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Raptor Series 1702-0220

Raptor Series 1702-0220 6-inch OEM Style Aluminum Running Boards Instruction Manual

1. INTRODUCTION AND OVERVIEW

This manual provides detailed instructions for the installation, operation, and maintenance of your Raptor Series 1702-0220 6-inch OEM Style Aluminum Running Boards. Please read this manual thoroughly before installation and use to ensure proper function and safety.

The Raptor Series 6-inch OEM Style Running Boards are designed to provide a wide, slip-resistant step for easier vehicle access. Constructed from strong, lightweight, aircraft-grade aluminum with a durable brushed aluminum finish, these boards offer excellent rust and corrosion resistance. The design includes modernized angled end caps for added protection.



2. SETUP AND INSTALLATION

2.1. Package Contents

The kit includes two running boards, heavy-duty powder-coated steel brackets, and all necessary hardware for a complete installation. Please note that the product ships in two separate boxes.



Image 2.1: Example of the bracket kit packaging.

2.2. Vehicle Compatibility

These 6-inch OEM Style truck running boards are designed for specific model years of the Classic Body Style 1500/2500/3500 Standard Cab (2 Full Size Doors Only). Verify compatibility with your vehicle before proceeding with installation.

2.3. Installation Process

The running boards are designed for an easy, no-drill application. The brackets utilize the rocker panel factory mounting points of your vehicle. The unique custom slide track bracket and board install system allows for adjustment of the running boards' position (forward or backward) to achieve the desired step location and aesthetic.

For a visual guide to the product features and installation points, please refer to the video below.

Video 2.1: This video demonstrates the features of the Raptor Series 6-inch OEM Style Running Boards, including their construction, step pad design, and how they bolt to factory mounts. It also shows a person using the step for vehicle entry.

3. OPERATING INSTRUCTIONS

These running boards are designed to provide a secure and stable step for entering and exiting your vehicle. Each side has a weight rating of 400 pounds.

- Always step onto the running board with your full foot to ensure stability.
- The 6-inch wide step area features slip-resistant step treads for enhanced grip, especially in wet conditions.
- Avoid jumping onto the running boards or exceeding the maximum weight limit.



Image 3.1: Close-up view of the slip-resistant step treads on the running board.



Image 3.2: A person demonstrating the use of the running board for vehicle entry.

4. MAINTENANCE

To maintain the appearance and functionality of your running boards, follow these simple guidelines:

- Regularly clean the running boards with mild soap and water. Avoid abrasive cleaners or harsh chemicals that could damage the clear coat finish.
- Inspect all mounting hardware periodically to ensure it remains tight and secure. Re-tighten any loose bolts as necessary.
- Check the step treads for any signs of wear or damage. While designed to be durable, extreme conditions may cause wear over time.

5. TROUBLESHOOTING

If you encounter any issues with your running boards, consider the following:

- **Loose Boards:** If the running boards feel loose, inspect the mounting brackets and hardware. Re-tighten all bolts to the manufacturer's recommended torque specifications.
- **Unusual Noises:** Check for any loose components or contact points between the running board and the

vehicle frame. Ensure proper clearance and secure all fasteners.

- **Difficulty Stepping:** Ensure the step treads are clean and free of debris that might reduce grip.

For persistent issues, contact customer support.

6. SPECIFICATIONS

Feature	Detail
Brand	Raptor Series
Model Name	1702-0220
Material	Aluminum
Color	Silver
Exterior Finish	Clear Coat
Item Dimensions (L x W x H)	56 x 6 x 2 inches
Item Weight	20 Pounds
Weight Limit	400 Pounds
Vehicle Service Type	Truck
Automotive Fit Type	Vehicle Specific Fit
UPC	813443027806
Number of Items	2

7. WARRANTY AND SUPPORT

7.1. Warranty Information

This product is covered by a Manufacturer Warranty. For specific details regarding the terms and conditions of your warranty, please refer to the documentation included with your purchase or contact Raptor Series directly.

7.2. Customer Support

For technical assistance, installation questions, or warranty claims, please contact the seller, US Express!, or the Raptor Series customer support team. Contact information can typically be found on the product packaging or the official Raptor Series website.