

## APS IA-TIIT058B

# APS Aluminum Drop Steps Running Boards

MODEL: IA-TIIT058B

## 1. Product Overview

These APS Aluminum Drop Steps Running Boards are designed to provide a convenient and secure step for accessing your vehicle. Constructed from durable aluminum with a matte black powder-coated finish, they offer both functionality and an enhanced aesthetic.

**Compatibility:** This product is specifically designed for **Toyota Tacoma Double Cab/Crew Cab models from 2005 to 2023**. It is not compatible with Regular Cab or Access Cab configurations.



**THIS PRODUCT IS DESIGNED TO FIT THE MODEL HIGHLIGHTED IN GREEN**

Double Cab (4 Full-Size Doors)



Regular Cab  
(2 Full-Size Doors Only)



Access Cab  
(2 Full-Size Doors and 2 Half Size Rear Doors )



Image: Compatibility diagram showing the running boards fit only Double Cab (4 full-size doors) Toyota Tacoma models.

## 2. Package Contents

Please verify that all components are present before beginning installation:

- Set of Running Boards (2 units)
- Mounting Brackets
- Installation Hardware
- Instruction Manual (this document)

## 3. Setup and Installation

Installation of these running boards is designed to be straightforward with no drilling required for most applications. All necessary mounting hardware is included.

1. **Preparation:** Park your vehicle on a level surface and engage the parking brake. It is recommended to have a second person assist with the installation to ensure proper alignment and safety.
2. **Thread Cleaning:** Before attaching the brackets, it is highly recommended to clean out the factory threaded holes on your truck's frame. An M8x1.25 tap can be used to clear any debris or rust, which will significantly ease the installation of bolts.
3. **Bracket Installation:** Attach the mounting brackets to the designated points on your vehicle's frame using the provided hardware. Do not fully tighten bolts at this stage.
4. **Running Board Attachment:** Carefully position the running boards onto the installed brackets. Secure them with the remaining hardware, ensuring proper alignment and spacing.
5. **Final Tightening:** Once both running boards are correctly aligned, progressively tighten all bolts to the manufacturer's specifications. Double-check all connections for security.



**6.5"**  
**Wide**

Image: Installed running boards on a white Toyota Tacoma, demonstrating the final appearance.



## Automatic Robot Welding

Image: Robotic welding in the manufacturing process, highlighting precision and quality construction.

### 4. Operating Instructions

These running boards are designed for daily use, providing a stable and secure step into and out of your vehicle. Each running board has a maximum weight capacity of **500 lbs (226 kg)**. Ensure that the weight limit is not exceeded to maintain safety and product integrity.

- Always step onto the running board with caution, especially in wet or icy conditions.
- Ensure your footwear has adequate grip on the non-skid step surface.
- Avoid jumping onto the running boards or using them for purposes other than stepping into the vehicle.





Image: A child demonstrating the ease of access provided by the running board.

## 5. Maintenance

Regular maintenance will help prolong the life and appearance of your running boards.

- **Cleaning:** Wash the running boards regularly with mild soap and water to remove dirt, road salt, and other contaminants. Avoid abrasive cleaners or harsh chemicals that could damage the powder-coated finish.
- **Inspection:** Periodically inspect all mounting hardware for tightness. Re-tighten any loose bolts to prevent rattling or instability. Check the running board surface for any signs of wear, damage, or corrosion.
- **Finish Care:** While the product features an anti-corrosion primer and powder coating, prolonged exposure to harsh environmental conditions (e.g., road salt, extreme UV) can affect the finish over time. Address any chips or scratches promptly to prevent moisture ingress and potential corrosion.

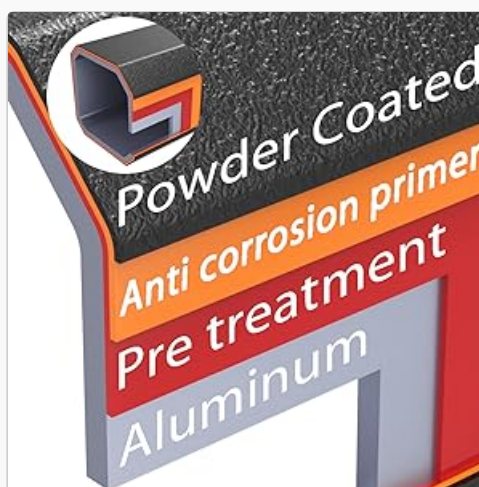


Image: Diagram showing the protective layers: Aluminum base, Pre-treatment, Anti-corrosion primer, and Powder Coating.

## 6. Troubleshooting

If you encounter any issues with your running boards, consider the following:

- **Loose or Rattling Boards:** Check all mounting bolts and ensure they are securely tightened. Over time, vibrations can cause bolts to loosen.
- **Paint Flaking or Corrosion:** While designed for durability, environmental factors can impact the finish. Ensure regular cleaning and inspection, especially in areas exposed to road salt or harsh weather. Minor chips can be touched up to prevent further damage.
- **Difficulty with Installation:** Re-verify vehicle compatibility. Ensure all factory threads are clean and free of obstruction. A second person can greatly assist with alignment during installation.

