

Rice Lake 720i

Rice Lake 720i Universal Indicator Instruction Manual

Model: 720i, Part Number: 115448

1. INTRODUCTION

This manual provides comprehensive instructions for the installation, operation, and maintenance of the Rice Lake 720i Universal Indicator. The 720i is a programmable weight indicator/controller designed for industrial applications requiring batch formulation, inventory management, and traceability. It features a robust NEMA Type 4X/IP66 stainless steel enclosure and a user-friendly operator keypad.

Please read this manual thoroughly before operating the device to ensure proper function and safety.

2. SAFETY INFORMATION

Always observe the following safety precautions:

- Ensure the power supply (85-260VAC) matches the device requirements.
- Do not open the enclosure unless instructed by qualified personnel.
- Protect the device from extreme temperatures and moisture beyond its NEMA Type 4X/IP66 rating.
- Disconnect power before performing any maintenance or installation procedures.

3. PRODUCT OVERVIEW AND COMPONENTS

The Rice Lake 720i Universal Indicator is housed in a durable stainless steel enclosure, designed for harsh industrial environments. Key features include:

- **Display:** 5.3 in x 1.5 in LCD display for clear data visualization.
- **Keypad:** 22-key membrane panel with tactile feedback for precise input.
- **Connectivity:** Two full duplex serial ports for peripheral equipment integration.
- **Internal Channels:** Eight channels on the CPU board for versatile applications.
- **Enclosure:** NEMA Type 4X/IP66 rated stainless steel for protection against dust and water.



Figure 1: Front view of the Rice Lake 720i Universal Indicator. This image shows the main LCD display, the 22-key membrane keypad with numerical and function buttons (ZERO, TARA, MENU, UNID, IMPL), and the robust stainless steel casing. The display currently shows "720i", "ENTER TRUCK ID-1234", and "ACCEPT-1234".

4. SETUP AND INSTALLATION

4.1 Unpacking

Carefully remove the 720i indicator from its packaging. Inspect for any signs of damage during transit. Retain all packaging materials for future transport or storage.

4.2 Mounting

The 720i indicator can be mounted in universal or panel-mount enclosure styles. Ensure the mounting surface is stable and capable of supporting the device's weight (approximately 9.5 pounds). Refer to the specific mounting kit instructions for detailed steps.

4.3 Electrical Connections

1. **Power Supply:** Connect the indicator to an 85-260VAC power source. Ensure proper grounding.
2. **Load Cell Connections:** Connect load cells to the appropriate terminals. The 720i supports eight channels on its CPU board.

3. **Serial Ports:** Utilize the two full duplex serial ports for connecting peripheral devices such as printers, remote displays, or computers.

Caution: All electrical connections should be performed by a qualified technician to prevent damage to the unit or personal injury.

5. OPERATING INSTRUCTIONS

The 720i indicator features a 22-key membrane keypad for operation. The LCD display provides real-time data and operator prompts.

5.1 Basic Weighing

1. **Power On:** Turn on the indicator. The display will show a self-test sequence, then the current weight.
2. **Zeroing:** Press the **ZERO** button to set the display to zero when the scale is empty.
3. **Taring:** Place an empty container on the scale. Press the **TARA** button to subtract the container's weight. The display will show zero.
4. **Weighing:** Place the item to be weighed on the scale. The display will show the net weight.

5.2 Batching Operations

The 720i supports configurable batch engine or ProAction software for batching. Refer to the software manual for detailed programming instructions.

- Use the numeric keypad (0-9) and **C** (Clear) button for data entry.
- Follow on-screen prompts for entering batch parameters, such as "ENTER TRUCK ID" or "ACCEPT".
- The **MENU** button provides access to advanced settings and batch configurations.

5.3 Unit Switching

Press the **UNID** button to cycle through available weight units (e.g., pounds (lb), kilograms (kg), Newtons (N)).

6. MAINTENANCE

6.1 Cleaning

The stainless steel enclosure can be cleaned with a damp cloth and mild detergent. Avoid abrasive cleaners or solvents that could damage the display or keypad membrane.

