

Figure 2.1: WOODS OEM 1042365 Driveline and Clutch Assembly.



Figure 2.2: Alternate view of the Driveline and Clutch Assembly.



Figure 2.3: Close-up of the clutch mechanism on the driveline.



Figure 2.4: Detailed view of the driveline connection point.

3. COMPATIBILITY

This driveline and clutch assembly is specifically designed for the following Woods equipment models:

- RT60.40
- RT72.40
- RTR60.40
- RTR72.40

Using this part with incompatible equipment may lead to malfunction, damage, or injury.

4. SETUP AND INSTALLATION

Proper installation is crucial for the safe and efficient operation of the driveline and clutch assembly. It is recommended that installation be performed by qualified personnel.

4.1 Pre-Installation Checks

- Ensure the tractor and implement are turned off and the PTO is disengaged.
- Verify that the new driveline assembly matches the specifications of the original part.
- Inspect both the tractor's PTO shaft and the implement's input shaft for damage, wear, or debris. Clean as necessary.

4.2 Installation Steps

1. Align the driveline's tractor end with the tractor's PTO shaft. Ensure the locking mechanism (e.g., push pin, collar) is disengaged.

2. Slide the driveline onto the PTO shaft until the locking mechanism engages securely. Pull on the driveline to confirm it is locked in place.
3. Repeat the process for the implement end of the driveline, connecting it to the implement's input shaft.
4. Ensure all safety shields are properly positioned and secured over the driveline.

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Video 4.1: Demonstrates the continuous improvement in Woods products, including aspects of installation and use. This video highlights the ease of attachment and robust design.

5. OPERATING INSTRUCTIONS

Once installed, the driveline and clutch assembly facilitates power transfer. Adhere to the following guidelines for safe operation:

- Always ensure the driveline is securely attached and all shields are in place before engaging the PTO.
- Engage the PTO slowly and smoothly to prevent shock loads on the driveline and implement.
- Operate at recommended PTO speeds for your specific implement.
- Avoid sharp turns that could exceed the driveline's operating angle limits, as this can cause excessive wear or damage.
- Disengage the PTO before making adjustments, clearing blockages, or leaving the operator's seat.

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Video 5.1: Illustrates Woods equipment engineered for performance, showcasing various implements in operation, including those that would utilize this driveline.

6. MAINTENANCE

Regular maintenance extends the life of your driveline and clutch assembly and ensures safe operation.

6.1 Lubrication

- Grease all universal joints and telescoping sections at recommended intervals (refer to your implement's specific manual for frequency).
- Use a high-quality lithium-based grease.

6.2 Inspection

- Periodically inspect the driveline for signs of wear, damage, or corrosion, especially on universal joints, telescoping sections, and safety shields.
- Check the clutch assembly for proper function and wear. If the clutch slips excessively or engages harshly, it may require adjustment or replacement.
- Ensure all bolts and fasteners are tight.



Figure 6.1: Regular inspection of the driveline and implement is essential for longevity and safety.



Figure 6.2: Always use genuine Woods replacement parts for optimal performance and durability.

7. TROUBLESHOOTING

7.1 Common Issues and Solutions

Problem	Possible Cause	Solution
Driveline vibration	Worn universal joints, bent shaft, improper length, or misalignment.	Inspect and replace worn components. Ensure correct length and alignment.
Clutch slipping	Overload, worn clutch plates, or incorrect spring tension.	Reduce load, inspect and replace worn clutch components, adjust spring tension as per manufacturer guidelines.
Difficulty attaching/detaching	Corrosion, bent locking pin, or debris in shaft.	Clean and lubricate shafts. Inspect and repair/replace locking mechanism.

If issues persist after attempting these solutions, contact a certified Woods service technician.

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Video 7.1: Highlights the shared values of Woods, emphasizing customer support and reliable products.

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Video 7.2: Showcases the rigorous testing Woods products undergo to ensure durability and performance.

8. SPECIFICATIONS

- **Product Dimensions:** 34 x 8 x 8 inches
- **Item Weight:** 33.4 pounds
- **Manufacturer:** WOODS
- **Model Number:** 1042365
- **Compatible Models:** RT60.40, RT72.40, RTR60.40, RTR72.40

9. WARRANTY AND SUPPORT

For specific warranty information regarding your WOODS OEM 1042365 Driveline and Clutch Assembly, please refer to the warranty card included with your purchase or visit the official Woods website. Woods stands behind the quality and durability of its genuine replacement parts.

For technical support, replacement parts, or service inquiries, please contact Woods customer service or an authorized Woods dealer. Contact information can typically be found on the Woods official website or on your product packaging.

Online Resources:

- [Visit the Official WOODS Store on Amazon](#)