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> M cage 64-inch Extra Large Corner Flight Bird Cage, Model 10023, Instruction Manual

M cage 10023

M cage 64-inch Extra Large Corner Flight Bird Cage

Model 10023 - Instruction Manual

1. INTRODUCTION

This instruction manual provides comprehensive guidance for the assembly, operation, and maintenance of your M cage 64-inch Extra Large Corner Flight Bird Cage, Model 10023. Please read these instructions carefully before assembly and use to ensure proper setup and safe operation. This cage is designed to provide a spacious and secure environment for small to medium-sized birds.

2. SAFETY INSTRUCTIONS

- Always ensure all parts are securely fastened before placing birds inside the cage.
- Regularly inspect the cage for any damaged or loose components that could pose a risk to your bird.
- Keep small children and pets away from the assembly area.
- The powder coating is designed to be bird-safe and free from zinc and lead toxicants. However, monitor birds for excessive chewing on cage bars.
- Do not overload the cage with excessive toys or accessories that could obstruct movement or create hazards.
- Ensure the cage is placed on a stable, level surface to prevent tipping.

3. PACKAGE CONTENTS

Before beginning assembly, verify that all components are present and undamaged. If any parts are missing or damaged, please contact customer support.

- Front Panel (1)
- Side Panels (2)
- Back Corner Panel (1)
- Top Panel (1)

- Bottom Frame/Base (1)
 - Slide-out Grates (2)
 - Slide-out Trays (2)
 - Seed Skirt Panels (3-4, depending on design)
 - Wooden Perches (2)
 - Stainless Steel Feeder Cups (4)
 - Castors (4)
 - Assembly Hardware (screws, bolts, washers, nuts, screwdriver/wrench)
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4. ASSEMBLY INSTRUCTIONS

Assembly may require two people. Refer to the diagrams for visual guidance.

Step 1: Prepare the Base

Attach the four castors (wheels) to the bottom frame/base of the cage. Ensure they are securely tightened to allow for easy movement.

Step 2: Assemble the Cage Panels

Begin by connecting the side panels to the back corner panel, then attach the front panel. Use the provided hardware to secure all connections. Ensure the panels align correctly to form the corner shape.

