

- › [Bush Furniture](#) /
- › [Bush Business Furniture Echo L Shaped Bow Front Office Desk \(60W, Modern Gray\) - Instruction Manual](#)

## Bush Furniture ECH025MG

# Bush Business Furniture Echo L Shaped Bow Front Office Desk (60W, Modern Gray) - Instruction Manual

Model: ECH025MG

## INTRODUCTION

---

This manual provides detailed instructions for the assembly, operation, and maintenance of your Bush Business Furniture Echo L Shaped Bow Front Office Desk. Please read all instructions carefully before beginning assembly and retain this manual for future reference. This desk is designed for use in home or professional office environments, offering a spacious and functional workspace.



*Image: The Bush Business Furniture Echo L Shaped Bow Front Office Desk in a modern gray finish, set up in an office environment with a computer and chair.*

## SAFETY INFORMATION

---

To ensure safe use and prevent damage, please observe the following safety guidelines:

- **Weight Capacity:** Do not exceed the maximum weight recommendation of 200 pounds (90.7 kg) on the desk surface. Distribute weight evenly.
- **Assembly:** Always follow assembly instructions precisely. Ensure all fasteners are securely tightened before use.
- **Stability:** Place the desk on a level surface. Avoid placing heavy items on the edges or in a manner that could cause tipping.
- **Children:** Keep small parts and assembly hardware away from children. Do not allow children to climb on or play with the desk.
- **Proposition 65 Warning:** This product may contain chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

## PACKAGE CONTENTS

---

Verify that all components are present before beginning assembly. The package should include:

- 60W Bow Front Desk
- 36W Return
- All necessary assembly hardware (screws, dowels, cam locks, etc.)
- Assembly instructions booklet

If any parts are missing or damaged, please contact customer support immediately.

## SETUP AND ASSEMBLY INSTRUCTIONS

---

Assembly of this desk requires approximately 2 people. Please ensure you have a hammer and a screwdriver available. The desk features quick-to-assemble hardware for efficient installation.

1. **Unpack Components:** Carefully remove all parts from the packaging and lay them out on a clean, soft surface to prevent scratches. Verify all parts against the included parts list.
2. **Identify Desk Sections:** The L-shaped design consists of a main desk and a return. The return can be attached to either the left or right side of the main desk, offering reversible configuration.
3. **Assemble Main Desk:** Follow the step-by-step diagrams in the assembly booklet to connect the main desk panels using the provided hardware. Ensure all cam locks are securely tightened.
4. **Attach Return:** Once the main desk is stable, attach the return section according to your desired left or right orientation. This step may require two people for proper alignment and support.
5. **Final Tightening:** After all sections are assembled, re-check and tighten all fasteners to ensure structural integrity.
6. **Cable Management:** Utilize the built-in wire management grommets to organize cables for a tidy workspace.



Quick-to-assemble  
hardware for faster and  
easier installation



Built-in wire  
management  
grommets



Thick surface  
with durable  
thermally  
fused laminate



Finished  
back ideal for  
placement  
anywhere

*Image: An illustration of the Bush Business Furniture Echo L Shaped Bow Front Office Desk, highlighting its quick-to-assemble hardware, built-in wire management grommets, durable thermally fused laminate surface, and finished back for versatile placement.*



*Image: A top-down view of the fully assembled Bush Business Furniture Echo L Shaped Bow Front Office Desk, showcasing its L-shape and bow front design in Modern Gray.*

## OPERATING INSTRUCTIONS

---

Your Bush Business Furniture Echo L Shaped Bow Front Office Desk is designed for versatile use in various work settings. Here are some operational considerations:

- **Workspace Utilization:** The L-shaped design provides ample surface area for multiple monitors, documents, and office equipment. The bow front allows for comfortable interaction with visitors.
- **Wire Management:** Use the integrated wire management grommets to route and conceal power cords and data cables, maintaining a clean and organized workspace.



*Image: A close-up view of a gray wire management grommet on the desk surface, with a white cable passing through it, demonstrating its function for cable organization.*

## MAINTENANCE AND CARE

---

Proper care will extend the life and appearance of your desk:

- **Cleaning:** Wipe the desk surfaces with a damp cloth. Avoid harsh chemicals or abrasive cleaners, which can damage the finish.
- **Scratch Resistance:** The desk features scratch-resistant work surfaces, but it is advisable to use coasters for beverages and protective pads under heavy or sharp objects to prevent potential damage.
- **Sunlight Exposure:** Avoid prolonged exposure to direct sunlight, which can cause fading or discoloration over time.





*Image: A detailed close-up of the Modern Gray finish on the desk surface, showing the wood grain texture.*

## TROUBLESHOOTING

---

If you encounter any issues with your desk, consider the following common solutions:

- **Wobbling Desk:** Ensure the desk is placed on a level surface. Check all assembly fasteners and tighten any that may have loosened over time.
- **Missing Parts:** If you discover missing components during assembly, refer to the 'Package Contents' section and contact customer support for assistance.
- **Surface Damage:** For minor scratches or blemishes, touch-up pens or furniture repair kits designed for laminate surfaces may be used. Consult with customer support for recommendations.

