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For Aucma Stand Mixer Model SM-1518N

1. INTRODUCTION

Thank you for choosing the Aucma 6.5QT Stainless Steel Mixing Bowl. This bowl is specifically designed as a replacement accessory for your Aucma SM-1518N Stand Mixer. Crafted from durable stainless steel, it offers a generous capacity suitable for a variety of baking needs, including mixing dough for up to 9 dozen cookies or 4 loaves of bread. Its two integrated handles provide comfortable and convenient handling. This manual provides essential information for the proper use, care, and maintenance of your mixing bowl.

2. SAFETY INSTRUCTIONS

- Always ensure the mixing bowl is securely seated in the stand mixer before operation.
- Do not use the bowl in a microwave oven. This product is not microwaveable.
- Avoid using abrasive cleaners or scouring pads that could scratch the stainless steel surface.
- Keep hands and utensils away from moving parts of the mixer when the bowl is in use.
- Handle the bowl with care, especially when it contains hot ingredients.

3. PRODUCT OVERVIEW

The Aucma 6.5QT Stainless Steel Mixing Bowl is a robust and essential component for your Aucma SM-1518N stand mixer. It features a polished stainless steel finish and two ergonomic handles for easy lifting and pouring.



Image 1: The Aucma 6.5QT Stainless Steel Mixing Bowl, showcasing its polished finish and dual handles.



Food Safe
Stainless Steel



Two Handles



6.5QT
Large Capacity

Image 2: Visual representation of key features: Food Safe Stainless Steel, Two Handles, and 6.5QT Large Capacity.



Image 3: The Aucma 6.5QT Stainless Steel Mixing Bowl correctly installed on an Aucma stand mixer, ready for use.

4. SETUP

Before first use, wash the mixing bowl thoroughly with warm, soapy water and dry completely. To install the bowl onto your Aucma SM-1518N stand mixer:

1. Ensure the mixer is unplugged and turned off.
2. Lift the mixer head (if applicable) or tilt it back.
3. Place the mixing bowl onto the bowl clamping plate of the mixer.
4. Rotate the bowl clockwise until it locks securely into place. You should feel a click or firm resistance indicating it is properly seated.
5. Lower the mixer head (if applicable) and attach the desired accessory (e.g., whisk, dough hook, beater).

5. OPERATING

The Aucma 6.5QT Stainless Steel Mixing Bowl is designed for optimal performance with your Aucma SM-1518N stand mixer. Its large capacity is ideal for various recipes.

- **Capacity:** The 6.5-quart capacity allows for mixing large batches, such as dough for 9 dozen cookies or 4 loaves of bread.
- **Ingredient Addition:** Add ingredients directly into the bowl. For best results, follow your recipe's instructions for ingredient order and mixing times.
- **Handling:** Use the two integrated handles to easily lift, carry, and pour contents from the bowl.

6. CLEANING & MAINTENANCE

Proper cleaning and maintenance will extend the life of your mixing bowl.

- **Dishwasher Safe:** The Aucma 6.5QT Stainless Steel Mixing Bowl is dishwasher safe for convenient cleaning.
- **Hand Washing:** For hand washing, use warm water and a mild dish soap. Use a soft sponge or cloth to clean the interior and exterior.
- **Drying:** Dry the bowl thoroughly after washing to prevent water spots and maintain its luster.
- **Storage:** Store the bowl in a dry place, ideally within or near your stand mixer, to protect it from dust and damage.

7. TROUBLESHOOTING

If you encounter issues with your mixing bowl, refer to the following common solutions:

Problem	Possible Cause	Solution
Bowl not fitting securely	Not rotated fully into locked position; debris on clamping plate.	Ensure bowl is rotated clockwise until it clicks. Check and clean the clamping plate for any obstructions.
Water spots after washing	Air drying or hard water residue.	Dry immediately with a soft cloth after washing. For stubborn spots, use a stainless steel cleaner.
Scratches on surface	Use of abrasive cleaning tools or harsh chemicals.	Always use soft sponges and mild detergents. Avoid steel wool or abrasive cleaners.

8. SPECIFICATIONS

- **Product Name:** Aucma 6.5QT Stainless Steel Mixing Bowl
- **Model Compatibility:** Aucma SM-1518N Stand Mixer
- **Material:** Stainless Steel
- **Capacity:** 6.5 Quarts (approx. 6.15 Liters)
- **Dimensions:** 5.3 x 9.3 x 6.1 inches (Height x Diameter x Base Diameter)
- **Item Weight:** 2 pounds (approx. 0.91 kg)
- **Dishwasher Safe:** Yes
- **Microwaveable:** No
- **Special Features:** Two integrated handles, Large Capacity

9. WARRANTY & SUPPORT

The Aucma 6.5QT Stainless Steel Mixing Bowl comes with a **1-year warranty** from the date of purchase, covering manufacturing defects. Please retain your proof of purchase for warranty claims.

For technical support, warranty service, or inquiries, please contact Aucma customer service through the official Aucma website or your point of purchase. You may also visit the Aucma Store on Amazon for more information: **Aucma Amazon Store**.