

## PHI VILLA Swivel-A

# PHI VILLA Metal Outdoor Dining Chairs (Diamond) - Instruction Manual

Model: Swivel-A

## INTRODUCTION

This manual provides detailed instructions for the assembly, use, and maintenance of your new PHI VILLA Metal Outdoor Dining Chairs. These chairs are designed for outdoor use, featuring a durable metal construction and a stackable design for convenient storage.

## SAFETY INFORMATION

Please read and understand all safety warnings and instructions before assembly and use.

- Maximum weight capacity: 300 lbs. Do not exceed this limit.
- Be cautious of sharp edges during assembly and handling.
- Protect floors during assembly to prevent scratches.
- Follow all assembly instructions carefully to ensure proper and safe construction.
- Ensure all bolts and screws are securely tightened before use. Periodically check and re-tighten as needed.
- Do not stand on the chairs.
- Keep children away from the assembly area.

## PACKAGE CONTENTS

Verify that all components are present before beginning assembly.

- Chair Frames (2 Pcs)
- Hardware Pack (screws, washers, hex wrench)
- Instruction Manual

## ASSEMBLY INSTRUCTIONS

Assembly typically takes approximately 20 minutes per chair for one person.

### 1. Step 1: Unpack Components

Carefully remove all parts from the packaging. Lay them out on a soft, clean surface to prevent scratching.

### 2. Step 2: Attach Chair Back to Seat Frame

Align the chair back with the seat frame. Insert the provided screws and washers, but do not fully tighten them yet.



**Easy assemble**



**Simple arm design adapts to different life environment**



**Durable frame with E-coating for rust and weather resistant**



Image: Close-up view of the chair's back and seat connection points, illustrating the assembly process with screws.

### 3. Step 3: Attach Armrests/Legs to Seat Frame

Connect the armrests/legs to the sides of the seat frame. Insert screws and washers, again, do not fully tighten.

### 4. Step 4: Final Tightening

Once all components are loosely assembled, place the chair on a flat surface. Gradually tighten all screws using the hex wrench until secure. Ensure the chair is stable and level.

*Note: Some customers have found that aligning all screws loosely before final tightening helps with assembly.*

## PRODUCT FEATURES

- **Dimensions:** 25"L x 22.5"W x 35"H, Seat height: 17", Seat depth: 16".



Image: A diagram illustrating the key dimensions of the PHI VILLA Metal Outdoor Dining Chair, including length, width, height, and seat height.

- **Stackable Design:** Chairs can be easily stacked to save space when not in use, facilitating convenient storage and transport.

## Why Phi Villa?

We use special electro coating technology

It's worth it.

200% furniture durability in patio & outdoor



Image: A visual representation of the chairs' stackable feature, demonstrating how they can be stored compactly.

- **Durable Metal Frame with E-coating:** Constructed from sturdy metal iron, featuring an E-coating process for enhanced rust and weather resistance, ensuring longevity for outdoor and indoor use.



Image: A technical diagram explaining the superior electrophoretic double-layer protection of the E-coating technology used on PHI VILLA chairs, highlighting its rust and weather resistance.

- **Curved Back Design:** Ergonomically designed backrest for improved comfort.



## Curved Back Design

make you more comfortable  
in your leisure time

Image: A detailed view of the chair's curved back design, illustrating how it conforms to the body for enhanced comfort.

- **Easy to Clean:** The slatted seat design allows for water seepage, making cleaning simple and preventing water accumulation.

## CARE AND MAINTENANCE

To ensure the longevity and appearance of your PHI VILLA Metal Outdoor Dining Chairs, follow these care guidelines:

- **Cleaning:** Wipe down with a damp cloth and mild soap. Rinse thoroughly with water and dry completely to prevent water spots. Avoid harsh chemicals or abrasive cleaners.
- **Rust Prevention:** The E-coating provides significant rust resistance. However, for prolonged exposure to harsh weather, consider applying a rust-preventative spray annually.
- **Storage:** During extreme weather conditions (heavy snow, strong winds, prolonged rain), it is recommended to store the chairs indoors or cover them with protective outdoor furniture covers. Utilize the stackable feature for compact storage.
- **Inspection:** Periodically check all bolts and connections to ensure they remain tight. Re-tighten as necessary.

## SPECIFICATIONS

Feature	Detail
Brand	PHI VILLA
Model Number	Swivel-A
Product Dimensions	25"D x 22"W x 35"H
Seat Height	17 Inches
Seat Depth	16 inches
Chair Backrest Width	22 Inches
Material	Metal
Weight Capacity	300 lbs
Indoor/Outdoor Usage	Outdoor
Form Factor	Stackable

## TROUBLESHOOTING

- **Wobbly Chair:** Ensure all screws are fully tightened. If the issue persists, loosen all screws slightly, sit on the chair to level it, then re-tighten all screws.
- **Difficulty Aligning Holes During Assembly:** Do not fully tighten any screws until all components are loosely connected. This allows for minor adjustments.
- **Rust Spots:** While E-coated for rust resistance, prolonged exposure to moisture can still cause minor rust. Clean affected areas with a wire brush, then apply a rust-inhibiting primer and paint.

## OFFICIAL PRODUCT VIDEOS

Watch these official videos for additional product information and demonstrations.

### PHI VILLA Metal Patio Dining Chairs

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Video: This video showcases the PHI VILLA Metal Patio Dining Chairs, highlighting their design and suitability for outdoor settings.

### PHI VILLA Metal Outdoor Dining Chairs with Armrest

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Video: A detailed look at the PHI VILLA Metal Outdoor Dining Chairs, focusing on their armrest design and overall aesthetic.

### PHI VILLA chairs testing

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Video: This video demonstrates the durability testing of PHI VILLA chairs, showcasing their robust construction.

### PHI VILLA Metal Stackable Patio Dining Chairs with Armrest

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Video: A short video highlighting the stackable feature and armrest design of the PHI VILLA patio dining chairs.

## **PHI VILLA Wrought Iron Outdoor Dining Chairs**

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Video: This video presents the wrought iron outdoor dining chairs from PHI VILLA, showcasing their robust construction and aesthetic appeal.

## **WARRANTY AND SUPPORT**

PHI VILLA provides professional pre-sale and after-sale service. If you have any questions or require assistance, please contact customer support through your retailer or the official PHI VILLA website. Please refer to your purchase documentation for specific warranty details.