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Jocca 6652

Jocca Portable Sewing Machine User Manual

Model: 6652

1. INTRODUCTION

Thank you for choosing the Jocca Portable Sewing Machine. This compact and versatile sewing machine is designed for both beginners and experienced users, offering double stitch functionality and portability for various sewing projects. Please read this manual carefully before operating the machine to ensure safe and efficient use.



Figure 1.1: Jocca Portable Sewing Machine, showcasing its compact design and main features.

2. SAFETY INFORMATION

WARNING: To reduce the risk of electric shock, burns, fire, or injury to persons:

- Always unplug the sewing machine from the electrical outlet immediately after using and before cleaning.
- Do not allow the machine to be used as a toy. Close attention is necessary when the machine is used by or near children.
- Use this appliance only for its intended use as described in this manual. Use only attachments recommended by the manufacturer.
- Never operate this machine if it has a damaged cord or plug, if it is not working properly, or if it has been dropped or damaged.
- Keep fingers away from all moving parts. Special care is required around the sewing machine needle.

- Always use the correct power adapter provided with the machine.

3. PRODUCT COMPONENTS

Familiarize yourself with the main components of your Jocca Portable Sewing Machine:





Figure 3.1: Front view of the sewing machine, highlighting the needle, presser foot, and thread tension dial.

- **Needle:** For piercing fabric and forming stitches.
- **Presser Foot:** Holds fabric firmly in place while sewing.
- **Thread Tension Dial:** Adjusts the tension of the upper thread.
- **Bobbin Winder Spindle:** Used for winding thread onto bobbins.
- **Handwheel:** Manually raises and lowers the needle.
- **Speed Control Buttons:** Adjusts sewing speed (I for slow, II for fast).
- **Power Switch:** Turns the machine on/off.
- **Foot Pedal Jack:** Connects the foot pedal for hands-free operation.
- **DC Input Jack:** Connects the power adapter.



Figure 3.2: Detail of the speed control buttons (I and II) for adjusting sewing pace.

4. SETUP

4.1 Powering the Machine

Your Jocca Portable Sewing Machine can be powered in two ways:

- **AC/DC Adapter:** Connect the provided power adapter to the DC input jack on the machine and plug it into a wall outlet.
- **Batteries:** (If applicable) Insert 4 AA batteries into the battery compartment located at the bottom of the machine. Ensure correct polarity.



Figure 4.1: Included accessories: power adapter and foot pedal, essential for machine operation.

4.2 Threading the Machine

Proper threading is crucial for smooth operation and consistent stitches.

1. **Upper Thread:** Place a spool of thread on the spool pin. Guide the thread through the tension dial and then through the various thread guides, ensuring it passes through the needle eye from left to right.
2. **Bobbin:** Open the bobbin cover. Insert a wound bobbin into the bobbin case, ensuring the thread unwinds in the correct direction (usually counter-clockwise). Pull the bobbin thread through the small slot in the bobbin case.



Figure 4.2: View of the bobbin compartment, showing the bobbin in place and ready for threading.

4.3 Installing the Needle

Ensure the machine is unplugged before changing the needle.

1. Loosen the needle clamp screw.
2. Insert the new needle with the flat side facing the back of the machine.
3. Push the needle up as far as it will go.
4. Tighten the needle clamp screw securely.



Figure 4.3: Detailed view of the needle and presser foot, illustrating the area for needle installation and fabric placement.

5. OPERATING INSTRUCTIONS

5.1 Basic Sewing Steps

1. Raise the presser foot using the lever.
2. Place the fabric under the presser foot.
3. Lower the presser foot.
4. Select your desired sewing speed (I or II) using the speed control buttons.
5. Press the foot pedal or the hand switch to start sewing. Guide the fabric gently.
6. To finish, stop the machine, raise the needle to its highest position, raise the presser foot, and pull the fabric away. Cut the threads.



Figure 5.1: The machine in action, demonstrating its capability to sew through various fabric types, including denim.

5.2 Adjusting Thread Tension

The thread tension dial controls the balance between the upper and lower threads. If stitches are too loose or too tight, adjust the dial incrementally. A balanced stitch will look the same on both sides of the fabric.

5.3 Using the Foot Pedal

Connect the foot pedal to the foot pedal jack. The foot pedal allows for variable speed control based on pressure, providing more precise control over your sewing. Ensure the hand switch is in the 'off' position when using the foot pedal.

6. MAINTENANCE

6.1 Cleaning

Regular cleaning helps maintain your machine's performance. Use a soft brush to remove lint and dust from the bobbin area and around the feed dogs. Do not use liquid cleaners or solvents.

6.2 Needle Replacement

Replace the needle regularly, especially if it becomes bent, dull, or if you notice skipped stitches. Always use needles appropriate for your fabric type.

6.3 General Care

Store the machine in a dry, dust-free environment. When not in use, cover it to prevent dust accumulation. Do not force the machine if it jams; investigate the cause before resuming operation.

7. TROUBLESHOOTING

Problem	Possible Cause	Solution
Thread breaks frequently	Incorrect threading, tension too high, dull/bent needle, poor quality thread.	Re-thread the machine, adjust tension, replace needle, use good quality thread.
Skipped stitches	Bent needle, incorrect needle installation, improper threading.	Replace needle, ensure needle is installed correctly (flat side to back), re-thread.
Loose stitches (top or bottom)	Incorrect thread tension, bobbin incorrectly inserted.	Adjust thread tension dial, re-insert bobbin correctly.
Machine not sewing	Not plugged in, power switch off, foot pedal not connected/pressed.	Check power connection, turn on switch, ensure foot pedal is connected and pressed.

8. SPECIFICATIONS

- **Brand:** Jocca
- **Model Number:** 6652
- **Color:** Green
- **Product Dimensions:** 23 x 13 x 21 cm (9.06 x 5.12 x 8.27 inches)
- **Weight:** 1 kg (2.2 lbs)
- **Voltage:** 220V
- **Power:** 3600 (Unit not specified, typically Watts for sewing machines)
- **Special Features:** Double stitch, portable, anti-slip feet, includes 48 accessories kit.



Figure 8.1: Product dimensions for the Jocca Portable Sewing Machine.

9. WARRANTY AND SUPPORT

For warranty information and customer support, please contact Jocca directly through their official website or the retailer where the product was purchased. Keep your proof of purchase for any warranty claims. Jocca is committed to providing quality products and customer satisfaction. For further assistance or inquiries, refer to the contact details provided with your product packaging or visit the Jocca brand store online.

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