DOOR SIZE: **15.5" x 32"H**
BAR SPACE: **1/2-inch**

**Extra Large Corner Cage
Space Saver!!**

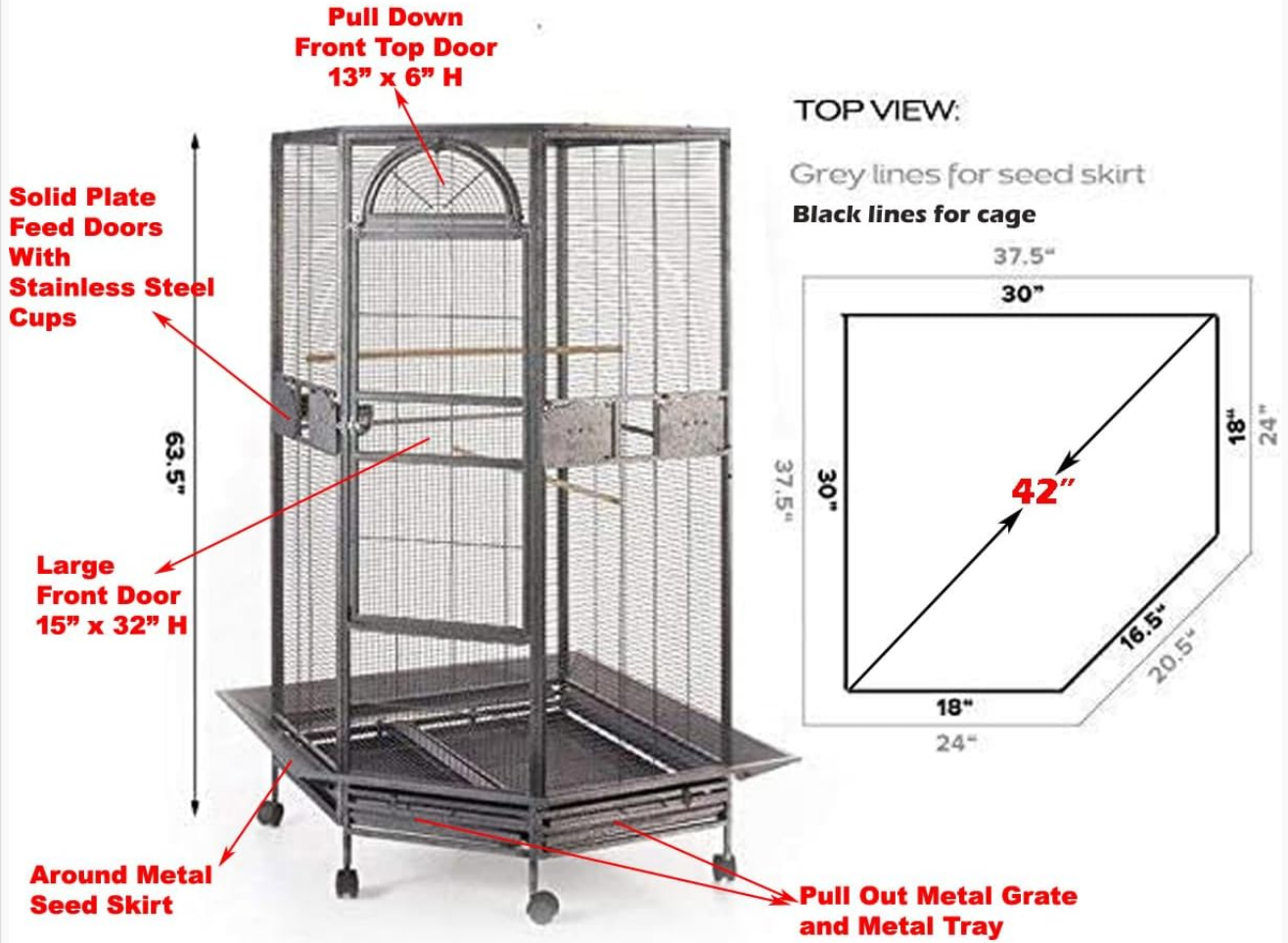


Figure 1: Overall cage structure with dimensions. Note the 1/2-inch bar spacing and the large front door measuring 15.5 inches wide by 32 inches high.

Step 3: Install Grates and Trays

Slide the two metal grates into the designated slots above the bottom frame. These grates prevent birds from accessing their waste. Below the grates, slide in the two removable metal trays for waste collection.



Easy Pull Out Removable Raised Metal Grates and Metal Trays

Figure 2: Easy pull-out removable raised metal grates and metal trays for cleaning.

Step 4: Attach Seed Skirts

Secure the metal seed skirt panels around the lower perimeter of the cage. These skirts are designed to catch seeds and debris, keeping the surrounding area clean.

