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› Replacement Parts Kit for Igloo Coolers - Instruction Manual

HQAPR TJ

Replacement Parts Kit for Igloo Coolers

Brand: HQAPR | Model: TJ

1. PRODUCT OVERVIEW

This instruction manual provides detailed information for the HQAPR Replacement Parts Kit, designed to restore the functionality of your Igloo cooler. The kit includes essential components such as hinges, latches, screws, and various drain plugs, ensuring compatibility and durability for a range of Igloo cooler models.

The components are crafted from high-quality, durable plastic materials and stainless steel screws, tested for long-lasting performance. This kit offers a cost-effective solution for repairing common wear and tear on your cooler, extending its lifespan and maintaining its efficiency.

2. KIT CONTENTS

The HQAPR Replacement Parts Kit includes the following components:

- 4 x Plastic Hinges (compatible with 25-165QT Igloo coolers)
- 2 x Cooler Latches & Posts (compatible with 50-165QT Igloo coolers)
- 1 x Triple-Snap Drain Plug (compatible with 25-70QT Igloo coolers)
- 1 x Threaded Drain Plug (compatible with 50-165QT Igloo coolers)
- 22 x Stainless Steel Screws



Figure 2.1: Overview of all components included in the replacement parts kit.

Cooler Replacement Parts Kit Size

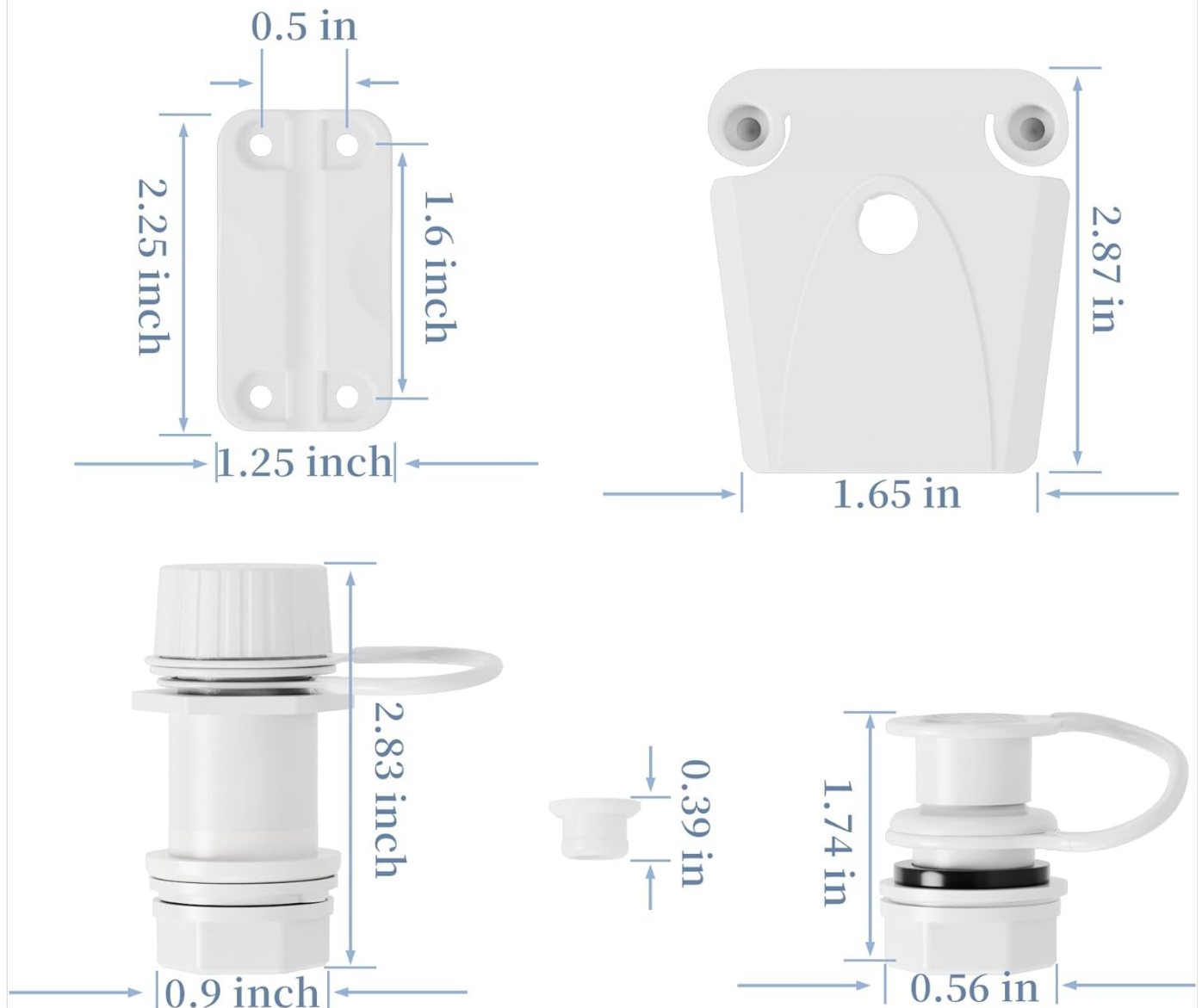


Figure 2.2: Detailed dimensions for each component in the kit, including hinges, latches, and drain plugs.

