

Bixegg WE25M74

Bixegg WE25M74 GE/Kenmore Dryer LP Gas Conversion Kit Instruction Manual

1. INTRODUCTION

This manual provides instructions for the Bixegg WE25M74 LP Gas Conversion Kit. This kit is designed to convert a natural gas dryer to operate on Liquid Propane (LP) gas. It is compatible with various GE and Kenmore dryer models. Please read all instructions carefully before proceeding with installation.

2. SAFETY INFORMATION

WARNING: Gas appliance installation and service should only be performed by a qualified installer, service agency, or gas supplier. Failure to follow these instructions could result in fire, explosion, property damage, personal injury, or death.

- Always disconnect the dryer from the electrical supply before performing any service.
- Turn off the gas supply to the dryer before beginning the conversion process.
- Ensure adequate ventilation during installation.
- Check for gas leaks after conversion using a non-corrosive leak detection solution. Never use an open flame.
- Keep flammable materials away from the dryer.
- Do not attempt to modify the kit components.

3. PACKAGE CONTENTS

The WE25M74 LP Gas Conversion Kit typically includes the following components:

- LP Orifice (often marked '132L')
- LP Regulator Component
- Conversion Label/Sticker



Image 3.1: Components of the WE25M74 LP Gas Conversion Kit. This image displays the LP orifice, the LP regulator component, and the conversion label, which is to be affixed to the dryer after successful conversion.



Image 3.2: Close-up view of the LP orifice, typically marked '132L', which controls the flow of LP gas to the burner.



Image 3.3: Close-up view of the LP regulator component, which helps maintain a consistent gas pressure for optimal dryer operation.

4. COMPATIBILITY

The WE25M74 LP Gas Conversion Kit is compatible with many GE and Kenmore dryer models. This kit replaces part numbers AP5305213, 2020865, AH3499704, EA3499704, and PS3499704.

Known compatible models include, but are not limited to:

- **GE Models:** GTUP270GM1WW, GTUP240GM1WW, GUD27GSSM2WW, GTUP240GM3WW, GTUP240GM0WW, GUD27GSSMTWW, GTUP270GM0WW, GUD27GSSJ1WW, GTUP270GM2WW, GUD24GSSJ0WW, GUD27GSPM1DG, GTUP270GM4WW, GTUP240GM6WW, GUD27GSSM0WW, GTUN275GM0WW, GTUN275GM2WW, GUD27GSPM0DG, GTUP270GM3WW, GUD27GSSJ0WW, GUD27GESN0WW, GTUP240GM2WW, GTUP240GM4WW, GUD27GEPN0DG, GTUN275GM1WW, GTUP270GM5WW, XUD27GSSM0WW, GTUP240GM5.
- **Kenmore Models:** 26715321, 36371542, 2671532210, 36371542211, 36371542310, 36371542410, 2671532110, 2671532210, 2671532212, 2671532311, 36371542310, 36371542410.

If you are not sure if your dryer is compatible with this product, feel free to contact us and we will answer you as quickly as possible.

Compatible dryer models

GE:

GTUN275GM1WW	GTUP240GM0WW	GTUP240GM2WW	GTUP240GM3WW
GTUP240GM4WW	GTUP240GM5WW	GTUP240GM6WW	GTUP270GM1WW
GTUP270GM2WW	GTUP270GM3WW	GTUP270GM4WW	GTUP270GM5WW
GUD27GSSJ0WW	GTUN275GM0WW	GTUN275GM2WW	GTUP270GM0WW
GUD24GSSJ0WW	GUD27GSSM0WW	GUD27GSSM1WW	GUD27GSPM0DG
GUD27GSSJ1WW	GUD27GSPM1DG	GUD27GESN0WW	GUD27GSSM2WW
ZISS360NRSS	ZDT800SSFSS	XUD27GSSM1WWXUD	27GSSM0WW PFE29PSDSS

Kenmore:

36371542	36371542211	36371542310	36371542410
26715321	2671532110	2671532210	2671532211
2671532212	2671532311	36371542310	36371542410

Image 4.1: A visual representation of compatible GE and Kenmore dryer models for the WE25M74 LP Gas Conversion Kit.

