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PHI VILLA 7 PCS Patio Dining Set

PHI VILLA 7 PCS Patio Dining Set Instruction Manual

Model: 7 PCS Patio Dining Set

Brand: PHI VILLA

INTRODUCTION

This manual provides detailed instructions for the assembly, operation, and maintenance of your PHI VILLA 7 PCS Patio Dining Set. Please read all instructions carefully before assembly and use to ensure safe and proper functionality of your furniture.

SAFETY INFORMATION

- Exercise caution around sharp edges during assembly.
- The table surface is not heat-resistant; avoid placing hot items directly on it.
- Keep the furniture away from direct sunlight when not in use to prolong its lifespan and maintain appearance.
- Ensure all bolts and screws are tightened securely before use. Periodically check and re-tighten as necessary.
- Do not stand on chairs or table.
- Distribute weight evenly on the table surface.

PACKAGE CONTENTS

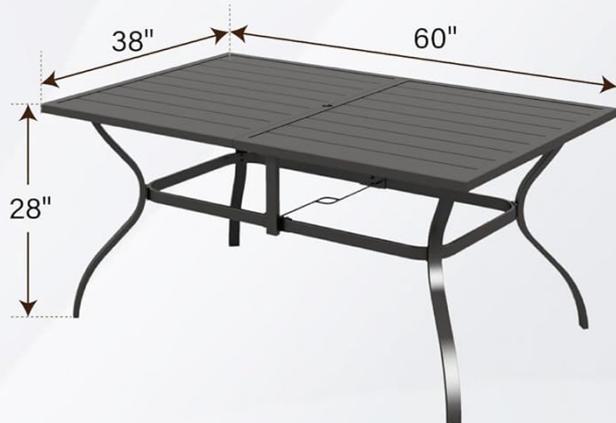
Your PHI VILLA 7 PCS Patio Dining Set includes the following components:

- 1 x Rectangular Metal Dining Table (60"L x 38"W x 28"H)
- 4 x Fixed High Back Patio Chairs
- 2 x Swivel High Back Patio Chairs
- Assembly Hardware Kit
- Assembly Instructions

Bigger, wider, more comfortable



1 X Rectangular Dining Table



4 X Fixed Chair



2 X Swivel Chair

Image: Detailed dimensions of the rectangular dining table, fixed chairs, and swivel chairs.

SETUP AND ASSEMBLY

Assembly is required for this product. The set comes disassembled and needs to be put together. Detailed assembly instructions are provided with the product packaging. Please follow the step-by-step guide included in your package for proper assembly. Ensure all parts are present before beginning assembly.

Key Features for Assembly:

- **Table Assembly:** The rectangular metal dining table features a 1.57" umbrella hole for convenience. Its sturdy metal construction is treated with an E-coating anti-rust process for durability.
- **Chair Assembly:** Both fixed and swivel chairs feature high backs and padded Textilene fabric for comfort. The swivel chairs offer a 360-degree rotation.

60" x 38" Dining Table

E-coating for rust and weather resistant



Weather Resistant



Special E-coating



Durable and Sturdy



Image: The rectangular dining table, highlighting the umbrella hole and E-coating for weather resistance.

26" High Backrest

Integrated backrest chair



26"



Image: Illustration of the 26" high backrest design on the chairs, showing integrated back and seat structure for enhanced comfort.

Features a Sleek Design



360° Swivel



Image: A swivel patio chair demonstrating its 360-degree rotation capability.

Assembly Tips:

- Lay out all components on a soft, clean surface to prevent scratches.
- Do not fully tighten screws until all components are loosely assembled.
- Seek assistance for lifting heavy components like the table top.

Assembly Videos:

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Video: PHI VILLA Swivel Patio Dining Chair with 42" High Back. This video demonstrates the features and assembly of the swivel chairs.

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Video: PHI VILLA Patio Swivel Dining Chairs Set of 2. This video provides an overview of the swivel chairs, including their design and functionality.

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Video: PHI VILLA 7 PCS Patio Dining Set. This video offers a general overview of the entire dining set, showcasing its features and design.

OPERATING INSTRUCTIONS

Your PHI VILLA 7 PCS Patio Dining Set is designed for comfortable outdoor dining and relaxation. Here are some operational guidelines:

- **Swivel Chairs:** The two swivel chairs allow for 360-degree rotation, providing flexibility and ease of movement without needing to reposition the chair.
- **Umbrella Hole:** The dining table includes a 1.57-inch umbrella hole in the center. Insert a compatible patio umbrella (not included) to provide shade. Ensure the umbrella base is stable and secure.
- **Seating Capacity:** The set comfortably accommodates 6 people, with ample space for dining and conversation.

MAINTENANCE

Proper care and maintenance will extend the life and appearance of your PHI VILLA Patio Dining Set.

- **Cleaning:** Wipe the table and chairs with a damp cloth for general cleaning. For more thorough cleaning, use a mild soap solution and rinse with clean water.
- **Drying:** After cleaning, wipe the furniture dry to prevent water spots and rust, especially on metal components.
- **Protection:** The metal frame is treated with an E-coating anti-rust process for all-weather durability. However, for prolonged periods of non-use or during harsh weather conditions, consider using furniture covers to protect the set.
- **Fabric Care:** The Textilene fabric is quick-drying and breathable. Clean spills promptly to prevent staining.

TROUBLESHOOTING

If you encounter any issues with your PHI VILLA Patio Dining Set, please refer to the following common solutions:

- **Wobbling Table/Chairs:** Ensure all assembly bolts and screws are securely tightened. Uneven surfaces can also cause wobbling; try moving the furniture to a level area.
- **Stiff Swivel Mechanism:** If a swivel chair feels stiff, apply a silicone-based lubricant to the swivel mechanism. Avoid oil-based lubricants as they can attract dirt.
- **Rust Spots:** Although the frame has an E-coating, minor scratches can expose metal to moisture. Address rust spots promptly by cleaning the area, sanding lightly, and applying a rust-inhibiting paint.
- **Fabric Stains:** For stubborn stains on the Textilene fabric, use a soft brush with a mild detergent and water solution. Rinse thoroughly and allow to air dry.

If problems persist, please contact PHI VILLA customer support for further assistance.

SPECIFICATIONS

Feature	Detail
Brand	PHI VILLA
Set Name	PHI VILLA 7 PCS Patio Dining Set
Material	Metal frame with E-coating, Textilene fabric seats and backs
Table Dimensions	60"L x 38"W x 28"H

Feature	Detail
Umbrella Hole	1.57" diameter
Chair Type	4 Fixed Chairs, 2 Swivel Chairs
Backrest Height	High back (26" for enhanced comfort)
Assembly Required	Yes
Product Care	Wipe with damp cloth, wipe with dry cloth

WARRANTY AND SUPPORT

For warranty information, product support, or to purchase replacement parts, please refer to the documentation included in your original product packaging or visit the official PHI VILLA website. Keep your purchase receipt for warranty claims.