6.2 Calibration

Periodic calibration is essential for maintaining accuracy. Refer to the technical service manual or contact authorized service personnel for calibration procedures.

6.3 Inspection

Regularly inspect all cables and connections for wear or damage. Ensure the enclosure seals are intact to maintain the NEMA Type 4X/IP66 rating.

7. TROUBLESHOOTING

Problem	Possible Cause	Solution
Indicator does not power on.	No power supply or faulty connection.	Check power cable and source. Ensure correct voltage (85-260VAC).
Inaccurate weight readings.	Needs calibration, damaged load cell, or unstable environment.	Perform calibration. Inspect load cells and connections. Ensure stable operating conditions.

Problem	Possible Cause	Solution
Keypad not responding.	Keypad membrane damage or internal fault.	Clean keypad surface. If problem persists, contact technical support.
Display shows error message.	System error or overload.	Refer to the specific error code in the technical manual. Remove any overload.

For issues not listed here, please contact Rice Lake technical support.

8. SPECIFICATIONS

- **Model:** 720i
- **Part Number:** 115448
- **Enclosure:** NEMA Type 4X/IP66, Stainless Steel
- **Display:** 5.3 in x 1.5 in LCD
- **Keypad:** 22-key membrane panel, tactile feel
- **Serial Ports:** 2 Full Duplex
- **CPU Board Channels:** 8
- **Power Input:** 85-260VAC
- **Product Dimensions:** 10.5 x 5.25 x 9.66 inches
- **Item Weight:** 9.5 Pounds
- **Compliance:** ROHS Compliant, NTEP

9. WARRANTY AND SUPPORT

For warranty information, please refer to the documentation provided with your purchase or visit the official Rice Lake website. Technical support can be reached through the contact information available on the Rice Lake website.

Rice Lake Weighing Systems

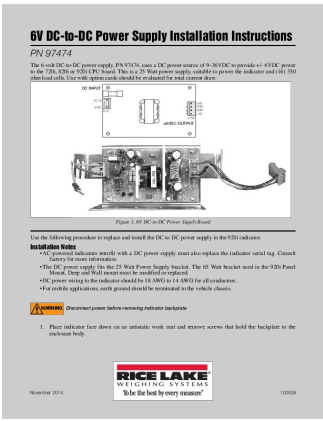
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Related Documents - 720i

	Rice Lake 920i/820i/720i WLAN Option Installation Guide Detailed instructions for installing the Rice Lake WLAN Option kit (Kit 206271) on 920i, 820i, and 720i indicators, including parts breakdown, jumper settings, and wireless configuration.
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	Rice Lake Weight Indicator Guide A comprehensive guide to Rice Lake Weighing Systems' digital weight indicators and controllers, covering programmable, general purpose, basic weighing, signal conditioning transmitters, specialty, and remote display indicators.
	Rice Lake Weight Indicator Guide: Programmable, General Purpose, and Specialty Scales Explore Rice Lake Weighing Systems' comprehensive range of digital weight indicators, including programmable, general purpose, basic weighing, signal conditioning transmitters, specialty, checkweighing, counting, and large display models. Find detailed features and specifications for each series.
	Rice Lake 680 and 682 Synergy Series Batching Indicators Detailed overview of the Rice Lake 680 and 682 Synergy Series digital weight indicators, focusing on their advanced batching presets, setpoint configurations, and operational parameters for automated weighing processes.
	Resolving Print Errors for 1280 Enterprise Series Programmable Weight Indicator and Controller This document provides instructions on how to resolve printing errors that occur with the 1280 Enterprise Series Programmable Weight Indicator and Controller. It details the cause of these errors, which is loading print formats with non-human readable ASCII characters, and offers a solution using the Revolution Scale Software ticket editor to correct these characters.
	1280 Enterprise Series Color Touchscreen Programmable Indicator Technical Manual Comprehensive technical manual for the Rice Lake Weighing Systems 1280 Enterprise Series color touchscreen programmable indicator, covering installation, configuration, features, and operation.

