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> TouchupXS-Perfect Match for Ford F150 B4 Chestnut Brown Metallic Touch Up Paint 12oz and Primer and Clearcoat Kit User Manual

## Touchup XS TX-FRD-F150-B4-CBM-33

# TouchupXS Perfect Match Touch Up Paint Kit User Manual

Brand: Touchup XS

## PRODUCT OVERVIEW

The TouchupXS Perfect Match Touch Up Paint Kit is designed to provide a precise color match for your vehicle's original factory finish. This kit includes three essential components: a primer spray can, a custom-mixed basecoat color spray can (specifically for Ford F150 B4 Chestnut Brown Metallic), and a clearcoat spray can. The paint is a modern, durable urethane finish, custom manufactured to ensure high quality and ease of application for minor paint repairs.



Image: The TouchupXS paint kit, showing three aerosol cans for primer, basecoat, and clearcoat, ready for automotive touch-up applications.

## SAFETY INFORMATION

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Always prioritize safety when working with paint products. This product contains chemicals that may be harmful if misused. Read and follow all instructions and warnings on the product labels.

- **Ventilation:** Use in a well-ventilated area or outdoors. Avoid inhaling vapors.
- **Personal Protective Equipment:** Wear appropriate personal protective equipment, including safety glasses or goggles to protect eyes, and chemical-resistant gloves to protect skin. A respirator suitable for organic vapors is recommended.
- **Flammability:** This product is flammable. Keep away from heat, sparks, open flames, and hot surfaces. Do not smoke while using.
- **Storage:** Store in a cool, dry place, away from direct sunlight and sources of ignition. Keep containers tightly closed when not in use.
- **Children and Pets:** Keep out of reach of children and pets.
- **Disposal:** Dispose of contents and container in accordance with local, regional, national, and international regulations.

## PACKAGE CONTENTS

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Your TouchupXS Perfect Match Touch Up Paint Kit includes the following items:

- One (1) 12 oz spray can of Automotive Primer
- One (1) 12 oz spray can of Custom-Mixed Basecoat Paint (Ford F150 B4 Chestnut Brown Metallic)
- One (1) 12 oz spray can of Automotive Clearcoat

## PREPARATION AND SETUP

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Proper preparation is crucial for a successful paint repair. Follow these steps before applying any paint:

1. **Clean the Area:** Thoroughly clean the damaged area and surrounding surface with automotive soap and water, then degreaser or wax and grease remover. Ensure the surface is completely dry and free of contaminants.
2. **Sand (if necessary):** For scratches or chips that penetrate to the bare metal or require smoothing, lightly sand the area with fine-grit sandpaper (e.g., 400-600 grit wet/dry). Feather the edges of the repair area. Clean off any sanding dust.
3. **Mask Surrounding Areas:** Use automotive masking tape and paper or plastic sheeting to protect areas not intended for painting, such as trim, lights, and adjacent body panels.
4. **Environmental Conditions:** Ensure the ambient temperature is between 60°F (15°C) and 80°F (27°C) and humidity is low. Avoid painting in direct sunlight or windy conditions.
5. **Shake Cans:** Before each use, vigorously shake each aerosol can for at least one minute after the mixing ball begins to rattle. Continue shaking periodically during application.
6. **Test Spray:** Always perform a test spray on a piece of scrap material (e.g., cardboard) to check spray pattern, color match, and flow before applying to your vehicle.

## OPERATING INSTRUCTIONS (APPLICATION)

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Apply the primer, basecoat, and clearcoat in sequence, allowing adequate drying time between coats.

### Step 1: Apply Primer

1. Hold the primer can approximately 8-10 inches (20-25 cm) from the surface.
2. Apply thin, even coats using a steady, sweeping motion. Overlap each pass by about 50%.
3. Apply 2-3 light coats, allowing 5-10 minutes flash time between coats.
4. Allow the primer to dry for at least 30 minutes before proceeding to the basecoat. For best results, allow 1-2 hours.

## Step 2: Apply Basecoat (Color)

1. Shake the basecoat can vigorously for one minute.
2. Hold the can approximately 8-10 inches (20-25 cm) from the surface.
3. Apply thin, even coats using a steady, sweeping motion. The goal is to achieve uniform color coverage.
4. Apply 2-4 light coats, or until desired coverage is achieved, allowing 10-15 minutes flash time between coats. The paint should appear dull and flat before the next coat.
5. Allow the basecoat to dry for at least 30-60 minutes before applying clearcoat. Do not touch the painted surface.

## Step 3: Apply Clearcoat

1. Shake the clearcoat can vigorously for one minute.
2. Hold the can approximately 8-10 inches (20-25 cm) from the surface.
3. Apply 2-3 medium wet coats of clearcoat. The first coat should be a light mist coat, followed by two medium wet coats.
4. Allow 10-15 minutes flash time between clearcoat layers. The clearcoat should appear glossy.
5. Allow the clearcoat to dry for at least 24 hours before handling or exposing to moisture. Full cure may take several days to weeks depending on environmental conditions.

## MAINTENANCE AND CARE

Proper care of your paint products and the repaired area will ensure longevity.

- **Cleaning Nozzles:** After each use, invert the can and spray for a few seconds until only clear propellant comes out. This prevents clogging of the nozzle.
- **Storage:** Store unused cans in a cool, dry, well-ventilated area away from direct sunlight and extreme temperatures.
- **Cured Paint Care:** Once the clearcoat is fully cured (typically 30 days), the repaired area can be washed and waxed like the rest of your vehicle. Avoid harsh chemicals or abrasive cleaners on the fresh paint.

## TROUBLESHOOTING

Problem	Possible Cause	Solution
<b>Runs or Sags</b>	Too much paint applied in one coat; can held too close to surface.	Apply thinner coats. Hold can at recommended distance. Allow proper flash time between coats. If dried, sand lightly and reapply.
<b>Poor Adhesion</b>	Surface not properly cleaned or prepared; painting over incompatible old paint.	Ensure surface is clean, dry, and free of grease/wax. Sand properly for mechanical adhesion.

Problem	Possible Cause	Solution
Uneven Finish / Orange Peel	Paint applied too dry; insufficient atomization; improper distance.	Apply slightly wetter coats. Ensure proper shaking. Maintain consistent distance and speed.
Nozzle Clogging	Paint dried in nozzle after use.	Invert can and spray until clear propellant comes out after each use. Clean nozzle with mineral spirits if clogged.

## SPECIFICATIONS

- **Product Name:** TouchupXS Perfect Match Touch Up Paint Kit
- **Brand:** Touchup XS
- **Model Number:** TX-FRD-F150-B4-CBM-33
- **Color:** B4 Chestnut Brown Metallic (Ford F150)
- **Item Volume:** 12 Fluid Ounces per can (Primer, Basecoat, Clearcoat)
- **UPC:** 761245890688
- **Item Weight:** Approximately 3 ounces per can (empty weight, actual weight with product varies)
- **Manufacturer:** TouchupXS
- **ASIN:** B08JKDR5DN
- **First Available:** October 24, 2019

## WARRANTY AND SUPPORT

TouchupXS products are custom manufactured to ensure a precise color match and high quality. For any questions regarding product application, troubleshooting, or specific concerns, please contact Touchup XS directly through their official channels. While specific warranty details are not provided, customer satisfaction is a priority for custom-mixed products.

For support, please refer to the contact information provided at the point of purchase or on the product packaging.