EFCUT WCB-4F

EFCUT WCB-4F Replacement Blades Instruction Manual for C30 Series Wood Chippers

Model: WCB-4F | Brand: EFCUT

Product Overview

These EFCUT WCB-4F replacement blades are specifically designed for EFCUT C30, C30 Mini, C30 Lite, and 3-in-1 wood chippers that handle a maximum cutting diameter of 3 inches. Constructed from heavy-duty high-speed steel, these cutting knives offer superior chipping performance and extended durability, allowing for multiple sharpenings to maintain optimal cutting efficiency. This package includes a set of four replacement blades.



Image: Four high-speed steel replacement blades, showcasing their design and material.

Specifications

Material	High Speed Steel
Brand	EFCUT
Product Dimensions (L x W)	4.13" L x 1.38" W (105mm x 35mm)
Item Thickness	0.20" H (5mm)
Hole Spacing	1.575" (40mm)
Hole Size	0.315" (8mm)
Item Weight	0.49 Kilograms (for the set of 4)

Compatible Models	EFCUT C30, C30 Mini, C30 Lite, 3-in-1 Wood Chippers (Max 3-inch cutting diameter)
Quantity	Pack of 4

Important: These blades are not suitable for 4-inch C40 chippers.



Image: Various EFCUT wood chipper models that are compatible with these replacement blades.

Blade Replacement Guide

Regular inspection and replacement of chipper blades are essential for optimal performance and safety. Follow these steps to replace the blades on your EFCUT C30 series wood chipper.

Video Tutorial: How to Change Your EFCUT Wood Chipper Blades

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Video: A detailed guide on replacing the blades for EFCUT C30, C30 Lite, and C30 Mini wood chippers.

Step-by-Step Instructions:

1. **Preparation:** Ensure the chipper is turned off, unplugged (if electric), and the engine is cool. Wear appropriate safety gear, including gloves and eye protection.
2. **Step 1: Remove Access Panel Nuts**

   Use a 10mm wrench or socket spanner to remove the four nuts securing the blade access panel on the side of the chipper housing.

   Image: Illustrative step from the video showing removal of nuts from the access panel.
3. **Step 2: Remove Bottom Plate Nuts and Open Panel**

   Remove the two nuts located on the bottom of the turnover plate of the housing using a 13mm wrench. Once these nuts are removed, carefully open the plate to expose the rotor and blades.

   Image: Illustrative step from the video showing removal of bottom nuts and opening the panel.
4. **Step 3: Align Blade for Access**

   Gently turn the rotor by hand until the blade you wish to replace is aligned with the check window opening.

   Image: Illustrative step from the video showing alignment of the blade.
5. **Step 4: Loosen Blade Nuts and Remove Old Blade**

   Use an Allen key to secure the screw on one side of the blade. Simultaneously, use a 13mm wrench on the other side to loosen the corresponding nut. Once loosened, remove the old blade.

   Image: Illustrative step from the video showing loosening blade nuts and removing the old blade.
6. **Step 5: Install New Blade**

   Place the new blade into position, ensuring the cutting edge faces the rotor. Install the middle bolt first, then secure the bolts on both sides. Finally, tighten all bolts firmly. **Attention:** Ensure the blade is correctly oriented for cutting.

   Image: Illustrative step from the video showing installation of the new blade and tightening the bolts.
7. **Step 6: Repeat for Other Blades and Reassemble**

   Turn the rotor to access the other blade(s) and repeat Steps 3-5 for each blade. Once all blades are replaced, close the access panel and secure all nuts removed in Steps 1 and 2. Ensure all fasteners are tight before operating the chipper.

   Image: Illustrative step from the video showing final reassembly of the chipper after blade replacement.

Maintenance Tips

- Regularly inspect blades for sharpness and damage. Dull or chipped blades reduce efficiency and can strain the chipper's engine.
- Sharpen blades as needed. These high-speed steel blades are designed for repeated sharpening.
- Always ensure blades are securely fastened before each use.
- Store spare blades in a dry, safe place to prevent rust and damage.

Support & Contact

For any technical questions or assistance, please feel free to send a message to EFCUT Customer Support. EFCUT is committed to providing prompt and helpful support for all your product inquiries.
You can visit the official EFCUT store for more information and products: EFCUT Store on Amazon.

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