## 7. Specifications

Feature	Specification
Model Number	IA-TIIT058B
Brand	APS
Material	Aluminum, Stainless Steel
Exterior Finish	Matte Black Powder Coated Finish
Dimensions (L x W x H)	79 x 6.5 x 6 inches (approx.)
Weight Limit	500 Pounds (226 kg)
Vehicle Service Type	Truck (Toyota Tacoma Double Cab/Crew Cab)
Item Weight	36 pounds (approx.)

- Durable Structure
- Exquisite Workmanship
- Superior Quality

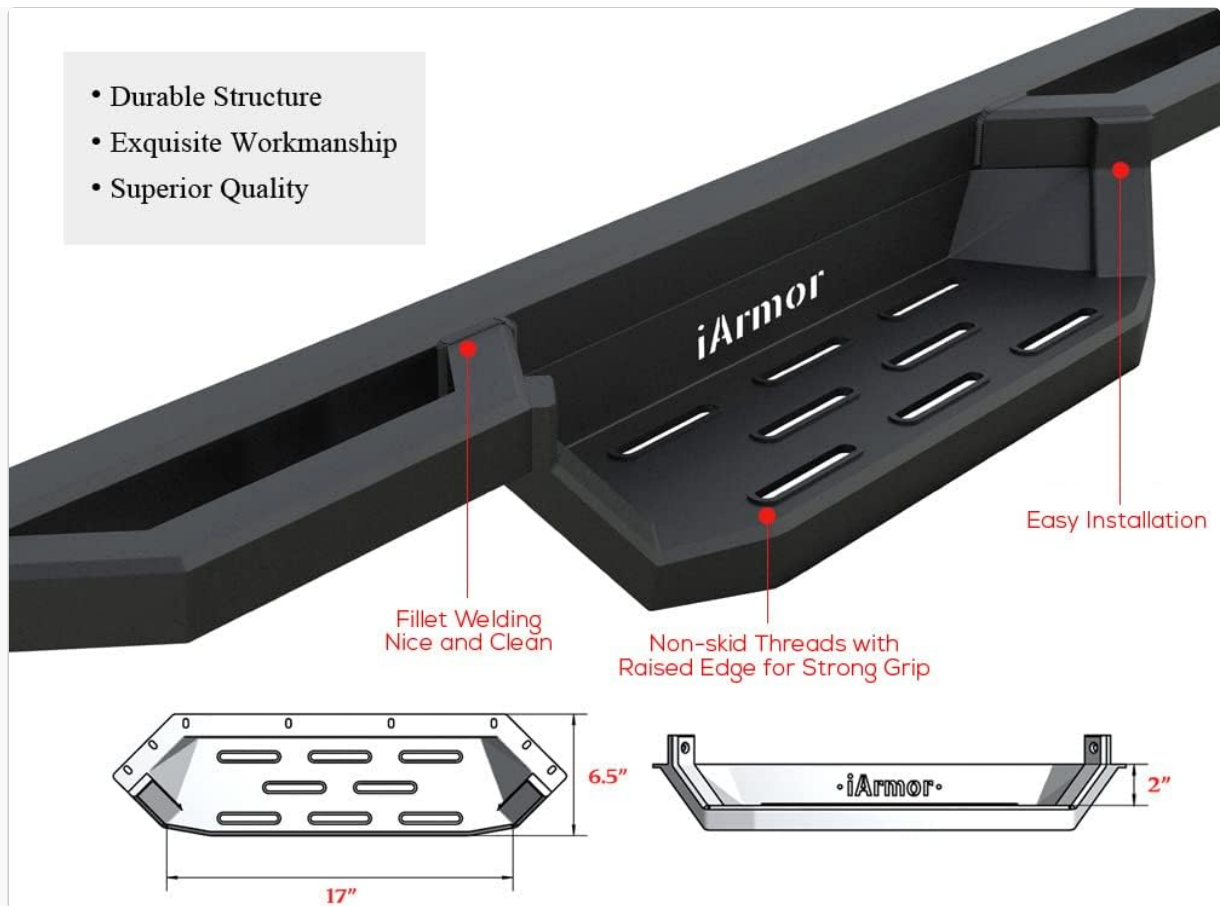


Image: Detailed view of the running board highlighting key features and approximate dimensions.

## 8. Warranty Information

This product comes with a **Limited 5-Year Warranty** against manufacturing defects. This warranty covers defects in materials and workmanship under normal use and service. It does not cover damage resulting from improper installation, accidents, misuse, abuse, neglect, normal wear and tear, or unauthorized modifications.

Please retain your proof of purchase for warranty claims.

## 9. Customer Support

For technical assistance, warranty claims, or any questions regarding your APS Aluminum Drop Steps Running Boards, please contact the manufacturer or your point of purchase. Have your model number (IA-TIIT058B) and proof of purchase ready when contacting support.