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## Powertec WB-PR19-B

# Powertec Workbench Power Rack WB-PR19-B Instruction Manual

Model: WB-PR19-B

## 1. SAFETY INFORMATION

Before assembling or using the Powertec Workbench Power Rack, please read and understand all instructions and warnings. Failure to follow these instructions may result in serious injury or property damage.

- Consult with a physician before starting any exercise program.
- Ensure all bolts, nuts, and fasteners are securely tightened before each use. Regularly inspect the equipment for wear or damage.
- The maximum load capacity for the power rack is **1000 pounds**. The dip bars and chin-up bar have a maximum load capacity of **400 pounds**. Do not exceed these limits.
- Always use safety spotter arms (safety catches) when performing exercises like squats or bench presses, especially when lifting heavy weights or training alone.
- Keep children and pets away from the equipment during use.
- Place the power rack on a flat, stable surface.
- Wear appropriate athletic footwear and clothing during workouts.



# MADE FOR HOME TRAINING MADE FOR YOU



*Image 1.1: Proper use of the Powertec Workbench Power Rack for squats, demonstrating safe lifting practices. The rack provides a secure environment for strength training.*

## 2. PACKAGE CONTENTS

Verify that all components are present before beginning assembly. If any parts are missing or damaged, contact Powertec Fitness customer support.

- Workbench Power Rack Frame
- Deluxe Multi-Grip Bar
- Dip Handles (2)
- J-Hooks (2, newly redesigned)
- Olympic Bar Safety Catches
- Assembly Hardware (bolts, washers, nuts)

## 3. SETUP

Assembly of the Powertec Workbench Power Rack requires basic tools (not included) such as wrenches and an Allen key set. It is recommended to have two people for assembly.

1. Unpack all components and lay them out in an open area.
2. Identify the base frame components and assemble them first, ensuring all connections are secure but not fully tightened until the entire frame is upright.
3. Attach the upright posts to the base frame.
4. Install the top crossmembers and the multi-grip pull-up bar.
5. Once the main frame is assembled and upright, fully tighten all bolts and nuts.
6. Insert the J-hooks and safety catches into the desired height positions.
7. Attach the dip handles to the designated points on the rack.



Image 3.1: The Powertec Workbench Power Rack fully assembled, ready for use. This image illustrates the complete structure including the multi-grip bar, J-hooks, and safety catches.

## 4. OPERATING INSTRUCTIONS

The Powertec Workbench Power Rack offers versatility for a wide range of strength training exercises. Always ensure proper form and use safety features.

### 4.1. Using J-Hooks and Safety Catches

- The rack features 1-inch adjustment holes at the top and closer-spaced holes around the center for precise bar placement.
- To adjust, simply lift the J-hook or safety catch, slide it out, reposition it to the desired height, and re-insert it securely. Ensure both sides are at the same height.
- For squats and bench presses, set the J-hooks to a height that allows you to unrack the bar comfortably. Set the safety catches just below your lowest point of movement to prevent injury in case of failure.

### 4.2. Multi-Grip Bar

The integrated multi-grip bar allows for various pull-up and chin-up variations, targeting different muscle groups. Use a stable grip and controlled movements.

#### 4.3. Dip Handles

Attach the dip handles to the uprights at a comfortable height for performing dips. Ensure they are securely locked in place before use.



Image 4.1: Examples of exercises possible with the Powertec Workbench Power Rack, including lat pulldowns (with attachment), pull-ups, dips, and squats. This demonstrates the rack's versatility.

# MAXIMIZE YOUR TRAINING



Image 4.2: Further examples of training with the Powertec Workbench Power Rack, showcasing exercises like lat pulldowns, resistance band training, and cable rows (with attachments).

## 5. MAINTENANCE

Regular maintenance ensures the longevity and safe operation of your Powertec Workbench Power Rack.

- **Daily:** Wipe down the frame and handles with a clean, damp cloth after each use to remove sweat and grime.
- **Weekly:** Inspect all bolts, nuts, and connection points. Tighten any loose fasteners.
- **Monthly:** Perform a thorough inspection of the entire frame for any signs of wear, cracks, or damage. Check the integrity of the J-hooks, safety catches, and dip handles.
- Do not use abrasive cleaners or solvents, as these can damage the finish.

## 6. TROUBLESHOOTING

If you encounter issues with your Powertec Workbench Power Rack, refer to the following common solutions:

- **Equipment feels unstable:** Ensure the rack is on a flat, level surface. Check and tighten all assembly bolts

and nuts.

- **Squeaking or creaking noises:** Identify the source of the noise. Often, it can be resolved by tightening bolts or applying a small amount of lubricant to moving parts (e.g., where J-hooks slide).
- **J-hooks or safety catches are difficult to adjust:** Ensure the adjustment holes are clear of debris. If necessary, apply a small amount of silicone spray to the contact points.
- **Missing or damaged parts:** Refer to the 'Package Contents' section and contact Powertec Fitness customer support for replacements.