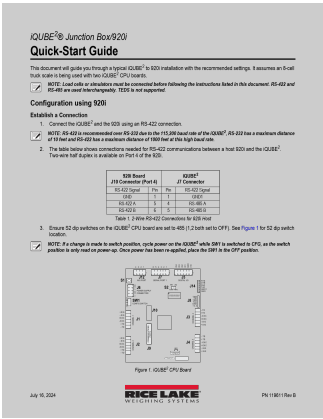


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6V DC-to-DC Power Supply Installation Instructions PN 97474 The 6-volt DC-to-DC power supply, PN 97474, uses a DC power source of 936VDC to provide +/- 6VDC power to the **720i**, 820i or 920i CPU board. This is a 25 Watt power supply, suitable to power the indicator and 16 350 ohm load cells. Use wi...

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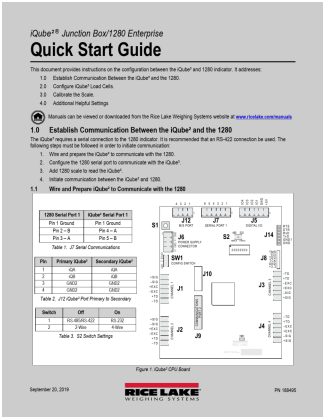


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iQUBE2 Junction Box/920i Quick-Start Guide This document will guide you through a typical iQUBE2 to 920i installation with the recommended settings. It assumes an 8-cell truck scale is being used with two iQUBE2 CPU boards. NOTE: Load cells or simulators must be connected before following the instru...

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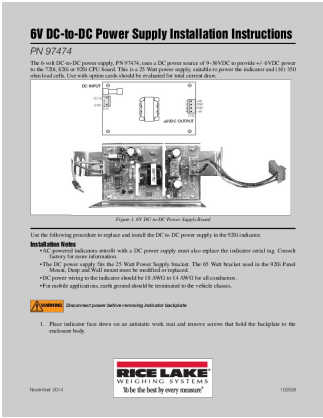


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iQube Junction Box/1280 Enterprise Quick Start Guide This document provides instructions on the configuration between the iQube and 1280 indicator. It addresses: 1.0 Establish Communication Between the iQube and the 1280. 2.0 Configure iQube Load Cells. 3.0 Calibrate the Scale. 4.0 Additional Help...

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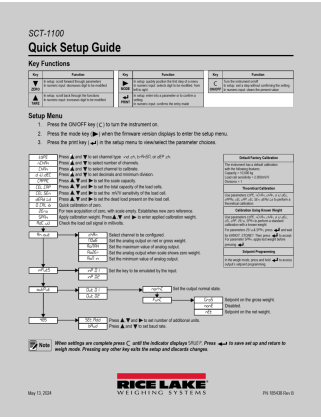


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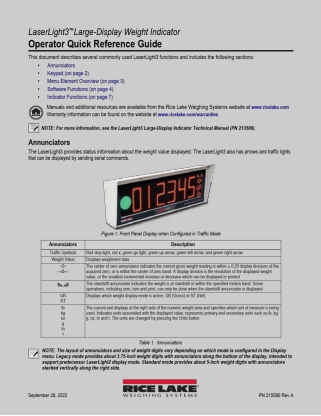
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[SCT-1100 Quick Setup Guide](#)

A quick setup guide for the SCT-1100, detailing key functions, setup menu options, and wiring diagrams for the Rice Lake Weighing Systems indicator.

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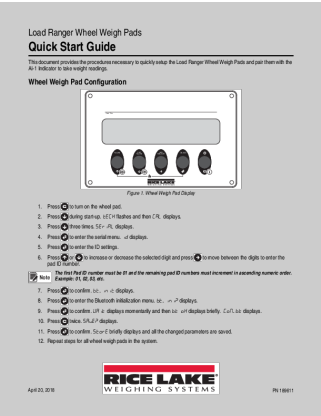


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LaserLight3 Large Display Weight Indicator Operator Quick Reference Guide wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw 90 90x 720i 820i iQUBE2 LaserLT Rice Lake Weighing Systems Download Manuals a 215590 laserlight3 ind op enus reva ricelake media 2uzh0na0 |||

LaserLight3TMLarge-Display Weight Indicator Operator Quick Reference Guide This document describes several commonly used LaserLight3 functions and includes the following sections: Annunciators Keypad on page 2 Menu Element Overview on page 3 Software Functions on page 4 Indicator Function...

