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Cutex CTX-118-00505

Cutex Upper Cover Gasket #118-00505 Instruction Manual

For Juki MO-2300, MO-2400, MO-2500 Series Industrial Overlock Sewing Machines

1. INTRODUCTION

This manual provides essential information for the proper installation and maintenance of the Cutex Upper Cover Gasket, part number 118-00505. Adhering to these instructions will help ensure the optimal performance and longevity of your Juki industrial overlock sewing machine.

2. PRODUCT OVERVIEW

The Cutex Upper Cover Gasket (Part #118-00505) is a critical component designed to create a seal for the upper cover of specific Juki industrial overlock sewing machines. Its primary function is to prevent oil leaks and protect internal mechanisms from dust and debris, ensuring the smooth and efficient operation of the machine.



An image showing the Cutex Upper Cover Gasket, part number 118-00505. The gasket is dark gray, rectangular with a large central cutout, and features three small circular holes for mounting screws, one on the left side and two on the right side, one at the top right corner and one at the bottom right corner. It has specific cutouts to fit the contours of the upper cover of compatible Juki overlock machines.

3. COMPATIBILITY

This upper cover gasket is specifically designed for use with the following Juki industrial overlock sewing machine series:

- Juki MO-2300 Series
- Juki MO-2400 Series (including MO-2400N)
- Juki MO-2500 Series (including MO-2500N)

Ensure your machine model matches one of the listed series for proper fit and function.

4. INSTALLATION

Proper installation of the upper cover gasket is crucial for preventing oil leaks and maintaining the machine's internal cleanliness. Follow these general steps for installation:

1. **Safety First:** Before beginning any installation or maintenance, ensure the sewing machine is turned

off and unplugged from the power source to prevent accidental operation.

2. **Access the Upper Cover:** Carefully remove the existing upper cover from your Juki overlock machine. Refer to your machine's specific service manual for detailed instructions on how to safely access and remove the upper cover.
3. **Remove Old Gasket:** If a gasket is present, gently peel off the old gasket. Clean the surface thoroughly to remove any residue, oil, or debris. The surface must be clean and dry for the new gasket to seat properly.
4. **Position New Gasket:** Align the new Cutex Upper Cover Gasket (Part #118-00505) with the contours and screw holes of the upper cover. Ensure it sits flush and evenly without any kinks or twists.
5. **Secure the Cover:** Carefully reattach the upper cover to the machine, ensuring the gasket remains correctly seated. Tighten any screws or fasteners according to your machine's specifications, being careful not to overtighten.
6. **Verify Installation:** After installation, visually inspect the gasket's seating around the cover. Run the machine briefly (without material) to check for any unusual noises or immediate signs of leakage.

5. MAINTENANCE

To ensure the continued effectiveness of your upper cover gasket, consider the following maintenance practices:

- **Regular Inspection:** Periodically inspect the gasket for signs of wear, cracking, hardening, or damage. A damaged gasket can compromise the seal.
- **Cleaning:** When cleaning your machine, ensure the gasket area is free from lint, dust, and oil buildup. Use a soft, dry cloth. Avoid harsh chemicals that could degrade the gasket material.
- **Replacement:** Replace the gasket immediately if any signs of damage or degradation are observed, or if oil leakage becomes apparent from the upper cover area.

6. TROUBLESHOOTING

If you experience issues related to the upper cover gasket, consider the following:

- **Oil Leakage from Upper Cover:** This is the most common symptom of a faulty or improperly installed gasket.
- **Dust/Debris Inside Machine:** If the gasket is not sealing correctly, foreign particles may enter the machine's internal components.

Resolution:

- First, ensure the gasket is correctly seated and the upper cover screws are tightened appropriately.
- If the problem persists, the gasket may be worn out or damaged and requires replacement.

7. SPECIFICATIONS

Part Number	118-00505
Model Number	CTX-118-00505
Application	Juki MO-2300, MO-2400, MO-2500 Series Industrial Overlock Sewing Machines
Function	Upper Cover Seal

8. WARRANTY AND SUPPORT

For information regarding product warranty or technical support, please contact Cutex Sewing Supplies directly or refer to their official website. Keep your purchase receipt as proof of purchase.

You can visit the Cutex Store on Amazon for more products and information.