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## AURLANE PACM023

# AURLANE PACM023 Structura P023 Bathroom Furniture Instruction Manual

## INTRODUCTION

This manual provides detailed instructions for the assembly, operation, and maintenance of your AURLANE PACM023 Structura P023 Bathroom Furniture. Please read these instructions carefully before installation and use to ensure proper function and longevity of your product. Keep this manual for future reference.

## SAFETY INFORMATION

- Always ensure the furniture is securely mounted to a stable wall to prevent tipping.
- Do not overload drawers or shelves.
- Keep small parts away from children during assembly.
- Use appropriate tools and follow all local building and plumbing codes during installation.
- Avoid using abrasive cleaners or harsh chemicals on any surface of the furniture.

## PACKAGE CONTENTS

Before beginning assembly, verify that all components listed below are present and undamaged:

- Bathroom Cabinet (MDF and matt white melamine box)
- Two (2) Matt Black Drawers (MDF facade)
- White Resin Washbasin with overflow
- Matt Black Lacquered Aluminum Legs
- Matt Black Lacquered Aluminum Frame Mirror with shelf
- Assembly Hardware (screws, brackets, etc.)

**Note:** Taps and plumbing fixtures are not included and must be purchased separately.

## SETUP AND ASSEMBLY

Assembly requires basic tools such as a screwdriver, wrench, and drill. It is recommended that two people perform the assembly.

## Step 1: Unpack and Inspect

Carefully remove all components from the packaging. Lay them out on a clean, soft surface to prevent scratches. Inspect all parts for any damage. If any parts are missing or damaged, do not proceed with assembly and contact customer support.

## Step 2: Assemble the Cabinet Frame

Attach the matt black lacquered aluminum legs to the main cabinet body. Ensure all connections are secure. Refer to the diagram for correct orientation.





Image: The cabinet frame with attached legs, showing the overall structure before basin and drawers are installed.

### **Step 3: Install the Drawers**

Slide the two matt black drawers into the cabinet. The drawers feature full opening and progressive closing mechanisms. Ensure they slide smoothly and close softly.

### **Step 4: Place the Washbasin**

Carefully place the white resin washbasin onto the top of the cabinet. Ensure it is properly aligned and level. Apply a silicone sealant around the edges of the basin where it meets the cabinet to prevent water ingress, if desired (sealant not included).

### **Step 5: Mount the Mirror**

Mount the matt black lacquered aluminum frame mirror to the wall above the washbasin using appropriate wall anchors and screws (not included, choose based on wall type). Ensure the mirror is level and securely fastened. The mirror includes a small shelf for convenience.

