

Makita B-68323

Makita B-68323 Bit Set Instruction Manual

Model: B-68323

1. INTRODUCTION

This instruction manual provides essential information for the safe and effective use of your Makita B-68323 Bit Set. Please read this manual thoroughly before using the product and retain it for future reference. This set is designed for use with compatible power tools for various fastening applications.

2. PRODUCT OVERVIEW

The Makita B-68323 Bit Set includes a variety of 50mm screw bits housed in a durable plastic case. The case is designed to resemble a Makita battery and can fit into the battery slot of a Makita Makpac case for convenient storage and transport.

2.1 Components

- Plastic storage case (Black/Grey)
- Assorted 50mm screw bits, including:
 - Phillips (PH): PH1, PH2, PH3
 - Pozidriv (PZ): PZ1, PZ2 (x2), PZ3
 - Torx (T): T10, T15, T20, T25 (x2), T30
 - Hex (H): H3, H4, H5, H6
 - Slotted (SL): SL0.8 (x2), SL5.5, SL6.5

2.2 Product Images



Figure 1: The Makita B-68323 Bit Set with its transparent lid open, displaying the organized arrangement of various screw bits.



Figure 2: The Makita B-68323 Bit Set in its closed position, designed to mimic the appearance and fit of a Makita battery pack for seamless integration into Makpac cases.

3. SETUP

3.1 Unpacking

1. Carefully remove the bit set from its packaging.
2. Inspect the case and bits for any signs of damage. If damage is found, do not use the product and contact your supplier.

3.2 Storing in a Makpac Case (Optional)

The B-68323 bit set case is specifically designed to fit into the battery slot of a Makita Makpac case. This allows for organized storage alongside your power tools and batteries.

1. Open your Makita Makpac case.
2. Locate an empty battery slot within the Makpac inlay.
3. Insert the B-68323 bit set case into the slot, ensuring it sits securely.

4. OPERATING INSTRUCTIONS

4.1 Selecting the Correct Bit

Always select the appropriate screw bit for the fastener you are using. Using the wrong size or type of bit can lead to damage to the fastener head, the bit, or the workpiece.

- Match the bit type (Phillips, Pozidriv, Torx, Hex, Slotted) to the fastener head.
- Ensure the bit size corresponds to the fastener size.

4.2 Inserting the Bit into a Power Tool

1. Ensure your power tool is switched off and disconnected from its power source (or battery removed) before changing bits.
2. Open the chuck of your drill or impact driver.
3. Insert the desired 50mm screw bit fully into the chuck.
4. Tighten the chuck securely around the bit. A loose bit can cause injury or damage.
5. For impact drivers, ensure the bit is fully seated in the quick-release chuck.

4.3 Using the Bit

- Apply firm, steady pressure to the power tool to keep the bit engaged with the fastener.
- Avoid excessive speed, especially when starting or finishing a screw.
- If the bit slips or "cams out," stop immediately and re-evaluate the bit selection or technique.

5. MAINTENANCE

5.1 Cleaning

- After each use, wipe down the bits with a clean, dry cloth to remove any dust, debris, or metal shavings.
- The plastic case can be wiped clean with a damp cloth. Avoid harsh chemicals.

5.2 Storage

- Store the bit set in its original case to keep bits organized and protected.
- Store in a dry environment to prevent rust or corrosion.

- Keep out of reach of children.

5.3 Inspection

Regularly inspect bits for signs of wear, damage, or dullness. Worn or damaged bits can strip fasteners and pose a safety risk. Replace worn bits as necessary.

6. TROUBLESHOOTING

Problem	Possible Cause	Solution
Bit slips or "cams out" from fastener head.	Incorrect bit size/type, insufficient pressure, worn bit, excessive speed.	Ensure correct bit for fastener. Apply firm, steady pressure. Reduce tool speed. Replace worn bit.
Bit breaks or chips.	Excessive torque, improper angle, material too hard for bit, manufacturing defect.	Use appropriate torque settings. Maintain proper alignment. Ensure bit is suitable for material. Replace bit.
Bits are difficult to remove from case.	Tight fit, debris in slots.	Gently wiggle and pull. Clean slots if necessary.

7. SPECIFICATIONS

Feature	Detail
Model Number	B-68323
Brand	Makita
Product Dimensions	5.4 x 13.7 x 26.5 cm
Item Weight	380 g
Material	Plastic (case)
Colour	Black / Gray
Number of Pieces	22 (bits)
Bit Length	50mm (approx. 1.97 inches)
Compatible Fastener Range	0.25 inch (Hex drive)

8. WARRANTY AND SUPPORT

For information regarding warranty coverage, product support, or to purchase replacement parts, please contact Makita customer service or visit the official Makita website. Keep your proof of purchase for warranty claims.

Makita Official Website: www.makita.ca

Makita Store on Amazon: [Visit the Makita Store](#)



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