

[Manuals.plus](#) /

› [HECASA](#) /

› HECASA Hard Roof Top CB-1681 for Honda Pioneer 500/520 (2-Piece) Instruction Manual

HECASA CB-1681

HECASA Hard Roof Top for Honda Pioneer 500/520 (2-Piece) Instruction Manual

Model: CB-1681

1. PRODUCT OVERVIEW

The HECASA 2-Piece Hard Roof Top is designed to provide protection from sun and rain for your UTV. It is constructed from high-grade plastic for durability and a secure fit. This roof system is compatible with the following Honda Pioneer models:

- 2015-2025 Honda Pioneer 500
- 2021-2025 Honda Pioneer 520

The roof features a black finish and is installed using a hoop and bolt method, ensuring a direct bolt-on application.



Image 1.1: The HECASA 2-Piece Hard Roof Top, showcasing its design and fit.

2. SAFETY INFORMATION

Please read and understand all safety instructions before installation and use. Failure to follow these instructions may result in injury or damage to the product or vehicle.

- Always wear appropriate personal protective equipment (PPE) during installation, including safety glasses and gloves.
- Ensure the vehicle is parked on a level surface and the engine is off before beginning installation.
- Do not overtighten bolts, as this may damage the roof or vehicle frame.
- Regularly inspect the roof and mounting hardware for signs of wear, damage, or looseness.
- Do not modify the roof or its mounting hardware. Use only original or approved replacement parts.
- Be aware of overhead clearances when driving with the roof installed.

3. PACKAGE CONTENTS

Verify that all components are present and undamaged before proceeding with installation. If any parts are missing or damaged, contact HECASA customer support.

- 2 x Hard Roof Panels
- Mounting Hardware (hoops, bolts, washers, nuts)



Image 3.1: All included components for the HECASA Hard Roof Top.

4. SPECIFICATIONS

Model Number	CB-1681
Material	High-grade Plastic
Color	Black
Mounting Type	U-Bolt / Hoop and Bolts
Compatibility	2015-2025 Honda Pioneer 500, 2021-2025 Honda Pioneer 520

