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Model: Horizon Fitness 2.0T TM106

INTRODUCTION

This manual provides essential instructions for the installation, operation, and maintenance of your GB BELTING LIMITED Horizon Fitness 2.0T TM106 1 Ply Treadmill Belt. Please read this manual thoroughly before installation and use to ensure proper function and longevity of your treadmill belt.



Image of the GB BELTING LIMITED Horizon Fitness 2.0T TM106 1 Ply Treadmill Belt, showing its texture and construction.

SAFETY INFORMATION

- **Always disconnect power** to the treadmill before performing any installation, maintenance, or inspection.
- Use appropriate tools and follow all instructions carefully to prevent injury or damage to the treadmill.
- Keep hands, hair, and clothing clear of moving parts during operation.
- Ensure the treadmill is on a stable, level surface before use.

SETUP AND INSTALLATION

Replacing a treadmill belt requires careful attention. If you are unsure, consult a qualified technician.

Tools Required:

- Screwdriver set (Phillips and flathead)
- Allen wrenches (hex keys) for roller bolts and belt tension adjustment
- Pliers (optional, for stubborn bolts)
- Clean cloths
- Euroglide lubricant (100ml bottle included with your belt)

Installation Steps:

1. **Power Disconnection:** Unplug the treadmill from the power outlet.
2. **Remove Motor Cover:** Locate and remove the screws securing the motor cover at the front of the treadmill. Carefully lift off the cover.
3. **Loosen Rear Roller Bolts:** At the rear of the treadmill, locate the two bolts that adjust the tension of the running belt. Turn them counter-clockwise, typically 3-5 full turns, to loosen the belt.
4. **Remove Side Rails (if applicable):** Some treadmills have side rails that need to be removed to access the belt.
5. **Remove Old Belt:** Carefully slide the old belt off the deck and rollers. This may require lifting the deck slightly.
6. **Clean Deck:** Thoroughly clean the treadmill deck to remove any dust, debris, or old lubricant residue.
7. **Install New Belt:** Slide the new GB BELTING LIMITED Euroglide 1 Ply Treadmill Belt onto the deck and around the front and rear rollers. Ensure the belt is centered as much as possible.
8. **Lubricate New Belt:** Before tensioning, apply the included 100ml bottle of Euroglide lubricant to the underside of the new belt. Lift the belt edges and apply the lubricant in a zigzag pattern across the deck. Refer to the FAQs page for detailed application tips.
9. **Tension the Belt:** Tighten the rear roller bolts clockwise, turning each bolt an equal number of turns (e.g., 1/4 turn at a time) until the belt is snug but not overly tight. The belt should be able to be lifted approximately 2-3 inches in the center when pulled from the side.
10. **Center the Belt:** Plug in the treadmill and start it at a low speed (e.g., 1-2 km/h). Observe the belt's tracking. If it drifts to one side, adjust the corresponding rear roller bolt. If it drifts right, tighten the right bolt or loosen the left bolt slightly. If it drifts left, tighten the left bolt or loosen the right bolt slightly. Make small adjustments (1/4 turn) and allow the belt to run for 30-60 seconds between adjustments.
11. **Test Run:** Once centered, run the treadmill at various speeds for 5-10 minutes. Check for smooth operation and proper tracking.
12. **Reassemble:** Reattach side rails and the motor cover.

OPERATION

Once installed and properly tensioned, your GB BELTING LIMITED treadmill belt is ready for use. The Euroglide 1 Ply belt is designed for excellent grip and cushioning. Allow for a brief break-in period during the first few uses, monitoring for any unusual noises or tracking issues.

- **Initial Use:** Begin with a slow walking speed to ensure the belt tracks correctly and operates

smoothly.

- **Regular Monitoring:** Periodically check the belt's tension and tracking. Slight adjustments may be needed over time.

MAINTENANCE

Regular maintenance ensures the longevity and optimal performance of your treadmill belt.

- **Lubrication:** The Euroglide 1 Ply belt is unlubricated and requires lubrication upon initial installation. Subsequent lubrication frequency depends on treadmill usage. Consult your treadmill's original manual for recommended lubrication intervals, or apply lubricant every 3-6 months with moderate use. Use only approved silicone-based treadmill lubricant.
- **Cleaning:** Keep the top surface of the belt clean by wiping it with a damp cloth after each use. Avoid harsh chemicals. Periodically clean under the belt and the deck surface.
- **Tension Check:** Check belt tension regularly. An overly tight belt can strain the motor and rollers, while a loose belt can slip.
- **Tracking Check:** Ensure the belt remains centered. Adjust as needed following the installation steps.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Belt slips or hesitates	Belt too loose; insufficient lubrication; worn belt.	Tighten belt tension (equal turns on both sides); apply lubricant; if worn, replace belt.
Belt drifts to one side	Uneven tension; treadmill on uneven surface.	Adjust belt tracking bolts (see Installation Steps); ensure treadmill is level.
Excessive noise from belt	Lack of lubrication; debris under belt; worn rollers.	Apply lubricant; clean under belt; inspect rollers for wear.
Belt feels sticky or rough	Old lubricant residue; debris.	Clean deck and belt thoroughly; re-lubricate.

SPECIFICATIONS

- **Product Type:** 1 Ply Treadmill Belt
- **Model Compatibility:** Horizon Fitness 2.0T TM106
- **Material:** Euroglide 1 Ply (2 Layer) with sandblast effect top surface
- **Underside:** Low friction, low noise fabric
- **Conductivity:** Highly conductive for static dissipation
- **Lubrication:** Requires lubrication upon initial installation; 100ml Euroglide lubricant included.
- **Manufacturer:** GB BELTING LIMITED
- **ASIN:** B08Y5VWVT7

WARRANTY AND SUPPORT

Your GB BELTING LIMITED Horizon Fitness 2.0T TM106 1 Ply Treadmill Belt comes with a **12-month warranty** from the date of purchase, covering manufacturing defects.

For technical support, warranty claims, or further assistance, please contact GB BELTING LIMITED directly. Refer to your purchase documentation for contact details or visit the official GB BELTING LIMITED website.

Note: Improper installation, lack of lubrication, or use of non-approved lubricants may void the warranty.