CHULUX PC603

CHULUX Blender 6-Blade Base Replacement and Gasket Rubber Instruction Manual

Model: PC603

Product Overview Compatibility Package Contents Safety Information Setup & Installation Operation Maintenance & Cleaning Troubleshooting Specifications Warranty & Support

1. Product Overview

This product is a replacement 6-blade base and gasket rubber designed for specific CHULUX Smoothie Bullet Blender models. It is constructed from food-grade BPA plastic and features high-strength stainless steel blades. The integrated rubber gasket is designed to prevent leaks during operation.

2. Compatibility

This replacement blade base and gasket are specifically designed for use with the**CHULUX Smoothie Bullet Blender model PC603 (also known as CL-US-BL1802)**. Ensure your blender model matches this specification for proper fit and function.



Image 2.1: The replacement blade base shown next to a CHULUX Bullet Blender model PC603, indicating compatibility.

3. Package Contents

The package includes the following components:

- 1x 6-Fins Blade Assembly
- 1x Silicone Gasket (pre-installed or separate)



Image 3.1: Underside view of the 6-fin blade assembly, showing the motor coupling and gasket seating area.

4. Safety Information

Important Safety Precautions:

- **Gasket Inspection:** Prior to each use, carefully inspect the gasket to ensure it is not damaged, torn, or improperly seated. A damaged or misplaced gasket can lead to leaks.
- **Proper Seating:** Ensure the gasket is completely and securely seated within the cross blade unit before attaching it to the blender cup.
- **Overheating Prevention:** To prevent motor overheating, do not operate the blender continuously for more than 1 minute. After 1 minute of continuous blending, stop the appliance for 5 minutes to allow it to cool down. After 5 such cycles, allow the appliance to rest for a longer period to cool completely.
- **Blade Sharpness:** The blades are sharp. Handle the blade assembly with extreme care to avoid injury.
- **Child Safety:** Keep the blender and its components out of reach of children.



Image 4.1: Diagram highlighting the safety locker mechanism and shock absorption pad on the blender base, crucial for secure operation.

5. Setup & Installation

Follow these steps to replace the blade base and gasket:

1. **Unplug the Blender:** Always ensure the blender is unplugged from the power outlet before handling any components.
2. **Remove Old Blade Assembly:** If replacing an existing blade, unscrew the old blade assembly from the blender cup.
3. **Inspect Gasket:** If the gasket is separate, carefully place the silicone gasket into the groove on the new 6-fin blade assembly. Ensure it is seated evenly and securely. If the gasket is pre-installed, verify its position.
4. **Attach New Blade Assembly:** Place your ingredients into the blender cup. Screw the new 6-fin blade assembly onto the open end of the blender cup. Turn clockwise until it is tightly secured.
5. **Secure to Motor Base:** Invert the blender cup with the attached blade assembly and place it onto the blender's motor base. Twist the cup clockwise until it locks into place. Ensure the safety locker mechanism engages.
6. **Verify Stability:** Gently shake the assembled unit to ensure all parts are securely connected before plugging in and operating.

6. Operation

Once the blade assembly is securely installed, you can use your CHULUX Smoothie Bullet Blender for various blending tasks.

- **Versatile Blending:** This 6-blade assembly is suitable for chopping, grating, mixing, and blending a variety of foods.
- **Recommended Uses:** Ideal for preparing smoothies, sorbets, frozen drinks, baby food, milkshakes, and processing ingredients like onions, cheeses, and meats.
- **Blending Time:** Adhere to the safety guidelines regarding continuous operation (maximum 1 minute) to prevent overheating.



Image 6.1: The 6-blade base shown alongside visual examples of its blending capabilities, including smoothies, baby food, milkshakes, and fruit juice.

7. Maintenance & Cleaning

Regular cleaning ensures hygiene and prolongs the life of your blade assembly.

Cleaning Methods:

1. **Disassemble and Rinse:**
   Unplug the blender. Unscrew the blade assembly from the blender cup. Carefully remove the gasket. Rinse all disassembled parts (blade assembly, gasket, and cup) directly under running water. Use a brush if necessary to remove food residue from the blades. Ensure all soap residue is thoroughly rinsed off.

2. **Quick Clean (Blending Method):**
   After use, fill the blender cup with warm water and add a drop of dish soap. Attach the blade assembly and secure it to the motor base. Blend for 3-5 seconds. Discard the soapy water and rinse the cup and blade assembly thoroughly with clean water.

After cleaning, allow all parts to air dry completely before reassembling or storing.



Image 7.1: Visual guide demonstrating two effective ways to clean the blender components: manual rinsing of disassembled parts and a quick blend with water.

8. Troubleshooting

Problem	Possible Cause	Solution
Blender leaks during operation.	Gasket is damaged, missing, or improperly seated. Blade assembly not tightened sufficiently.	Unplug the blender. Inspect the gasket for damage and ensure it is correctly seated in the blade assembly. Tighten the blade assembly securely onto the blender cup.

Problem	Possible Cause	Solution
Blender stops working or smells burnt.	Motor overheating due to continuous operation.	Unplug the blender immediately. Allow the motor to cool down for at least 5 minutes. Refer to the "Safety Information" section for overheating prevention guidelines.
Blade does not spin.	Blender cup not properly locked onto the motor base. Too much content or ingredients are too large.	Ensure the blender cup with blade assembly is twisted clockwise until it securely locks into the motor base. Reduce the amount of ingredients or cut larger items into smaller pieces.

9. Specifications

- **Product Type:** 6-Blade Base Replacement and Gasket Rubber
- **Material:** Food-grade BPA plastic, high-strength stainless steel blades
- **Compatibility:** CHULUX Smoothie Bullet Blender Model PC603 (CL-US-BL1802)
- **Package Dimensions:** 4.72 x 4.57 x 3.27 inches
- **Item Weight:** 9.5 ounces
- **ASIN:** B089GY7W8L
- **Date First Available:** June 1, 2020

10. Warranty & Support

CHULUX provides satisfactory service to all customers. If you encounter any problems during the use of this product, please contact CHULUX customer support for assistance. Refer to your original blender manual or the CHULUX official website for specific warranty details and contact information.
For further assistance, please visit the CHULUX Store on Amazon.

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