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## Impex BL-315A

# Impex BL-315A 550W Juicer Mixer Grinder

Instruction Manual

## INTRODUCTION

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Thank you for purchasing the Impex BL-315A 550W Juicer Mixer Grinder. This appliance is designed to simplify your kitchen tasks, offering efficient juicing, mixing, and grinding capabilities. To ensure safe and optimal performance, please read this instruction manual thoroughly before first use and retain it for future reference.

## PRODUCT COMPONENTS

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The Impex BL-315A Juicer Mixer Grinder comes with the following components:

- Main Motor Unit
- Stainless Steel Jars (various sizes for different functions)
- Unbreakable Polypropylene Lids
- Specially Designed Sharp Blades (pre-fitted in jars)
- User Manual (this document)
- Warranty Card





Image: The main motor unit of the Impex BL-315A Juicer Mixer Grinder with one stainless steel jar attached.



Image: A set of three stainless steel jars of varying capacities, designed for different processing needs with the mixer grinder.



Image: A top-down view showing the sharp, specially designed blades inside the stainless steel jars, crucial for efficient grinding and mixing.

## SAFETY INSTRUCTIONS

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Always follow basic safety precautions when using electrical appliances to reduce the risk of fire, electric shock, and injury.

- Read all instructions before operating the appliance.
- Do not immerse the motor unit in water or any other liquid.
- Ensure the voltage indicated on the appliance matches your local mains voltage before connecting.
- Keep hands and utensils away from moving blades during operation to prevent injury.
- Always unplug the appliance from the power outlet when not in use, before assembling or disassembling parts, and before cleaning.
- Do not operate any appliance with a damaged cord or plug, or after the appliance malfunctions or has been damaged in any manner.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental

capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

- The appliance features an automatic cut-off mechanism to protect against electrical overcurrent. If this activates, unplug the unit and allow it to cool before restarting.

## SETUP

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Before first use, unpack all components and ensure they are clean. Wash the jars and lids with warm soapy water, rinse thoroughly, and dry. Wipe the motor unit with a damp cloth.

1. Place the motor unit on a stable, flat, and dry surface.
2. Select the appropriate stainless steel jar for your task.
3. Ensure the blades inside the jar are securely fitted.
4. Place the ingredients into the jar. Do not overfill; ensure the lid can close properly.
5. Secure the lid onto the jar.
6. Place the assembled jar onto the motor unit, aligning the locking tabs. Twist gently until it locks into place.
7. Plug the power cord into a suitable 230V electrical outlet.

## OPERATING INSTRUCTIONS

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The Impex BL-315A features a speed control knob and a whip button for various functions.



Image: A close-up view of the speed control knob, showing settings from 0 to 3 and an 'Inch' (pulse) function.

### Speed Control Knob:

- **0 (Off):** The appliance is off.
- **1-3 (Speeds):** Turn the knob clockwise to select speeds 1, 2, or 3. Speed 1 is the lowest, and 3 is the highest. Use lower speeds for softer ingredients or light mixing, and higher speeds for harder ingredients or fine grinding.
- **Inch (Pulse):** For short bursts of power, turn the knob counter-clockwise to the 'Inch' position and release. This is useful for chopping, crushing ice, or when precise control is needed.

### General Operation:

1. Ensure the jar is correctly assembled and locked onto the motor unit.
2. Turn the speed control knob to the desired setting (1, 2, or 3) or use the 'Inch' function for pulse operation.
3. Allow the appliance to run until the desired consistency is achieved.
4. After use, turn the knob to '0' (Off) and unplug the appliance.
5. Wait for the blades to stop completely before removing the jar from the motor unit.

6. Carefully remove the lid and pour out the contents.

## Tips for Best Results:

- For dry grinding, ensure ingredients are completely dry.
- For wet grinding or juicing, add a small amount of liquid if necessary to aid blending.
- Do not operate the appliance continuously for more than 3 minutes. Allow a cooling period of 2-3 minutes between cycles.

## MAINTENANCE AND CLEANING

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Regular cleaning and maintenance will prolong the life of your appliance.

1. Always unplug the appliance before cleaning.
2. **Motor Unit:** Wipe the motor unit with a soft, damp cloth. Do not use abrasive cleaners or immerse it in water.
3. **Jars and Lids:** Wash the stainless steel jars and polypropylene lids with warm soapy water immediately after use. Use a brush to clean around the blades carefully. Rinse thoroughly and dry completely before storing.
4. **Blades:** Handle blades with extreme care as they are very sharp. Do not attempt to sharpen the blades yourself.
5. Store the appliance in a dry, safe place, out of reach of children.

## TROUBLESHOOTING

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If you encounter any issues, refer to the following table before contacting customer support.

Problem	Possible Cause	Solution
Appliance does not start	Not plugged in; Power outage; Jar not correctly locked; Overload protection activated.	Check power connection; Check circuit breaker; Ensure jar is securely locked; Unplug and allow motor to cool for 10-15 minutes before restarting.
Motor runs but blades do not rotate	Jar not properly engaged with motor coupling; Blades jammed by ingredients.	Re-seat the jar firmly; Unplug, remove jar, clear any obstructions around blades.
Burning smell during operation	New motor smell (normal for first few uses); Overloading; Continuous operation for too long.	Reduce load; Do not operate continuously for more than 3 minutes; Allow motor to cool. If smell persists or is strong, discontinue use and contact support.
Loud noise during operation	Jar not seated correctly; Loose components; Hard ingredients.	Ensure jar is locked properly; Check for any loose parts; Process hard ingredients in smaller batches.

## SPECIFICATIONS

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- **Model:** BL-315A
- **Power:** 550 Watts
- **Voltage:** 230 Volts
- **Material:** ABS body, Stainless Steel jars, Acrylonitrile Butadiene Styrene (ABS) / Polypropylene (PP) lids
- **Product Dimensions:** Approximately 34 x 33 x 20 cm (Depth x Width x Height)
- **Item Weight:** Approximately 2.59 Kilograms

- **Special Feature:** Portable, Automatic Overload Cut-off
- **Included Components:** Mixer Grinder, Jars, User Manual, Warranty Card
- **Recommended Uses:** Chopping, Whipping, Grinding, Mixing, Blending
- **Origin:** Made in India

## WARRANTY AND SUPPORT

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The Impex BL-315A Juicer Mixer Grinder comes with a **two-year warranty** from Impex UAE, covering manufacturing defects from the date of purchase. Please retain your purchase receipt and warranty card for any warranty claims. For technical support, service, or warranty inquiries, please contact Impex customer service through their official channels. Refer to the contact information provided on your warranty card or visit the official Impex website. For more information, you may visit the [Impex Store on Amazon.sa](#).