3. SETUP AND INSTALLATION

The replacement parts are designed for quick and easy DIY installation using standard tools. Ensure your cooler is empty and clean before beginning any replacement procedures.

3.1. Replacing Drain Plugs

1. **Identify the correct drain plug:** The kit includes both a Triple-Snap Drain Plug (for 25-70QT coolers) and a Threaded Drain Plug (for 50-165QT coolers). Select the one that matches your cooler's original plug.
2. **Remove the old drain plug:** Unscrew or unclip the existing drain plug from your cooler.
3. **Install the new drain plug:** Insert the new drain plug assembly into the cooler's drain opening. For threaded plugs, screw it in firmly. For triple-snap plugs, push it in until it snaps securely into place. Ensure all gaskets and washers are correctly positioned to prevent leaks.



Figure 3.1: Exploded views of the Triple-Snap Drain Plug (left) and Threaded Drain Plug (right) showing individual components for assembly.

3.2. Replacing Latches

1. **Remove old latches:** Use a screwdriver to remove the screws securing the old latches and their posts.
2. **Install new latch posts:** Secure the new latch posts to the cooler body using the provided stainless steel screws.
3. **Attach new latches:** Snap the new latches onto the installed posts. Ensure they click securely into place and allow for proper lid closure.



Figure 3.2: Individual components of the cooler latch and post, along with the necessary screws for installation.

3.3. Replacing Hinges

1. **Remove old hinges:** Unscrew and remove the damaged hinges from the cooler lid and body.
2. **Position new hinges:** Align the new hinges with the screw holes on both the cooler lid and body.
3. **Secure new hinges:** Use the provided stainless steel screws to firmly attach the new hinges. Ensure the lid opens and closes smoothly.



Figure 3.3: The cooler hinges and the accompanying screws required for their installation.

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Video 3.1: A demonstration of the components included in the kit, showing the drain plugs, latches, hinges, and screws. This video provides a visual guide to identifying each part and understanding its function.

4. OPERATING INSTRUCTIONS

Once installed, the replacement parts function identically to the original components. Ensure proper closure of latches and drain plugs to maintain cooler efficiency and prevent leaks.

- **Drain Plug Usage:** To drain water, simply unscrew or unclip the drain plug. Ensure it is securely closed when not in use to prevent leakage.
- **Latch Operation:** The latches are designed to securely hold the cooler lid closed. Apply firm but gentle pressure to engage or disengage the latch.
- **Hinge Functionality:** The hinges allow for smooth opening and closing of the cooler lid. Avoid forcing the lid beyond its natural range of motion.

5. MAINTENANCE

Regular maintenance will extend the life of your cooler and its new replacement parts.

- **Cleaning:** Periodically clean the hinges, latches, and drain plugs with mild soap and water. Rinse thoroughly and dry.
- **Inspection:** Regularly inspect all parts for signs of wear, cracks, or damage. Replace any worn components promptly to maintain cooler performance.
- **Lubrication (Hinges):** While not typically required for plastic hinges, if you notice stiffness, a small amount of silicone-based lubricant can be applied to the hinge pins.
- **Drain Plug Seals:** Ensure the rubber gaskets on the drain plugs are clean and free of debris to maintain a watertight seal.

6. TROUBLESHOOTING

Problem	Possible Cause	Solution
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Problem	Possible Cause	Solution
Cooler leaks from drain plug	Drain plug not fully tightened or sealed; damaged gasket.	Ensure drain plug is securely closed. Check gasket for debris or damage and replace if necessary.
Lid does not close securely	Latches or hinges are misaligned or damaged.	Inspect latches and hinges for proper alignment. Re-install or replace any damaged components.
Hinges are stiff or broken	Wear and tear; excessive force applied.	Replace damaged hinges with new ones from the kit.

7. SPECIFICATIONS

- **Brand:** HQAPR
- **Model Number:** TJ
- **Material:** High-quality Plastic (Hinges, Latches, Drain Plugs), Stainless Steel (Screws)
- **Color:** White
- **Compatibility:** Designed for various Igloo cooler models (specific compatibility listed per component in Kit Contents section).
- **Product Dimensions:** 0.59 x 0.63 x 0.67 inches (overall kit packaging, individual part dimensions vary)
- **Item Weight:** 0.13 Kilograms (approx. 4.5 ounces)
- **UPC:** 788341772762

8. WARRANTY AND SUPPORT

For any questions regarding installation, compatibility, or product defects, please contact HQAPR customer support. While specific warranty details are not provided in this manual, most products come with a standard manufacturer's warranty against defects in materials and workmanship.

Please retain your proof of purchase for any warranty claims.

Manufacturer: HQAPR