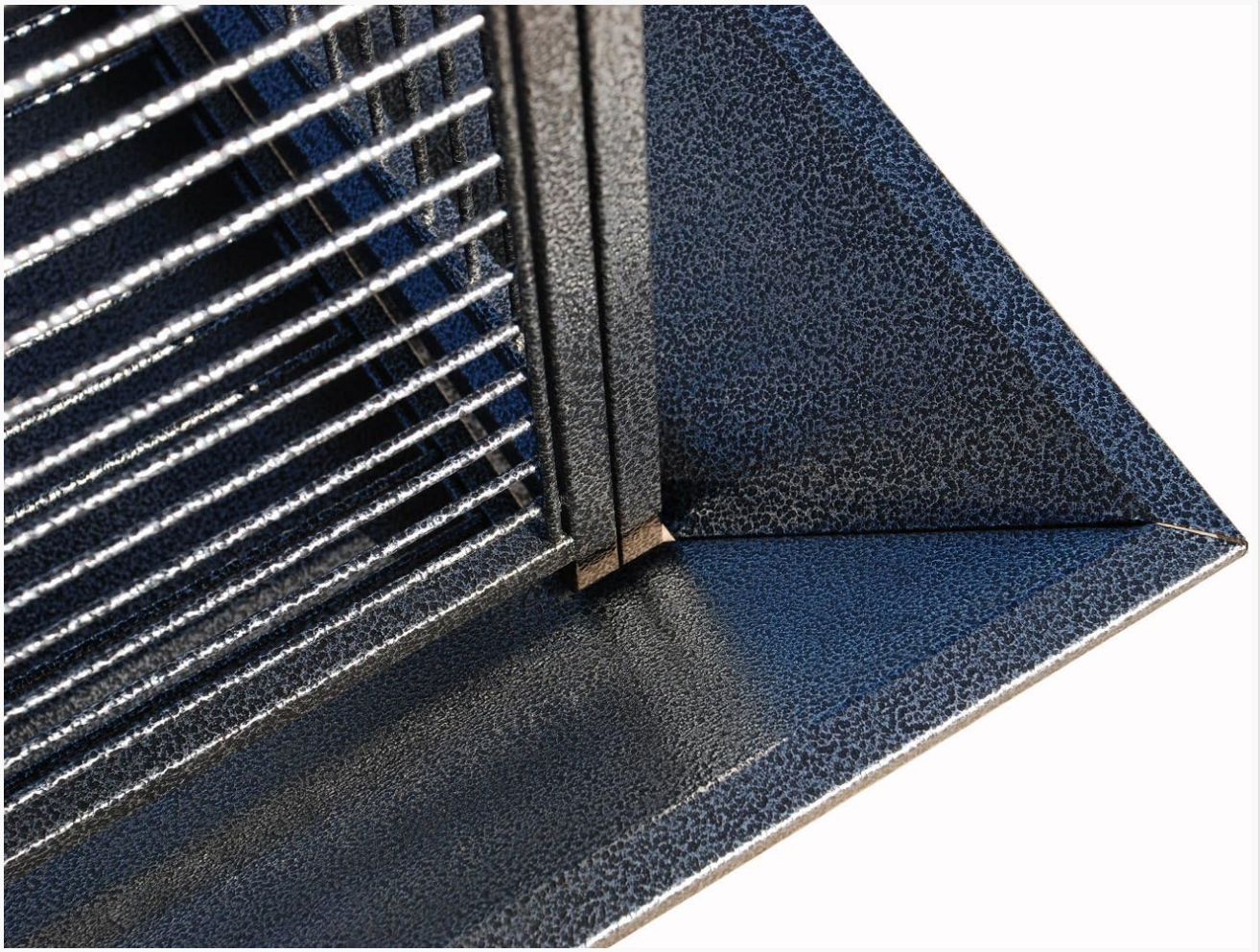
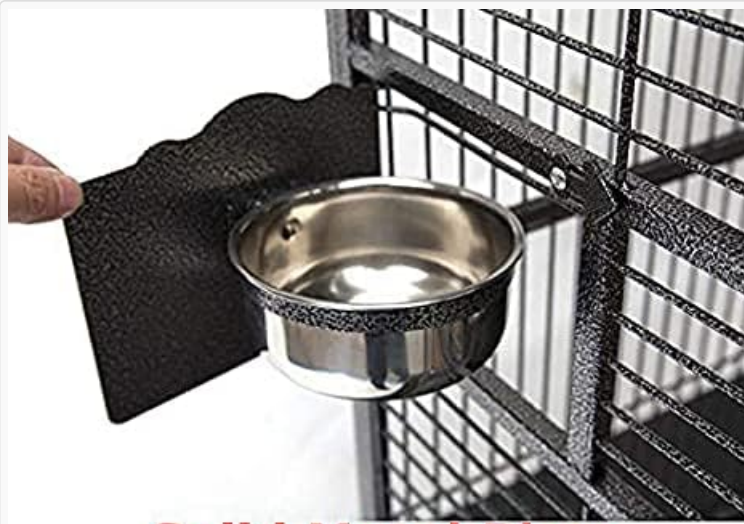


Figure 3: Corner detail showing the attachment of the metal seed skirt.

