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› MAQI Sewing Machine User Manual

MAQI 01-M

MAQI Sewing Machine User Manual

Model: 01-M

INTRODUCTION

This user manual provides comprehensive instructions for the operation, maintenance, and troubleshooting of your MAQI 01-M Direct Drive Automatic Trimmer Lockstitch Sewing Machine. Please read this manual thoroughly before operating the machine to ensure safe and efficient use.

The MAQI 01-M is designed for high-efficiency sewing tasks, featuring a direct drive motor and automatic trimming capabilities for precise and clean stitches.

SAFETY INSTRUCTIONS

- Always disconnect the power supply before cleaning, servicing, or when the machine is not in use.
- Keep fingers away from the needle and moving parts during operation.
- Do not operate the machine with damaged cords or plugs.
- Ensure proper ventilation when operating the machine.
- Keep children and pets away from the machine during operation.

PRODUCT OVERVIEW

The MAQI 01-M sewing machine is a robust industrial-grade lockstitch machine. Below are key components:



Figure 1: Front view of the MAQI 01-M Direct Drive Automatic Trimmer Lockstitch Sewing Machine, showing the main body, needle area, and control panel.

1. **Needle Bar:** Holds the needle.
2. **Presser Foot:** Holds fabric firmly in place.
3. **Thread Tension Dial:** Adjusts upper thread tension.
4. **Bobbin Winder:** Winds thread onto the bobbin.
5. **Control Panel:** For adjusting stitch settings and machine functions.



Figure 2: Side view of the MAQI 01-M Sewing Machine, highlighting the motor housing and power switch location.

SETUP

Unpacking and Placement

1. Carefully remove the machine from its packaging.
2. Place the machine on a stable, level surface, ensuring adequate space for operation and ventilation.
3. Connect the power cord to a grounded electrical outlet.

Threading the Machine

Follow these steps to properly thread the upper thread:

1. Place the spool of thread on the spool pin.
2. Guide the thread through the thread guides.
3. Pass the thread through the tension discs.
4. Thread the take-up lever.
5. Thread the needle from front to back.

Winding the Bobbin

1. Place an empty bobbin onto the bobbin winder spindle.
2. Guide the thread from the spool through the bobbin winding tension disc.
3. Wrap the thread a few times around the bobbin.
4. Push the bobbin winder to the right to engage.
5. Start the machine slowly until the bobbin is full.

Inserting the Bobbin

1. Open the bobbin case cover.

2. Insert the bobbin into the bobbin case, ensuring the thread unwinds in the correct direction.
3. Pull the thread through the tension spring of the bobbin case.
4. Close the bobbin case cover.

OPERATING INSTRUCTIONS

Basic Sewing

1. Turn on the power switch.
2. Place the fabric under the presser foot.
3. Lower the presser foot lever.
4. Gently press the foot pedal to start sewing.
5. Guide the fabric smoothly as you sew.

Adjusting Stitch Length and Speed

Use the control panel to adjust stitch length and sewing speed. Refer to the display for current settings.

- **Stitch Length:** Press the '+' or '-' buttons on the control panel to increase or decrease stitch length.
- **Sewing Speed:** Adjust the speed using the dedicated speed control buttons or dial, if available.

Automatic Trimming Function

The MAQI 01-M features an automatic thread trimming function. This function can be activated or deactivated via the control panel settings. When active, the machine will automatically cut the threads at the end of a seam or upon command.

MAINTENANCE

Cleaning

- Regularly clean lint and dust from the bobbin area and feed dogs using a small brush.
- Wipe the exterior of the machine with a soft, dry cloth. Do not use harsh chemicals.

Lubrication

Apply a few drops of high-quality sewing machine oil to designated lubrication points as indicated in the machine's internal diagrams (refer to service manual for detailed points). Lubricate every 40-50 hours of operation or as needed.

Needle Replacement

Replace the needle regularly, especially if it becomes bent, dull, or if stitches are skipped. Use only appropriate needle types for industrial sewing machines.

1. Loosen the needle clamp screw.
2. Remove the old needle.
3. Insert the new needle with the flat side facing the back.
4. Tighten the needle clamp screw securely.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Skipped Stitches	Incorrect needle insertion, bent needle, improper threading, wrong needle type.	Re-insert needle correctly, replace needle, re-thread machine, use correct needle for fabric.
Thread Breakage	Incorrect tension, poor quality thread, burrs on needle plate, incorrect threading.	Adjust tension, use quality thread, check for burrs, re-thread machine.
Machine Not Starting	Power not connected, power switch off, safety mechanism engaged.	Check power cord, turn on switch, consult service manual for safety mechanism reset.
Noisy Operation	Lack of lubrication, loose parts, lint accumulation.	Lubricate machine, check and tighten loose screws, clean thoroughly.

SPECIFICATIONS

Feature	Detail
Model	01-M
Type	Direct Drive Automatic Trimmer Lockstitch Sewing Machine
Manufacturer	MAQI
ASIN	B09YV79TNY
Power Source	Electric (specific voltage/wattage not provided, typical for industrial machines)
Stitch Type	Lockstitch

WARRANTY AND SUPPORT

For warranty information and technical support, please refer to the warranty card included with your purchase or contact MAQI customer service directly. Keep your purchase receipt as proof of purchase.

Customer Support: For assistance, please visit the official MAQI website or contact your local distributor.[Visit MAQI Official Website](#)

Note: Warranty terms may vary by region.

ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page's manual context to help answer it.

Name

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Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question