

1010, 1015, 1016, 1020, 1021, 1025

## Pillsbury Bread Maker Pan Seal Kit Instruction Manual

For Models 1010, 1015, 1016, 1020, 1021, 1025

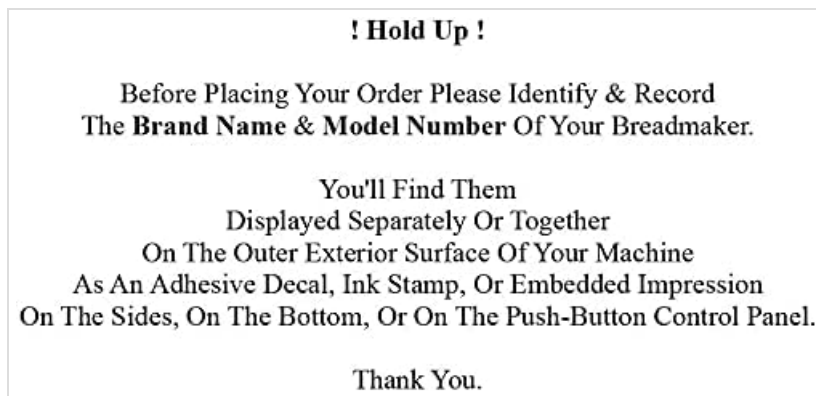


### INTRODUCTION

This instruction manual provides guidance for the installation and maintenance of the Generic Pan Seal Kit, designed specifically for Pillsbury Bread Maker Models 1010, 1015, 1016, 1020, 1021, and 1025. This kit is intended to replace worn or damaged pan seals, restoring the proper function of your bread maker's mixing pan.

### IMPORTANT COMPATIBILITY INFORMATION

It is crucial to verify your bread maker's model number before proceeding with installation. This seal kit is compatible **only** with the specified Pillsbury Bread Maker models.



**Image Description:** A graphic with text emphasizing the importance of identifying and recording your bread maker's brand name and model number before placing an order. It advises checking the outer exterior surface of the machine for an adhesive decal, ink stamp, or embedded impression on the sides, bottom, or control panel.

Locate the model number on your bread maker, typically found on an adhesive decal, ink stamp, or embedded impression on the sides, bottom, or control panel. Ensure it matches one of the following: 1010, 1015, 1016, 1020, 1021, or 1025.

### KIT CONTENTS

Your Pan Seal Kit includes the following components:

- One (1) Pan Seal / Gasket
- Two (2) Washers

- Two (2) Retaining Clips



**Image Description:** A close-up view of the Pan Seal Kit components. It shows a coiled brown rubber seal at the top, two flat silver washers below it, and two C-shaped silver retaining clips at the bottom, all arranged on a white background.

## SETUP AND INSTALLATION

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1. **Safety First:** Ensure your Pillsbury bread maker is unplugged from the power outlet before beginning any installation or maintenance.
2. **Access the Pan Assembly:** Carefully remove the bread pan from the bread maker unit.
3. **Remove Old Components:** Turn the bread pan upside down. You will typically see the mixing paddle shaft extending from the bottom. Identify the existing seal, washers, and retaining clips. Use appropriate tools (e.g., pliers, screwdriver) to carefully remove the old retaining clips, washers, and the old pan seal. Note the order of components as you remove them.
4. **Clean the Area:** Thoroughly clean the area around the mixing shaft on the bread pan to remove any old dough residue, grease, or debris. A clean surface ensures a proper seal.
5. **Install New Seal:** Slide the new pan seal onto the mixing shaft, ensuring it sits flush against the pan's interior base.
6. **Install New Washers and Clips:** Place the new washers onto the shaft, followed by the new retaining clips. Ensure the clips are securely fastened to hold the shaft and seal in place. Verify that the mixing paddle shaft can rotate freely.
7. **Reassemble and Test:** Reinsert the bread pan into the bread maker. Plug in the bread maker and perform a test run (e.g., a short mix cycle with water) to check for any leaks or issues with the mixing paddle's movement.

If you encounter difficulty, consult a qualified appliance repair technician or refer to your original bread maker manual for specific pan disassembly instructions.

## OPERATING (AFTER INSTALLATION)

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Once the new pan seal kit is correctly installed, your Pillsbury bread maker should operate as intended. Follow the instructions in your original Pillsbury bread maker manual for specific recipes, settings, and operation procedures. The new seal ensures that ingredients remain within the pan during mixing and baking, preventing leaks and maintaining optimal bread quality.

## MAINTENANCE

- **Regular Cleaning:** After each use, clean the bread pan thoroughly. Pay attention to the area around the mixing shaft and the seal to prevent dough or food particles from accumulating, which can degrade the seal over time.
- **Avoid Abrasives:** Do not use abrasive cleaners or scouring pads on the pan or seal, as this can damage the non-stick coating and the seal material.
- **Inspect for Wear:** Periodically inspect the pan seal for signs of wear, cracking, or hardening. Replace the seal if any damage is observed to prevent leaks.
- **Proper Storage:** Store the bread pan in a clean, dry place when not in use.

## TROUBLESHOOTING

Problem	Possible Cause	Solution
Leaking from bottom of bread pan	Seal not installed correctly, seal damaged, or old components not fully removed.	<ul style="list-style-type: none"><li>◦ Re-check installation steps, ensuring all components are seated properly.</li><li>◦ Inspect the new seal for any manufacturing defects or damage.</li><li>◦ Ensure all old seal material and debris are completely removed from the shaft area.</li></ul>
Mixing paddle not rotating freely	Retaining clips not properly secured, or components are misaligned.	<ul style="list-style-type: none"><li>◦ Ensure retaining clips are fully engaged and not obstructing the shaft.</li><li>◦ Verify that washers and seal are correctly positioned and not binding the shaft.</li></ul>
Bread has a strange odor or taste after replacement	Residue from manufacturing or improper cleaning.	<ul style="list-style-type: none"><li>◦ Thoroughly clean the bread pan and new seal with warm, soapy water before first use.</li><li>◦ Run a "burn-in" cycle with just water to eliminate any residual odors.</li></ul>

## SPECIFICATIONS

- **Product Type:** Bread Maker Pan Seal Kit
- **Compatibility:** Pillsbury Bread Maker Models 1010, 1015, 1016, 1020, 1021, 1025
- **Kit Includes:** Pan Seal, Washers, Retaining Clips
- **Material:** Durable, food-grade materials (specifics may vary by manufacturer)

## WARRANTY AND SUPPORT

This Pan Seal Kit is provided by a third-party manufacturer. For specific warranty information, returns, or technical support, please refer to the documentation included with your purchase or contact the seller directly. Amazon's return policy typically applies to purchases made through their platform.

For issues related to the operation of your Pillsbury Bread Maker itself, please consult your original bread maker manual or contact Pillsbury customer support.



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