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Load Ranger Wheel Weigh Pads Quick Start Guide wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw 90 90x 720i 820i iQUBE2 LaserLT Rice Lake Weighing Systems a us 189611 loadranger qs dataweigh media 15895 |||

Load Ranger Wheel Weigh Pads Quick Start Guide This document provides the procedures necessary to quickly setup the Load Ranger Wheel Weigh Pads and pair them with the Ai-1 Indicator to take weight readings. Wheel Weigh Pad Configuration DATA NUM SET NUM SET MODE DIAG Figure 1. Wheel Weigh Pad ...

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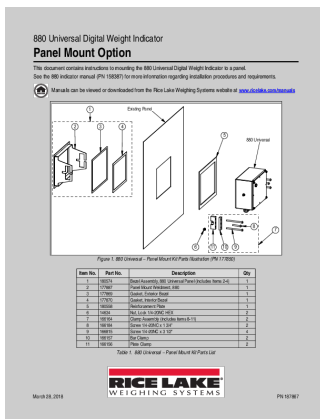


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MSI 4260B Retrofit Kit Instructions wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw 90 90x 720i 820i iQUBE2 LaserLT Rice Lake Weighing Systems Download Manuals a 158634 4260b retrofit ricelake media aidlzwgl |||

4260 Port-A-Weigh Crane Scale 4260B Retrofit Kit PN 152123 Use the following procedure to update the MSI-4260 Port-A-Weigh crane scale to the MSI-4260B configuration. 4 1 5 3 2 6 Figure 1 4260B Retrofit Kit PN 152123 Item No. Part No. Description Qty 1 139424 Front Casting Assy 4260B 1 ...

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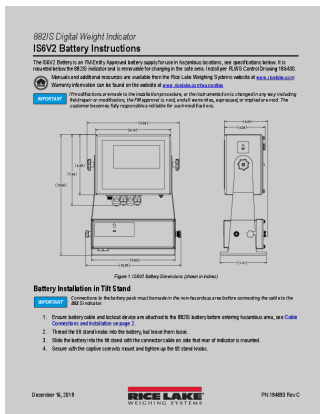
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880 Universal Digital Weight Indicator Panel Mount Option This document contains instructions to mounting the 880 Universal Digital Weight Indicator to a panel. See the 880 indicator manual PN 158387 for more information regarding installation procedures and requirements. Manuals can be viewed or ...

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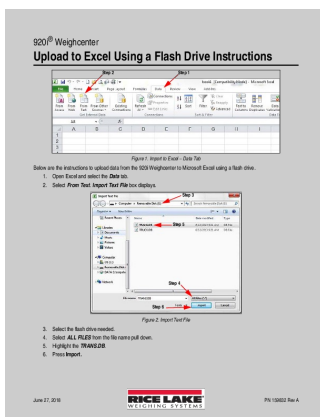
882IS IS6V2 Battery Instructions wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw 90 90x

720i 820i iQUBE2 LaserLT Rice Lake Weighing Systems Download Manuals a us 194893 is6v battery pack revc ricelake

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882IS Digital Weight Indicator IS6V2 Battery Instructions The IS6V2 Battery is an FM-Entity Approved battery supply for use in hazardous locations, see specifications below. It is mounted below the 882IS indicator and is removable for charging in the safe area. Install per RLWS Control Drawing 1864...

