

[Manuals.plus](#) /

› [Creality](#) /

› Creality K2 Combo 3D Printer Instruction Manual

Creality K2 Combo

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Model: K2 Combo

1. INTRODUCTION AND OVERVIEW

The Creality K2 Combo 3D Printer is an advanced additive manufacturing device designed for multi-color, high-speed printing. Featuring a robust build and intelligent systems, it offers a versatile platform for various printing needs. This manual provides essential information for the safe and effective operation, maintenance, and troubleshooting of your K2 Combo 3D Printer.



Figure 1: Creality K2 Combo 3D Printer

2. PRODUCT FEATURES

- **16-Color Multi-Material Printing:** Connect up to 4 CFS-enabled modules to achieve vibrant 16-color prints without post-painting. Compatible with high-temperature materials (PLA/ABS/PETG/PLA-CF) thanks to a 300°C nozzle and 100°C heated bed, reducing waste and enhancing creativity.

Multicolor 3D Printing

Supports up to 16 colors with 4 CFS units*

- Automatic filament loading, run-out detection, and switch relay
- Tangle prevention system for smooth printing
- RFID filament recognition for smarter use
- Moisture-proof filament storage with Creality CFS



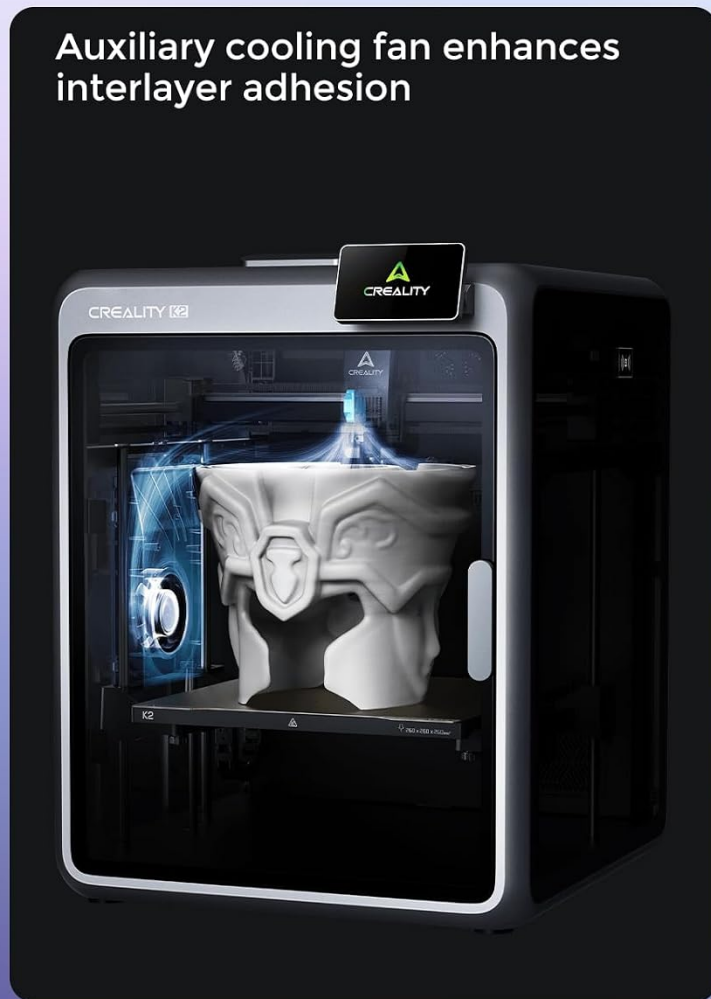
*Additional CFS units are sold separately.

Figure 2: Multi-Color Printing with CFS Units. The image shows the Creality K2 Combo 3D printer connected to multiple Creality CFS units, enabling multi-color and multi-material printing. Key features highlighted are automatic filament loading, run-out detection, tangle prevention, RFID filament recognition, and moisture-proof storage.

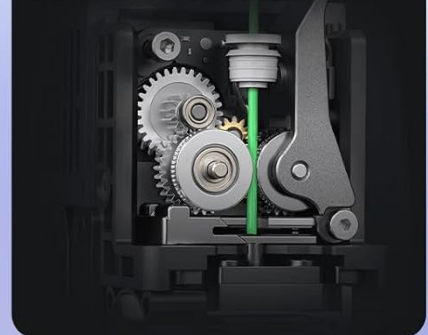
- **Industrial-Speed Precision Engineering:** Print at 600mm/s speed with 20,000mm/s² acceleration using servo-driven XYZ axes and a 40mm³/s high-flow heat core. This is 2-3 times faster than standard large-format printers, ensuring efficiency for professional-grade projects.

