

TOAUTO WMF-5L

TOAUTO WMF-5L Wax Melter User Manual

Model: WMF-5L | Capacity: 10 Lbs (5L)

1. PRODUCT OVERVIEW

The TOAUTO WMF-5L Wax Melter is designed for efficient and convenient candle making. With a 10 Lbs (5L) capacity, it allows for melting large batches of wax quickly. It features precise temperature control and a specially designed pour spout to prevent clogging and ensure easy dispensing.

- **Large Capacity:** Melts up to 10 Lbs of wax at a time.
- **Fast Melting:** Melts 5 Lbs of soy wax in approximately 15 minutes at 212°F.
- **Temperature Control:** Adjustable from 86°F to 212°F (30°C to 100°C) for various wax types.
- **Anti-Clog Spout:** Features a heated core pour spout and smooth bottom design for clog-free operation.
- **Versatile Use:** Suitable for soy wax, beeswax, paraffin, coconut wax, jelly wax, and ice wax.



Image 1.1: The TOAUTO WMF-5L Wax Melter, a large capacity unit for candle making.

2. INCLUDED COMPONENTS

Your TOAUTO WMF-5L Wax Melter package includes the following items:

- 1 x Wax Melter Unit
- 1 x Mixing Spoon
- 100 x Wick Set
- 10 x Wick Holders

WIDDLY APPLICATION

Happy arting, crafting and business running
gift sets, arts and crafts sales, gift baskets, etc



Image 2.1: The wax melter and included accessories, such as wicks and wick holders.

3. SETUP

1. **Unpack:** Carefully remove all components from the packaging. Retain packaging for future storage or transport.
2. **Inspect:** Check the unit for any signs of damage. If damaged, do not operate and contact customer support.
3. **Clean:** Before first use, clean the interior of the melter with a damp cloth and mild detergent. Rinse thoroughly and dry completely. Ensure no water enters electrical components.
4. **Placement:** Place the wax melter on a stable, heat-resistant, and level surface away from flammable materials. Ensure adequate ventilation.
5. **Connect Power:** Plug the power cord into a grounded electrical outlet. Ensure the voltage matches the product specifications (120V 60Hz for US models).

4. OPERATING INSTRUCTIONS

4.1 Adding Wax

1. Ensure the melter is clean and dry.
2. Add wax to the internal container. For optimal melting, add at least 1/3 of the wax capacity.

WMF-5L EXTRA LARGE COMPATIBLY

No longer need to wait to switch out wax on the double boiler



Image 4.1: The internal container of the wax melter filled with wax flakes.

4.2 Temperature Control and Melting

1. Turn the temperature dial to your desired setting (86°F to 212°F). The red light indicates heating.
2. The melter will automatically enter an intermittent mode to maintain the set temperature once reached, preventing overheating or burning. The yellow light indicates 'keep warm' or insulation mode, and the green light indicates standby.
3. If the melting speed is slow, you may temporarily set the temperature to the highest level and stir occasionally.
4. Once the wax has fully melted, promptly reduce the temperature to the wax's recommended pouring temperature to avoid burning.

5LTR EXTRA LARGE COMPATIBLY

Built for candle/soap making, ideal for DIY hobbies, small-medium size candle business

SOY WAX

BEE WAX

PARAFFIN WAX

COCONUT WAX

JELLY WAX

ICE WAX

212°F

122°F

Image 4.2: The temperature control dial, allowing adjustment from 86°F to 212°F.

PREVENT WAX OVERHEAT OR BURN

Red light : Heating / Yellow light: keep warm
Green light : Standby



Image 4.3: Indicator lights showing heating (red), insulation (yellow), and standby (green) status.

FAST MELT UP TIME

Fast heating up and melting
2.0KG soy wax in about 15 mins at 212°F



Image 4.4: Illustration of wax before and after melting inside the unit.

4.3 Pouring Wax

1. Once the wax is melted and at the desired temperature, place your container (e.g., candle jar, pitcher) under the pour spout.
2. Open the pour spout valve to dispense the melted wax. Close the valve when finished.
3. *Warm Tip: Always place a container at the spout to catch any drips and prevent burns.*

BECOME A CANDLE MAKING PRO

Are you ready to start making candles at home?
make your life much easier



Image 4.5: Demonstrating the pouring of melted wax from the melter's spout.

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Video 4.1: A demonstration of mass candle production using the TOAUTO wax melter, showcasing efficient pouring.

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Video 4.2: An overview of the TOAUTO 8-liter wax melter in operation, highlighting its functionality.

5. MAINTENANCE

5.1 Cleaning the Melter

Regular cleaning ensures the longevity and optimal performance of your wax melter. The design of the melter aims for easy cleanup.

1. **Empty Remaining Wax:** After use, if there is still liquid wax, pour it out into appropriate containers.
2. **Cool Down:** Allow the melter to cool completely before cleaning.

3. **Scrape Residue:** Gently scrape any hardened wax residue from the interior using a non-abrasive tool.
4. **Wipe Clean:** Wipe the interior with a soft cloth. For stubborn residue, a small amount of rubbing alcohol can be used, followed by wiping with a damp cloth and drying thoroughly.
5. **Exterior:** Wipe the exterior with a damp cloth. Do not immerse the unit in water.

6. TROUBLESHOOTING

6.1 Clogged Spout

If the pour spout becomes clogged with wax due to operational error:

1. Turn the temperature dial to 212°F (100°C).
2. Wait approximately 5 to 15 minutes. The heating core spout technology will melt the residue wax inside, allowing it to flow again.
3. A hairdryer can also be used to blow warm air onto the spout to speed up the melting process.
4. *Warm Tip: Always place a container at the spout to prevent burns from unexpected wax flow.*



Image 6.1: Illustration of the heated core spout technology designed to prevent clogging.

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Video 6.1: Tips for using the TOAUTO wax melter, including solutions for common issues like a clogged spout.

6.2 Wax Leaking from Bottom/Rear

If you observe wax leaking from the bottom or rear of the unit, immediately:

- Shut off the unit.
- Unplug the power cord.
- Allow the unit to cool completely.
- Do not attempt to operate the unit again. Contact customer support for assistance.

6.3 Inaccurate Temperature Readings / Overheating

While the unit has temperature control, some users have reported that the actual temperature can exceed the marked levels. To prevent wax from burning:

- Always monitor the wax temperature with an external thermometer, especially when melting sensitive waxes.
- Adjust the dial setting downwards if the wax is heating too quickly or exceeding the desired temperature.
- The temperature deviation of the thermostat knob model is approximately $\pm 10^{\circ}\text{C}$ ($\pm 50^{\circ}\text{F}$).

7. SPECIFICATIONS

Feature	Specification
Brand	TOAUTO
Model Name	WMF-5L
Capacity	10 Lbs (5 Liters)
Temperature Range	86°F - 212°F (30°C - 100°C)
Color	Black
Item Dimensions (L x W x H)	9.84 x 17.72 x 9.84 inches
Material	Stainless Steel (internal container)
Manufacturer	Shenzhen Fast To Buy Commerce Co.,Ltd.
Model Number	WMF-5L-US

8. WARRANTY AND SUPPORT

All TOAUTO products are provided with a **1-year warranty** after-sales service and lifetime technical support.

For warranty claims, technical assistance, or any product-related inquiries, please contact TOAUTO customer support through the retailer where the product was purchased or visit the official TOAUTO website.

Contact Information:

- **TOAUTO Store:** [Visit the TOAUTO Store on Amazon](#)

ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page’s manual context to help answer it.

Name

Anonymous

Email

you@example.com

After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question