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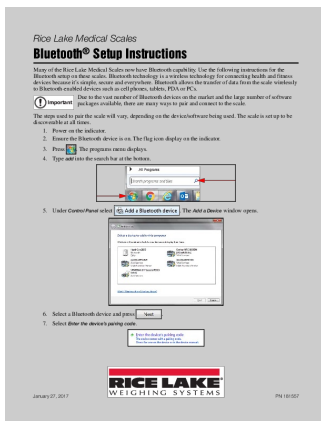
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920i Weighcenter Upload to Excel Using a Flash Drive Instructions Step 2 Step 1 Figure 1. Import to Excel Data Tab Below are the instructions to upload data from the 920i Weighcenter to Microsoft Excel using a flash drive. 1. Open Excel and select the Data tab. 2. Select From Text. Import Text F...

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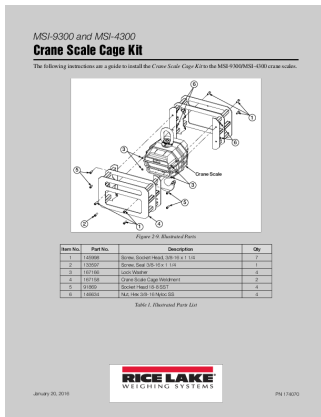


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Rice Lake Medical Scales Bluetooth Setup Instructions Many of the Rice Lake Medical Scales now have Bluetooth capability. Use the following instructions for the Bluetooth setup on these scales. Bluetooth technology is a wireless technology for connecting health and fitness devices because it is simpl...

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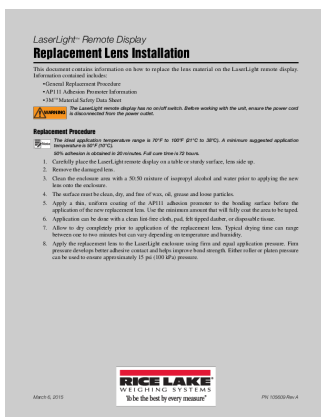


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MSI-9300 and MSI-4300 Crane Scale Cage Kit The following instructions are a guide to install the Crane Scale Cage Kit to the MSI-9300/MSI-4300 crane scales. 6 1 6 3 5 Crane Scale 3 5 2 1 4 Figure 2-9. Illustrated Parts Item No. Part No. Description Qty 1 145998 Screw, Socket Head, 3/8-16...

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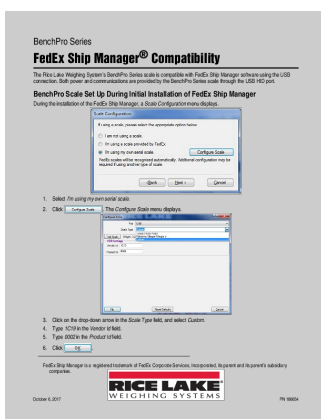


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LaserLightTM Remote Display Replacement Lens Installation This document contains information on how to replace the lens material on the LaserLight remote display. Information contained includes: General Replacement Procedure AP111 Adhesion Promoter Information 3MTM Material Safety Data Sheet The ...

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BenchPro Series FedEx Ship Manager Compatibility The Rice Lake Weighing System s BenchPro Series scale is compatible with FedEx Ship Manager software using the USB connection. Both power and communications are provided by the BenchPro Series scale through the USB HID port. BenchPro Scale Set Up Duri...

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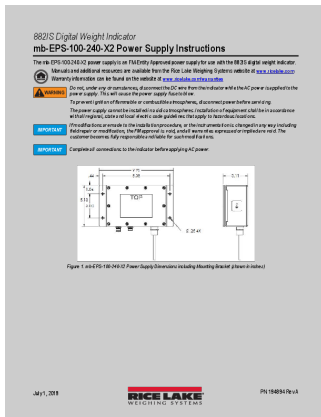


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720i Programmable Weigh Indicator Controller Technical Manual Rice Lake Weighing Systems Download Manuals m 103121 tech enus revh ricelake media kgbpq4xa |||

Programmable Weight Indicator/Controller **720i** Firmware Version 2 **720iB** Batching Firmware Version 1 Technical Manual

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mb EPS 100 240 X2 Power Supply Instructions wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw 90 90x 720i 820i iQUBE2 LaserLT Rice Lake Weighing Systems datasheet instrumart assets |||

882IS Digital Weight Indicator mb-EPS-100-240-X2 Power Supply Instructions The mb-EPS-100-240-X2 power supply is an FM-Entity Approved power supply for use with the 882IS digital weight indicator. Manuals and additional resources are available from the Rice Lake Weighing Systems website at www.ric...