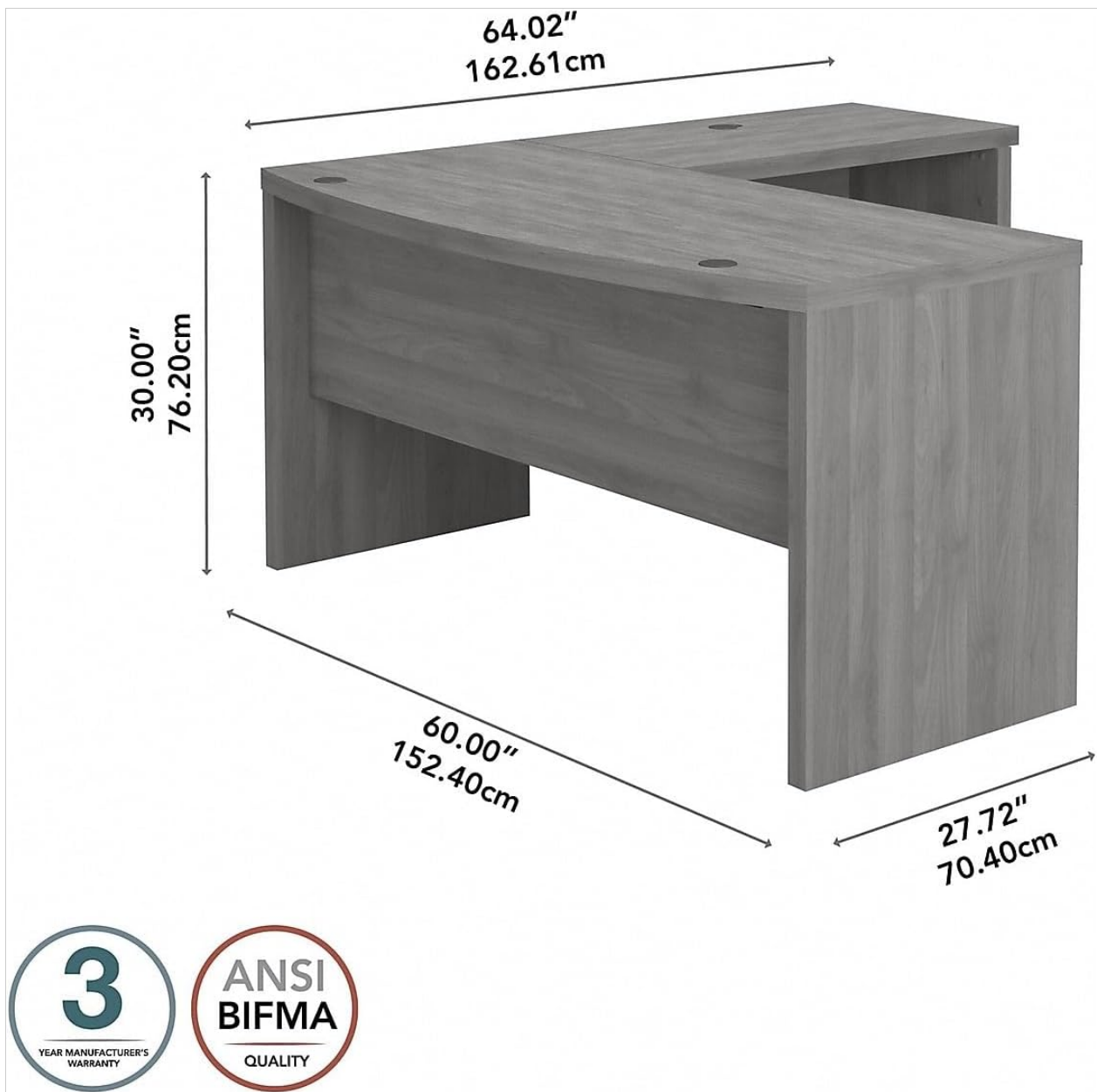
## SPECIFICATIONS

---

Brand	Bush Furniture
Model Number	ECH025MG

<b>Product Dimensions (D x W x H)</b>	64.33" x 60" x 30" (163.35 cm x 152.4 cm x 76.2 cm)
<b>Item Weight</b>	123 Pounds (55.8 kg)
<b>Color</b>	Modern Gray
<b>Material</b>	Engineered Wood
<b>Finish Type</b>	Modern Gray
<b>Maximum Weight Recommendation</b>	200 Pounds (90.7 kg)
<b>Required Assembly</b>	Yes
<b>Recommended Number of People for Assembly</b>	2
<b>Tools Recommended For Assembly</b>	Hammer, Screw Driver
<b>Special Feature</b>	Reversible L-Shape Configuration
<b>UPC</b>	042976193935





*Image: A diagram illustrating the key dimensions of the Bush Business Furniture Echo L Shaped Bow Front Office Desk, including width, depth, and height in both inches and centimeters.*

## WARRANTY AND SUPPORT

Your Bush Business Furniture Echo L Shaped Bow Front Office Desk is backed by a **3-year manufacturer's warranty**. This warranty covers defects in materials and workmanship under normal use.

For warranty claims, missing parts, or any questions regarding your product, please contact Bush Business Furniture customer service. Our customer service professionals are located in Jamestown, NY, and are ready to assist you.

You can find additional support and product information by visiting the official Bush Business Furniture store online: [Bush Business Furniture Store](#)