Flagship Print Quality

Auxiliary cooling fan enhances interlayer adhesion



Durable direct-drive extrusion for consistent results



40 mm³/s high-flow hotend for rapid printing

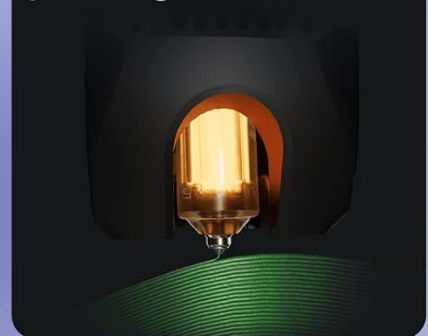


Figure 3: Flagship Print Quality. This image illustrates the high-speed and precision capabilities of the Creality K2 Combo, featuring an auxiliary cooling fan for enhanced interlayer adhesion, durable direct-drive extrusion for consistent results, and a 40 mm³/s high-flow hotend for rapid printing.

- **AI-Powered Smart Monitoring System:** Built-in AI cameras detect filament errors, foreign objects, or idle alerts in real-time. Enable remote monitoring via time-lapse capture and automatic failure notifications, keeping prints secure even during overnight runs.

AI-Powered Next-Gen Experience

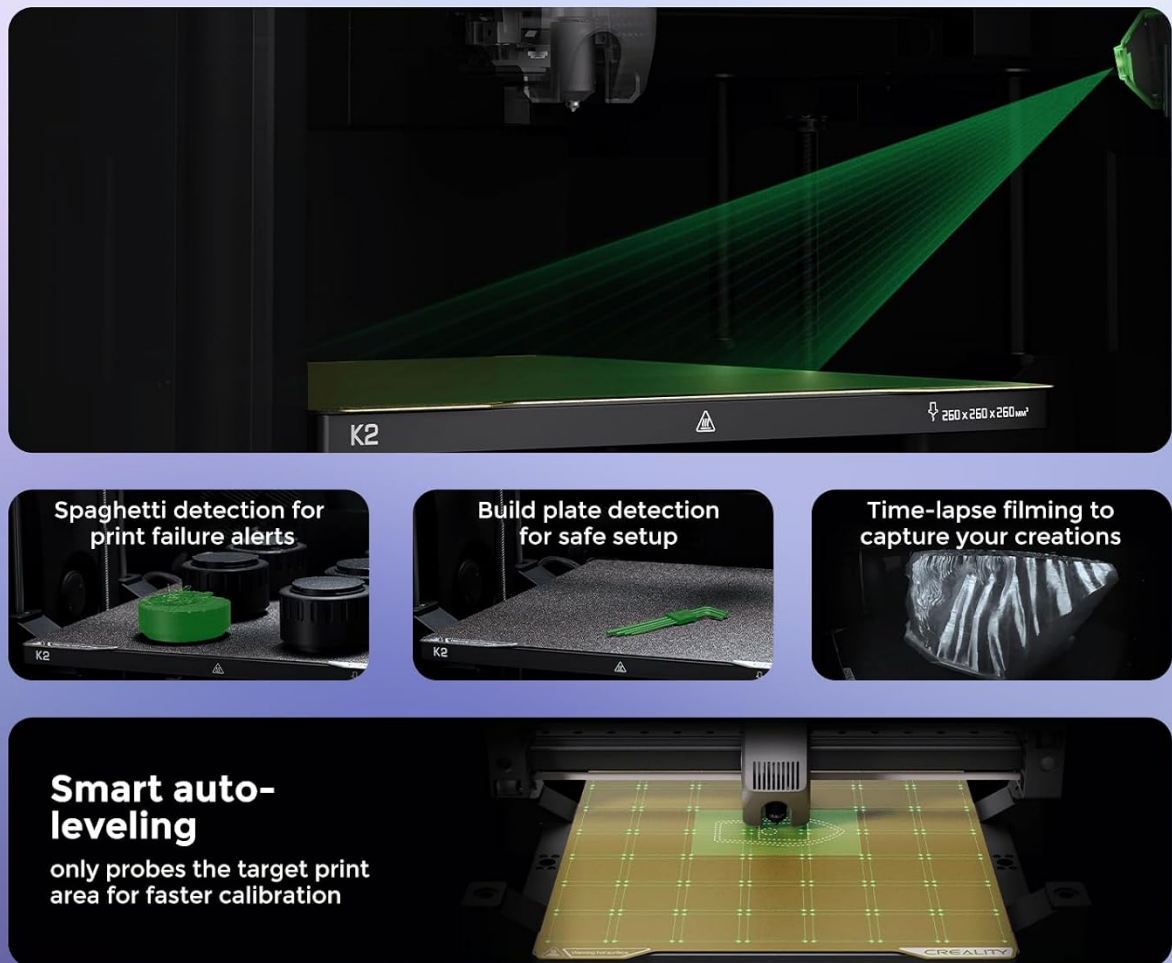


Figure 4: AI-Powered Next-Gen Experience. The image highlights the AI camera's capabilities, including spaghetti detection for print failure alerts, build plate detection for safe setup, time-lapse filming, and smart auto-leveling that probes only the target print area for faster calibration.

