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## VOYSIGN VS01ST003N-7

# VOYSIGN Outdoor Steel Dining Table Instruction Manual

Model: VS01ST003N-7

## INTRODUCTION

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Thank you for choosing the VOYSIGN Outdoor Steel Dining Table. This manual provides essential information for the safe assembly, operation, and maintenance of your new dining table. Please read these instructions thoroughly before assembly and retain them for future reference.



Image: The VOYSIGN Outdoor Steel Dining Table, model VS01ST003N-7, shown fully assembled on a patio, complete with chairs and an umbrella. This image provides a visual representation of the product in an outdoor setting.

## SAFETY INFORMATION

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Please observe the following safety precautions to prevent injury and damage to the product:

- Always follow assembly instructions carefully to avoid injury.
- Ensure the table is properly anchored to prevent tipping.
- Do not expose the table to harsh weather conditions without proper care and maintenance.
- Keep all small parts and packaging materials away from children during assembly.
- Assemble on a soft, clean surface to prevent scratching the table's finish.

## PARTS LIST

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Before beginning assembly, ensure all parts are present and undamaged. If any parts are missing or damaged, contact

customer support immediately.

- Tabletop sections (2 pieces)
- Table legs (4 pieces)
- Support brackets (6 pieces)
- Slatted metal plate (1 piece, for storage shelf)
- Hardware pack (screws, bolts, washers, nuts)
- Assembly tools (included)



Image: An exploded diagram illustrating the installation procedure, detailing various components labeled A through N. This visual aid helps identify all parts required for assembly.

## SETUP AND ASSEMBLY

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Assembly typically takes one person approximately 10 minutes. Follow these steps carefully:

1. **Unpack Components:** Carefully remove all parts from the packaging. Place them on a soft, flat surface to prevent scratches.
2. **Assemble Tabletop:** Join the two tabletop sections (A) together using the provided hardware (I, G, H). Ensure they are aligned correctly.  
*Tip: Do not fully tighten screws until all components are aligned.*
3. **Attach Legs:** Secure the table legs (B) to the tabletop assembly (A) using the appropriate bolts and washers (C, D, F). The six brackets on the legs (as shown in image) ensure stability.
4. **Install Storage Shelf:** Attach the slatted metal plate (K) to the designated support points (L) between the legs to create the storage shelf.
5. **Final Tightening:** Once all parts are loosely assembled and aligned, gradually tighten all screws and bolts securely. Do not overtighten.
6. **Check Stability:** Gently shake the table to ensure it is stable and all connections are firm.



## SIX BRACKETS

on legs ensure stability



Image: A detailed view of the table's leg structure, highlighting the six brackets designed to enhance stability and support.



Image: A close-up of the slatted metal plate positioned beneath the tabletop, illustrating its function as a convenient storage shelf.

## OPERATING INSTRUCTIONS

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The VOYSIGN Outdoor Steel Dining Table is designed for outdoor dining and general use. It features a 1.57-inch diameter umbrella hole for shade. Ensure the table is placed on a level surface to prevent wobbling.



Image: A detailed view of the umbrella hole integrated into the tabletop, indicating an inside diameter of 1.57 inches for standard patio umbrellas.

## CARE AND MAINTENANCE

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To ensure the longevity and appearance of your VOYSIGN dining table, follow these maintenance guidelines:

- **Cleaning:** Wipe the table regularly with a damp cloth and mild soap. Avoid abrasive cleaners or harsh chemicals that could damage the powder coating.
- **Rust Prevention:** The table features a durable powder coating for rust resistance. However, to maximize its lifespan, avoid prolonged exposure to standing water or extreme weather conditions. Cover the table when not in use or during inclement weather.
- **Inspection:** Periodically check all bolts and screws to ensure they remain tight. Retighten if necessary.

# WEATHER-RESISTANCE AND POWDER COATING



Image: This image demonstrates the weather-resistant properties and powder coating of the table's surface, highlighted by water droplets beading on the material.

## TROUBLESHOOTING

Problem	Possible Cause	Solution
Table is wobbly after assembly.	Screws or bolts are not fully tightened; uneven assembly.	Ensure all fasteners are securely tightened. Loosen all fasteners slightly, adjust the table on a flat surface, then retighten.
Parts do not align during assembly.	Fasteners were tightened too early; incorrect orientation of parts.	Do not tighten screws until all parts are loosely assembled and aligned. Review the assembly diagram for correct part orientation.
Missing or damaged parts.	Packaging error or shipping damage.	Contact customer support immediately for replacement parts. Refer to the "Warranty and Support" section.