Step 5: Install Perches and Feeder System

Insert the two wooden perches into the pre-drilled holes on the cage bars. Position them to allow ample space for your birds to move. Install the four stainless steel feeder cups into the swivel feeder doors located on the side panels. Ensure the feeder doors close securely.



**Solid Metal Plate
Feeder Doors
Prevent Food Spillage
With Stainless Steel Cups**

Figure 4: Solid metal plate feeder door designed to prevent food spillage, with a stainless steel cup.

Step 6: Attach the Top Panel

Place the top panel onto the assembled cage structure and secure it with the remaining hardware. Ensure all connections are tight.



**Convenient Top Front Half Circle
Pull Down Access Door**

Figure 5: Convenient top front half-circle pull-down access door in its closed state.



Figure 6: The top front half-circle pull-down access door in its open position, providing additional access.

5. OPERATING INSTRUCTIONS

Access Doors

The cage features a large main access door for easy placement and removal of your bird. It also has a top half-circle pull-down door for additional access or to create a play top area. Ensure all doors are securely latched when closed.



Figure 7: The advanced lock mechanism on the main access door ensures security.

Feeder System

The four swivel feeder doors allow for easy replenishment of food and water without opening the main cage door, minimizing the risk of escape. The solid metal plates help prevent spillage.

Mobility

The integrated castors allow for convenient repositioning of the cage. Engage the wheel locks when the cage is in its desired location to prevent unintended movement.

6. MAINTENANCE

- **Daily Cleaning:** Remove and clean the slide-out trays daily to maintain hygiene.
- **Weekly Cleaning:** Wipe down cage bars and surfaces with a bird-safe cleaner. Clean feeder cups thoroughly.
- **Monthly Deep Cleaning:** Disassemble accessible parts for a more thorough cleaning. Inspect all connections and components for wear or damage.
- **Perch Care:** Clean wooden perches regularly. Replace if they become excessively worn or damaged.

7. TROUBLESHOOTING

- **Difficulty Assembling:** Ensure all parts are correctly oriented according to the diagrams. Some components may require gentle force to align. If parts are bent, carefully straighten them before assembly.
- **Loose Connections:** Periodically check and tighten all screws and bolts to ensure cage stability and prevent parts from rattling.
- **Feeder Door Issues:** If feeder doors do not close securely, check for obstructions or misalignment. Ensure the stainless steel cups are properly seated.
- **Stuck Trays/Grates:** If trays or grates are difficult to slide, ensure they are free of debris and properly aligned in

their tracks.

8. SPECIFICATIONS

Feature	Detail
Overall Dimensions (with seed skirt)	37.5" L x 37.5" W x 63.5" H
Overall Dimensions (without seed skirt)	30" L x 30" W x 63.5" H
Bar Spacing	1/2 inch (12.7 mm)
Bar Gauge	3/32" and 1/8"
Main Access Door Size	15.5" W x 32" H
Material	Wrought Iron with Powder Coating
Color	BlackVein
Item Weight	30 Pounds
Included Accessories	2 Wooden Perches, 4 Stainless Steel Feeder Cups, 2 Slide-out Grates, 2 Slide-out Trays, Seed Skirts, Castors
Recommended Birds	Budgies, Parakeets, Cockatiels, Lories, Love Birds, Parrotlets, Conures, Pionus, Senegals, Jenday, and similarly sized small to medium birds.

9. WARRANTY AND SUPPORT

For any questions, concerns, or to report missing/damaged parts, please contact Mcage customer support. Specific warranty details may vary; please refer to your purchase documentation or contact the retailer for information regarding product warranty.