

Manuals+

[Q & A](#) | [Deep Search](#) | [Upload](#)

[manuals.plus](#) /

- › [Milenco](#) /
- › [MIL-4718 Operating Security Door Lock User Manual](#)

Milenco MIL-4718

Milenco MIL-4718 Operating Security Door Lock User Manual

Model: MIL-4718

INTRODUCTION

This manual provides essential information for the proper installation, operation, and maintenance of your Milenco MIL-4718 Operating Security Door Lock. Please read this manual thoroughly before use to ensure safe and effective operation.

The Milenco MIL-4718 is a high-security door lock designed to provide enhanced protection for caravans and motorhomes. It features a robust design that locks from both the inside and outside, incorporating countermeasures against bump keys. Its compact design allows for installation with minimal space requirements.

PACKAGE CONTENTS

Before beginning installation, verify that all components are present:

- Milenco MIL-4718 Operating Security Door Lock unit
- Keys (typically two are supplied; it is recommended to make a note of your key number)
- Mounting hardware (screws, etc.)
- Self-adhesive template (for drilling holes)

SETUP AND INSTALLATION

Proper installation is crucial for the security and functionality of the MIL-4718 lock. It is recommended that installation be performed by a competent individual or professional.

Pre-Installation Checks:

- Ensure there is a minimum 30mm gap between the door frame and any interior furniture at wall board level.
- Verify that the handle will have at least 50mm clearance to turn once installed.
- Confirm the handle will project no more than 33mm from the inner wall surface.
- Determine the desired orientation (portrait or landscape) for optimal fitment in your caravan or motorhome.

Installation Steps:

1. **Positioning:** Carefully select the mounting location on your door. Use the provided self-adhesive template to mark

the precise drilling points.

2. **Drilling:** Drill the necessary holes as indicated by the template. Ensure drill bits are appropriate for your door material and that holes are clean and precise.
3. **Mounting:** Secure the MIL-4718 lock unit to the door using the supplied mounting hardware. Ensure it is firmly attached and does not wobble.
4. **Testing:** After installation, test the lock's operation thoroughly before relying on it for security.



Image: The Milenco MIL-4718 Operating Security Door Lock. This image shows the compact design of the white lock unit, featuring the keyhole at its base. The unit is designed to be mounted on a door, providing security from both inside and outside.

OPERATING INSTRUCTIONS

The MIL-4718 lock is designed for straightforward operation.

- **Locking:** To lock the unit, turn the handle to the closed position and use the key to engage the locking mechanism. The lock can be secured from both the inside and the outside.
- **Unlocking:** Insert the key into the keyhole and turn to disengage the lock. The handle can then be moved to the open position.
- **Open Position Locking:** The MIL-4718 can also be locked in its open position, providing additional security or preventing accidental closure depending on your specific needs.
- **Key Management:** It is critical to make a note of your key number for future reference, especially if replacement keys are ever needed. Keep spare keys in a secure location separate from the primary set.

MAINTENANCE

The Milenco MIL-4718 lock requires minimal maintenance to ensure long-term performance and security.

- **Cleaning:** Periodically wipe the exterior of the lock with a soft, damp cloth. Avoid abrasive cleaners or solvents that could damage the finish.
- **Lubrication:** If the key mechanism feels stiff, apply a small amount of graphite lubricant or a silicone-based spray lubricant specifically designed for locks into the keyhole. Do not use oil-based lubricants as they can attract dirt.
- **Inspection:** Regularly inspect the mounting screws and the lock body for any signs of loosening, damage, or wear. Tighten screws as necessary.

TROUBLESHOOTING

If you encounter issues with your MIL-4718 lock, consider the following common solutions:

Problem	Possible Cause	Solution
Key is difficult to insert or turn.	Dirt or debris in keyway; lack of lubrication; bent key.	Apply graphite lubricant to keyway. Check key for damage; use a straight key.
Lock mechanism feels stiff.	Lack of lubrication; internal wear.	Lubricate the internal mechanism with a suitable lock lubricant. If problem persists, contact support.
Lock does not engage fully.	Misalignment during installation; obstruction.	Check for proper alignment and ensure no obstructions are preventing full engagement. Re-align if necessary.
Lock is loose on the door.	Mounting screws are loose.	Tighten all mounting screws securely. Do not overtighten.

SPECIFICATIONS

Feature	Detail
Manufacturer	Milenco
Brand	Milenco
Model	MIL-4718
Item Weight	1 pounds
Product Dimensions	9.84 x 4.49 x 2.83 inches
Item Model Number	MIL-4718

Feature	Detail
Batteries Required	1 Unknown batteries required. <i>(Note: This specification is listed in product data, but the lock is mechanical.)</i>
Manufacturer Part Number	4718
Special Features	Key Lock
ASIN	B09PC44B49
Date First Available	December 28, 2021

WARRANTY AND SUPPORT

Specific warranty information for the Milenco MIL-4718 Operating Security Door Lock is not provided in the available product data. Please refer to the manufacturer's official website or contact Milenco directly for warranty details and customer support.

For technical assistance or inquiries, please visit the official Milenco website or consult your retailer.

© 2024 Milenco. All rights reserved.

This manual is for informational purposes only. Specifications are subject to change without notice.