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Sojag 500-9167801

Sojag Yamba 10 ft. x 13 ft. Pergola Instruction Manual

Model: 500-9167801

INTRODUCTION

This manual provides detailed instructions for the assembly, operation, and maintenance of your Sojag Yamba 10 ft. x 13 ft. Pergola. Please read all instructions carefully before beginning assembly and retain this manual for future reference.



Image: The Sojag Yamba 10 ft. x 13 ft. Pergola, featuring its dark grey aluminum frame and adjustable grey Textilene mesh canopy, set up in an outdoor patio area.

IMPORTANT SAFETY INFORMATION

Always follow the illustrated instructions for assembly and disassembly. Use caution when handling sharp edges and heavy components. Keep the pergola away from open flames and heat sources. Do not use the pergola in windy conditions or during severe weather. Regularly inspect the pergola for any signs of damage or wear, and

perform necessary maintenance to ensure its safety and longevity.

The pergola is certified flame resistant and meets CPAI-84 flame-resistant international safety standards.

PACKAGE CONTENTS AND PREPARATION

Before starting assembly, ensure all parts are present and in good condition. It is recommended to perform the installation on a level surface. Lay out all components on a lawn or blanket to prevent damage during unpacking and sorting.



Image: Various dark grey aluminum frame components of the pergola laid out on a carpeted floor, ready for assembly. Anchoring hardware is included in the box. Use tapcon screws for concrete surfaces and wood screws for wood surfaces. It is important to anchor the pergola to the ground immediately after installation to prevent movement or damage from strong winds.

ASSEMBLY INSTRUCTIONS

Assembly requires a minimum of two people. Follow the steps outlined in the video below for a smooth installation process.

Assembly Video Guide

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Video: Detailed assembly instructions for the Sojag Yamba Pergola, demonstrating each step from unpacking to final canopy installation.

Step-by-Step Assembly Overview:

- 1. Unpack and Sort Components:** Carefully remove all parts from the packaging. Group similar parts together and verify against the parts list in your physical manual.
- 2. Assemble Posts and Beams:** Join the vertical posts to the horizontal beams using the provided screws and brackets. Ensure all connections are secure.

