

## GZYF 2018YF162-2

# GZYF Driver Side Door Armrest Panel Assembly Instruction Manual

**Model:** 2018YF162-2 | **Brand:** GZYF  
For BMW 5 Series F10, F11, F18 (2010-2017)

## 1. PRODUCT OVERVIEW

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This manual provides instructions for the installation and maintenance of the GZYF Driver Side Door Armrest Panel Assembly, designed as a direct replacement for specific BMW 5 Series models.

### **Compatibility:**

- BMW 5 Series F10, F11, F18 (2010-2017)
- Specifically for Left Hand Drive (LHD) Models.
- Compatible with various 5 Series sub-models including 520i, 520d, 523i, 525i, 525d, 528i, 530i, 530d, 535i, 535d, and GT variants within the specified years.

The armrest panel is constructed from ABS+PC material with a genuine leather finish, offering a durable and aesthetically matching replacement for worn or damaged original components.



Figure 1: GZYF Driver Side Door Armrest Panel Assembly (Off White)

This image displays the complete GZYF Driver Side Door Armrest Panel Assembly in an off-white finish, ready for installation. It shows the main armrest section and the integrated switch frame area.

## 2. PACKAGE CONTENTS

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- 1 x Door-Pull Handle Assembly (as pictured)
- Necessary mounting screws (may vary, verify upon receipt)

*Note:* Please inspect all components upon receipt to ensure no items are missing or damaged.

## 3. INSTALLATION (SETUP)

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Professional installation is highly recommended for this product. Incorrect installation may lead to damage to the product or vehicle. If you are not confident in performing the installation yourself, please consult a qualified automotive technician.

### **Required Tools (Typical):**

- Trim removal tools
- Screwdrivers (Torx and Phillips, depending on vehicle)
- Socket wrench set (if applicable)

## Installation Steps (General Guide):

1. **Preparation:** Ensure the vehicle is turned off and the battery is disconnected to prevent electrical issues.
2. **Remove Existing Door Panel:** Carefully use trim removal tools to detach the existing door panel from the driver's side door. Refer to vehicle-specific guides or videos for precise clip locations.
3. **Disconnect Components:** Disconnect any electrical connectors (e.g., window switches, door lock) and the door handle cable from the old armrest panel.
4. **Remove Old Armrest:** The original armrest may be secured with screws or plastic rivets. Remove these fasteners to detach the old armrest panel.
5. **Install New Armrest:** Position the GZYF replacement armrest panel. This unit is designed for direct fitment. Secure it using the provided screws or existing fasteners where applicable. Ensure all mounting points align correctly.
6. **Reconnect Components:** Reconnect all electrical connectors and the door handle cable to the new armrest panel. Test functionality (window switches, door lock) before reassembling the door panel.
7. **Reassemble Door Panel:** Carefully reattach the door panel to the door, ensuring all clips engage properly. Apply gentle pressure to secure it.
8. **Final Check:** Reconnect the vehicle battery and test all door functions, including window operation, door lock, and the interior door handle.

*Tip:* Search online video platforms (e.g., YouTube) for "BMW F10 door panel removal" or "BMW F10 door armrest replacement" for visual guidance. This can be very helpful for understanding the specific steps for your vehicle model.



Figure 2: Angled view of GZYF Driver Side Door Armrest Panel

This image provides an angled perspective of the armrest panel, highlighting its contours and the area where the window switch assembly would integrate. This view can assist in understanding the panel's shape and fitment.

## 4. OPERATION

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The GZYF Driver Side Door Armrest Panel Assembly functions as a direct replacement for the original component, providing a comfortable resting surface for the driver's arm and housing the window switch controls and interior door handle mechanism.

- Ensure all integrated switches (e.g., window controls, door lock) operate smoothly after installation.

- The interior door handle should engage and disengage the door latch without excessive force.

## 5. MAINTENANCE

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Proper care will extend the life and appearance of your new armrest panel.

- **Cleaning:** Use a soft, damp cloth with a mild interior car cleaner to wipe down the surface. Avoid abrasive cleaners or solvents, which can damage the ABS+PC material and genuine leather finish.
- **Leather Care:** For the genuine leather sections, periodically apply a suitable leather conditioner to keep the material supple and prevent cracking.
- **Avoid Excessive Heat:** While the material is designed to be more durable than the original, prolonged exposure to extreme heat (e.g., direct sunlight through a window for extended periods) can still affect its longevity. Consider using sun shades when parking in direct sunlight.

## 6. TROUBLESHOOTING

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If you encounter issues after installation, consider the following troubleshooting steps:

- **Panel Does Not Fit Correctly:**
  - Ensure the product is compatible with your specific BMW 5 Series model (F10, F11, F18) and year (2010-2017), and that your vehicle is Left Hand Drive.
  - Verify all clips and mounting points are correctly aligned before applying pressure.
  - Check for any obstructions behind the panel.
- **Window Switches or Door Lock Not Functioning:**
  - Ensure all electrical connectors are securely plugged into the correct ports.
  - Check for any pinched wires during reassembly.
  - Verify the vehicle battery is properly reconnected.
- **Interior Door Handle Not Engaging:**
  - Confirm the door handle cable is correctly attached and tensioned.
  - Ensure no obstructions are preventing the handle mechanism from moving freely.
- **Material Degradation (Melting/Stickiness):**
  - This replacement part is designed to resist the common "melting" issue of original panels. If you observe similar issues, ensure proper cleaning agents are used and avoid harsh chemicals or excessive heat exposure.

If troubleshooting steps do not resolve the issue, contact the seller or a professional automotive technician for further assistance.

## 7. SPECIFICATIONS

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Feature	Detail
Model Number	2018YF162-2
Brand	GZYF

<b>Material</b>	ABS (Acrylonitrile Butadiene Styrene) + PC (Polycarbonate) with Genuine Leather
<b>Color</b>	Off White
<b>Placement on Vehicle</b>	Front Left (Driver Side)
<b>Hand Orientation</b>	Left Hand Drive (LHD)
<b>Compatibility</b>	BMW 5 Series F10, F11, F18 (2010-2017)
<b>Item Weight</b>	Approximately 2.16 pounds (0.98 kg)
<b>Package Dimensions</b>	Approximately 30.31 x 6.89 x 2.76 inches (77 x 17.5 x 7 cm)



Figure 3: Side view of GZYF Driver Side Door Armrest Panel

This image shows the side profile of the armrest panel, revealing its depth and the structural elements on the underside. This view can be helpful for understanding how the panel integrates with the door frame.

## 8. WARRANTY INFORMATION

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Specific warranty details for the GZYF Driver Side Door Armrest Panel Assembly are not provided in this manual. For information regarding product warranty, please refer to the product listing on the retailer's website or contact the seller directly.

## 9. CUSTOMER SUPPORT

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If you require further assistance, have questions about installation, or need to report a product issue, please contact the seller or manufacturer through the platform where the product was purchased. Provide your order number and a detailed description of your inquiry for prompt support.

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This manual is for informational purposes only. GZYF is not responsible for any damage or injury caused by improper installation or use of this product.