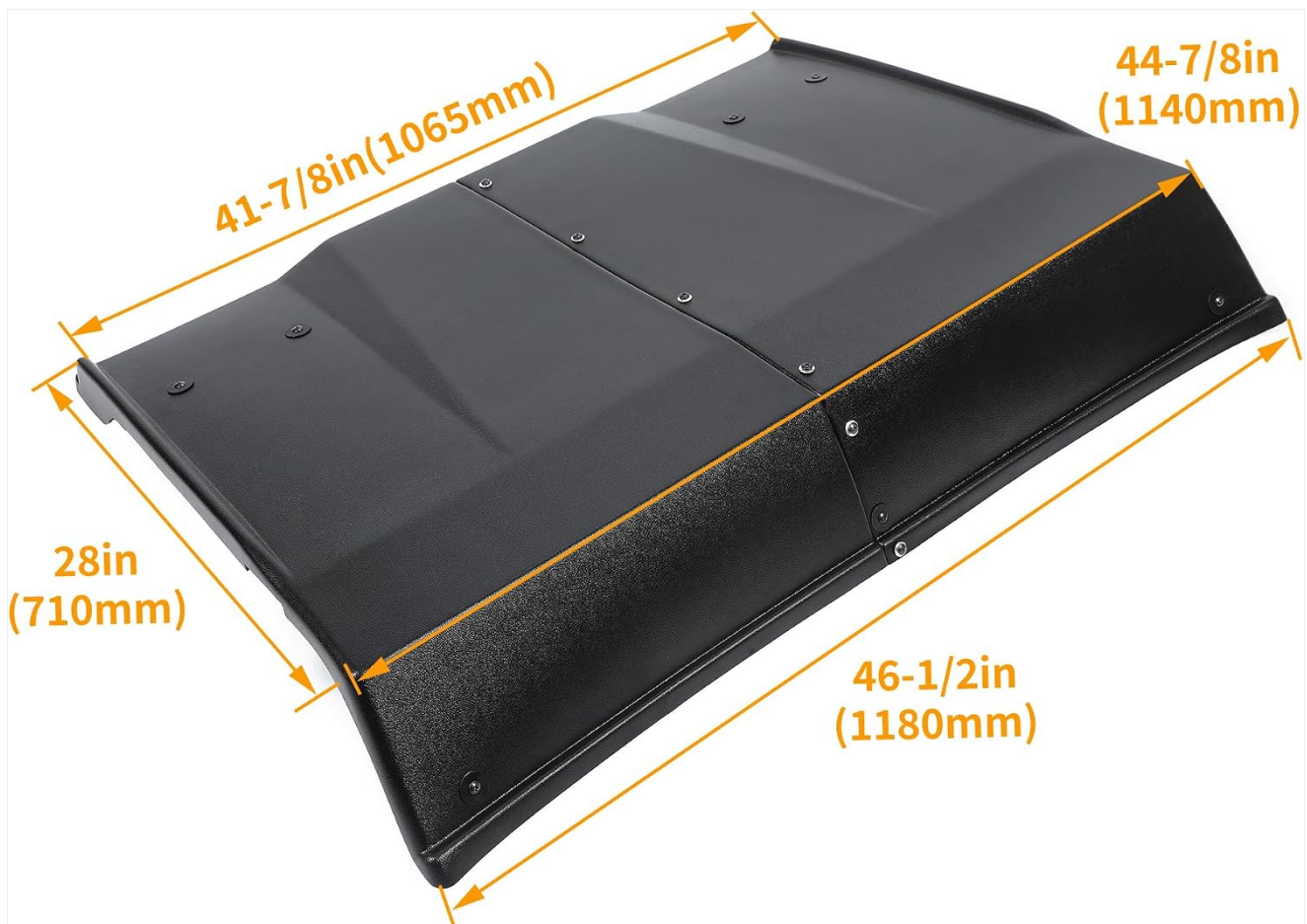


Image 4.1: Product dimensions for reference.

5. INSTALLATION INSTRUCTIONS

The HECASA Hard Roof Top is designed for direct bolt-on installation. While specific instructions are not included with the product, the general steps below outline the process. Professional installation is recommended if you are unfamiliar with UTV accessory installation.

1. **Prepare the Vehicle:** Park your Honda Pioneer on a flat, stable surface. Turn off the engine and engage the parking brake.
2. **Unpack Components:** Carefully remove all roof panels and mounting hardware from the packaging. Inspect for any damage.
3. **Position Front Panel:** Place the front roof panel onto the UTV's roll cage, aligning it with the front mounting points.
4. **Secure Front Panel:** Use the provided hoops and bolts to loosely secure the front panel to the roll cage. Do not fully tighten at this stage.
5. **Position Rear Panel:** Place the rear roof panel, aligning it with the rear mounting points and the front panel.
6. **Secure Rear Panel:** Use the remaining hoops and bolts to loosely secure the rear panel to the roll cage and connect it to the front panel.
7. **Align and Adjust:** Ensure both roof panels are properly aligned and seated on the roll cage. Adjust as necessary to achieve a snug fit.
8. **Tighten Hardware:** Once aligned, systematically tighten all bolts and hoops. Start from the center and work outwards, ensuring even pressure. Do not overtighten.
9. **Final Inspection:** After tightening, visually inspect all mounting points to confirm the roof is securely attached and stable. Gently shake the roof to check for any looseness or rattling.



Image 5.1: Underside view illustrating the U-bolt mounting mechanism.



Image 5.2: Detail of the U-bolt clamp for secure attachment.

Your browser does not support the video tag.

Video 5.1: An overview of the HECASA Hard Roof Top, demonstrating its features and fitment. This video provides a visual aid for understanding the product's design and how it integrates with the vehicle.

6. OPERATING INSTRUCTIONS

Once properly installed, the HECASA Hard Roof Top requires no specific operational procedures. Its primary function is to provide overhead protection.

- Before each use of the UTV, perform a quick visual inspection of the roof to ensure all mounting hardware remains tight and secure.
- Avoid placing heavy objects on the roof, as this may cause damage or compromise its structural integrity.
- Be mindful of the added height when driving under low clearances.

7. MAINTENANCE

Regular maintenance will help prolong the life and appearance of your HECASA Hard Roof Top.

- **Cleaning:** Wash the roof regularly with mild soap and water. Avoid abrasive cleaners or harsh chemicals that could damage the plastic finish. Rinse thoroughly with clean water.
- **Inspection:** Periodically check all mounting bolts and hoops for tightness. Retighten if necessary. Inspect the roof panels for cracks, chips, or other damage.
- **Storage:** If removing the roof for storage, clean it thoroughly and store it in a dry, protected area away from direct sunlight and extreme temperatures.

8. TROUBLESHOOTING

This section addresses common issues you might encounter with your hard roof top.

Problem	Possible Cause	Solution
Roof rattles during operation.	Loose mounting hardware.	Inspect and tighten all bolts and hoops. Ensure rubber washers or padding are correctly installed if applicable.
Water leaks through roof seams.	Improper panel alignment or seal.	Re-check panel alignment. Ensure any sealing strips (if included) are properly seated. Consider applying a marine-grade sealant to seams if issues persist.
Roof appears unstable.	Incomplete or incorrect installation.	Review installation steps carefully. Ensure all hardware is present and securely fastened. If unsure, seek professional assistance.

9. WARRANTY INFORMATION

HECASA products are manufactured to high standards. For specific warranty details regarding your Hard Roof Top, please refer to the warranty card included with your purchase or visit the official HECASA website. Keep your proof of purchase for warranty claims.

10. CUSTOMER SUPPORT

If you have any questions, require assistance with installation, or need to report a missing or damaged part, please contact HECASA customer support.

- **Online:** Visit the HECASA store on Amazon: [HECASA Store](#)
- **Manufacturer:** JMTAAT