- **Auto-Calibrating Stability & Accuracy:** Dual motorized Z-axes and strain-gauge leveling eliminate tilt automatically, while a micron-level matrix frame (260x260x260mm) ensures flawless layer adhesion. Integrated sensors prevent filament breaks and layer shifts.

A Sturdy, Practical Powerhouse



Figure 5: A Sturdy, Practical Powerhouse. This image emphasizes the printer's compact yet powerful design with a 260 mm³ build volume, sturdy build, and ultra-stable construction featuring a rigid steel X-axis rail.

- **Additional Features:** Silent Mode for a peaceful printing experience, built-in air filter for cleaner printing, Wi-Fi connectivity for seamless control, and 8GB ROM for managing large files.

Features Others May Not Offer

Silent Mode – enjoy a peaceful printing experience



Built-in Air Filter for cleaner printing



Wi-Fi connectivity for seamless control



8GB ROM for managing large files



Figure 6: Features Others May Not Offer. The image highlights Silent Mode for quiet operation, a built-in air filter for cleaner air, Wi-Fi connectivity for remote control, and 8GB ROM for file management.

3. SETUP

1. **Unboxing:** Carefully remove the printer and all components from the packaging. It is recommended to have two people due to the item's weight (37.4 pounds / 17 kg).
2. **Initial Assembly:** The K2 Combo is designed for easy setup. Follow the quick start guide for any minor assembly steps. Ensure all protective materials are removed.
3. **Filament Loading:** Load your desired filament into the Creality CFS unit(s). The system supports automatic filament loading and RFID recognition for smart use.
4. **Power Connection:** Connect the printer to a suitable power outlet.
5. **Network Connection:** Connect the printer to your Wi-Fi network for remote control and monitoring via the Creality

Print App.

6. **Auto-Calibration:** The printer features full auto-leveling and dual motorized Z-axes for automatic calibration before printing.

4. OPERATING INSTRUCTIONS

1. **Model Preparation:** Use the Creality Print App or compatible slicing software to prepare your 3D models. The software allows you to designate colors for multi-color prints.
2. **Sending Print Jobs:** Send your prepared print jobs to the printer via Wi-Fi from your PC or phone.
3. **Monitoring Prints:** Utilize the built-in AI cameras for real-time monitoring of your print progress. The system can detect filament errors, foreign objects, and provide time-lapse capture.
4. **Print Removal:** The flexible build plate allows for easy removal of finished prints. Once the plate cools, printed items can be popped off with minimal effort.

Video 1: Multicolor 3D Printing Made Easy with Creality K2. This video demonstrates the ease of use and capabilities of the Creality K2 for multi-color 3D printing.

5. MAINTENANCE

- **Build Plate Cleaning:** After each print, clean the textured side of the build plate with IPA (Isopropyl Alcohol) to ensure optimal adhesion for subsequent prints.
- **Filament Management:** Ensure filaments are stored in a moisture-proof environment, especially when using the Creality CFS units.
- **Air Filter:** Regularly check and replace the built-in air filter for cleaner printing and improved air quality.
- **General Inspection:** Periodically inspect the printer for any loose parts, debris, or signs of wear.

6. TROUBLESHOOTING

- **Print Failure Alerts:** The AI camera system is designed to detect filament errors and foreign objects. If an alert occurs, pause the print and address the issue.
- **Leveling Issues:** The printer features auto-calibration. If you experience consistent first-layer adhesion problems, ensure the auto-leveling process completes successfully before printing.
- **Filament Run-out/Breaks:** Integrated sensors are designed to prevent filament breaks and layer shifts. If a filament issue occurs, the printer should pause, allowing you to replace the filament.
- **Firmware Issues:** Ensure your printer's firmware is up to date. Refer to the Creality website for the latest firmware and installation instructions.

7. SPECIFICATIONS

Specification	Detail
Brand	Creality
Model	K2 Combo
Product Dimensions	10 x 10 x 10 inches (25.4 x 25.4 x 25.4 cm)
Item Weight	37.4 pounds (17 Kilograms)
Build Volume	260 x 260 x 260 mm
Printing Speed	Up to 600mm/s
Nozzle Temperature	Up to 300°C
Heated Bed Temperature	Up to 100°C
Material	Metal
Color	Silver and Gray

8. WARRANTY AND SUPPORT

The Creality K2 Combo 3D Printer may be eligible for extended protection plans. Please refer to your purchase documentation for details on available protection plans, such as the 4-Year Protection Plan. For customer support, please contact your retailer or visit the official Creality website. The standard return policy allows for a 30-day refund/replacement period.

ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page’s manual context to help answer it.

Name

Anonymous

Email

you@example.com

After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question

Answered questions about this manual

I just opened the box and hooked everything up for my Creality K2 Combo, but the screen is not coming on. Can you lead me in the right direction for a solution?

If your Creality K2 Combo screen is not turning on after initial setup, please check the following steps to identify the cause: Check the Voltage Selector: Many Creality printers have a manual voltage switch (115V/230V)...

[Read full answer](#)