## SPECIFICATIONS

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Feature	Detail
Model Number	VS01ST003N-7
Brand	VOYSIGN
Product Dimensions (D x W x H)	38" x 59" x 28" (96.5 cm x 149.9 cm x 71.1 cm)
Item Weight	40 Pounds (18.1 kg)
Frame Material	Alloy Steel
Top Material Type	Alloy Steel
Color	Charcoal-Black
Umbrella Hole Diameter	1.57 inches (4 cm)
Seating Capacity	6 people
Required Assembly	Yes
Indoor/Outdoor Usage	Outdoor

# PRODUCT DATA

WIDTH <b>38"</b>	HEIGHT <b>28"</b>	LENGTH <b>60"</b>
PRODUCT WEIGHT <b>40 LBS</b>		WEIGHT CAPACITY <b>176 LBS</b>

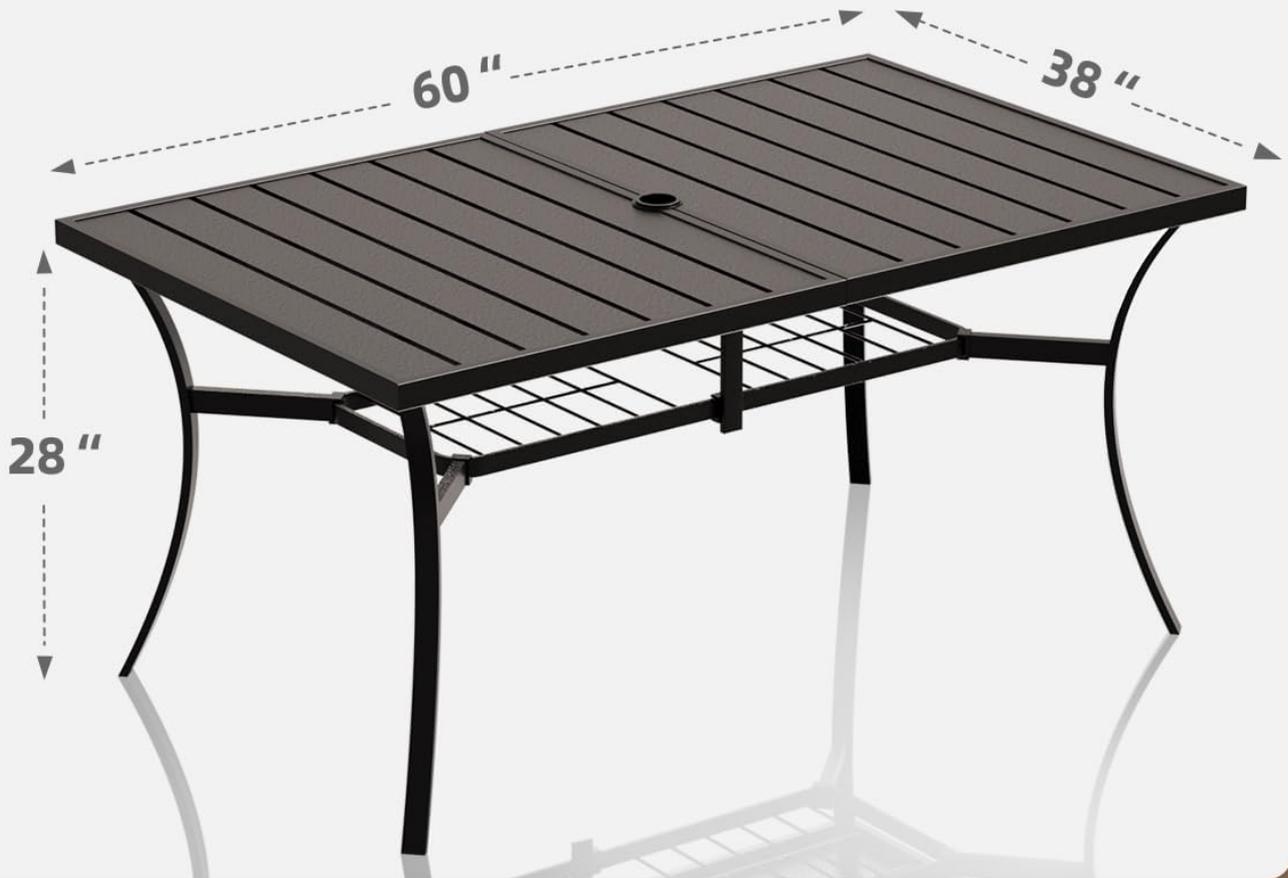


Image: A diagram illustrating key product data including dimensions (width 38", height 28", length 60"), product weight (40 lbs), and weight capacity (176 lbs).

## WARRANTY AND SUPPORT

**Warranty:** This VOYSIGN product comes with a 1-year warranty from the date of purchase. The manufacturer also provides lifetime accessories and parts supply after-sale service.

**Customer Support:** For any further questions, assistance with assembly, missing parts, or warranty claims, please contact our service team. You can typically find contact information on the product packaging or through the retailer where the product was purchased.

Manufacturer: VOYSIGN