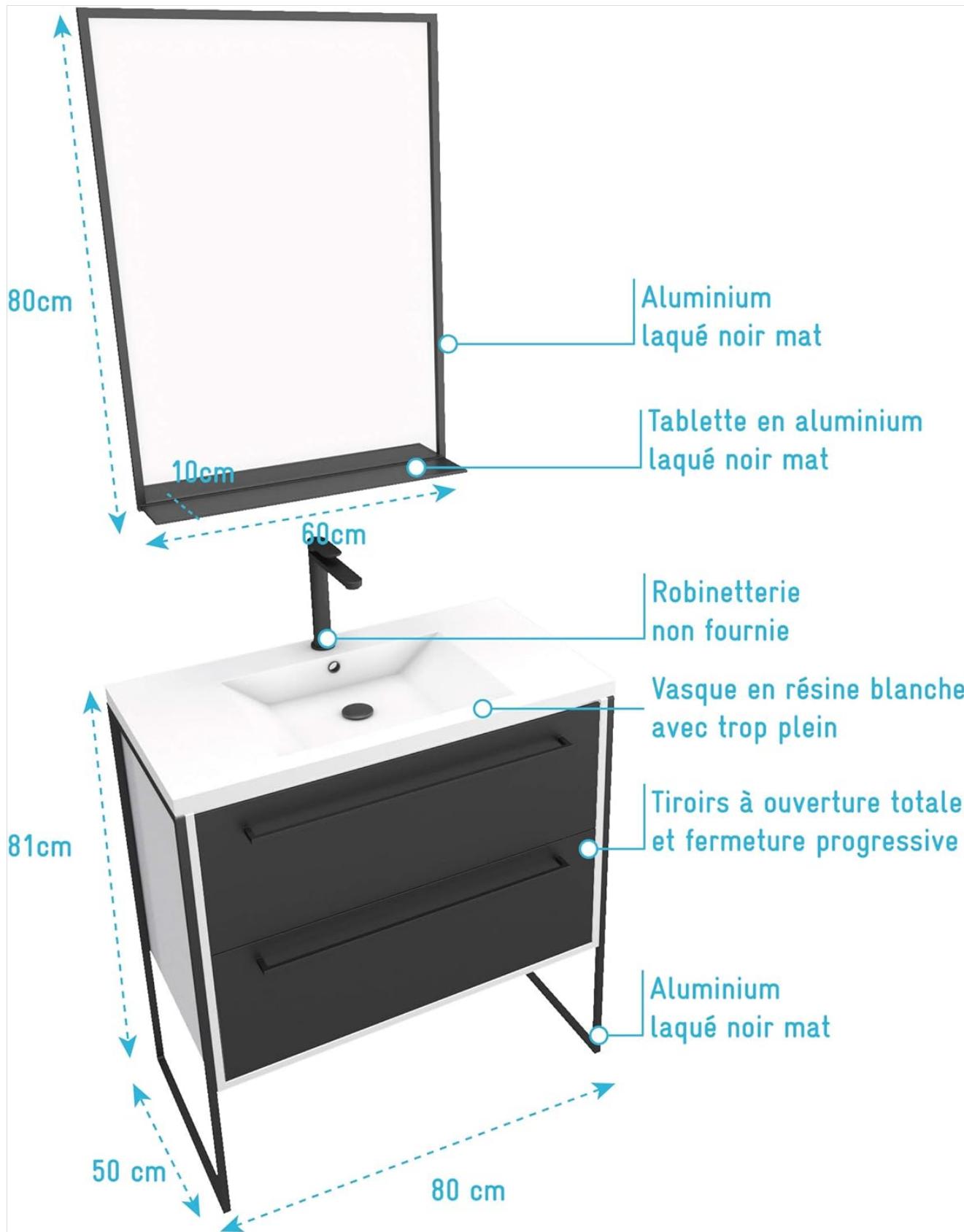


Image: Diagram showing the overall dimensions of the furniture and mirror. Cabinet: 80 cm (width) x 50 cm (depth) x 81 cm (height). Mirror: 80 cm (height) x 60 cm (width) x 10 cm (shelf depth). Labels indicate: Matt black lacquered aluminum (mirror frame, shelf, legs), white resin basin with overflow, full opening and progressive closing drawers. Taps are not supplied.

### Step 6: Install Taps and Plumbing

Install your chosen taps and connect the plumbing to the washbasin. Ensure all connections are watertight. Test for leaks before regular use.



Image: The AURLANE PACM023 bathroom furniture fully assembled and installed, showcasing the white basin, matt black drawers, and mirror with a shelf. Accessories are shown for illustrative purposes.

## OPERATING INSTRUCTIONS

The AURLANE PACM023 bathroom furniture is designed for daily use in a bathroom environment.

- Drawers:** The two matt black drawers feature a full opening mechanism for easy access to contents and a progressive (soft-close) closing system to prevent slamming and extend product life. Pull gently to open and push gently to close.
- Washbasin:** The white resin basin includes an overflow feature to prevent accidental spills. Ensure the overflow is kept clear of debris.
- Mirror:** The mirror provides a clear reflection and includes a small integrated shelf for light items such as toiletries or decorative objects. Do not place heavy items on the shelf.

## MAINTENANCE AND CARE

Regular cleaning and proper care will help maintain the appearance and functionality of your bathroom furniture.

- **Cabinet and Drawers (MDF & Melamine):** Wipe surfaces with a soft, damp cloth and a mild, non-abrasive cleaner. Dry immediately with a clean cloth to prevent water spots or damage.
- **Washbasin (Resin):** Clean with a soft cloth and a non-abrasive bathroom cleaner. Avoid harsh chemicals, scouring pads, or abrasive powders that can scratch the surface.
- **Aluminum Components (Legs, Mirror Frame, Shelf):** Clean with a soft, damp cloth. Avoid acidic or alkaline cleaners that can damage the finish.
- **Mirror:** Use a standard glass cleaner and a lint-free cloth. Spray cleaner onto the cloth, not directly onto the mirror, to prevent liquid from seeping behind the frame.
- **General:** Promptly wipe up any water spills to prevent moisture damage, especially on wooden components. Periodically check all screws and fittings for tightness and re-tighten if necessary.

## TROUBLESHOOTING

If you encounter any issues with your AURLANE PACM023 bathroom furniture, refer to the following common problems and solutions:

Problem	Possible Cause	Solution
Drawers do not close softly.	Soft-close mechanism obstructed or damaged.	Check for obstructions in the drawer slides. Ensure drawers are not overloaded. If mechanism is damaged, contact support.
Water leakage around basin.	Improperly sealed basin or loose plumbing connections.	Check plumbing connections for tightness. Apply silicone sealant around the basin edge if not already done or if existing sealant is compromised.
Mirror appears wobbly.	Insecure wall mounting.	Ensure wall anchors and screws are appropriate for your wall type and are securely fastened. Re-tighten mounting hardware.
Cabinet feels unstable.	Legs not properly tightened or uneven floor.	Check and tighten all leg connections. Use shims under legs if the floor is uneven to stabilize the cabinet.

## SPECIFICATIONS

Feature	Detail
Model Number	PACM023
Brand	AURLANE
Material	MDF, Melamine, Aluminum, Resin
Color	Black / White
Furniture Dimensions (W x D x H)	80 x 50 x 81 cm (31.5 x 19.69 x 31.89 inches)

Feature	Detail
Washbasin Dimensions (W x D)	80 x 50 cm (31.5 x 19.69 inches)
Washbasin Thickness	4 cm (1.57 inches)
Mirror Dimensions (H x W x Shelf D)	80 x 60 x 10 cm (31.5 x 23.62 x 3.94 inches)
Item Weight	14 kg (30.8 pounds)
Assembly Required	Yes

## WARRANTY INFORMATION

Specific warranty details for the AURLANE PACM023 Structura P023 Bathroom Furniture are not provided in this manual. Please refer to your purchase documentation or contact the retailer or manufacturer directly for information regarding warranty coverage and terms.

## CUSTOMER SUPPORT

For further assistance, technical support, or to inquire about replacement parts, please contact the retailer where you purchased this product or visit the official AURLANE website for contact information.