## 7. SPECIFICATIONS

Feature	Specification
Brand	Powertec
Model Name	Workbench Power Rack
Model Number	WB-PR19-B
Material	Alloy Steel
Weight Limit (Rack)	1000 Pounds
Weight Limit (Dip/Chin-up Bar)	400 Pounds
Item Dimensions (LxWxH)	52 x 26.7 x 47 inches
Package Weight	210 Pounds
UPC	716542111493

## 8. WARRANTY INFORMATION

Powertec machines are covered under the following warranty to the original registered purchaser and for home use only:

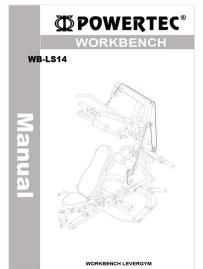
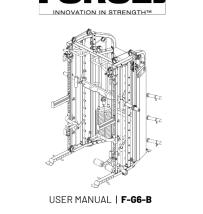
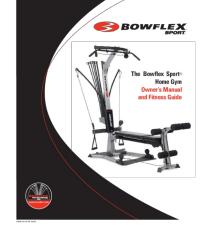
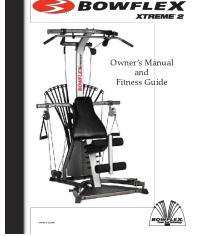
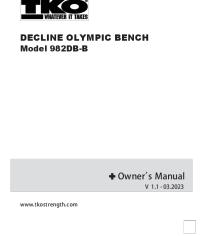
- **Limited Lifetime Warranty:** On the frame (excludes surface finish).
- **Five Years Warranty:** On moving frame parts (excludes surface finish).
- **Two Years Warranty:** On component parts (bearings, spring pins, and hardware).
- **One Year Warranty:** On pads, grips, and any other wear/tear parts.

Please retain your proof of purchase for warranty claims.

## 9. CUSTOMER SUPPORT

For further assistance, technical support, or to inquire about replacement parts, please contact Powertec Fitness customer support.

Visit the official Powertec website for contact details and additional resources: [www.powertecfitness.com](http://www.powertecfitness.com)

 <p><b>Manual</b></p>	<p><a href="#"><u>PowerTec Workbench Levergym WB-LS14 Assembly Manual - Step-by-Step Guide</u></a></p> <p>Comprehensive assembly manual for the Powertec Workbench Levergym WB-LS14. Includes parts list, detailed step-by-step instructions, safety precautions, and maintenance tips.</p>
 <p><b>SCYBEX</b></p> <p><a href="#">Cybex MG-525 Owner's and Service Manual</a></p> <p><a href="http://www.cybexintl.com">www.cybexintl.com</a></p>	<p><a href="#"><u>Cybex MG-525 Owner's and Service Manual</u></a></p> <p>Comprehensive guide for the Cybex MG-525 Strength System, detailing safety, operation, assembly, maintenance, and exercise instructions for commercial fitness facilities.</p>
 <p><b>FORCE USA</b> INNOVATION IN STRENGTH™</p> <p><a href="#">USER MANUAL   F-G6-B</a></p>	<p><a href="#"><u>FORCE USA G6-B User Manual and Assembly Guide</u></a></p> <p>Comprehensive user manual for the FORCE USA G6-B functional trainer, including detailed assembly instructions, a parts list, safety guidelines, and warranty information.</p>
 <p><b>BOWFLEX</b> HOME GYM</p> <p><a href="#">The Bowflex Sport Home Gym Owner's Manual and Fitness Guide</a></p>	<p><a href="#"><u>Bowflex Sport Home Gym Owner's Manual and Fitness Guide</u></a></p> <p>Comprehensive guide for the Bowflex Sport Home Gym, covering safety, setup, usage, maintenance, workouts, and a fitness program. Learn how to maximize your home fitness experience.</p>
 <p><b>BOWFLEX</b> XTREME 2</p> <p><a href="#">Owner's Manual and Fitness Guide</a></p>	<p><a href="#"><u>Bowflex Xtreme 2 Home Gym Owner's Manual and Fitness Guide</u></a></p> <p>Your essential guide to the Bowflex Xtreme 2 Home Gym. Learn proper usage, discover over 75 exercises, follow structured workout plans, and implement the 6-week body leanness program for optimal fitness results.</p>
 <p><b>TKO</b> WEIGHTS &amp; TALES</p> <p><b>DECLINE OLYMPIC BENCH</b> Model 982DB-B</p> <p><a href="#">Owner's Manual</a> V 1.1 - 03.2023</p> <p><a href="http://www.tkostrength.com">www.tkostrength.com</a></p>	<p><a href="#"><u>TKO Decline Olympic Bench 982DB-B Owner's Manual</u></a></p> <p>Owner's manual for the TKO Decline Olympic Bench, Model 982DB-B, including safety precautions, product diagram, tools required, parts list, assembly instructions, and maintenance schedule.</p>