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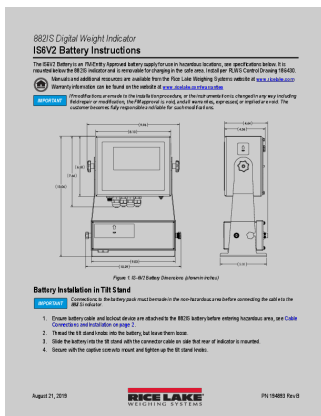


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720i Programmable Weight Indicator Controller Technical Manual Rice Lake Weighing Systems Download Manuals m 103121 tech enus revg ricelake media kgbpq4xa |||

Programmable Weight Indicator/Controller **720i** Firmware Version 2 **720iB** Batching Firmware Version 1 Technical Manual

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IS6V2 Battery Instructions wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw 90 90x 720i 820i iQUBE2 LaserLT Rice Lake Weighing Systems datasheetinstrumart assets datasheet srsitid AfmBOor5HleJ7yHX3Ks nec QrWmZb6h5yjG6u6fXGhjcIVqdOOr 0fo |||

882IS Digital Weight Indicator IS6V2 Battery Instructions The IS6V2 Battery is an FM-Entity Approved battery supply for use in hazardous locations, see specifications below. It is mounted below the 882IS indicator and is removable for charging in the safe area. Install per RLWS Control Drawing 1864...

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• Manuals can be viewed or downloaded from the Rice Lake Weighing Systems website at www.ricelake.com/manuals



RICE LAKE
WEIGHING SYSTEMS

Available for PN 167091, 167092 and 167093

The Connect, Inc. Wireless Radio allows communication between the LaserLight2 Remote Display and an indicator with matching radio installed.

See the LaserLight2 Installation Manual, PN 173775, for general installation, configuration and calibration information.

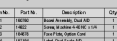
 Manuals are available from Rice Lake Weighing Systems at www.ricelake.com/manuals

Warranty information is available at www.ricelake.com/warranty



RICE LAKE
WEIGHING SYSTEMS

The Dual A/D Scale Card (PH 164683) provides two additional scale channels. The 1200 can support up to eight scales. The configuration of each scale is stored both in the card and in the indicators memory. The CPU based will rewrite the calibration to the A/D scale card if replacing or swapping installed cards.



The included parts kit contains items used for installation of the cord. Items listed for stud grounding of the shields pertain to the

July 14, 2022 P/N 104653 Rev 0

WARNING: The local law enforcement authority may require the requirements of the "Authority Having Jurisdiction" at the installation site. For more information, see "Installing Internally Safe Systems" on page 2.

Fuse Assembly Replacement

All in-truck safety barriers are equipped with standard replaceable 160 mA fuses. They are located on the top face of the barriers for easy access. With a small instrument screwdriver, pry off the protective cover where indicated and remove the assembly. This may be done while the circuit is energized. To install the replacement assembly, snap it back into place.

intrinsically safety barriers have terminals (Terminals 1) and (2) and the intrinsically safe connections. Drives in the hazard location are connected to these terminals. Terminals 1) and 2) are the intrinsically safe connections for drives within the non-hazardous location. The maximum surface voltage applied to these terminals under a fault condition must not exceed 250 V PMS.

Along with the four terminals mentioned above, two additional screw terminals are provided, one on each side of the barrier. They are directly attached to the barrier mounting/grounding system and can be used to establish a redundant ground system or terminating shield. On single channel cable drives they are also intrinsically connected to terminals 1) and 2). Since a common housing is shared between single dual and application dedicated barriers, refers the schematic printed on the side of the barrier.

