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### WH01X27538CM

# **Instruction Manual: Compatible Washing Machine Drive Belt**

FOR GE MODELS GTW330ASK3WW, GTW330ASK4WW (PART NUMBER WH01X27538CM)

### 1. Product Overview

This document provides instructions for the installation, maintenance, and troubleshooting of the compatible drive belt, part number WH01X27538CM. This belt is designed for use with specific General Electric (GE) top-load washing machine models, including GTW330ASK3WW and GTW330ASK4WW. It serves as a replacement for original part numbers WH01X27538, 290D1101P005, AP6328256, and PS12299369.



Image 1: A black multi-ribbed drive belt, approximately 22.87 inches long, designed for GE washing machines.

### 2. Product Features

- Part Number: WH01X27538CM
- Type: Washing Machine Drive Belt
- **Compatibility:** Designed for specific General Electric Clothes Washer Makes and Models, replacing WH01X27538, 290D1101P005, AP6328256, PS12299369.
- Dimensions: 581J5, 22.87 inches long
- **Design:** Features 5 ribs and 4 grooves for optimal grip and smooth operation.
- Material: Made of durable, high-quality polymer for extended lifespan.

Video 1: Overview of the WH01X27538 Washer Drive Belt, highlighting its features and compatibility with GE and Hotpoint top-load washing machines. (Source: Rayhoor)

# 3. Specifications

Brand	Generic
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Item Weight	0.634 ounces
Product Dimensions	22.87 x 22.87 x 0.04 inches
Part Number	WH01X27538CM
Compatible Device	Washing Machine
Material Type	Polymer
Belt Style	Multi-ribbed

### 4. Installation Instructions

Replacing a washing machine drive belt requires careful attention to safety and proper procedure. Always ensure the appliance is disconnected from power and water supplies before beginning any repair.

- 1. **Preparation:** Unplug your washer from the electrical outlet and shut off the water supply. Carefully tip the washer onto its back to access the underside.
- 2. **Access the Belt:** Locate and remove the bolts holding the access cover on the underside of the washer. Gently pull the cover off to expose the motor and transmission assembly.
- 3. **Remove Old Belt:** Rotate the transmission pulley counter-clockwise to slip the old belt off both the motor and transmission pulleys.
- 4. **Install New Belt:** Match up the new drive belt on the motor pulley first. Then, loop it over the transmission pulley. Turn the transmission pulley until the belt seats fully and correctly in all grooves. Ensure the belt is taut and properly aligned.
- 5. **Reassembly:** Reinstall the access cover with the three bolts. Carefully stand the washer upright.
- 6. **Final Check:** Reconnect the water supply and plug in the washer. Run a quick cycle to ensure everything spins and seals correctly, and there are no unusual noises or issues.

Video 2: Detailed installation instructions for replacing the WH01X27538 Drive Belt. (Source: PartsBroz)

# 5. Troubleshooting

A worn or broken drive belt can cause several common washing machine malfunctions. If you experience any of the following symptoms, replacing the drive belt may resolve the issue:

- Pumps but will not spin: The washer fills and drains water, but the drum does not agitate or spin.
- Noisy operation: Unusual grinding, squealing, or thumping sounds during operation.
- Will not agitate: The agitator does not move, even though the motor may be running.
- Burning smell: A burning rubber smell, often indicating a slipping or damaged belt.

If these symptoms persist after replacing the belt, further diagnosis by a qualified technician may be necessary.

### 6. Maintenance

To ensure the longevity of your washing machine drive belt and optimal performance of your appliance:

 Avoid Overloading: Do not overload the washing machine, as excessive weight can put undue stress on the drive belt and motor.

- **Regular Inspection:** Periodically inspect the drive belt for signs of wear, cracks, fraying, or stretching. Replace it if any damage is observed.
- **Proper Installation:** Ensure the belt is always installed correctly and seated firmly in all pulley grooves to prevent premature wear.

## 7. Warranty Information

Please note that this is a generic product and is not an OEM (Original Equipment Manufacturer) product. It is not covered under any OEM manufacturer's warranty. The OEM brand names and logos mentioned are registered trademarks of their respective owners and are used solely for purposes of demonstrating compatibility. For specific warranty details regarding this generic replacement part, please refer to the seller's policy at the time of purchase.

### 8. Support

Should you encounter any issues during installation or operation, or if you have questions regarding this product, please contact the seller directly through the platform where the purchase was made. Provide your order details and a clear description of the issue for prompt assistance.

#### Documents - WH01X27538CM - WH01X27538CM



### [pdf] Catalog

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