5. SETUP AND INSTALLATION

IMPORTANT: This conversion must be performed by a qualified service technician. Improper installation can lead to serious hazards.

1. Preparation:

- Ensure the dryer is disconnected from the electrical power supply.
- Turn off the natural gas supply to the dryer.
- Access the dryer's gas valve and burner assembly according to your specific dryer model's service manual.

2. Remove Natural Gas Orifice:

- Carefully remove the existing natural gas orifice from the burner assembly. This component is typically threaded into place.

3. Install LP Orifice:

- Thread the new LP orifice (marked '132L') into the burner assembly. Ensure it is hand-tightened initially, then gently snugged with a wrench. Avoid overtightening to prevent damage to the threads.

4. Convert Gas Regulator:

- Locate the gas pressure regulator on the dryer.
- Follow the specific instructions in your dryer's service manual to convert the regulator from natural gas to LP gas. This usually involves inverting a cap or pin within the regulator. The WE25M74 kit includes a specific LP regulator component that may replace or modify part of the existing regulator.

5. Reassemble and Connect:

- Reassemble any dryer panels or components that were removed.
- Connect the dryer to the LP gas supply line. Ensure all connections are secure.

6. Leak Test:

- Turn on the LP gas supply.
- Apply a non-corrosive leak detection solution to all gas connections. Bubbles indicate a leak. If a leak is detected, turn off the gas supply, tighten the connection, and retest. Repeat until no leaks are present.

7. Affix Conversion Label:

- Permanently affix the provided conversion label to the dryer, near the gas connection or rating plate, indicating that the dryer has been converted to LP gas.

8. Final Checks:

- Reconnect the dryer to the electrical power supply.
- Test the dryer's operation to ensure proper ignition and heating on LP gas.



Image 5.1: An illustration of a technician performing maintenance or installation on a dryer, representing the type of professional work required for this conversion kit.

6. OPERATING INSTRUCTIONS (POST-CONVERSION)

After successful conversion and verification by a qualified technician, your dryer will operate on LP gas. Refer to your dryer's original user manual for specific operating instructions, cycles, and features. The conversion kit modifies the fuel source but does not alter the dryer's operational controls.

7. MAINTENANCE

Regular maintenance of your LP gas dryer should be performed according to the dryer manufacturer's recommendations.

This typically includes:

- Cleaning the lint filter after every load.
- Periodically cleaning the exhaust vent to prevent lint buildup.
- Annual inspection of gas connections and components by a qualified technician to ensure safety and proper operation.
- Ensure the area around the dryer is clear of obstructions and flammable materials.

8. TROUBLESHOOTING

If you experience issues after the LP gas conversion, consider the following:

- **No Heat or Insufficient Heat:**
 - Verify the LP gas supply is turned on and the tank is not empty.
 - Check for proper installation of the LP orifice and regulator conversion. Incorrect installation can lead to improper gas flow.
 - Ensure there are no gas leaks at connections.
- **Gas Odor:**
 - Immediately turn off the gas supply and ventilate the area.
 - Do not operate any electrical switches or appliances.
 - Contact a qualified service technician or your gas supplier immediately.
- **Component Damage:**
 - During installation, components like the orifice can be delicate. Ensure careful handling to avoid stripping threads or damaging parts. If a component is damaged, it must be replaced before operation.

If troubleshooting steps do not resolve the issue, or if you are unsure, contact a qualified service technician.

9. SPECIFICATIONS

Part Number	WE25M74
Item Weight	1.76 ounces
Package Dimensions	8.03 x 4.84 x 0.55 inches
Manufacturer	KGolden (Bixegg)
Function	Converts natural gas dryer to operate on LP (Propane) gas.

10. WARRANTY AND SUPPORT

This product is offered with a 30-day return policy for any reason. For returns or support inquiries, please refer to your purchase platform's order page or contact the seller directly. Ensure you have your order details available for faster assistance.

ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page's manual context to help answer it.

Name

Anonymous

Email

you@example.com

After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question