WIDE DIAMETER COLUMNS

improved
strength and durability

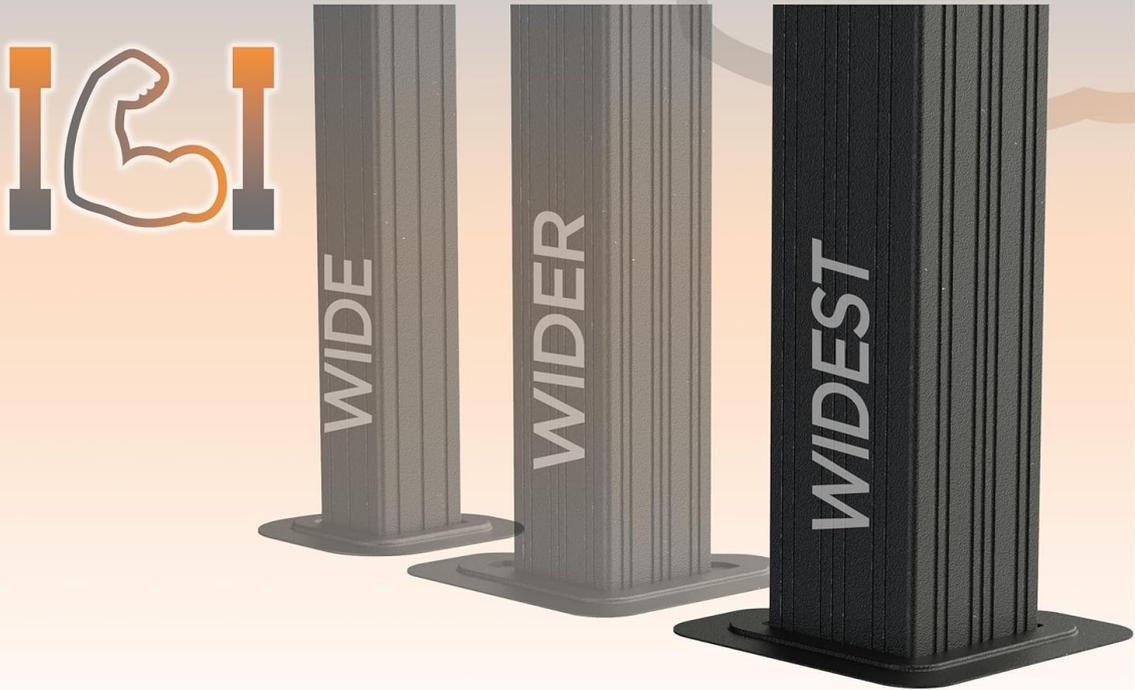


Image: A close-up view of a pergola post connected to a beam, showing the secure fastening points.

- Attach Rafters:** Place the rafters (C1 and C) onto the assembled beams (B) and fasten them with the appropriate screws (U). Ensure the C1 rafters are positioned as the outermost rafters.



Image: A view of the top structure of the pergola, showing the rafters being attached to the main frame.

4. **Prepare the Canopy:** Unfold the Textilene mesh canopy (Z). Insert the curtain rods (D) into the designated slots at each edge of the canopy.
5. **Install the Canopy:** Carefully place the canopy onto the pergola structure, ensuring it is parallel to the rafters and overhangs on both sides. Secure the canopy to the structure using the fastening rods (F), washers (P), and screws (U1).
6. **Secure Side Curtains:** Attach the side curtains to the pergola posts using the integrated Velcro straps.
7. **Final Anchoring:** Once the pergola is fully assembled and squared, anchor the base plates to your chosen surface (concrete or wood) using the appropriate hardware.



Image: A close-up of the pergola's base plate securely fastened to a wooden deck, showing the pre-drilled holes for anchoring.

OPERATING INSTRUCTIONS

The Sojag Yamba Pergola features an adjustable mesh roof, allowing you to customize your desired shade or sun exposure. To adjust the length, untie the loose shade roof ends and pull the shade to your preferred position. The roof shade can also be removed completely for an open-air structure.



Image: A close-up showing the Velcro strap used to secure the adjustable mesh canopy to the pergola post, allowing for flexible shade control.

MAINTENANCE

- **Seasonal Care:** Sojag recommends removing the mesh canopy/roof during winter months to prevent damage from heavy snow or ice accumulation.
- **Cleaning:** Clean the aluminum frame with a mild soap and water solution. Rinse thoroughly and dry. The Textilene mesh can be cleaned with a soft brush and mild detergent.
- **Inspection:** Periodically check all screws and connections to ensure they remain tight. Inspect the frame and canopy for any signs of wear or damage and address them promptly.

TROUBLESHOOTING

If you encounter any issues during assembly or use, please review the assembly video and instructions. For missing or broken parts, or if you require further assistance, please contact customer support.

SPECIFICATIONS

Feature	Detail
Brand	Sojag

Model Number	500-9167801
Material	Aluminum frame, Textilene mesh canopy
Color	Dark Grey
Product Dimensions	155.5"L x 116.1"W x 95.3"H (10 ft. x 13 ft. x 8 ft.)
Item Weight	263 pounds
Water Resistance Level	Waterproof
UV Protection	True
Assembly Required	Yes (2 or more people recommended)
Flame Resistant	Meets CPAI-84 standards

