

SOFTSEA 034

SOFTSEA Model 034 Full Over Full Metal Bunk Bed User Manual

1. INTRODUCTION

Thank you for purchasing the SOFTSEA Model 034 Full Over Full Metal Bunk Bed. This manual provides essential information for the safe assembly, operation, and maintenance of your new bunk bed. Please read all instructions carefully before assembly and retain this manual for future reference.

This bunk bed features a sturdy metal construction designed for durability and safety. It accommodates two full-size mattresses, making it an efficient space-saving solution for bedrooms.

2. SAFETY INFORMATION

- **Maximum Weight Capacity:** The upper bunk is designed to support up to 250 lbs. The lower bunk is designed to support up to 350 lbs. Do not exceed these weight limits.
- **Guardrails:** The upper bunk is equipped with 11.4-inch high safety guardrails. Ensure all guardrails are securely installed before use.
- **Mattress Thickness:** For the upper bunk, a mattress thickness of 6 to 8 inches is recommended. For the lower bunk, a mattress thickness of 8 to 10 inches is recommended.
- **Ladder Safety:** Always use the integrated ladder for climbing to and from the upper bunk. Ensure the ladder is stable and free from obstructions.
- **Assembly:** Two adults are recommended for assembly to ensure safety and proper installation.
- **Regular Inspection:** Periodically check all bolts and connections to ensure they remain tight.
- **No Jumping:** Do not allow jumping on the bunk bed.
- **Age Recommendation:** The upper bunk is not suitable for children under 6 years of age.

3. PARTS LIST

Before beginning assembly, verify that all parts listed below are present and undamaged. If any parts are missing or damaged, do not proceed with assembly. Contact customer support for assistance.

- Headboard/Footboard Frames

- Side Rails
- Guardrails
- Ladder
- Bed Slats
- Hardware (bolts, nuts, washers, Allen wrench)

4. ASSEMBLY INSTRUCTIONS

Assembly typically requires two people. Follow the step-by-step instructions provided in the packaging. All parts are labeled for easy identification. Ensure all connections are secure before use.

1. **Unpack and Identify:** Carefully unpack all components and lay them out on a clean, soft surface to prevent scratches. Identify each part using the provided labels and the parts list.
2. **Assemble Headboards/Footboards:** Attach the vertical support bars to the headboard and footboard frames using the specified hardware. Do not fully tighten bolts until instructed.
3. **Connect Side Rails:** Attach the side rails to the assembled headboard and footboard sections for both the upper and lower bunks. Ensure the orientation is correct for ladder placement.
4. **Install Guardrails:** Securely attach the guardrails to the upper bunk frame.
5. **Attach Ladder:** Install the ladder to the designated side of the bunk bed, ensuring it is firmly attached to both the upper and lower bunk frames.
6. **Place Bed Slats:** Lay the bed slats across the support beams for both the upper and lower bunks. Secure them in place as per the instructions.
7. **Final Tightening:** Once all components are in place and aligned, systematically tighten all bolts and screws using the provided Allen wrench. Do not overtighten.



Image 1: Dimensional diagram of the SOFTSEA Full Over Full Metal Bunk Bed. This image illustrates the overall length (77.1 inches), width (55.9 inches), and total height (53.7 inches) of the bunk bed, along with specific measurements for guardrail height (11.4 inches) and ladder step spacing (9.8 inches).

5. USAGE GUIDELINES

- Ensure mattresses are correctly sized and placed within the bed frames.
- Do not hang items from the bunk bed frame or guardrails, as this may compromise stability.
- Keep the area around the ladder clear to prevent tripping hazards.
- Avoid placing the bunk bed near windows or electrical outlets.

6. MAINTENANCE

- **Cleaning:** Wipe down the metal frame with a soft, damp cloth. Avoid using harsh chemicals or abrasive cleaners, which can damage the finish.
- **Hardware Check:** Periodically (e.g., every 3-6 months) inspect all bolts, screws, and connections. Tighten any loose hardware to maintain structural integrity and prevent squeaking.
- **Structural Integrity:** Regularly check for any signs of wear, damage, or bending in the metal frame. If

any damage is found, discontinue use and contact customer support.

7. TROUBLESHOOTING

- **Bed is Squeaky:** This is often caused by loose hardware. Re-tighten all bolts and screws on the frame. Ensure all connections are snug.
- **Bed Feels Unstable/Wobbly:** Check that the bed is placed on a level surface. Verify that all assembly steps were followed correctly and all hardware is fully tightened. If the issue persists, disassemble and reassemble carefully.
- **Missing Parts:** If you discover missing parts during unpacking, do not proceed with assembly. Contact SOFTSEA customer support immediately for replacement parts.
- **Difficulty Assembling:** Ensure you have two people for assembly. Refer to the step-by-step instructions and diagrams provided with the product. If you encounter persistent difficulties, contact customer support.

8. SPECIFICATIONS

Feature	Detail
Model Number	034
Size	Full Over Full
Product Dimensions (L x W x H)	77.1" x 55.9" x 53.7"
Material	Steel
Color	Silver
Upper Bed Weight Capacity	250 lbs
Lower Bed Weight Capacity	350 lbs
Upper Bed Recommended Mattress Thickness	6"-8"
Lower Bed Recommended Mattress Thickness	8"-10"
Assembly Required	Yes (Two people recommended)
Box Spring Needed	No

9. WARRANTY AND SUPPORT

For any questions, concerns, or issues regarding your SOFTSEA Model 034 Full Over Full Metal Bunk Bed, please contact SOFTSEA customer support. While specific warranty details are not provided in this manual, please refer to your purchase documentation or the retailer's website for warranty information.

When contacting support, please have your model number (034) and purchase date available to expedite assistance.

