

## Scheppach DM600VARIO

# Scheppach DM600VARIO Wood Lathe Instruction Manual

Model: DM600VARIO

[Instructions](#)   [Components](#)   [Setup](#)   [Operation](#)   [Maintenance](#)   [Introduction](#)   [Safety](#)   [Troubleshooting](#)   [Specifications](#)   [Warranty](#)  
& [Support](#)

## 1. INTRODUCTION

The Scheppach DM600VARIO Wood Lathe is designed for turning wood and soft materials in a home workshop environment. Its compact and lightweight design makes it suitable for small workspaces, offering optimal stability when securely mounted to a workbench. This lathe is ideal for beginners and model makers, allowing for the machining of workpieces up to 60 cm in length and 25 cm in diameter.

This manual provides essential information for the safe assembly, operation, and maintenance of your DM600VARIO wood lathe. Please read it thoroughly before using the machine and keep it for future reference.

## 2. SAFETY INSTRUCTIONS

Always observe basic safety precautions to reduce the risk of fire, electric shock, and personal injury when operating power tools.

### General Safety Warnings:

- **Read the entire manual:** Understand all instructions and warnings before operating the lathe.
- **Work area safety:** Keep your work area clean, well-lit, and free from clutter. Do not operate in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.
- **Electrical safety:** Ensure the power supply matches the specifications on the machine's rating plate. Avoid body contact with earthed or grounded surfaces. Do not expose power tools to rain or wet conditions.
- **Personal safety:** Always wear appropriate personal protective equipment (PPE), including safety glasses, hearing protection, and a dust mask. Do not wear loose clothing, jewelry, or long hair that could get caught in moving parts.
- **Machine stability:** Securely bolt the lathe to a sturdy workbench before use to prevent movement and ensure stable operation.
- **Workpiece security:** Ensure the workpiece is properly secured in the headstock and tailstock or on the

faceplate before starting the lathe.

- **Tool rest adjustment:** Adjust the tool rest close to the workpiece, but not touching it, before starting the machine.
- **Emergency stop:** Familiarize yourself with the location of the ON/OFF switch for quick shutdown in an emergency.

### 3. COMPONENTS OVERVIEW

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The Scheppach DM600VARIO wood lathe consists of several key components that work together to facilitate woodturning operations.



Figure 3.1: Full view of the Scheppach DM600VARIO wood lathe, showing all major components.



Figure 3.2: Close-up of the headstock, featuring the speed control knob and power switch.



Figure 3.3: Close-up of the tailstock, showing the quick-release lever and live center.



Figure 3.4: Close-up of the adjustable tool rest, which supports turning tools during operation.



Figure 3.5: The headstock with the circular faceplate attached, used for mounting irregular workpieces.

## Key Components:

- **Headstock:** Contains the motor, spindle (M18 thread), and speed control. It drives the workpiece.
- **Tailstock:** Supports the opposite end of the workpiece. It features a quick-release lever and a live center.
- **Machine Bed:** The aluminum base on which the headstock, tailstock, and tool rest are mounted and can be adjusted.
- **Tool Rest:** An adjustable support for hand-held turning tools, allowing for precise control during operation.
- **Speed Control Knob:** Located on the headstock, it allows continuous adjustment of the spindle speed.
- **Faceplate:** An 80 mm diameter circular plate with 6 holes, included for mounting irregular workpieces that cannot be held between centers.

## 4. SETUP

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Proper setup is crucial for safe and effective operation of your wood lathe.

### 4.1 Unpacking and Inspection:

1. Carefully remove all components from the packaging.
2. Inspect the machine for any signs of damage that may have occurred during transit. If damage is found, do not operate the machine and contact your supplier.
3. Ensure all listed components and accessories are present.

## 4.2 Mounting the Lathe:

The DM600VARIO must be securely bolted to a stable workbench to ensure optimal stability and reduce vibration during operation.

- Position the lathe on a sturdy, level workbench.
- Use appropriate bolts and washers (included) to fasten the lathe's base to the workbench through the designated mounting holes.
- Ensure all fasteners are tightened securely.

## 4.3 Attaching Components:

1. **Tool Rest:** Slide the tool rest base onto the machine bed and secure it at the desired position using its locking mechanism.
2. **Tailstock:** Slide the tailstock onto the machine bed. It can be moved closer to or further from the headstock and locked into place with its quick-release lever.
3. **Drive Center (Headstock):** Insert the 4-tooth drive center into the headstock spindle.
4. **Live Center (Tailstock):** Insert the live center into the tailstock quill.

## 5. OPERATING INSTRUCTIONS

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Follow these steps for safe and effective woodturning.



Figure 5.1: Operator demonstrating woodturning with the Scheppach DM600VARIO.



