtyx08CyjeQ33HUgdlzzntuamper Maybe 7 First Print Instructions 8 Exposure Range Photon AfmBOorkn42LUscCwn83YGzInd2UaU2xBVBhsGmBNS epYO37JkRJ duamper Range 7 Range Finder 9 FAQ Light Photon AfmBOor 9KXEyG1VQuocLE qG htSrPtRknK151kNQJOBkZaohTh0Ppuamper Light 5 Menu Directory Assembly Leveling AfmBOopyH6cYdxQbUf XGxqTY2GW02KFTcvl1f41lml V9Ncdvhrk3qquamper Light Maybe However we still highly recommend read manual Photon AfmBOooM3oF73safmJ 6iUd3j5wa5JeovNYxhSIIMSy7lrPhs 21VuJjuamper ||| ||| ||| ||| ||| ||| ||| ||| |||

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