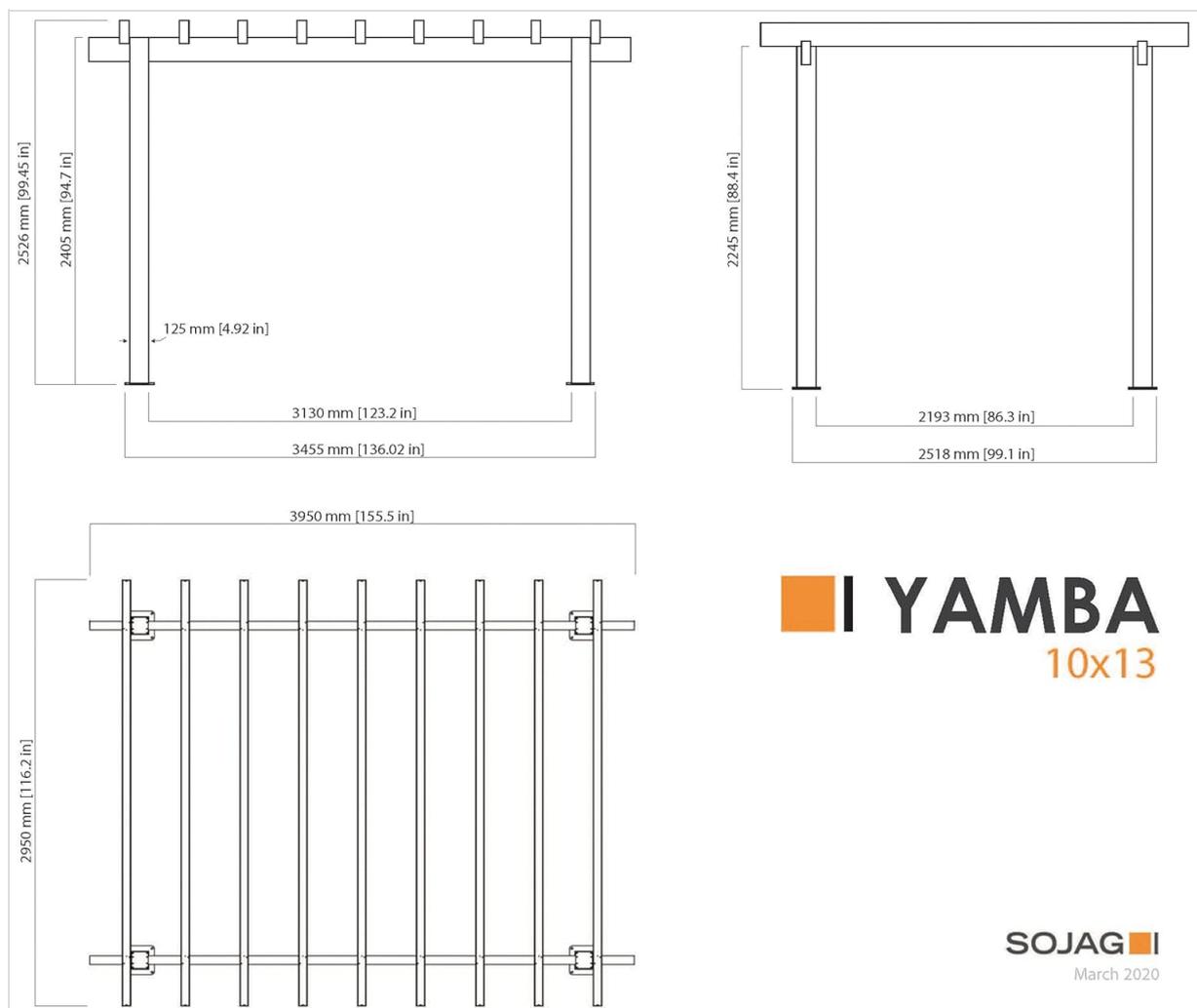


Image: Technical drawing illustrating the dimensions of the Sojag Yamba 10 ft. x 13 ft. Pergola in both inches and centimeters.

WARRANTY AND SUPPORT

For warranty information, replacement parts, or any other support needs, please contact Sojag customer service.

Customer Service Line: 1-866-901-1649

Please have your model number (500-9167801) and proof of purchase available when contacting support.

