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› Raptor Series 2001-0052BT 5-inch Oval Running Boards Instruction Manual

Raptor Series 2001-0052BT

Raptor Series 2001-0052BT 5-inch Oval Running Boards Instruction Manual

1. INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of your Raptor Series 2001-0052BT 5-inch Oval Running Boards. Please read all instructions carefully before beginning installation to ensure proper fitment and safe use.

2. PRODUCT OVERVIEW

The Raptor Series 5-inch Oval Running Boards are designed to provide a secure and convenient step for accessing your truck. Key features include:

- **Oval Style Design:** Features a wide 5-inch step area with slip-resistant step pads for enhanced safety.
- **Angled End Caps:** Modernized angled end caps provide a stylish appearance and offer protection against road debris.
- **Durable Construction:** Constructed from strong, lightweight, corrosion-resistant aircraft-grade aluminum with a highly durable black powder coat finish. This material offers superior rust and corrosion resistance compared to steel, contributing to better fuel efficiency.
- **Optimal Fit:** A custom slide track bracket and board installation system allows for forward or backward adjustment of the running boards to achieve the ideal step location.
- **High Weight Rating:** Each side is rated to support up to 400 pounds.



Figure 2.1 : Close-up view of the slip-resistant step pad on the running board.



Figure 2.2: The Raptor Series logo displayed on the running board.



Figure 2.3: Close-up of the unique angled end cap design.

3. PACKAGE CONTENTS

Verify that all components are present before beginning installation. The package includes:

- Two (2) Running Boards
- Mounting Brackets
- Installation Hardware Kit

Note: The product ships in two separate boxes.



☒ Brackets Included

Figure 3.1: Example of the bracket kit packaging.

4. COMPATIBILITY

These 5-inch Oval-Style truck running boards are compatible with the following vehicles:

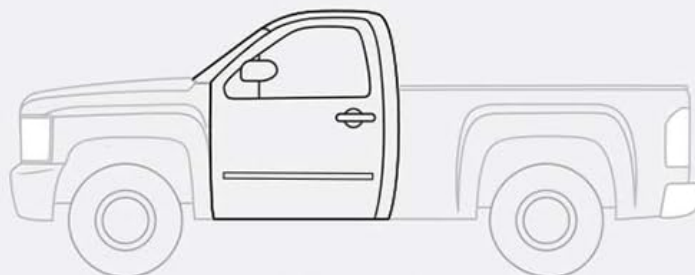
- 2019-2026 Chevrolet Silverado 1500 Crew Cab
- 2020-2026 Chevrolet Silverado 2500/3500 HD Crew Cab
- 2019-2026 GMC Sierra 1500 Crew Cab
- 2020-2026 GMC Sierra 2500/3500 HD Crew Cab

Important: This product is designed specifically for Crew Cab models (4 full-size doors). Please verify your truck's cab type before installation.

ONLY FIT CREW CAB AS THE SELECTED ONE ✓



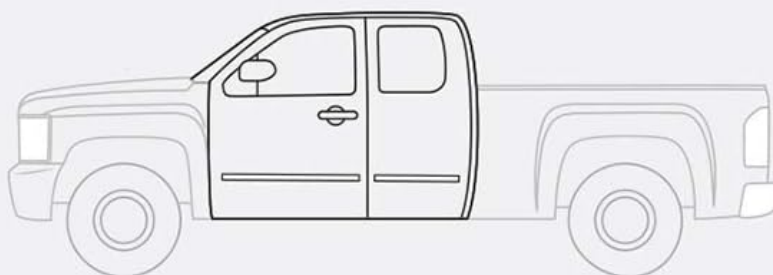
REGULAR CAB



(2 Doors Only)



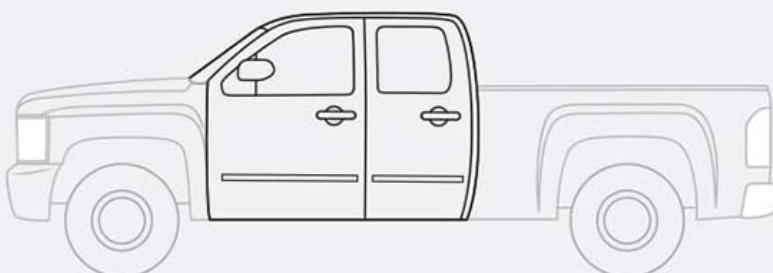
**ON/BEFORE 2013
EXTENDED CAB**



(2 Full-Size Front Doors & 2 Suicided Rear Doors)



