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› TT FLEX Universal Washing Machine Drain Hose Instruction Manual

TT FLEX HC-1WMD144

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Model: HC-1WMD144

1. PRODUCT OVERVIEW

The TT FLEX Universal Washing Machine Drain Hose is designed as a durable and flexible replacement for your washing machine's discharge hose. It features universal compatibility with various outlet sizes and is constructed from industrial-grade polypropylene for longevity. This manual provides essential information for proper installation, operation, and maintenance.



Image 1.1: The TT FLEX Universal Washing Machine Drain Hose, coiled, with the included hose clamp and screwdriver.

2. COMPONENTS INCLUDED

Each TT FLEX Universal Washing Machine Drain Hose package includes the following components:

- **Universal Drain Hose:** A 12-foot corrugated polypropylene hose designed for flexibility and durability.
- **Hose Clamp:** A steel clamp for securing the hose connection.
- **Screwdriver:** A small screwdriver for tightening the hose clamp.
- **Hose Retainer (Saddle Hook):** A U-shaped plastic piece to secure the hose in a wall drain or utility sink.



Image 2.1: The complete kit, showing the coiled drain hose, the metal hose clamp, and the small screwdriver.

3. INSTALLATION INSTRUCTIONS

Follow these steps for proper installation of your TT FLEX Universal Washing Machine Drain Hose:

1. **Prepare the Washing Machine Outlet:** Ensure the washing machine's drain outlet is clean and free of debris. The hose is designed to fit 1 inch, 1 1/8 inch, and 1 1/4 inch relief nozzle sizes.
2. **Trim the Hose (if necessary):** The formed end of the drain hose is pre-sized. If your washing machine's relief nozzle is smaller than the largest opening, carefully trim the formed end of the hose to the desired size using a sharp utility knife. Trim only one section at a time to ensure a snug fit.
3. **Attach the Hose Clamp:** Slide the metal hose clamp over the trimmed end of the drain hose.
4. **Connect to Washing Machine:** Push the trimmed end of the hose firmly onto the washing machine's drain outlet. Ensure it is seated securely.
5. **Secure the Clamp:** Position the hose clamp over the connection point and tighten it as much as possible using the provided screwdriver. This creates a leak-proof seal.
6. **Position the Drain End:** Place the other end of the drain hose into your wall drain or utility sink. Use the included U-

shaped hose retainer (saddle hook) to secure the hose in place, preventing it from dislodging during the drain cycle. The U-shape design facilitates easier installation in wall drains.



Image 3.1: Universal compatibility diagram illustrating the different trim points for 1", 1 1/8", and 1 1/4" washer outlets.



- **Hose Retainer**
- **Reinforced PP saddle hook**

Image 3.2: Detail of the reinforced polypropylene saddle hook, used to secure the drain hose.

4. OPERATING THE PRODUCT

Once the TT FLEX drain hose is securely installed, no special operation is required. The hose functions automatically with your washing machine's drain cycle. Ensure the hose is not kinked or obstructed to allow for proper water flow.

5. MAINTENANCE

Regular maintenance helps ensure the longevity and proper function of your drain hose:

- **Inspect Periodically:** Routinely check the entire length of the hose for any signs of wear, cracks, punctures, or kinks. Pay close attention to the connection points at the washing machine and the drain.
- **Check Connections:** Ensure the hose clamp remains tight and the connection to the washing machine is secure. Re-tighten if necessary.
- **Clear Obstructions:** If you notice slow draining or water backup, check the hose for any internal obstructions.
- **Cleaning:** If the hose becomes dirty externally, wipe it down with a damp cloth. Avoid harsh chemicals that could degrade the polypropylene material.

6. TROUBLESHOOTING

Common issues and their solutions:

Problem	Possible Cause	Solution
Water Leakage	Loose hose clamp; improper trimming; hose damage.	Ensure clamp is tight. Verify hose is trimmed correctly for a snug fit. Inspect hose for damage; replace if necessary.
Slow Draining / No Draining	Hose kinked or obstructed; drain clogged.	Check hose for kinks and straighten. Clear any obstructions within the hose. Check and clear the wall drain or utility sink.
Hose Dislodges from Drain	Hose not properly secured in drain.	Use the included U-shaped hose retainer (saddle hook) to secure the hose firmly in the wall drain or utility sink.

7. SPECIFICATIONS

- **Brand:** TT FLEX
- **Model Number:** HC-1WMD144
- **Material:** Polypropylene, Steel (for clamp)
- **Color:** Silver (Hose), Black (Screwdriver handle), Silver (Clamp)
- **Product Dimensions:** 144 inches (Length) x 0.25 inches (Width) - 12 Feet Length
- **Outside Diameter (OD):** Approximately 1.25 inches (at widest point)
- **Compatibility:** Fits 1 inch, 1 1/8 inch, and 1 1/4 inch washing machine relief nozzles.
- **Item Weight:** 1.28 pounds
- **UPC:** 763565096405



Image 7.1: Measurement of the hose's outside diameter, indicating approximately 1.15 inches.

8. WARRANTY AND SUPPORT

TT FLEX offers a **10-Year Warranty** on this Universal Washing Machine Drain Hose. This warranty covers defects in material and workmanship under normal use.

For warranty claims, technical support, or any questions regarding your product, please contact TT FLEX customer service directly. You can typically find contact information on the product packaging or by visiting the official TT FLEX store on Amazon.

Contact Information:

Email: Refer to product packaging or TT FLEX official store page for current email address.

Online Support: [Visit the TT FLEX Store on Amazon](#)

Please have your model number (HC-1WMD144) and purchase date available when contacting support.

ASK A QUESTION ABOUT THIS MANUAL

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Example: How do I reset this device or fix this error?

Details

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