Figure 5.2: Top view of the lathe in operation, showing the workpiece and tool rest.

### 5.1 Workpiece Preparation:

- Select a suitable piece of wood, free from knots, cracks, or foreign objects.
- Ensure the workpiece dimensions do not exceed the lathe's capacity (max. 60 cm length, 25 cm diameter).
- Mark the center points on both ends of the workpiece for mounting between centers.

### 5.2 Mounting the Workpiece:

- **Between Centers:** Place one end of the workpiece onto the headstock's 4-tooth drive center. Bring the tailstock forward and engage its live center into the marked center of the workpiece. Lock the tailstock firmly on the machine bed and advance the tailstock quill to apply sufficient pressure to hold the workpiece securely.

- **On Faceplate:** For irregular or short workpieces, attach the workpiece to the 80mm faceplate using screws. Then, screw the faceplate onto the M18 threaded spindle of the headstock.

### 5.3 Adjusting the Tool Rest:

- Position the tool rest as close as possible to the workpiece without touching it.
- Ensure the top of the tool rest is slightly below the center line of the workpiece.
- Lock the tool rest securely in place.

### 5.4 Setting Speed and Operation:

1. **Speed Adjustment:** Use the rotary knob on the headstock to set the desired spindle speed. The variable speed ranges from 800 to 3000 rpm. Start with a lower speed for roughing and larger diameters, increasing as the workpiece becomes balanced and smaller.
2. **Power On:** Press the green 'I' button to start the lathe.
3. **Turning:** With the workpiece rotating, gently bring your turning tool into contact with the workpiece, resting it on the tool rest. Apply steady pressure to remove material.
4. **Power Off:** To stop the lathe, press the red 'O' button.

## 6. MAINTENANCE

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Regular maintenance ensures the longevity and safe operation of your Scheppach DM600VARIO wood lathe.

### General Maintenance Tips:

- **Disconnect Power:** Always unplug the machine from the power supply before performing any maintenance or cleaning.
- **Cleaning:** After each use, clean the machine bed, headstock, tailstock, and tool rest to remove wood dust and chips. Use a brush or compressed air. Do not use solvents that may damage plastic parts.
- **Lubrication:** Periodically apply a light machine oil to the tailstock quill and other moving parts to ensure smooth operation.
- **Check Fasteners:** Regularly check all nuts, bolts, and screws for tightness. Tighten any loose fasteners.
- **Power Cord Inspection:** Inspect the power cord for any signs of damage, cuts, or fraying. Replace damaged cords immediately.
- **Motor Ventilation:** Ensure the motor's ventilation openings are clear of dust and debris to prevent overheating.

## 7. TROUBLESHOOTING

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This section addresses common issues you might encounter with your wood lathe.

Problem	Possible Cause	Solution
Lathe does not start	No power supply Faulty power switch Motor overload protection activated	Check power connection and outlet Contact qualified service personnel Allow motor to cool down, then restart
Excessive vibration	Workpiece unbalanced Lathe not securely mounted Loose components	Re-balance workpiece or reduce speed Ensure lathe is bolted firmly to workbench Check and tighten all fasteners

Problem	Possible Cause	Solution
Unusual noise during operation	Lack of lubrication Worn bearings Foreign object in motor/spindle area	Lubricate moving parts Contact qualified service personnel Disconnect power and inspect for obstructions
Poor turning results (rough surface)	Dull turning tools Incorrect speed setting Improper tool rest position	Sharpen turning tools Adjust speed according to workpiece size and material Adjust tool rest closer to workpiece and at correct height

## 8. SPECIFICATIONS

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Technical data for the Scheppach DM600VARIO Wood Lathe.

Feature	Specification
Manufacturer	Scheppach
Model Number	DM600VARIO (Reference: 5902305901)
Product Dimensions (L x W x H)	98 x 20 x 24 cm
Weight	6.7 kg
Color	Blue
Material (Base)	Aluminum
Power Type	AC (Alternating Current)
Voltage	230 Volts
Power	550 Watts
Spindle Speed (Variable)	800 - 3000 rpm
Spindle Thread	M18 x 1.5
Max. Workpiece Length	60 cm
Max. Workpiece Diameter	25 cm
Sound Level	86.6 Decibels
Cord Length	3000 mm
Included Components	Lathe machine, 80mm faceplate, 2 flat wrenches, mounting hardware
Country of Origin	China

## 9. WARRANTY AND SUPPORT

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For warranty information and customer support, please refer to the documentation provided with your purchase or

visit the official Scheppach website. Keep your proof of purchase for any warranty claims.

**Spare Parts Availability:** Spare parts for this model are generally available for up to 7 years from the date of purchase.

For technical assistance or service, please contact Scheppach customer service or an authorized service center.