

Cutex 257480-64

Instruction Manual: Wide Presser Foot #257480-64

INTRODUCTION

This manual provides essential information for the proper use, installation, and maintenance of the Cutex Wide Presser Foot, part number 257480-64. This accessory is designed for industrial coverstitch sewing machines, enhancing their functionality for specific sewing applications. Please read this manual thoroughly before installation and operation to ensure optimal performance and longevity of the product.

PRODUCT OVERVIEW

The Cutex Wide Presser Foot (Part # 257480-64) is a specialized accessory for industrial coverstitch sewing machines. It is characterized by its 3-needle configuration and a 6.4mm (1/4") gauge, which refers to the spacing between the left-side needle and the right-side needle. This design is crucial for achieving wide, consistent coverstitches on various fabrics. This high-quality presser foot is compatible with a wide range of industrial coverstitch machines, including models from Artisan, Feiyue, Jack, Juki, Kansai Special, Pegasus, Siruba, Sunstar, Taiko, Willcox & Gibbs, and Yamato. Refer to the "Specifications" section for a detailed list of compatible models.



Figure 1: Front view of the Cutex Wide Presser Foot 257480-64, showing the 3-needle slot and attachment mechanism.



Figure 2: Various angles of the Cutex Wide Presser Foot 257480-64, highlighting its robust metal construction and precise engineering.

SETUP AND INSTALLATION

Before installing the presser foot, ensure your sewing machine is turned off and unplugged for safety. Identify the presser foot shaft on your industrial coverstitch machine. The Cutex Wide Presser Foot is designed for easy attachment to standard industrial machine shafts.

- 1. Remove Existing Presser Foot:** Loosen the screw holding the current presser foot in place and carefully remove it.
- 2. Align the New Presser Foot:** Position the Cutex Wide Presser Foot so that its attachment mechanism aligns with the presser foot shaft on your machine.

3. **Secure the Presser Foot:** Insert the screw through the designated hole on the presser foot and tighten it securely with a screwdriver. Ensure the foot is firmly attached and does not wobble.
4. **Verify Compatibility:** After installation, manually lower the presser foot and check that the needles align correctly with the needle slots on the foot. Ensure there is no obstruction or misalignment.

This presser foot is specifically designed for industrial coverstitch machines with a 6.4mm gauge. Using it on machines with different gauge sizes or types may result in improper stitching or damage to the machine or foot.

OPERATING INSTRUCTIONS

Once the Cutex Wide Presser Foot is correctly installed, you can begin your coverstitching operations. This foot is ideal for applications requiring a wide, flat seam, such as hemming knit garments, attaching bindings, or decorative stitching.

- **Thread Your Machine:** Thread your industrial coverstitch machine according to its specific threading diagram, ensuring all three needles and the looper are correctly threaded.
- **Adjust Tension:** Set the thread tensions appropriate for your fabric type and thread. Test on a scrap piece of fabric to achieve balanced stitches.
- **Position Fabric:** Place your fabric under the presser foot, ensuring it is flat and aligned with the feed dogs.
- **Begin Stitching:** Lower the presser foot and begin sewing. Guide the fabric smoothly to maintain an even stitch line. The wide gauge of this foot will produce a distinct 6.4mm coverstitch.

For best results, always use high-quality needles and threads suitable for your coverstitch machine and fabric.

MAINTENANCE

Regular maintenance will extend the life of your Cutex Wide Presser Foot and ensure consistent performance.

- **Cleaning:** Periodically clean the presser foot to remove lint, dust, and thread residue. Use a small brush or compressed air. Avoid using harsh chemicals that could damage the metal finish.
- **Inspection:** Regularly inspect the foot for any signs of wear, bending, or damage. Ensure all screws are tight.
- **Storage:** When not in use, store the presser foot in a clean, dry place to prevent rust or damage.

TROUBLESHOOTING

If you encounter issues while using the presser foot, consider the following common problems and solutions:

- **Uneven Stitching:**
 - Check thread tension settings.
 - Ensure needles are correctly inserted and not bent or dull.
 - Verify the presser foot is securely attached and not loose.
- **Foot Not Fitting Correctly:**
 - Confirm your machine is an industrial coverstitch type.
 - Double-check that your machine's gauge size is 6.4mm.
 - Ensure the attachment screw is properly aligned and tightened.
- **Skipped Stitches:**
 - Replace old or damaged needles.

- Re-thread the machine completely.
- Adjust presser foot pressure if your machine allows.

If problems persist, consult your sewing machine's specific manual or contact a qualified sewing machine technician.

SPECIFICATIONS

Cutex Wide Presser Foot #257480-64

Attribute	Detail
Part Number	257480-64
Gauge Size	6.4mm (1/4")
Needle Configuration	3-Needle
Material	Metal
Brand	Cutex
UPC	610683797014
Compatible Machine Types	Industrial Coverstitch Sewing Machines
Partial List of Compatible Models	Artisan: VC-3500, ZJW122; Feiyue: FY007, GK-31016; Jack: JK-8500, JK-8600 series; Juki: MF-860, MF-870, MF-890, MF-7200, MF-7500, MF-7700, MF-7900 series; Kansai Special: V803F, W803F, DWK-1803F, W8103F, WX-8803, RX9803; Pegasus: W500, W600, W664, WS42, WS62, WS64, WT562; Siruba: F007; Sunstar: SC7200, SC7210, SC7300, SC7310, SF7400, SF7500 series; Taiko: TK800F; Willcox & Gibbs: W41, W61, W62, W63, W542, W562, WS42, WS62, WS64, WT562; Yamato: DW1259, DW1359, VC2500, VC2700, VF2400, VF2500; Zoje: W562. (And many more)

WARRANTY AND SUPPORT

This product is manufactured by Cutex. For any inquiries regarding product performance, compatibility, or defects, please contact the seller directly. The seller for this product is [Cutex Sewing Supplies](#). Please refer to their return policy for details on returns and replacements, typically within 30 days of purchase.

For general information about Cutex products, you may visit the [Cutex Store on Amazon](#).