

## NC 142-1928

# Water Radiator 142-1928 User Manual

Model: 142-1928 | Brand: NC

## 1. INTRODUCTION

This document serves as a comprehensive guide for the Water Radiator, part number 142-1928. This radiator is specifically designed for use with Caterpillar CAT 3406C Generator Set Engines. Adhering to the instructions within this manual will help ensure the correct installation, efficient operation, and extended lifespan of the radiator, contributing to the optimal performance of your generator set.

The radiator is a critical component of the engine's cooling system, responsible for dissipating heat generated during operation. Proper maintenance and timely attention to any issues are essential for preventing engine overheating and potential damage.

## 2. SETUP AND INSTALLATION

Installation of the 142-1928 Water Radiator should be performed by qualified personnel with experience in heavy machinery and engine cooling systems. Always prioritize safety during the installation process.

### 2.1 Safety Precautions

- Ensure the engine is completely shut down and cooled before beginning any work.
- Disconnect the battery to prevent accidental starting.
- Wear appropriate personal protective equipment (PPE), including gloves and eye protection.
- Be aware of hot surfaces and pressurized fluids.
- Properly dispose of old coolant in accordance with local regulations.

### 2.2 Installation Steps (General Guidelines)

- Drain Coolant:** Completely drain the existing coolant from the system.
- Remove Old Radiator:** Disconnect all hoses, clamps, and mounting bolts securing the old radiator. Carefully remove it from the engine bay.
- Inspect Area:** Clean the mounting area and inspect for any damage or corrosion.

4. **Install New Radiator:** Carefully position the new 142-1928 radiator into place. Ensure proper alignment with mounting points.
5. **Secure Radiator:** Fasten all mounting bolts securely. Do not overtighten.
6. **Connect Hoses:** Reconnect all coolant hoses, ensuring clamps are tight and secure to prevent leaks.
7. **Fill with Coolant:** Fill the system with the manufacturer-recommended coolant mixture. Follow the engine manufacturer's guidelines for proper filling and bleeding procedures to remove air pockets.
8. **Check for Leaks:** Once filled, run the engine to operating temperature and carefully inspect all connections for any signs of leaks.



Figure 1: General dimensional diagram of the 142-1928 Water Radiator. This illustration provides an overview of the radiator's structure and key measurement points, aiding in proper fitment and installation.

### 3. OPERATING CONSIDERATIONS

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Once installed, the radiator operates passively as part of the engine's cooling system. Proper operation relies on maintaining the correct coolant levels and ensuring the system is free from obstructions.

- **Coolant Level:** Regularly check the coolant level in the expansion tank or radiator when the engine is cool. Maintain the level between the 'MIN' and 'MAX' marks.
- **Temperature Monitoring:** Monitor the engine temperature gauge during operation. Consistent high temperatures indicate a potential issue with the cooling system, which may involve the radiator.
- **System Integrity:** Ensure all hoses and connections remain secure and free of leaks.

### 4. MAINTENANCE

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Regular maintenance is crucial for the longevity and efficiency of the 142-1928 Water Radiator and the overall cooling system.

#### 4.1 Routine Checks

- **Visual Inspection:** Periodically inspect the radiator fins for damage, debris, or blockages. Clean any accumulated dirt, leaves, or other foreign material from the fins using compressed air or a soft brush.
- **Hose and Clamp Inspection:** Check all coolant hoses for cracks, swelling, or hardening. Ensure all hose clamps are tight.
- **Leak Detection:** Look for any signs of coolant leaks around the radiator, hoses, and connections. A sweet smell or colored residue can indicate a leak.

- **Coolant Quality:** Check the condition of the coolant. It should be clean and free of rust or oil contamination.

### 4.2 Coolant Replacement

Follow the engine manufacturer's recommendations for coolant replacement intervals. Typically, coolant should be flushed and replaced every 2-5 years, depending on the type of coolant and operating conditions. Use only the coolant specified by Caterpillar for the 3406C engine.

### 4.3 Cleaning

If the radiator fins are heavily soiled, they can be carefully cleaned with a mild detergent solution and low-pressure water. Ensure the radiator is completely dry before operating the engine.

## 5. TROUBLESHOOTING

This section outlines common issues related to the radiator and their potential causes and solutions.

Problem	Possible Cause	Solution
Engine Overheating	Low coolant level Blocked radiator fins Internal radiator blockage Faulty thermostat Malfunctioning water pump	Check and top up coolant Clean radiator fins Flush or replace radiator Test and replace thermostat Inspect and replace water pump
Coolant Leaks	Loose hose clamps Damaged hoses Cracked radiator tank/core Faulty radiator cap	Tighten clamps Replace hoses Repair or replace radiator Replace radiator cap
Low Coolant Level (Frequent)	External leak Internal engine leak (e.g., head gasket) Evaporation (less common with proper cap)	Inspect for and repair leaks Consult engine mechanic for internal leak diagnosis Check radiator cap seal
Radiator Fins Damaged/Bent	Impact from debris Improper handling	Carefully straighten fins with a fin comb (if minor) Replace radiator if damage is extensive and affects cooling efficiency

If you are unable to diagnose or resolve an issue, it is recommended to consult a professional mechanic or an authorized service center for Caterpillar engines.

## 6. SPECIFICATIONS

Key specifications for the Water Radiator 142-1928 are provided below:

- **Part Number:** 142-1928
- **Application:** For Caterpillar CAT 3406C Generator Set Engine
- **Model Number:** 142-1928

- **Brand:** NC
- **Manufacturer:** N\C
- **ASIN:** B09MYV46GL
- **Date First Available:** December 3, 2021

## 7. WARRANTY INFORMATION

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Specific warranty terms for the 142-1928 Water Radiator are provided by the seller or manufacturer at the time of purchase. Please refer to your purchase documentation or contact the seller directly for detailed warranty coverage, duration, and claim procedures. Keep your proof of purchase for any warranty claims.

## 8. SUPPORT AND CONTACT

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For technical assistance, questions regarding installation, or troubleshooting beyond the scope of this manual, please contact the seller or manufacturer of the 142-1928 Water Radiator. When contacting support, please have your product model number (142-1928) and purchase details readily available.

For general information about Caterpillar CAT 3406C Generator Set Engines, refer to the official Caterpillar documentation or contact an authorized Caterpillar service center.