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> Bestway Steel Pro MAX 14' x 48" Above Ground Pool Instruction Manual

Bestway 5613HE

Bestway Steel Pro MAX 14' x 48" Above Ground Pool Instruction Manual

Model: 5613HE

1. SAFETY INFORMATION

Always supervise children around the pool. Ensure proper installation and maintenance, and use safety barriers, such as fencing, to prevent accidents.

2. PRODUCT OVERVIEW

The Bestway Steel Pro MAX 14 ft. x 48 in. Above Ground Pool is designed for outdoor recreational use. This pool set includes essential components for a complete backyard pool experience.

STEEL PRO MAX™

PREMIUM STRENGTH, MAXIMUM FUN



ROUND ABOVE GROUND POOL SET INCLUDES

**1,000 Gal. Filter Pump
& Type III-A/C Filter Cartridge**



**Pool
Ladder**



**Pool
Cover**



Image: Overview of the Bestway Steel Pro MAX pool, showing its 14 ft diameter and 48 inch depth, with a water capacity of 4,024 gallons (90% full). The image also highlights included items: a 1,000-gallon filter pump with a Type III-A/C filter cartridge, a pool ladder, and a pool cover.

Key Features:

- **Durable Metal Frame:** Constructed with corrosion-resistant steel for stability and longevity.
- **Tritech Pool Liner:** Sturdy 3-layer material, reinforced for strength and puncture resistance.
- **ClickConnect System:** Features quick-click connectors for easy and tool-free assembly.
- **Complete Set:** Includes a 1,000-gallon filter pump, Type III A/C filter cartridge, pool ladder, and cover.

3. SETUP INSTRUCTIONS

The Bestway Steel Pro MAX pool features an easy, no-tool setup process. It is recommended that 1-2 people are available for assembly.

Preparation:

- Select a flat, level surface for pool installation. Ensure the area is free of sharp objects or debris.

- Clear any vegetation or rocks from the chosen site.
- Consider using a ground cloth or pool pad (not included) for additional liner protection.

Assembly Steps:

1. **Lay Liner Flat:** Unfold the pool liner and spread it evenly on the prepared ground. Ensure the drain valve is positioned correctly.
2. **Assemble Frame:** Connect the steel frame components using the ClickConnect System. The quick-click connectors prevent metal-on-metal contact and simplify assembly. Follow the diagrams in the detailed manual for correct frame structure.
3. **Fill with Water:** Once the frame is fully assembled and the liner is smooth, begin filling the pool with water. As the pool fills, smooth out any wrinkles in the bottom of the liner.



STEEL PRO MAX™
PREMIUM STRENGTH. MAXIMUM FUN

- ✓ **LAY LINER FLAT**
- ✓ **ASSEMBLE FRAME**
- ✓ **FILL WITH WATER**

EASY, NO-TOOL SETUP
40 MINUTES* TO FUN!

**Does not include fill time*

Image: Visual guide showing the three main steps for setting up the Bestway Steel Pro MAX pool: 1. Lay liner flat, 2. Assemble frame, 3. Fill with water. The image emphasizes the easy, no-tool setup, stating it takes approximately 40 minutes (excluding fill time).

Your browser does not support the video tag.

Video: An official product video demonstrating the setup process and features of the Bestway Steel Pro MAX 14'x48" Round Above Ground Pool. This video provides a visual guide to assembly and highlights key components.

4. OPERATING THE POOL

Once assembled and filled, the pool is ready for use. Ensure all connections for the filter pump are secure before operation.

Filter Pump Operation:

- The included 1,000-gallon filter pump is designed to circulate and filter the pool water.
- Connect the pump to the pool's inlet and outlet valves as per the detailed pump manual.
- Plug the pump into a grounded electrical outlet. Follow all electrical safety guidelines.
- Operate the pump daily for several hours to maintain water clarity. The pump may include an energy-saving on/off timer.



1,000 GAL. FILTER PUMP

Type III-A/C



14.5 in.

7 in.



**2 Hoses
Included**



**Uses Type III-A/C
Filter Cartridges**



**Energy-Saving
On/Off Timer**

Image: Detailed view of the Bestway 1,000 Gallon Filter Pump (Type III-A/C), showing its dimensions (14.5 inches high, 7 inches wide) and features, including two hoses, use of Type III-A/C filter cartridges, and an energy-saving on/off timer.

5. MAINTENANCE

Regular maintenance is crucial for extending the life of your pool and ensuring clean, safe water.

Water Quality:

- Test pool water regularly for pH and chlorine levels. Adjust chemicals as needed to maintain optimal balance.
- Use appropriate pool chemicals according to manufacturer instructions.

Filter Cartridge:

- The filter cartridge should be cleaned frequently (e.g., daily or every other day, depending on usage).
- Replace the filter cartridge every two weeks or sooner if it remains dirty after cleaning.

Pool Liner and Frame:

- Inspect the Tritech liner periodically for any signs of wear or punctures. Patch kits can be used for minor repairs.
- Ensure the steel frame remains stable and free from corrosion.
- Keep the pool covered when not in use to prevent debris accumulation and reduce evaporation.

6. TROUBLESHOOTING

This section addresses common issues you might encounter with your Bestway Steel Pro MAX pool.

Common Issues:

- **Cloudy Water:** This can be caused by insufficient filtration, improper chemical balance, or excessive debris. Ensure the filter pump runs for adequate periods, clean or replace the filter cartridge, and test/adjust water chemistry.
- **Water Leakage:** Inspect the pool liner for small holes or tears. Use a vinyl repair kit to patch any identified leaks. Check all hose connections to the filter pump for tightness.
- **Pump Not Operating:** Verify the pump is properly plugged into a grounded outlet. Check for tripped circuit breakers. Ensure the pump is primed correctly according to its specific manual.
- **Frame Instability:** Ensure the pool is set up on a completely level surface. Recheck all ClickConnect joints to confirm they are securely fastened.

For more detailed troubleshooting, refer to the specific manuals provided with the filter pump and other accessories, or contact Bestway customer support.

7. SPECIFICATIONS

Attribute	Value
Brand	Bestway
Model Number	5613HE
Product Dimensions (L x W x H)	168"L x 168"W x 48"H (14 ft diameter x 48 in height)
Shape	Round
Capacity (90% full)	4,024 Gallons

Attribute	Value
Material Type	Alloy Steel, Metal (frame); Trittech (liner)
Color	Gray (frame), Prismatic Stone Print (liner)
Item Weight	127.7 Pounds
Included Components	Filter Pump, Ladder, Liner, Mounting Hardware, Pool Cover
Required Assembly	Yes
Indoor/Outdoor Usage	Outdoor
UPC	821808013913

8. WARRANTY AND SUPPORT

For specific warranty information and customer support, please refer to the documentation included with your product or visit the official Bestway website. Contact the seller for any purchase-related inquiries.