PHI VILLA 5PCS-37x37 Table

PHI VILLA 5-Piece Patio Dining Set Instruction Manual

Model: 5PCS-37x37 Table

1. Introduction

Thank you for choosing the PHI VILLA 5-Piece Patio Dining Set. This manual provides essential information for the safe assembly, operation, and maintenance of your new outdoor furniture. Please read these instructions carefully before assembly and retain them for future reference.



Image 1.1: The PHI VILLA 5-Piece Patio Dining Set, featuring a square table and four wicker chairs with blue cushions.

2. Safety Information

To ensure safe use and prevent injury or damage, please observe the following safety guidelines:

- Always assemble the product on a soft, clean surface to prevent scratches.
- Ensure all bolts, screws, and knobs are securely tightened before use. Periodically check and re-tighten as necessary.
- Do not stand or jump on the table or chairs.
- Keep children away from the assembly area. Small parts can be a choking hazard.
- Do not place hot items directly on the table surface without protection.
- Use caution when moving the furniture to avoid pinching fingers or damaging the product.
- This set is designed for outdoor use. Prolonged exposure to extreme weather conditions may affect its lifespan.

3. Package Contents

Before beginning assembly, verify that all components listed below are present and undamaged. If any parts are missing or damaged, please contact customer support.

- 1 x Square Metal Dining Table (37" x 37")
- 4 x Rattan Wicker Chairs

- 4 x Seat Cushions
- Hardware Pack (bolts, washers, nuts, Allen wrench)
- Instruction Manual



Image 3.1: Detailed dimensions and package contents for the dining table and chairs.

4. Setup and Assembly

Assembly is required for this dining set. It is recommended to have two people for easier assembly. All necessary hardware and tools are included.

4.1 General Assembly Tips

- Lay out all parts on a soft, non-abrasive surface (e.g., carpet or cardboard) to prevent scratches.
- Do not fully tighten any bolts until all components are loosely assembled. This allows for easier alignment.

- Refer to the included instruction manual for step-by-step diagrams specific to your set.
- Ensure all connections are secure before using the furniture.

4.2 Table Assembly

1. Attach the table legs to the tabletop using the provided bolts and washers.
2. Secure any crossbars or support structures between the legs.
3. Once all parts are aligned, gradually tighten all bolts evenly.

4.3 Chair Assembly

1. Connect the chair back to the seat frame.
2. Attach the chair legs to the seat frame.
3. Secure the armrests (if applicable) to the chair frame.
4. Ensure all parts are aligned before fully tightening the bolts.
5. Place the seat cushions on the assembled chairs.



Image 4.1: The robust interior steel frame of the wicker chairs, designed for durability.

5. Operating Instructions (Usage)

Your PHI VILLA Patio Dining Set is designed for comfortable outdoor dining and relaxation.

- **Table Use:** The 37-inch square metal table provides ample space for meals, drinks, or decorative items. It features an umbrella hole in the center, allowing you to add a patio umbrella for shade (umbrella and base sold separately).
- **Chair Use:** The rattan wicker chairs with cushions offer comfortable seating for four individuals. The extra-wide seats are designed for enhanced comfort.
- **Placement:** Position the dining set on a flat, stable surface in your deck, yard, or porch area.



Image 5.1: The dining set arranged on a patio, demonstrating its use with an optional umbrella.

6. Maintenance

Proper care will extend the life and appearance of your patio dining set.

- **Cleaning:** Wipe down the metal table and rattan chairs with a damp cloth and mild soap. Avoid harsh chemicals or abrasive cleaners, which can damage the finish.
- **Cushion Care:** The seat cushions are removable. Spot clean with a mild detergent and water. Allow to air dry completely. Store cushions indoors during inclement weather or when not in use to prolong their lifespan.
- **Rust Prevention:** The metal table features an E-coating and powder-coated finish for enhanced rust and weather resistance. While designed for outdoor use, storing the set under cover during harsh weather conditions (heavy rain, snow, extreme temperatures) is recommended to maintain its condition.
- **Inspection:** Periodically check all bolts and connections to ensure they remain tight. Re-tighten as needed.



Image 6.1: The table's surface demonstrating its waterproof and durable properties.

Image 6.2: Explanation of the E-coating and powder-coating technology used for rust resistance.

7. Troubleshooting

If you encounter any issues with your PHI VILLA Patio Dining Set, please refer to the following common solutions:

Problem	Possible Cause	Solution
Wobbly table or chairs	Loose bolts; uneven surface	Check and tighten all assembly bolts. Ensure the furniture is on a flat, level surface. Adjust skid-resistant feet if present.

Problem	Possible Cause	Solution
Difficulty during assembly	Bolts overtightened prematurely; misaligned parts	Loosen all bolts, realign components, then gradually tighten all bolts evenly. Do not fully tighten until all parts are in place.
Rust spots appearing	Prolonged exposure to moisture; damage to protective coating	Clean affected area, sand lightly if necessary, and apply rust-inhibiting paint. Store furniture under cover during harsh weather.
Missing parts or hardware	Packaging error	Contact PHI VILLA customer support with your purchase details for replacement parts.

8. Specifications

- **Brand:** PHI VILLA
- **Model:** 5PCS-37x37 Table
- **ASIN:** B08B5YM18P
- **Material:** Metal (Table), Rattan Wicker (Chairs)
- **Table Dimensions:** 37" L x 37" W x 28" H
- **Chair Dimensions:** Approximately 24.4" L x 23.8" W x 34.4" H (refer to Image 3.1 for detailed measurements)
- **Table Features:** Square shape, slat metal tabletop, umbrella hole, E-coating and powder-coated finish, skid-resistant feet.
- **Chair Features:** Hand-woven weather-resistant rattan, UV & fade resistant, reinforced metal legs, includes seat cushions.
- **Weight Capacity (Chair):** 300 lbs
- **Product Care:** Wipe with damp cloth

9. Warranty and Support

PHI VILLA is committed to providing quality products. For specific warranty details, please refer to the documentation included with your purchase or contact PHI VILLA customer service directly.
If you have any questions, require replacement parts, or need assistance with assembly or troubleshooting, please contact PHI VILLA customer support. Please have your model number (5PCS-37x37 Table) and ASIN (B08B5YM18P) ready when contacting support.
You can visit the official PHI VILLA store on Amazon for more information:PHI VILLA Store

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