**2014-UP
DOUBLE CAB**

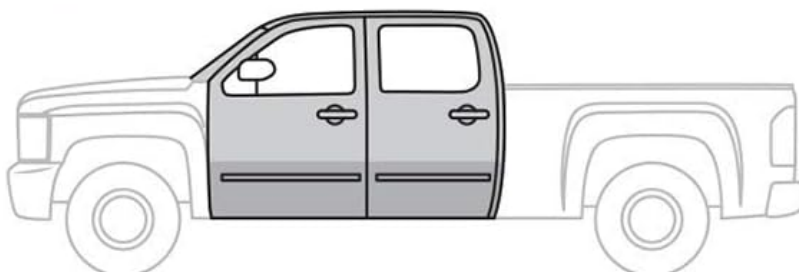


(2 Full-Size Front Doors & 2 Narrower Rear Doors)

Before ordering, please check with your dealer to make sure your truck is with CREW CAB, **NOT DOUBLE CAB**



CREW CAB



(4 Full-Size Doors)

Figure 4.1: Cab type compatibility diagram, showing the required Crew Cab configuration.

5. INSTALLATION INSTRUCTIONS

Installation of these running boards is a no-drill application, utilizing existing factory mounting points on the rocker panel. Follow these general steps:

1. **Prepare Vehicle:** Park the vehicle on a level surface and engage the parking brake.
2. **Identify Mounting Points:** Locate the factory mounting points along the rocker panel of your truck.
3. **Attach Brackets:** Secure the heavy-duty powder-coated steel brackets to the factory mounting points using the provided hardware. Do not fully tighten at this stage.
4. **Mount Running Boards:** Attach the running boards to the installed brackets. The custom slide track system allows for adjustment of the board's position. Adjust to your desired location.
5. **Tighten Hardware:** Once the boards are correctly positioned, securely tighten all nuts and bolts. Ensure all connections are firm.
6. **Final Check:** Verify that both running boards are securely mounted and stable before use.



Figure 5.1: Raptor Series running boards installed on a blue truck.



Figure 5.2: Raptor Series running boards installed on a white truck.

Video 5.1: Official product video demonstrating the Raptor Series 5-inch Black Slide Track Oval Step Running Boards, highlighting features and installation. This video is provided by the seller.

Video 5.2: Official product video showcasing the Raptor Series 5-inch Black Tread Step Running Boards, demonstrating their features and ease of use. This video is provided by the seller.

6. OPERATION

To use the running boards, simply step onto the slip-resistant pads when entering or exiting your vehicle. The boards are designed to provide a stable and secure platform. Ensure that the weight limit of 400 pounds per side is not exceeded.



Figure 6.1: Demonstrating stepping onto the running board.

7. MAINTENANCE

Regular maintenance will help prolong the life and appearance of your running boards:

- **Cleaning:** Clean the running boards regularly with mild soap and water. Avoid abrasive cleaners or harsh chemicals that could damage the powder coat finish.
- **Inspection:** Periodically inspect all mounting hardware for tightness. Re-tighten any loose bolts to ensure the boards remain secure.
- **Damage Check:** Inspect for any signs of damage, such as cracks, bends, or excessive wear on the step pads. Address any issues promptly.

8. TROUBLESHOOTING

If you encounter any issues with your running boards, consider the following:

- **Loose Boards:** If the running boards feel loose or unstable, re-check all mounting hardware and tighten as necessary.
- **Unusual Noises:** Squeaking or rattling may indicate loose components. Inspect all attachment points and ensure proper installation.
- **Difficulty Stepping:** Ensure the step pads are clean and free of debris that could reduce grip.

For persistent issues, refer to the warranty and support section.

9. SPECIFICATIONS

Attribute	Detail
Model Number	2001-0052BT
Brand	Raptor Series
Color	Black
Material	Aluminum
Exterior Finish	Textured, Powder-Coated
Item Dimensions (L x W x H)	86 x 5 x 2 inches
Item Weight	26 Pounds
Weight Limit	400 Pounds (per side)
Number of Items	2 (boards)
Compatible Vehicle Type	Truck (Crew Cab specific)
Automotive Fit Type	Vehicle Specific Fit
Included Components	Two boards, mounting brackets, install hardware

10. WARRANTY AND SUPPORT

Raptor Series provides the following warranty for this product:

- **Finish:** 10-year warranty
- **Structure:** Limited Lifetime Warranty

For warranty claims, technical assistance, or any product-related inquiries, please contact Raptor Series customer support directly. Keep your purchase receipt as proof of purchase.

ASK A QUESTION ABOUT THIS MANUAL

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After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

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