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Silky 754-36

Silky Professional Bigboy 2000 Folding Saw 360mm XL Teeth Outback Edition (Model 754-36) Instruction Manual

Your guide to safe and effective use.



1. INTRODUCTION

The Silky Professional Bigboy 2000 Folding Saw 360mm XL Teeth Outback Edition (Model 754-36) is a high-performance folding handsaw designed for various cutting tasks. This manual provides essential information for the safe and efficient operation, maintenance, and care of your saw.

This saw features a durable arbor composite handle for excellent grip in diverse conditions and a robust 360mm (14.2") blade. The blade is black-plated with a Nickel/Tin blend for enhanced durability and cutting performance. Its unique Mirai-Me cutting technology incorporates four cutting angles for smooth rip-cutting, cross-cutting, and slant-cutting, ensuring a clean finish.



Figure 1: The Silky Bigboy 2000 Folding Saw in its fully extended position, ready for use.



Figure 2: The Silky Bigboy 2000 Folding Saw folded and stored in its protective case.

2. SAFETY INFORMATION

WARNING: Always exercise extreme caution when using any cutting tool. Failure to follow safety instructions can result in serious injury.

- Always wear appropriate personal protective equipment (PPE), including safety glasses, gloves, and sturdy footwear.
- Keep hands and body clear of the blade during operation.
- Ensure the saw is fully locked in the open position before use and fully locked in the closed position for storage.
- Do not use the saw if the blade is dull, bent, or damaged. Replace damaged blades immediately.
- Keep children and bystanders at a safe distance from the work area.
- Use the saw only for its intended purpose: cutting wood.
- Never force the saw. Let the blade's sharpness and design do the work.
- Be aware of your surroundings, especially overhead branches or unstable material.
- Store the saw in its protective case when not in use, out of reach of children.

3. SETUP

1. **Unpacking:** Carefully remove the saw from its packaging and storage case. Inspect the saw for any signs of damage.
2. **Unfolding the Blade:**
Locate the locking mechanism near the pivot point of the blade and handle. Typically, this involves pressing a button or lever. While holding the handle firmly, carefully unfold the blade until it clicks securely into the fully open position.



Figure 3: Detail of the folding mechanism, showing the pivot and locking button.

Verify that the blade is firmly locked and does not wobble before proceeding.

3. **Pre-Operation Check:** Before each use, ensure the blade is clean, sharp, and free from damage. Check that the handle is secure and the locking mechanism functions correctly.

4. OPERATING INSTRUCTIONS

The Silky Bigboy 2000 is designed for efficient cutting on the pull stroke. This means the saw cuts as you pull it towards you, not when you push it away.

1. **Grip:** Hold the handle firmly with both hands if possible, or one hand with a secure grip, ensuring your fingers are clear of the blade path. The arbor composite handle provides enhanced grip, even in wet conditions.
2. **Starting the Cut:** Place the blade on the material to be cut. Apply light pressure on the pull stroke to initiate the cut. Do not push hard on the forward stroke, as this can bend the blade or damage the teeth.
3. **Cutting Technique:** Use long, steady pull strokes. Allow the saw's sharp teeth and design to do the work. The Mirai-Me teeth are designed for smooth cutting in various directions (rip, cross, slant).
4. **Clearing Sawdust:** The design of the blade helps clear sawdust from the kerf (cut path), reducing binding. If the saw binds, do not force it. Slightly adjust the angle or clear debris.
5. **Finishing the Cut:** As you approach the end of the cut, support the material to prevent it from breaking prematurely and pinching the blade.



Figure 4: Demonstrating proper cutting technique on a branch.

5. MAINTENANCE

- **Cleaning:** After each use, clean the blade thoroughly to remove sap, resin, and sawdust. Use a damp cloth and mild soap if necessary. Dry the blade completely to prevent rust.
- **Blade Protection:** The black-plated blade offers improved durability and corrosion resistance. However, regular cleaning and drying are still recommended.
- **Sharpening:** Silky saw blades feature impulse-hardened teeth, which are extremely durable and retain their sharpness for a long time. These teeth cannot be re-sharpened with conventional files. When the blade eventually dulls, it is recommended to replace the blade. Replacement blades are available from authorized Silky dealers.
- **Storage:** Always fold the blade into the handle and secure the locking mechanism before storing. Keep the saw in its provided storage case to protect the blade and prevent accidental injury. Store in a dry place, away from direct sunlight and extreme temperatures.

6. TROUBLESHOOTING

Problem	Possible Cause	Solution
Saw binds in the cut	<ul style="list-style-type: none"> • Material pinching the blade • Excessive sawdust in the kerf • Blade is dull or damaged 	<ul style="list-style-type: none"> • Adjust cutting angle or support material • Clear sawdust from the cut • Inspect blade; replace if dull or damaged
Blade feels dull	<ul style="list-style-type: none"> • Normal wear and tear • Improper use (e.g., pushing too hard) 	<ul style="list-style-type: none"> • Replace the blade • Review operating instructions
Blade does not lock securely	<ul style="list-style-type: none"> • Debris in locking mechanism • Damaged locking mechanism 	<ul style="list-style-type: none"> • Clean the locking mechanism • Contact customer support for repair or replacement

7. SPECIFICATIONS

Feature	Detail
Brand	Silky
Model Number	754-36
Blade Material	Alloy Steel
Handle Material	Arbor composite
Blade Length	360mm (14.2 inches)
Teeth Per Inch (TPI)	5.5 XL Teeth (6.5 teeth per 30mm)
Blade Thickness	1.8mm
Cut Capacity	7.1 inches
Special Features	Folding design, Lightweight, Black-plated blade (Nickel/Tin blend), Impulse-hardened teeth, Mirai-Me cutting technology
Included Components	Silky Bigboy Saw 360mm XL Teeth Outback Edition, Storage Case
Product Dimensions	29.9"L x 4.35"W x 1.15"H (extended)
Item Weight	1.05 Pounds
Power Source	Hand Powered
Surface Recommendation	Wood

8. WARRANTY AND SUPPORT

Warranty: Silky saws sold in the US are covered by Silky's "Limited Lifetime Warranty" against defects in material and construction. This warranty ensures that your saw is free from manufacturing defects under normal use and service.

For warranty claims or further details, please retain your proof of purchase and contact Silky customer support.

Customer Support: If you have any questions, require assistance, or need to purchase replacement parts (such as blades), please visit the official Silky website or contact their customer service department. Contact information can typically be found on the product packaging or the manufacturer's website.

You can also visit the [Silky Store on Amazon](#) for more information and product offerings.