May 4, 2022 P/N 33815 Rev 1.0

Cargo Lift Scale Series Wired to Wireless Conversion Instructions wireless ethernet wifi wlan installation help manual

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Cargo Lift Scale Series Wired to Wireless Conversion Instructions Manuals can be viewed or downloaded from the Rice Lake Weighing Systems website at www.ricelake.com/manuals The CLS Series Cargo Lift Scale has the capability to go from wired to wireless operation with a few steps.

The wireless optio...

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LaserLight2 ConnexLink Wireless Radio 900 MHZ Installation Instructions wireless ethernet wifi wlan installation help

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LaserLight2™ Remote Display ConnexLink™ Wireless Radio 900 MHZ Installation Instructions

Available for PN 167091, 167092 and 167093 The ConnexLink Wireless Radio allows communication between the LaserLight2 Remote Display and an indicator with matching radio installed. See the LaserLight2 Installa...

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1280 Enterprise Series Dual A D Scale Card Installation Instructions wireless ethernet wifi wlan installation help manual

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1280 Enterprise Series Dual A/D Scale Card Installation The Dual A/D Scale Card PN 164683 provides two additional scale channels. The 1280 can support up to eight scales. The configuration of each scale is stored both on the card and in the indicators memory. The CPU board will rewrite the calibra...

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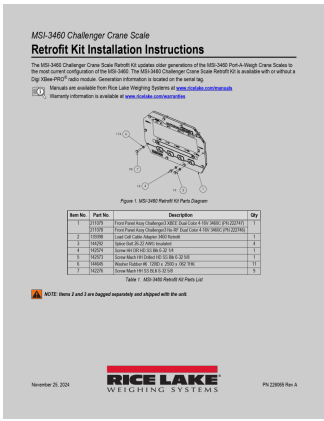
Intrinsic Safety Barrier Instruction Sheet wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw

90 90x 720i 820i iQUBE2 LaserLT Rice Lake Weighing Systems Download Manuals a 35815 intrinsic safety barrier sheet

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Intrinsic Safety Barrier Safety Barrier Instruction Sheet WARNING: The installer of an intrinsically safe system must reference the requirements of the authority having jurisdiction at the installation site. For more information, See Installing Intrinsically Safe Systems on page 2. Fuse Assembly...

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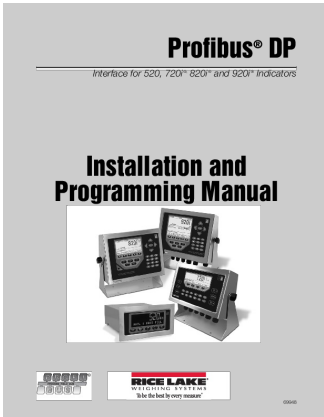


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MSI-3460 Challenger Crane Scale Retrofit Kit Installation Instructions The MSI-3460 Challenger Crane Scale Retrofit Kit updates older generations of the MSI-3460 Port-A-Weigh Crane Scales to the most current configuration of the MSI-3460. The MSI-3460 Challenger Crane Scale Retrofit Kit is available...

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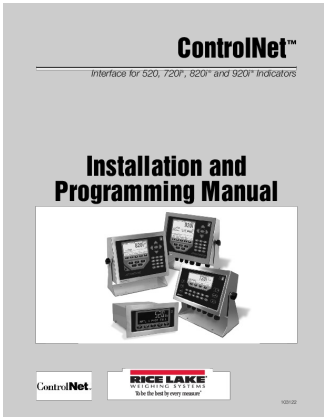
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Introduction.....

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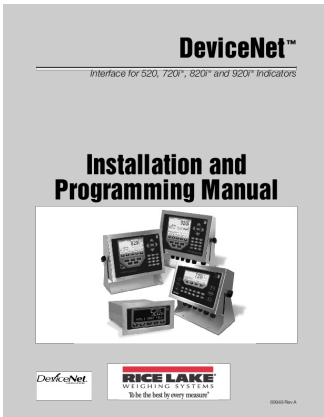
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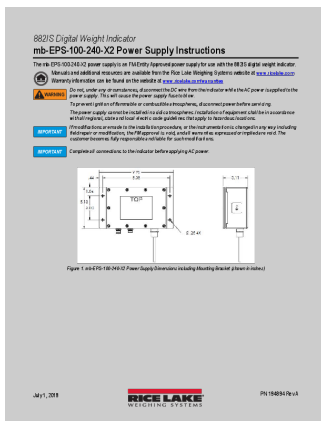
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Introduction.....

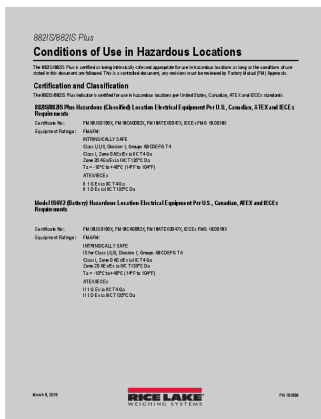
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mb EPS 100 240 X2 Power Supply Instructions wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw 90 90x 720i 820i iQUBE2 LaserLT Rice Lake Weighing Systems The power supply is an FM Entity Approved for use with the 882IS digital weight indicator Manuals and additional resources 882is eps x2 instructionsricelake resources manuals 882is ||| 882IS Digital Weight Indicator mb-EPS-100-240-X2 Power Supply Instructions The mb-EPS-100-240-X2 power supply is an FM-Entity Approved power supply for use with the 882IS digital weight indicator. Manuals and additional resources are available from the Rice Lake Weighing Systems website at www.ric...

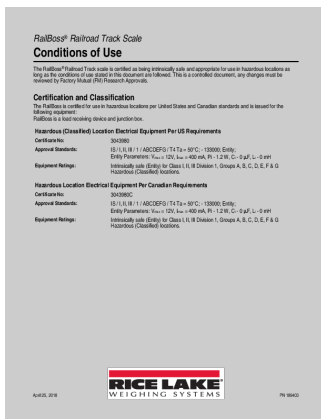
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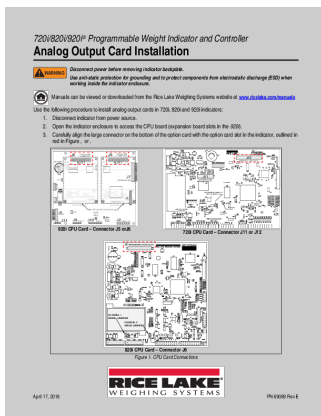
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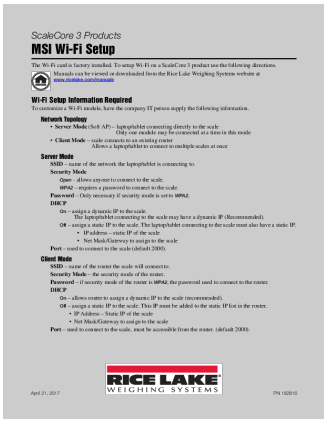
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Analog Output Card Installation 720i 820i 920i wireless ethernet wifi wlan installation help manual instructions 108671 108680 cw 90 90x iQUBE2 LaserLT Rice Lake Weighing Systems Use the following procedure to install analog output cards in and indicators 1 Disconnect indicator from power source a us 69089 analogoutputcard ricelake media imyjtw4 ||| 720i/820i/920i Programmable Weight Indicator and Controller Analog Output Card Installation Disconnect power before removing indicator backplate. WARNING Use anti-static protection for grounding and to protect components from electrostatic discharge ESD when working inside the indicator enclosure...

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ScaleCore 3 Products MSI Wi-Fi Setup The Wi-Fi card is factory installed. To setup Wi-Fi on a ScaleCore 3 product use the following directions. Manuals can be viewed or downloaded from the Rice Lake Weighing Systems website at www.ricelake.com/manuals Wi-Fi Setup Information Required To customize a ...

lang:en score:41 filesize: 262.57 K page_count: 4 document date: 2019-01-31